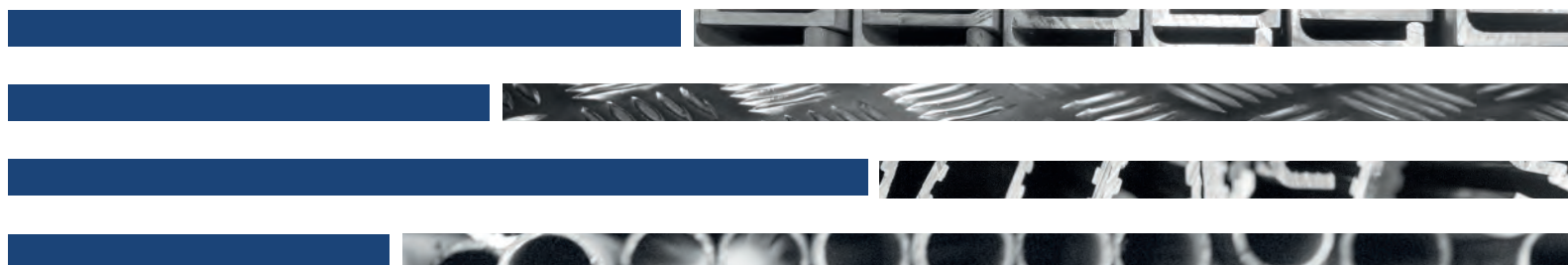




the service metals group

ROAD TRANSPORT CATALOGUE

VERSION 6



THE SERVICE METALS GROUP



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The Service Metals Group



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The Service Metals Group incorporating **Truck Roofs** is the largest independent stockist of Aluminium sheet and extrusion to the commercial vehicle and general engineering industries in Europe.

Established in 1976 the Service Metals group is recognised as the market leader in it's field.

All of our companies run their own fleet of vehicles ensuring a speedy and reliable delivery service throughout the UK and Ireland.

In line with our company policy of continuous improvement and product range development, we are pleased to present our latest catalogue. This details regular established items, together with new additional products developed to meet today's industrial needs.

Please Note:

1. Over the years various Aluminium Stockists have followed our numbering system for Road Transport Sections, but have not always copied our shapes exactly. To avoid errors, please always refer to our catalogue when ordering to our numbers.
2. Service Metals reserves the right to modify the specification and forms of the extrusions illustrated in this catalogue. Whilst all possible care has been taken to ensure the information illustrated is as accurate as possible, discrepancies may occur.
3. All weights shown in this catalogue are for guidance use only. They are calculated using nominal dimensions and scientifically proven densities. Please note, weights may vary in reality from shown weights due to manufacturing and material variances.



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Aluminium Alloy Specifications

Alloy	Temper	0.2% Proof Stress (MPa)	Tensile Strength (MPa)	Shear Strength (MPa)	Elongation A5 (%)	Hardness Vickers (HV)
1050A	O	35	80	50	42	20
	H12	85	100	60	12	30
	H14	105	115	70	10	36
	H16	120	130	80	7	-
	H18	140	150	85	6	44
2011	T3	290	365	220	15	100
	T6	300	395	235	12	115
2014	T4	275	430	260	18	120
	T6	425	485	290	12	150
3003	O	50	110	75	29	29
	H14	145	160	95	9	46
3103	O	45	105	70	29	29
	H14	140	155	90	9	46
5005	H14	145	160	95	12	46
5083	O/H111	145	300	175	23	75
	H32	240	330	185	17	95
5251	O	80	180	115	26	46
	H22	165	210	125	14	65
	H24	190	230	135	13	70
	H26	215	255	145	9	75
5454	O	110	235	150	25	60
	H22	205	265	160	15	80
	H24	235	290	175	14	85
	H26	260	315	190	10	90
5754	O	100	215	140	25	55
	H22	185	245	150	15	75
	H24	215	270	160	14	80
	H26	245	290	170	10	85
6005A	T4	110	210	-	16	-
	T5	240	270	-	13	-
	T6	262	285	175	12	95
6063	T4	90	160	110	21	50
	T5	175	215	135	14	65
	T6	210	245	150	14	80
6082	T4	170	260	170	19	75
	T5	275	325	195	11	95
	T6	310	340	210	11	100

Please contact our sales office for information regarding available specifications.

Please Note (i)

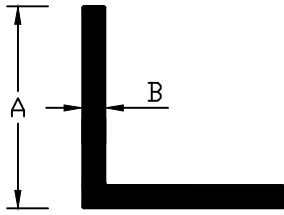
Information shown above is for description purposes only and does not represent warranty or guarantee regardless of accuracy



Please Note (ii)

Alloys / tempers shown are not all readily available. Supplied materials may incorporate alloys / tempers that are not listed above.

Equal Angles



Code No.	Imperial Sizes (inches)		Weight kg/m	Metric Sizes (mm)	
	A	B		A	B
A01	3/8	1/16	.076	9.5	1.6
A02	1/2	1/16	.103	12.7	1.6
A03		1/8	.190		3.2
A04	5/8	1/16	.128	15.9	1.6
A05		1/8	.246		3.2
A06	3/4	1/16	.156	19.0	1.6
A07		1/8	.301		3.2
A08	7/8	1/16	.183	22.2	1.6
A09		1/8	.350		3.2
A10	1	1/16	.213	25.4	1.6
A11		1/8	.411		3.2
A12		3/16	.597		4.8
A13		1/4	.768		6.4
A15	1 1/4	1/16	.265	31.8	1.6
A16		1/8	.519		3.2
A17		3/16	.756		4.8
A18		1/4	.984		6.4
A19	1 3/8	1/8	.545	34.9	3.2
A20	1 1/2	1/16	.329	38.1	1.6
A21		1/8	.628		3.2
A22		3/16	.921		4.8
A23		1/4	1.204		6.4
A24	1 3/4	1/8	.737	44.5	3.2
A25		1/4	1.421		6.4
A26	2	1/16	.430	50.8	1.6
A27		1/8	.847		3.2
A28		3/16	1.247		4.8
A29		1/4	1.64		6.4
A30		3/8	2.36		9.5
A31	2 1/2	1/8	1.066	63.5	3.2
A32		3/16	1.662		4.8
A33		1/4	2.078		6.4
A34		3/8	3.063		9.5
A35	3	1/8	1.284	76.2	3.2
A36		3/16	1.907		4.8
A37		1/4	2.515		6.4
A38		3/8	3.728		9.5
A39	4	1/8	1.683	101.6	3.2
A40		1/4	3.500		6.4
A41		3/8	5.250		9.5
A42		1/2	6.620		12.7
A43		1/2	10.151		12.7

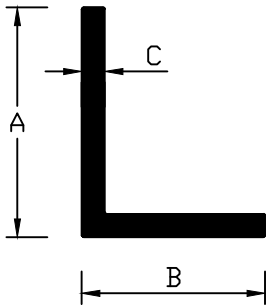
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Unequal Angles



Code No.	Imperial Sizes (inches)			Weight kg/m	Metric Sizes (mm)		
	A	B	C		A	B	C
A50	3/4	3/8	1/16	.106	19.0	9.5	1.6
A51		1/2	1/16	.129		12.7	1.6
A52		1/2	1/8	.246		12.7	3.2
A53	1	1/2	1/16	.156	25.4	12.7	1.6
A54		1/2	1/8	.302		12.7	3.2
A55		5/8	1/8	.327		15.9	3.2
A56		3/4	1/16	.189		19.0	1.6
A57		3/4	1/8	.356		19.0	3.2
A58		1 1/4	1/2	.356		31.8	12.7
A59	1 1/4	3/4	1/8	.409	31.8	19.0	3.2
A60		1	1/8	.464		25.4	3.2
A61		1 1/2	1/2	.409	38.1	12.7	3.2
A62	1 1/2	3/4	1/8	.464		19.0	3.2
A63		1	1/16	.265		25.4	1.6
A64		1	1/8	.513		25.4	3.2
A65		1	3/16	.760		25.4	4.8
A66		1 3/4	3/4	.530	44.5	19.0	3.2
A67	1 3/4	7/8	1/8	.546		22.2	3.2
A68		1	1/8	.574		25.4	3.2
A69	2	1/2	1/8	.518	50.8	12.7	3.2
A70		3/4	1/8	.574		19.0	3.2
A71		1	1/8	.628		25.4	3.2
A72		1	3/16	.918		25.4	4.8
A73		1	1/4	1.202		25.4	6.4
A74		1 1/4	1/8	.670		31.8	3.2
A75		1 1/2	1/8	.738		38.1	3.2
A76		1 1/2	3/16	1.083		38.1	4.8
A77		1 1/2	1/4	1.426		38.1	6.4
A78	2 1/4	1 1/4	1/8	.738	57.2	31.8	3.2
A79	2 1/2	1	1/8	.738	63.5	25.4	3.2
A80		1 1/2	1/8	.851		38.1	3.2
A81		1 1/2	3/16	1.249		38.1	4.8
A82		1 1/2	1/4	1.640		38.1	6.4
A83		2	3/16	1.477		50.8	4.8
A84		2	1/4	1.905		50.8	6.4
A85		3	1	.847	76.2	25.4	3.2
A86	3	1	1/4	1.654		25.4	6.4
A87		1 1/2	1/8	.955		38.1	3.2
A88		1 1/2	1/4	1.860		38.1	6.4
A89		2	1/8	1.066		50.8	3.2
A90		2	3/16	1.610		50.8	4.8
A91		2	1/4	2.078		50.8	6.4
A92	4	1	1/8	1.066	101.6	25.4	3.2
A93		2	1/8	1.282		50.8	3.2
A94		2	1/4	2.515		50.8	6.4
A95		3	1/4	2.993		76.2	6.4
A96		3	3/8	4.404		76.2	9.5
A97	6	3	1/4	3.800	152.4	76.2	6.4
A98		3	3/8	5.724		76.2	9.5

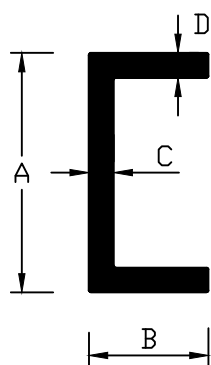
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Channels



Code No.	Imperial Sizes (inches)				Weight kg/m	Metric Sizes (mm)			
	A	B	C	D		A	B	C	D
CH01	1/4	3/8	0.050	0.050	.070	6.4	9.5	1.3	1.3
CH02	3/8	3/8	1/16	1/16	.110	9.5	9.5	1.6	1.6
CH03	1/2	1/2	1/16	1/16	.147	12.7	12.7	1.6	1.6
CH04		1/2	1/8	1/8	.272		12.7	3.2	3.2
CH05		5/8	1/8	1/8	.340		15.9	3.2	3.2
CH06	5/8	5/8	1/16	1/16	.196	15.9	15.9	1.6	1.6
CH07		5/8	1/8	1/8	.351		15.9	3.2	3.2
CH08	3/4	1/2	1/16	1/16	.201	19.0	12.7	1.6	1.6
CH09		1/2	1/8	1/8	.327		12.7	3.2	3.2
CH10		3/4	1/16	1/16	.239		19.0	1.6	1.6
CH11		3/4	1/8	1/8	.438		19.0	3.2	3.2
CH12	7/8	7/8	1/8	1/8	.509	22.2	22.2	3.2	3.2
CH13	1	1/2	1/8	1/8	.381	25.4	12.7	3.2	3.2
CH14		3/4	1/8	1/8	.491		19.0	3.2	3.2
CH15		1	1/8	1/8	.603		25.4	3.2	3.2
CH16		1 1/2	1/8	1/8	.850		38.1	3.2	3.2
CH17		2	1/8	1/8	1.016		50.8	3.2	3.2
CH18	1 1/8	3/4	1/8	1/8	.519	28.6	19.0	3.2	3.2
CH19		1	1/8	1/8	.628		25.4	3.2	3.2
CH20	1 1/4	1/2	1/8	1/8	.438	31.8	12.7	3.2	3.2
CH21		3/4	1/8	1/8	.548		19.0	3.2	3.2
CH22		1	1/8	1/8	.689		25.4	3.2	3.2
CH23		1 1/4	1/8	1/8	.765		31.8	3.2	3.2
CH24		1 1/4	3/16	3/16	1.108		31.8	4.8	4.8
CH25	1 3/8	1	1/8	1/8	.683	34.9	25.4	3.2	3.2
CH26	1 1/2	3/4	1/8	1/8	.600	38.1	19.0	3.2	3.2
CH27		1	1/8	1/8	.710		25.4	3.2	3.2
CH28		1 1/2	1/8	1/8	.929		38.1	3.2	3.2
CH29		1 1/2	3/16	3/16	1.470		38.1	4.8	4.8
CH30	1 3/4	1	1/8	1/8	.765	44.5	25.4	3.2	3.2
CH31	2	1/2	1/8	1/8	.620	50.8	12.7	3.2	3.2
CH32		1	1/8	1/8	.821		25.4	3.2	3.2
CH33		1	3/16	3/16	1.186		25.4	4.8	4.8
CH34		1	1/4	1/4	1.531		25.4	6.4	6.4
CH35		1 1/2	1/8	1/8	1.034		38.1	3.2	3.2
CH36		1 1/2	1/4	1/4	1.969		38.1	6.4	6.4
CH37		2	1/8	1/8	1.256		50.8	3.2	3.2
* CH38		2	1/4	1/4	2.406		50.8	6.4	6.4
* CH39	2 1/4	1 1/4	3/16	3/16	1.432	57.2	31.8	4.8	4.8
* CH40	2 1/2	1	1/8	1/8	.929	63.5	25.4	3.2	3.2
* CH41		1 1/2	3/16	3/16	1.801		38.1	4.8	4.8

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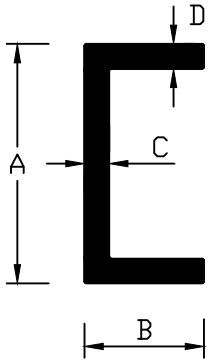
*Denotes radius root

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- All dimensions millimeters unless otherwise stated.



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Channels

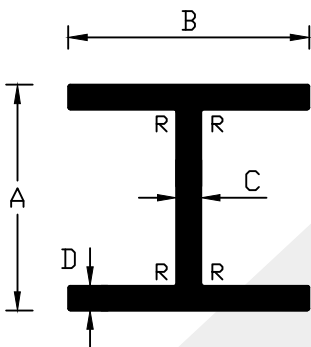


Code No.	Imperial Sizes (inches)				Weight kg/m	Metric Sizes (mm)			
	A	B	C	D		A	B	C	D
CH42	3	1 1/2	1/8	1/8	1.32	76.2	38.1	3.2	3.2
CH43		1 1/2	3/16	3/16	1.82		38.1	4.8	4.8
CH44		1 1/2	1/4	.230	1.80		38.1	3.2	5.8
CH45		1 1/2	1/4	1/4	2.42		38.1	6.4	6.4
CH47		1 1/2	1/4	5/16	2.75		38.1	6.4	8.0
CH48		2	1/4	1/4	2.84		50.8	6.4	6.4
CH49	4	2	.200	.325	3.52	101.6	50.8	5.1	8.3
CH50		2	1/4	1/4	3.05		50.8	6.4	6.4
CH51		2	1/4	5/16	3.75		50.8	6.4	8.0
CH52	5	2	.220	.325	4.02	127.0	50.8	5.6	8.3
CH53		2 1/2	1/4	3/8	5.26		63.5	6.4	9.5
CH54	6	2	.150	.200	2.91	152.4	50.8	3.8	5.1
CH55		2	3/16	1/4	3.68		50.8	4.8	6.4
CH56		2	1/4	5/16	4.68		50.8	6.4	8.0
CH57		3	1/4	3/8	6.39		76.2	6.4	9.5
CH58		3	3/8	1/2	8.69		76.2	9.5	12.7
CH59	7	2 1/2	1/4	1/4	5.13	177.8	63.5	6.4	6.4
CH60		3	3/8	1/2	9.36		76.2	9.5	12.7
CH61	8	3	3/8	1/2	9.87	203.7	76.2	9.5	12.7
CH62	9	3	3/8	1/2	10.54	228.6	76.2	9.5	12.7
CH63	10	3	3/8	1/2	11.40	254.0	76.2	9.5	12.7

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*Denotes radius root

I Beams



Imperial Sizes (inches)				Weight kg/m	Metric Sizes (mm)			
A	B	C	D		A	B	C	D
3	3	3/16	1/4	3.66	76.2	76.2	4.8	6.4
4	3	3/16	1/4	3.84	101.6	76.2	4.8	6.4

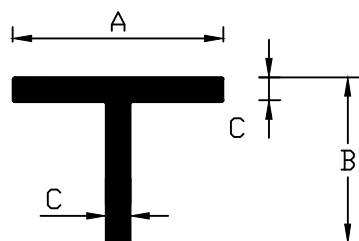
R = 3/8" (9.5mm) radius root

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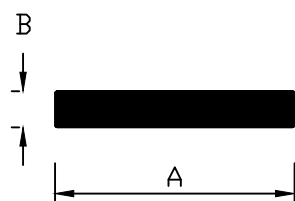
Tee Sections



Code No.	Imperial Sizes (inches)			Weight kg/m	Metric Sizes (mm)		
	A	B	C		A	B	C
T01	1/2	1/2	1/16	.104	12.7	12.7	1.6
T02	5/8	5/8	1/8	.250	15.9	15.9	3.2
T03	3/4	3/4	1/16	.160	19.0	19.0	1.6
T04		3/4	1/8	.302		19.0	3.2
T05	7/8	7/8	1/8	.360	22.2	22.2	3.2
T06	1	1	1/16	.213	25.4	25.4	1.6
T07		1	1/8	.411		25.4	3.2
T08		2	1/8	.631		50.8	3.2
T09	1 1/4	1 1/4	1/8	.520	31.8	31.8	3.2
T10	1 1/2	1 1/2	1/8	.631	38.1	38.1	3.2
T11		1 1/2	1/4	1.210		38.1	6.4
T12	2	1	1/8	.631	50.8	25.4	3.2
T13		2	1/8	.851		50.8	3.2
T14		2	1/4	1.652		50.8	6.4
T15	2 1/2	2 1/2	1/4	2.140	63.5	63.5	6.4
T16	3	3	1/4	2.570	76.2	76.2	6.4
T17	4	3	1/4	3.021	101.6	76.2	6.4
T18		4	1/4	3.410		101.6	6.4
T19		4	3/8	4.431		101.6	9.5

If the size you require is not listed, please contact us as our stock range is constantly being increased.

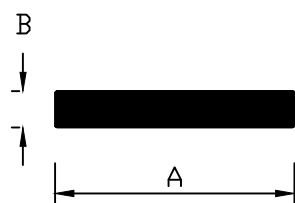
Flat Bars



Code No.	Imperial Sizes (inches)		Weight kg/m	Metric Sizes (mm)	
	A	B		A	B
FB01	3/8	1/8	.082	9.5	3.2
FB02		1/4	.164		6.4
FB03	1/2	1/16	.055	12.7	1.6
FB04		1/8	.110		3.2
FB05		3/16	.165		4.8
FB06		1/4	.220		6.4
FB07		3/8	.330		9.5
FB08	5/8	1/8	.140	15.9	3.2
FB09		3/16	.205		4.8
FB10		1/4	.274		6.4
FB11		3/8	.411		9.5
FB12		1/2	.550		12.7
FB13	3/4	1/16	.082	19.0	1.6
FB14		1/8	.165		3.2
FB15		3/16	.246		4.8
FB16		1/4	.330		6.4
FB17		5/16	.411		8.0
FB18		3/8	.494		9.5
FB19		1/2	.660		12.7
FB20		5/8	.823		15.9
FB21		1/8	.192	22.2	3.2
FB22	7/8	3/16	.289		4.8
FB23		1/4	.384		6.4
FB24		3/8	.576		9.5
FB25		1/2	.770		12.7
FB26	1	1/16	.112	25.4	1.6
FB27		1/8	.220		3.2
FB28		3/16	.330		4.8
FB29		1/4	.440		6.4
FB30		5/16	.550		8.0
FB31		3/8	.660		9.5
FB32		1/2	.880		12.7
FB33		5/8	1.100		15.9
FB34		3/4	1.320		19.0
FB35	1 1/4	1/8	.274	31.8	3.2
FB36		3/16	.411		4.8
FB37		1/4	.550		6.4
FB38		5/16	.686		8.0
FB39		3/8	.823		9.5
FB40		1/2	1.100		12.7
FB41		5/8	1.372		15.9
FB42		3/4	1.652		19.0
FB43		1	2.200		25.4

If the size you require is not listed, please contact us as our stock range is constantly being increased.

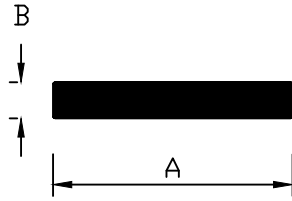
Flat Bars



Code No.	Imperial Sizes (inches)		Weight kg/m	Metric Sizes (mm)	
	A	B		A	B
FB44	1 1/2	1/16	.165	38.1	1.6
FB45		1/8	.330		3.2
FB46		3/16	.494		4.8
FB47		1/4	.660		6.4
FB48		5/16	.823		8.0
FB49		3/8	.988		9.5
FB50		1/2	1.320		12.7
FB51		5/8	1.652		15.9
FB52		3/4	1.980		19.0
FB53		1	2.634		25.4
FB54	1 3/4	1/8	.384	44.5	3.2
FB55		3/16	.576		4.8
FB56		1/4	.770		6.4
FB57		3/8	1.152		9.5
FB58		1/2	1.537		12.7
FB59		3/4	2.290		19.0
FB60		1	3.070		25.4
FB61	2	1/8	.440	50.8	3.2
FB62		3/16	.660		4.8
FB63		1/4	.880		6.4
FB64		5/16	1.100		8.0
FB65		3/8	1.320		9.5
FB66		1/2	1.760		12.7
FB67		5/8	2.200		15.9
FB68		3/4	2.634		19.0
FB69		1	3.512		25.4
FB70		1 1/2	5.267		38.1
FB71	2 1/4	1/4	.988	57.2	6.4
FB72	2 1/2	1/8	.550	63.5	3.2
FB73		3/16	.823		4.8
FB74		1/4	1.100		6.4
FB75		3/8	1.652		9.5
FB76		1/2	2.200		12.7
FB77		3/4	3.330		19.0
FB78		1	4.390		25.4
FB79		1 1/2	6.580		38.1

If the size you require is not listed, please contact us as our stock range is constantly being increased.

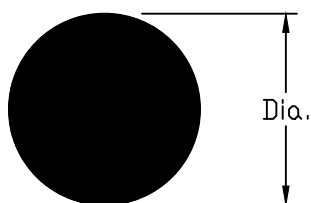
Flat Bars



Code No.	Imperial Sizes (inches)		Weight kg/m	Metric Sizes (mm)	
	A	B		A	B
FB80	3	1/8	.660	76.2	3.2
FB81		3/16	.988		4.8
FB82		1/4	1.320		6.4
FB83		3/8	1.980		9.5
FB84		1/2	2.634		12.7
FB85		5/8	3.330		15.9
FB86		3/4	3.960		19.0
FB87		1	5.267		25.4
FB88		1 1/2	7.90		38.1
FB89		2	10.53		50.8
FB90	3 1/2	1/4	1.537	88.9	6.4
FB91		1/2	3.070		12.7
FB92	4	1/8	.880	101.6	3.2
FB93		3/16	1.320		4.8
FB94		1/4	1.760		6.4
FB95		3/8	2.634		9.5
FB96		1/2	3.512		12.7
FB97		5/8	4.390		15.9
FB98		3/4	5.267		19.0
FB99		1	7.023		25.4
FB100		1 1/2	10.530		38.1
FB101		2	14.049		50.8
FB102	5	1/4	2.200	127.0	6.4
FB103		3/8	3.300		9.5
FB104		1/2	4.390		12.7
FB105		3/4	6.580		19.0
FB106	6	1/8	1.320	152.4	3.2
FB107		1/4	2.634		6.4
FB108		3/8	3.960		9.5
FB109		1/2	5.267		12.7
FB110		3/4	8.090		19.0
FB111		1	10.530		25.4

If the size you require is not listed, please contact us as our stock range is constantly being increased.

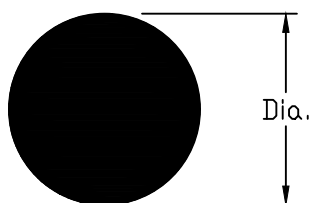
Round Bars



Code No.	Imperial Sizes (inches - diameter)	Weight kg/m	Metric Sizes (mm - diameter)
RB01	1/8	.021	3.2
RB02	3/16	.051	4.8
RB03	1/4	.089	6.4
RB04	5/16	.168	8.0
RB05	3/8	.199	9.5
RB06	7/16	.271	11.1
RB07	1/2	.354	12.7
RB08	9/16	.448	14.3
RB09	5/8	.554	15.9
RB10	11/16	.670	17.5
RB11	3/4	.796	19.0
RB12	13/16	.933	20.7
RB13	7/8	1.083	22.2
RB14	15/16	1.207	23.8
RB15	1	1.414	25.4
RB16	1 1/8	1.786	28.6
RB17	1 1/4	2.202	31.8
RB18	1 3/8	2.679	34.9
RB19	1 1/2	3.185	38.1
RB20	1 5/8	3.735	41.3
RB21	1 3/4	4.345	44.5
RB22	1 7/8	4.971	47.6
RB23	2	5.655	50.8
RB24	2 1/8	6.399	54.0
RB25	2 1/4	7.158	57.2
RB26	2 3/8	7.992	60.3
RB27	2 1/2	8.855	63.5
RB28	2 5/8	9.748	66.7
RB29	2 3/4	10.40	69.9
RB30	3	12.37	76.2
RB31	3 1/4	14.51	82.5
RB32	3 1/2	16.82	88.9
RB33	3 3/4	19.35	95.3
RB34	4	22.02	101.6
RB35	4 1/8	24.85	107.9
RB36	4 1/2	27.83	114.3
RB37	4 3/4	30.96	121.0
RB38	5	34.40	127.0
RB39	5 1/4	37.80	133.4
RB40	5 1/2	41.50	139.7
RB41	5 3/4	45.40	146.0
RB42	6	49.40	152.4
RB43	6 1/2	58.0	165.1
RB44	7	67.30	177.8
RB45	7 1/2	77.20	190.5
RB46	8	87.90	203.2

If the size you require is not listed, please contact us as our stock range is constantly being increased.

Round Bars



Code No.	Imperial Sizes (inches - diameter)	Weight kg/m	Metric Sizes (mm - diameter)
RB47	9	111.3	228.6
RB48	10	137.4	254.0
RB49	11	166.2	279.4
RB50	12	197.9	304.8
RB51	13	232.5	330.2
RB52	14	269.6	355.6
RB53	15	350.0	406.4

Square Bars



Code No.	Imperial Sizes (inches - square)	Weight kg/m	Metric Sizes (mm - square)
SB01	1/4	.110	6.4
SB02	5/8	.171	8.0
SB03	3/8	.240	9.5
SB04	1/2	.440	12.7
SB05	5/8	.690	15.9
SB06	3/4	.988	19.0
SB07	7/8	1.344	22.2
SB08	1	1.760	25.4
SB09	1 1/4	2.740	31.8
SB10	1 1/2	3.960	38.1
SB11	1 3/4	5.370	44.5
SB12	2	7.024	50.8
SB13	2 1/4	8.880	57.2
SB14	2 1/2	10.980	63.5
SB15	3	15.805	76.2
SB16	4	28.127	101.6
SB17	5	44.500	127.0
SB18	6	63.100	152.4

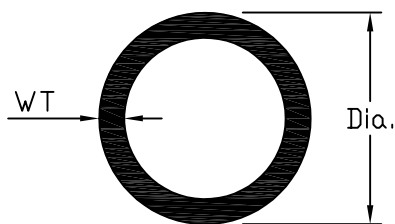
If the size you require is not listed, please contact us as our stock range is constantly being increased.

PLEASE NOTE - All sections are Aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated.



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Round Tubes



Code No.	Imperial Sizes (inches)		Weight kg/m	Metric Sizes (mm)	
	OD	Wall (WT)		OD	Wall (WT)
RT01	1/4	20 swg	.042	6.4	0.9
RT02		16 swg	.065		1.6
RT03	5/16	20 swg	.055	8.0	0.9
RT04		16 swg	.088		1.6
RT05	3/8	20 swg	.067	9.5	0.9
RT06		16 swg	.109		1.6
RT07	1/2	16 swg	.153	12.7	1.6
RT08		10 swg	.260		3.2
RT09	5/8	16 swg	.200	15.9	1.6
RT10		10 swg	.350		3.2
RT11	3/4	18 swg	.184	19.0	1.2
RT12		16 swg	.241		1.6
RT13		14 swg	.293		2.0
RT14		12 swg	.368		2.6
RT15		10 swg	.440		3.2
RT16	7/8	16 swg	.284	22.2	1.6
RT17		10 swg	.524		3.2
RT18	1	18 swg	.250	25.4	1.2
RT19		16 swg	.330		1.6
RT20		10 swg	.612		3.2
RT21		3/16	.840		4.8
RT22	1 1/8	16 swg	.372	28.6	1.6
RT23		10 swg	.700		3.2
RT24	1 1/4	16 swg	.415	31.8	1.6
RT25		10 swg	.790		3.2
RT26	1 3/8	16 swg	.460	34.9	1.6
RT27		10 swg	.875		3.2
RT28	1 1/2	16 swg	.503	38.1	1.6
RT66		12 swg	.797		2.6
RT29		10 swg	.963		3.2
RT30		1/4	1.710		6.4
RT31	1 5/8	16 swg	.550	41.3	1.6
RT32		10 swg	1.050		3.2
RT33	1 3/4	16 swg	.591	44.5	1.6
RT34		10 swg	1.140		3.2
RT35	1 7/8	10 swg	1.225	47.6	3.2
RT65	1 29/32	12 swg	1.028	48.4	2.6
RT36		7 swg	1.652	48.4	4.5
RT37	2	16 swg	.680	50.8	1.6
RT38		10 swg	1.320		3.2
RT39		3/16	1.870		4.8
RT40		1/4	2.411		6.4
RT41	2 1/4	16 swg	.766	57.1	1.6
RT42		10 swg	1.490		3.2
RT43		1/4	2.753		6.4



can be used with -
ENG2014
1.1/2" OD Tube
Bracket section.

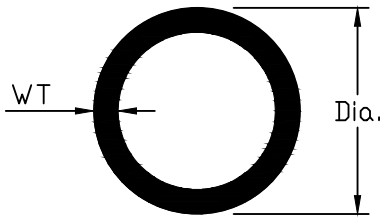
If the size you require is
not listed, please contact
us as our stock range is
constantly being increased.

**PLEASE NOTE - All sections are Aluminium
unless otherwise stated.
- All dimensions millimeters unless
otherwise stated.**



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Round Tube



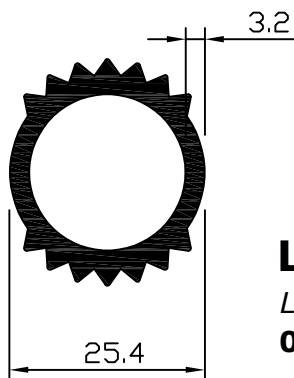
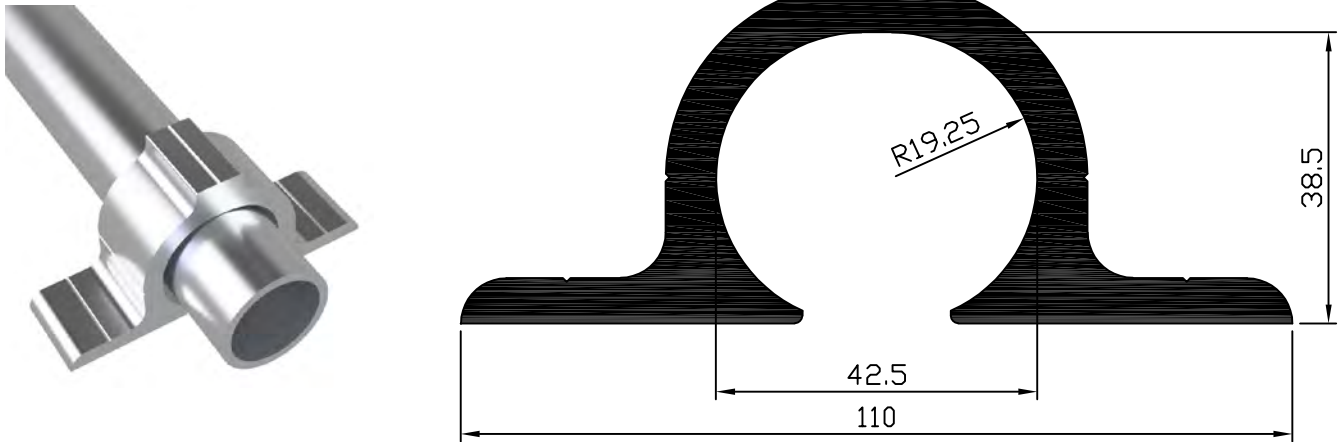
Code No.	Imperial Sizes (inches)		Weight kg/m	Metric Sizes (mm)	
	OD	Wall (WT)		OD	Wall (WT)
RT44	2 1/2	16 swg	.860	63.5	1.6
RT45		10 swg	1.670		3.2
RT46		1/4	3.110		6.4
RT47	2 3/4	10 swg	1.850	69.8	3.2
RT48	3	16 swg	1.051	76.2	1.6
RT49		10 swg	2.030		3.2
RT50		1/4	3.780		6.4
RT51	3 1/4	16 swg	1.167	82.5	1.6
RT52		10 swg	2.200		3.2
RT53	3 1/2	16 swg	1.205	88.9	1.6
RT54		10 swg	2.370		3.2
RT55		1/4	4.480		6.4
RT56	4	16 swg	1.381	101.6	1.6
RT57		10 swg	2.730		3.2
RT58		1/4	5.170		6.4
RT59	4 1/2	10 swg	3.080	114.3	3.2
RT60		1/4	5.680		6.4
RT61	5	10 swg	3.440	127.0	3.2
RT62	6	10 swg	4.120	152.4	3.2
RT63		1/4	7.950		6.4
RT64		0.098	3.180		2.5

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Miscellaneous Tubes

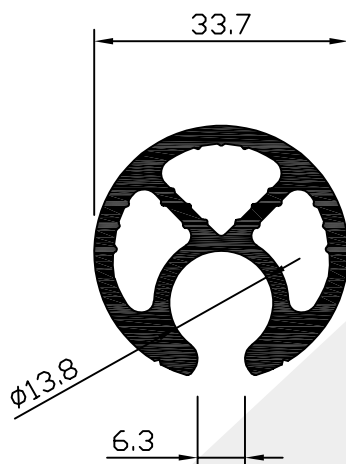
ENG2014 Tube Bracket

For use with 38mm OD Tube RT28/29/30/66
supplied in lengths for cutting.



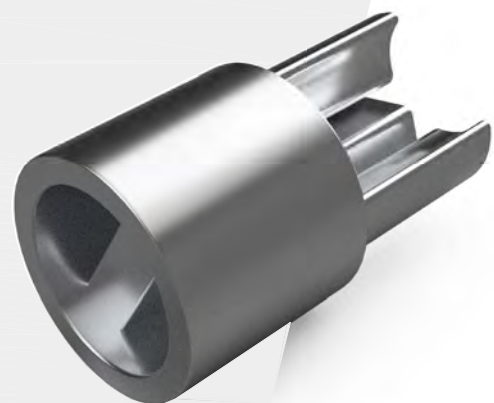
LR95

Ladder Rung
0.623 kg/m



KADA Pole

Curtain Runner
1.053 kg/m



END CAP (KADA Pole)

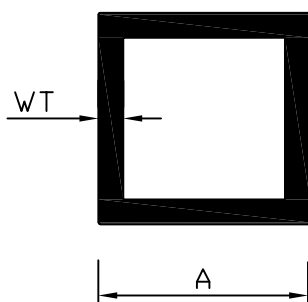
Curtain Runner

PLEASE NOTE - All sections are Aluminium
unless otherwise stated.
- All dimensions millimeters unless
otherwise stated.



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Square Hollow Sections



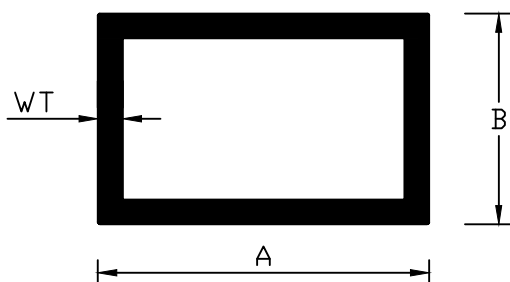
Code No.	Imperial Sizes (inches)		Weight kg/m	Metric Sizes (mm)	
	A	Wall (WT)		A	Wall (WT)
SHS01	1/2	16 swg	.192	12.7	1.6
SHS02	5/8	16 swg	.270	15.9	1.6
SHS03	3/4	16 swg	.308	19.0	1.6
SHS04		10 swg	.547		3.2
SHS05	1	16 swg	.420	25.4	1.6
SHS06		10 swg	.766		3.2
SHS07	1 1/4	16 swg	.530	31.8	1.6
SHS08		10 swg	1.060		3.2
SHS09	1 1/2	16 swg	.631	38.1	1.6
SHS10		10 swg	1.210		3.2
SHS11	1 3/4	10 swg	1.420	44.5	3.2
SHS12	2	16 swg	.871	50.8	1.6
SHS13		10 swg	1.640		3.2
SHS14		1/4	3.118		6.4
SHS15	2 1/2	10 swg	2.100	63.5	3.2
SHS16	3	10 swg	2.514	76.2	3.2
SHS17		1/4	4.950		6.4
SHS19	4	10 swg	3.389	101.6	3.2
SHS20		1/4	6.500		6.4
SHS21	3.94	0.079	2.120	100.0	2.0
SHS22	5.91	0.118	4.760	150.0	3.0

*

If the size you require is not listed, please contact us as our stock range is constantly being increased.

*Variant may be available with External Radius Corners - please check with our sales office.

Rectangular Hollow Sections



Code No.	Imperial Sizes (inches)			Weight kg/m	Metric Sizes (mm)		
	A	B	Wall (WT)		A	B	Wall (WT)
RHS00				.499	30.0	20.0	2.0
RHS01	1 1/2	3/4	10 swg	.874	38.1	19.0	3.2
RHS02		1	10 swg	1.030		25.4	3.2
RHS01B	1.57	.79	.059	.460	40.0	20.0	1.5
RHS04A	1.97	1.18	.118	1.200	50.0	30.0	3.0
RHS03	2	1	10 swg	1.200	50.8	25.4	3.2
RHS04		1 1/4	10 swg	1.178		31.8	3.2
RHS05		1 1/2	10 swg	1.430		38.1	3.2
RHS06	2 1/2	1	10 swg	1.400	63.5	25.4	3.2
RHS07	3	1	10 swg	1.640	76.2	25.4	3.2
RHS08		1 1/2	10 swg	1.900		38.1	3.2
RHS09		1 3/4	10 swg	2.020		44.5	3.2
RHS10		2	10 swg	2.039		50.8	3.2
RHS11	4	1	10 swg	2.124	101.6	25.4	3.2
RHS12		1 3/4	10 swg	2.410		44.5	3.2
RHS13		2	10 swg	2.425		50.8	3.2
RHS14		2	1/4	4.820		50.8	6.4
RHS15		3	10 swg	3.029		76.2	3.2
RHS16	5	1 3/4	10 swg	2.805	127.0	44.5	3.2
RHS17	6	2	10 swg	3.378	152.4	50.8	3.2
RHS18	6	2	1/4	6.519	152.4	50.8	6.4

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Plain Sheet

Alloys include:

1050AH14
5251H22
3003H45
5005H14

Code No.	Metric Sizes (mm)			Weight kg/sheet
	Length	Width	Thickness	

AS06/01	2500	1250	6.0	50.63
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AS05/01	2500	1250	5.0	42.19
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AS04/01	2500	1250	4.0	33.75
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AS10/01	2000	1000	3.0	16.20
AS10/02	2500	1250	3.0	25.31
AS10/02AA	2500	1500	3.0	30.38
AS10/02B	3000	1000	3.0	24.30
AS10/03	3000	1250	3.0	31.10
AS10/04	3000	1500	3.0	36.45
AS10/08D	4000	1250	3.0	40.50
AS10/08E	4000	1500	3.0	48.60
AS10/08B	4000	2000	3.0	64.80

AS12/01	2000	1000	2.5	13.50
AS12/02	2500	1250	2.5	21.09
AS12/04	3000	1500	2.5	30.38

AS14/01	2000	1000	2.0	10.80
AS14/11	2500	1000	2.0	13.50
AS14/02	2500	1250	2.0	16.88
AS14/02AA	2500	1500	2.0	20.25
AS14/02A	3000	1000	2.0	16.20
AS14/03	3000	1250	2.0	20.25
AS14/04	3000	1500	2.0	24.30
AS14/12	3500	1250	2.0	23.63
AS14/13	3500	1500	2.0	28.35
AS14/10	4000	1250	2.0	27.00
AS14/08	4000	1500	2.0	32.40
AS14/05B	4000	2000	2.0	43.20

AS16/01	2000	1000	1.5	8.10
AS16/10	2438	1000	1.5	9.87
AS16/01B	2500	1000	1.5	10.13
AS16/04A	2500	1250	1.5	12.66
WP16/01	2500	1250	1.5	12.66
AS16/01A	3000	1000	1.5	12.15
AS16/05	3000	1250	1.5	15.19
AS16/07	3000	1500	1.5	18.23
AS16/14	4000	1250	1.5	20.26
AS16/13	4000	1500	1.5	24.30

White Painted ●

PLEASE NOTE - All sections are Aluminium
unless otherwise stated.
- All dimensions millimeters unless
otherwise stated.



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Plain Sheet

Alloys include:

1050AH14
3003H14
3005H47
3003H16

Code No.	Metric Sizes (mm)			Weight kg/sheet
	Length	Width	Thickness	
AS18/01	2000	1000	1.2	6.48
AS18/03	2438	1000	1.2	7.90
AS18/07	2438	1219	1.2	9.63
AS18/11	2438	1524	1.2	12.04
AS18/06	2500	1250	1.2	10.13
AS18/08	2743	1219	1.2	10.83
AS18/08A	2743	1524	1.2	13.54
AS18/16	3000	1250	1.2	12.15
AS18/14	3000	1500	1.2	14.58
AS18/09	3048	1219	1.2	12.04
AS18/12	3048	1524	1.2	15.05
AS18/10	3658	1219	1.2	14.45

White Painted ●

AS19/03	2500	1250	1.0	8.44
WP18/01	2438	1219	1.0	8.03
AS20/01	2000	1000	0.8	4.32
AS20/02	2500	1250	0.8	6.75
AS24/01	2000	1000	0.5	2.70
AS24/02	2500	1250	0.5	4.22



- Please note our in-house guillotining service.

Coil

Code No.	Metric Sizes (mm)			kg/linear metre
	Length	Width	Thickness	
AC/2550	Full Coil*	2550	0.85	5.86
ACO/2550	Cut Coil~	2550	0.85	5.86

* Full Coils x 1000kgs+

~ Decoiled and hand trimmed to required length.

If the size you require is not listed, please contact us as our stock range is constantly being increased.

For more Sheet & Plate refer to pages:

- Patterned
- Sheet Finishes
- Shate

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Patterned Sheet



5 Bar (Standard Sheet)

Alloy specification 5754H114

Code No.	Metric Sizes (mm)			Weight kg/sheet
	Length	Width	Thickness	
TP02/03	2000	1000	2.0	12.61
TP02/01	2438	1219	2.0	18.72
TP02/01A	2500	1250	2.0	19.70
TP02/02	3000	1500	2.0	28.36
TP03/01	2000	1000	3.0	18.02
TP03/03	2438	1219	3.0	26.77
TP03/02	2500	1250	3.0	28.15
TP03/05	3048	1524	3.0	41.84
TP04.5/01	2000	1000	4.5	26.15
TP04.5/02	2438	1219	4.5	38.83
TP04/02A	2500	1250	4.5	40.86
TP04.5/03	3048	1524	4.5	60.72
TP06/01	2000	1000	6.0	34.28
TP06/02	2438	1219	6.0	50.93
TP06/03	2500	1250	6.0	53.56
TP06/06	3000	1500	6.0	77.10
TP07/01	2500	1250	9.5	84.77

5 Bar (1 Piece Floor Sheet*)

Alloy specification 5086H244

Code No.	Metric Sizes (mm)			Weight kg/sheet
	Length	Width	Thickness	
TP2.5/5000	5000	2500	2.5	92.00
TP2.5/6800	6800	2500	2.5	126.00
TP2.5/8200	8200	2500	2.5	152.00
TP2.5/13450	13450	2500	2.5	250.00

* Reverse treated for bonding



- Please note our in-house guillotining service.

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Patterned Sheet



Triple Grip

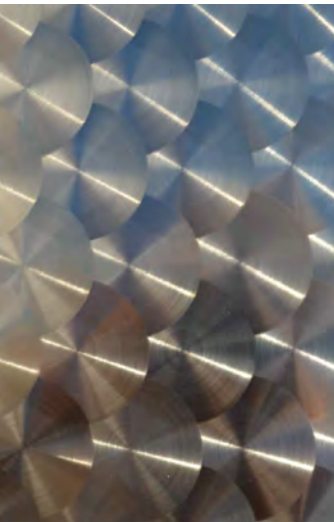
Alloy specification 5052H32

Code No.	Metric Sizes (mm)			Weight kg/sheet
	Length	Width	Thickness	
TPG10/01	2500	1250	3.0	26.10
TGP14/01	2500	1250	2.0	17.40
TGP16/01	2500	1250	1.5	13.40



Stucco

Code No.	Metric Sizes (mm)			Weight kg/sheet
	Length	Width	Thickness	
EMB18/01	2500	1250	1.2	10.13
EMB18/02	3000	1250	1.2	12.15
EMB20/01	2500	1250	0.8	6.75
EMB20/02	3000	1250	0.8	8.10



Circle Polished Stainless Steel

Code No.	Metric Sizes (mm)			Weight kg/sheet
	Length	Width	Thickness	
S/S CIRCLE POLISHED	2500	1250	0.7	17.90
S/S CIRCLE POLISHED	2500	1250	0.9	23.00



- Please note our in-house guillotining service.

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Shate

Code No.	Imperial Size (ft)		Alloy	Metric Sizes (mm)		Thickness (mm)	Weight kg/sheet
	Length	Width		Length	Width		
SH01/02A	8'2"	4'0"	5454H22	2489	1219	4.0	32.77
SH02/01	8'0"	4'0"	5454H111	2438	1219	4.8	38.33
SH03/01	8'0"	4'0"	5454H111	2438	1219	6.0	48.11
SH01/14	8'7"	6'6"	5454H22	2616	1981	4.0	56.00
SH03/04A	8'4"	5'6"	5454H22	2540	1676	6.0	69.30
SH03/07	8'4"	6'10"	5454H34	2540	2082	6.2	88.70
SH04/07	8'4"	6'8"	5454H24	2540	2032	8.0	111.00

Minimum Recommended Internal Bend Radius at 90 degrees for Alloy 5454 Shate

Thickness	Temper H111	Temper H22	Temper H24
4mm	1.5t	2.5t	3.0t
3/16" (4.8)	1.5t	2.5t	3.0t
6mm	1.5t	2.5t	3.0t
8mm	2.5t	4.0t	4.0t

- t - denotes thickness

Guillotining



- Up to 3048mm (10') width
- Protective plastic film available.

Please consult our sales office for details.

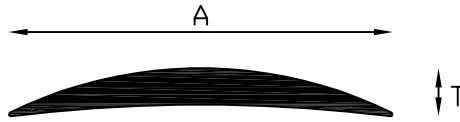
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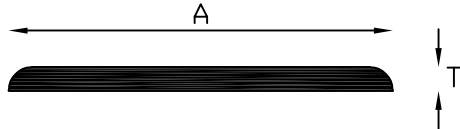
Mouldings

Half Round (HRM)

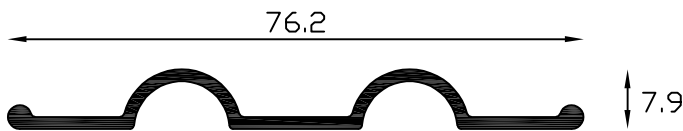


Code No.	Imperial Sizes (inches)		Weight kg/m	Metric Sizes (mm)	
	A	T		A	T
HR4	3/4	3/16	.140	19.0	4.8
HR6	1	3/16	.200	25.4	4.8
HR9	1 1/2	1/4	.370	38.1	6.4
HR10	2	1/4	.465	50.8	6.4

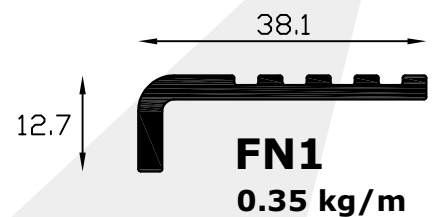
Double Radius (DRE)



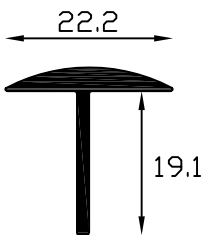
Code No.	Imperial Sizes (inches)		Weight kg/m	Metric Sizes (mm)	
	A	T		A	T
DR1	1	1/8	.207	25.4	3.2
DR2	1 1/4	1/8	.262	31.8	3.2
DR3	1 1/2	1/8	.317	38.1	3.2
DR4	2	1/8	.427	50.8	3.2



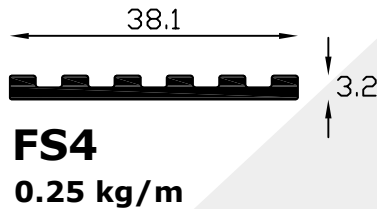
PP2 Interior Rub Rail
0.40 kg/m



FN1
0.35 kg/m



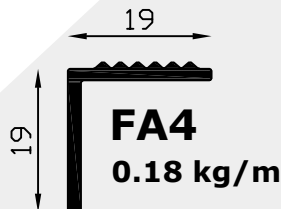
DL1 Door Lap Tee
0.22 kg/m



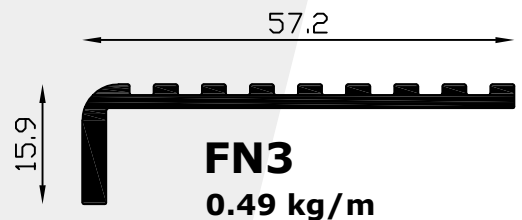
FS4
0.25 kg/m



FN2
0.44 kg/m



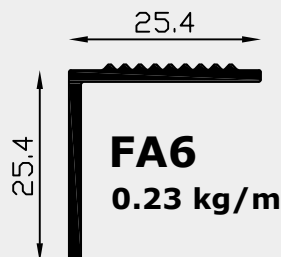
FA4
0.18 kg/m



FN3
0.49 kg/m



TA81 Floor Capping
0.49 kg/m



FA6
0.23 kg/m



FN70
0.27 kg/m

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- All dimensions millimeters unless
otherwise stated.

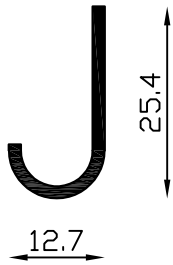


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Mouldings

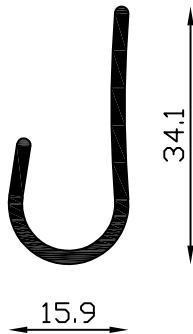
J4

0.16 kg/m



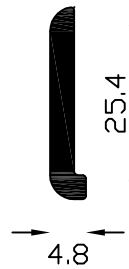
J6

0.27 kg/m



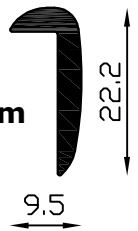
MM2

0.22 kg/m



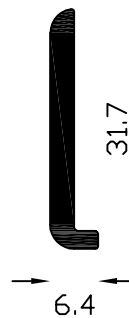
CC1

0.20 kg/m



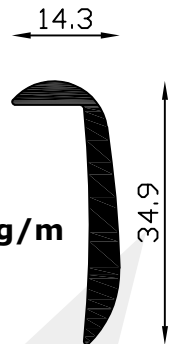
MM23

0.28 kg/m



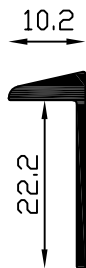
CC5

0.35 kg/m



EC1

0.15 kg/m



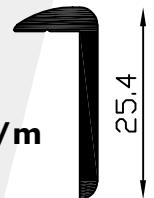
MM62

0.26 kg/m



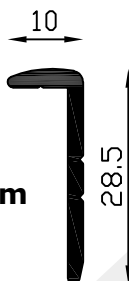
CC9

0.21 kg/m



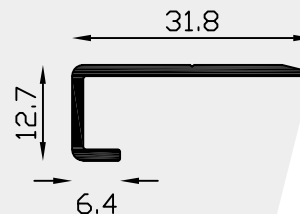
RC1

0.20 kg/m



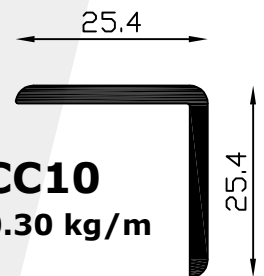
C2

0.19 kg/m



CC10

0.30 kg/m

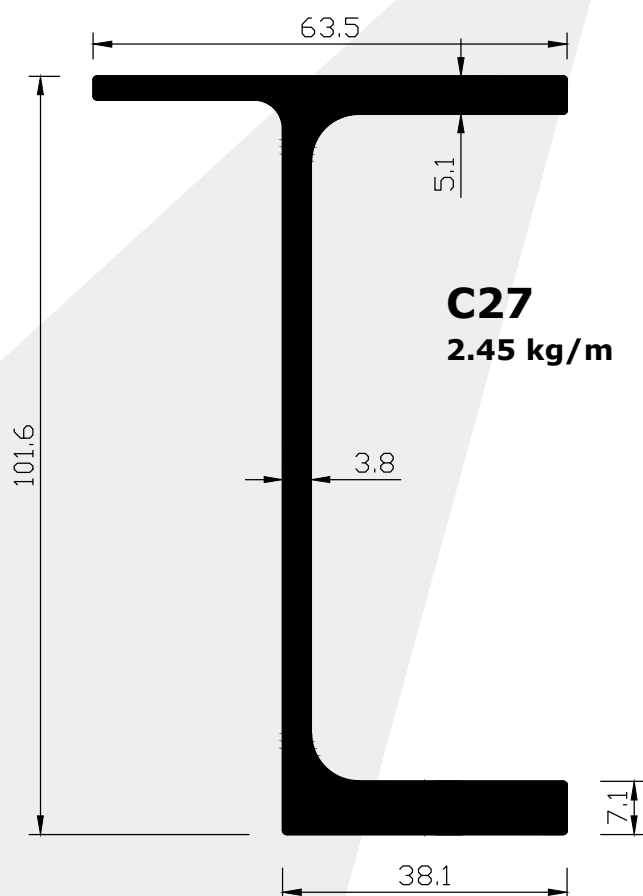
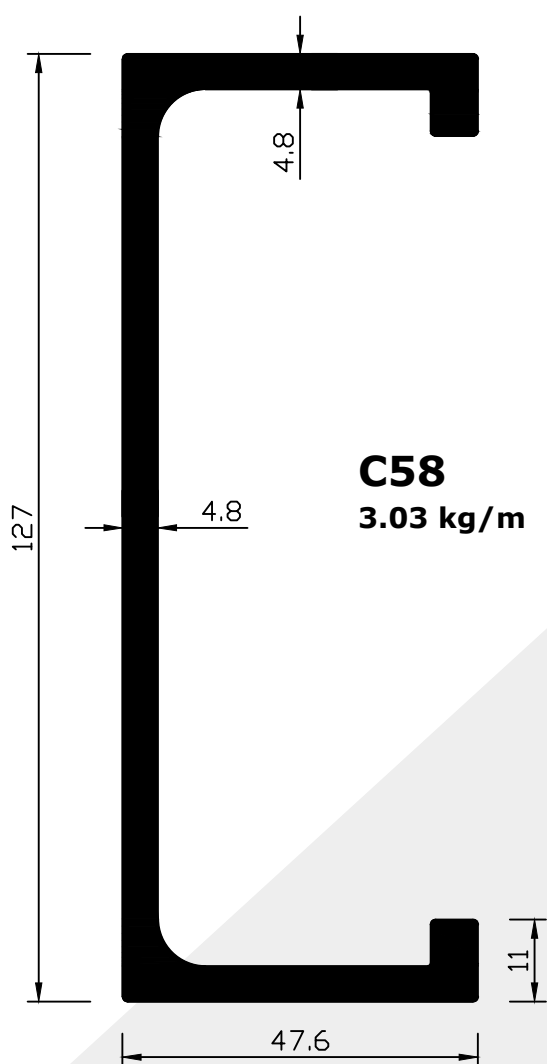
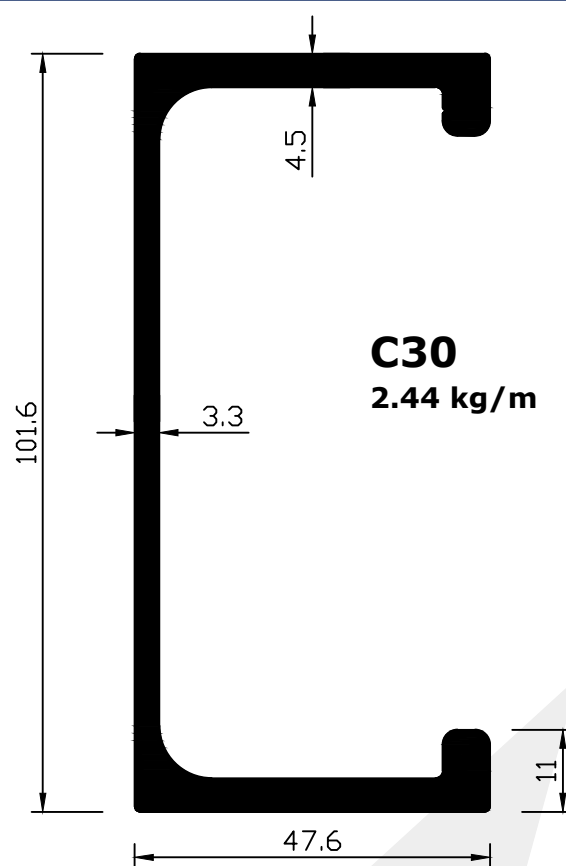
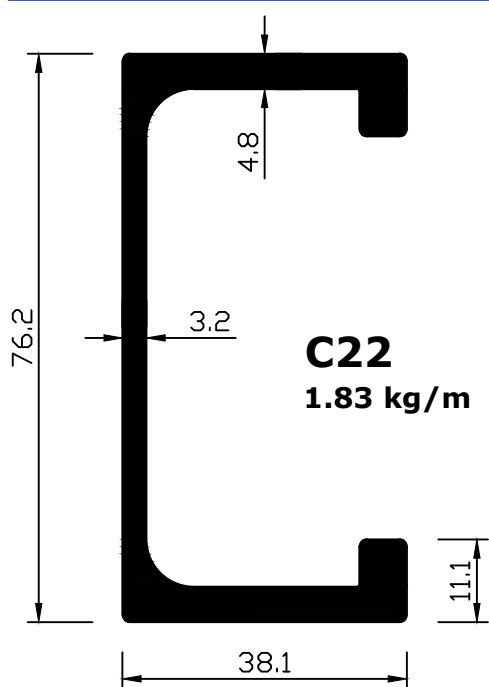


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Crossbearers & Runners

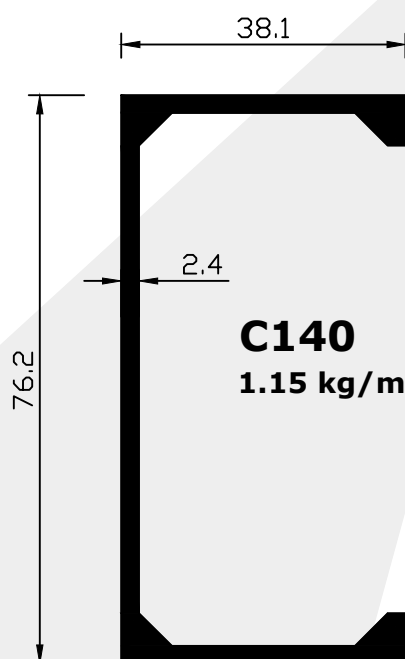
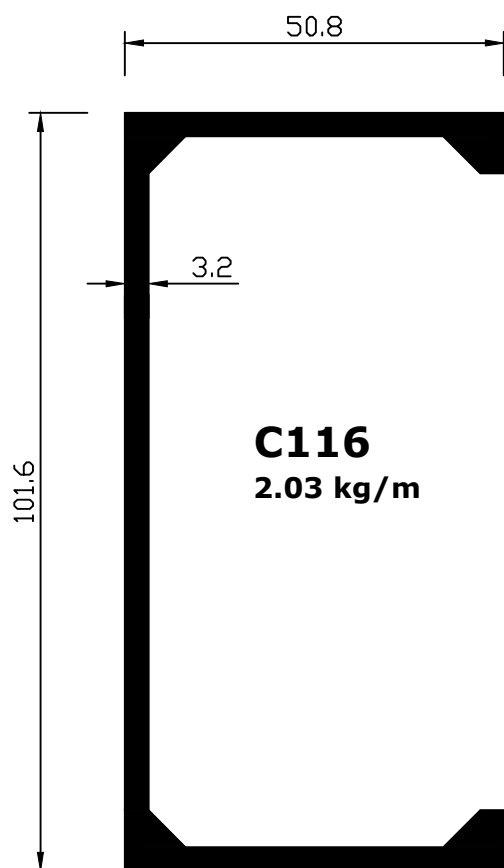


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Crossbearers & Runners

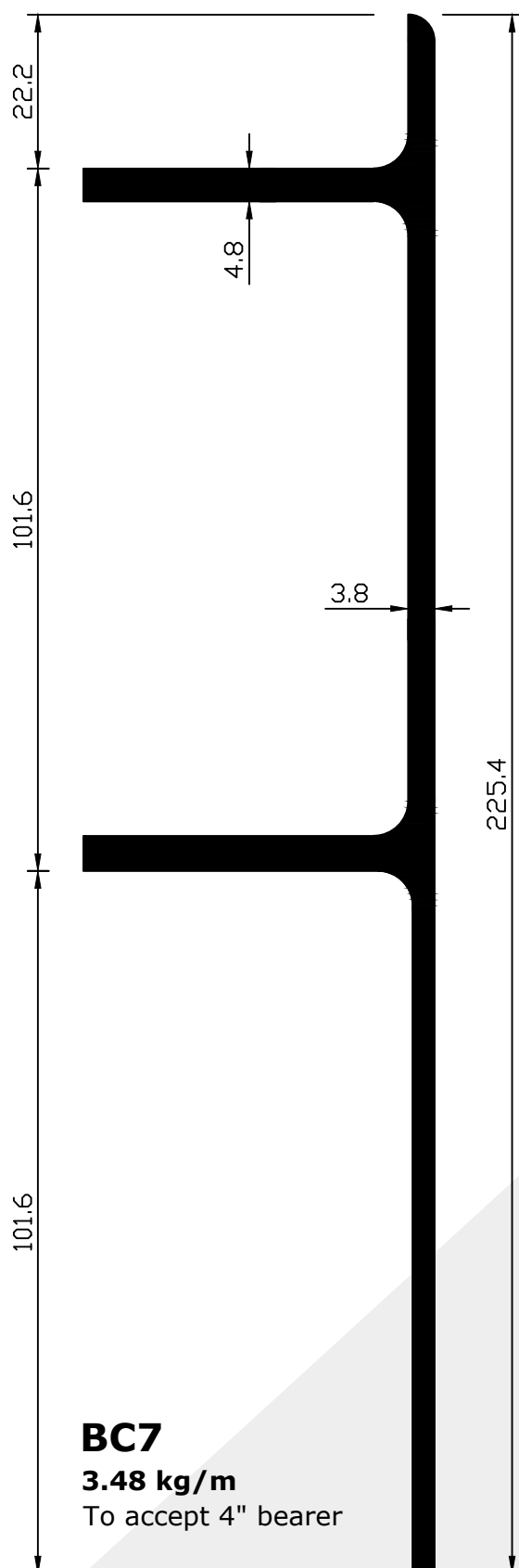


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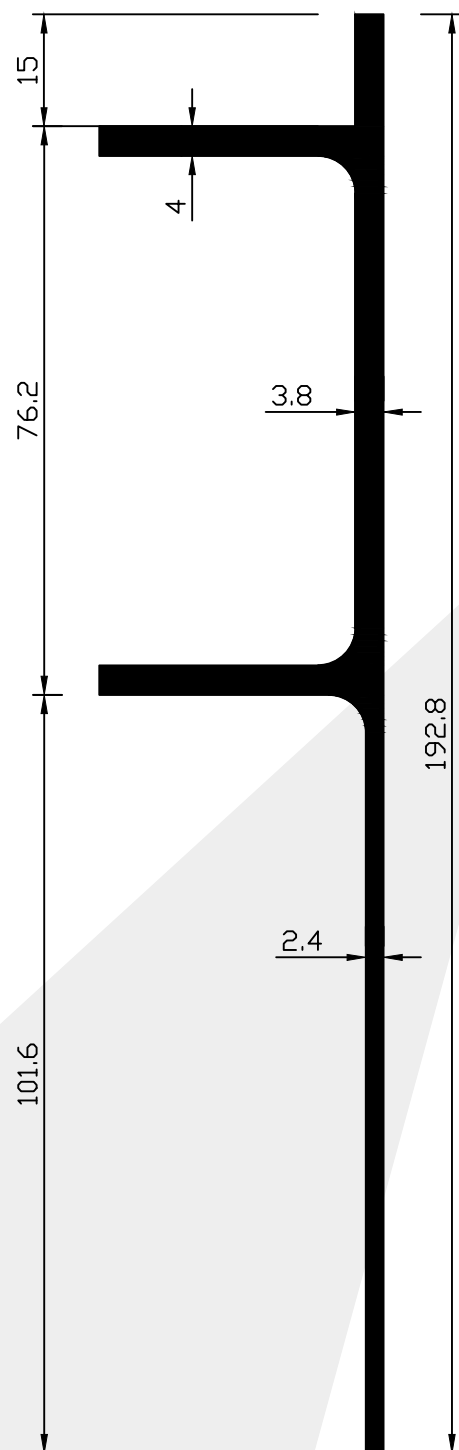


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Rearbearers



BC7
3.48 kg/m
 To accept 4" bearer



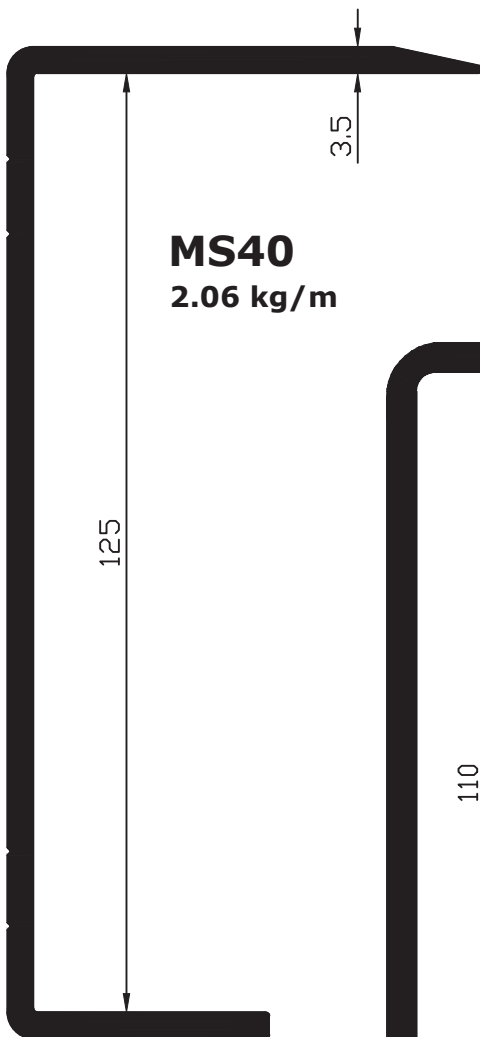
BC8
2.37 kg/m
 To accept 3" bearer

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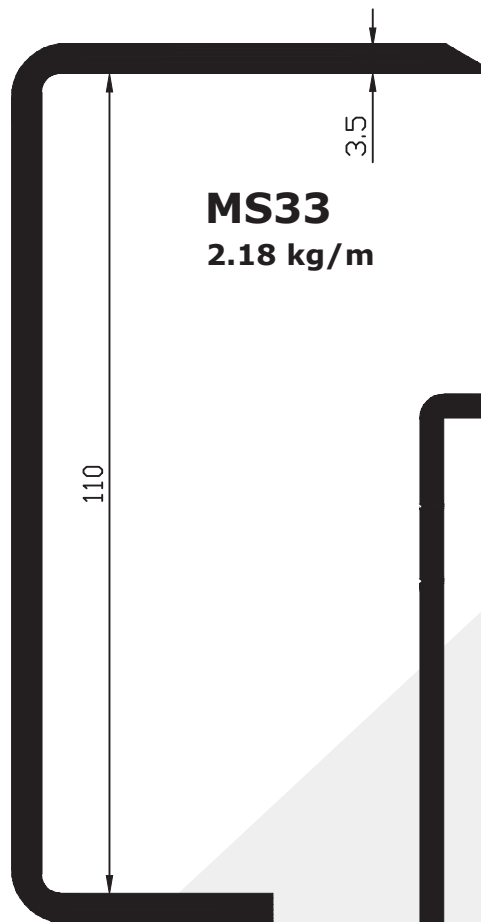


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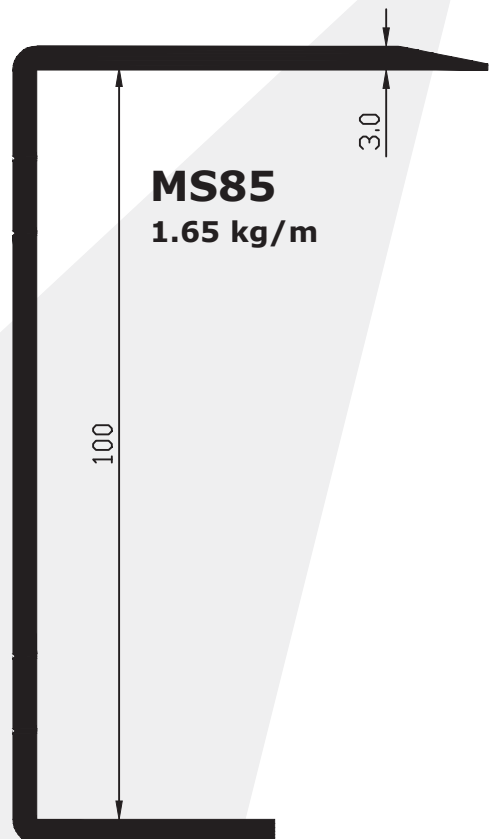
Side Raves



MS40
2.06 kg/m



MS33
2.18 kg/m



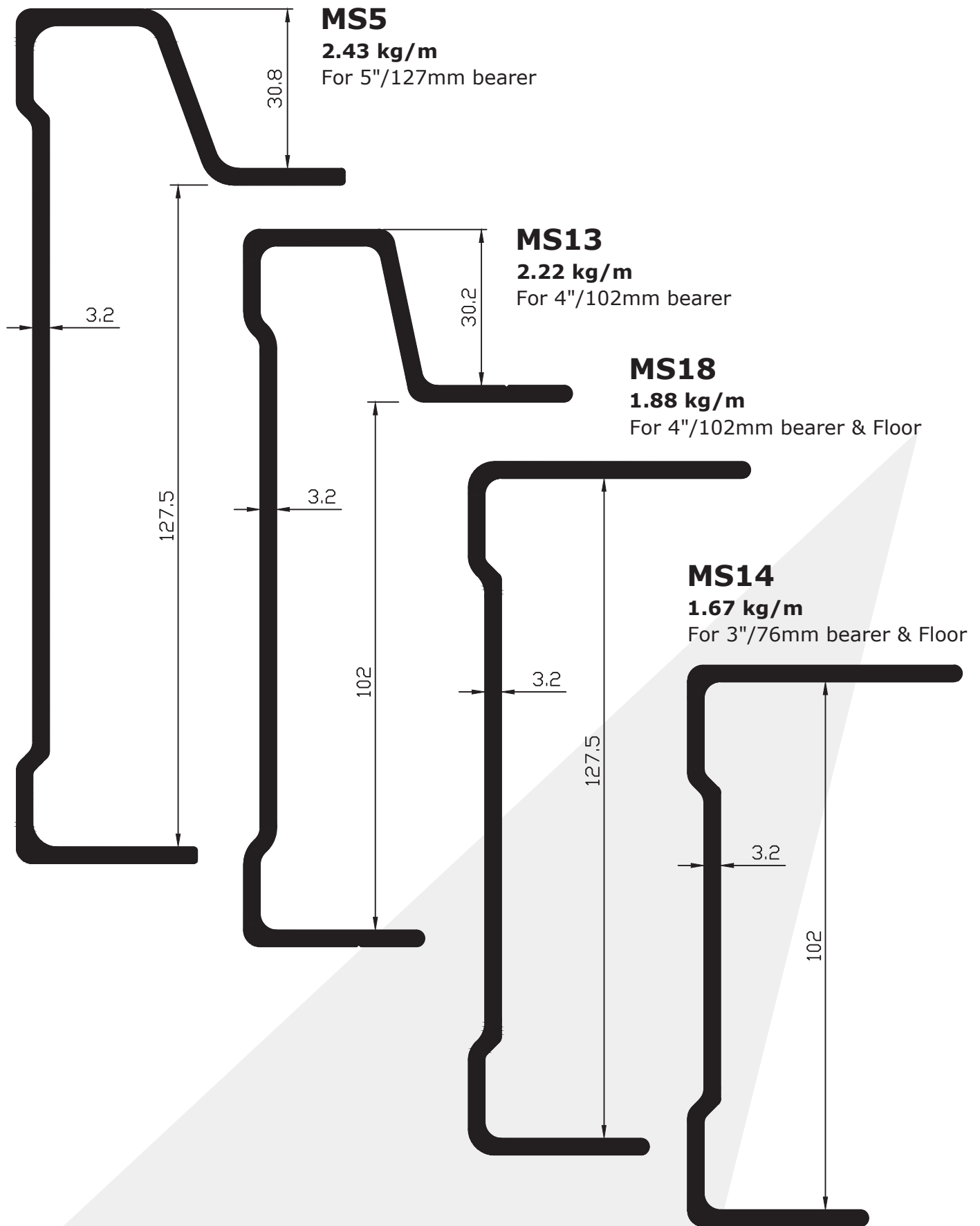
MS85
1.65 kg/m

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Side Raves

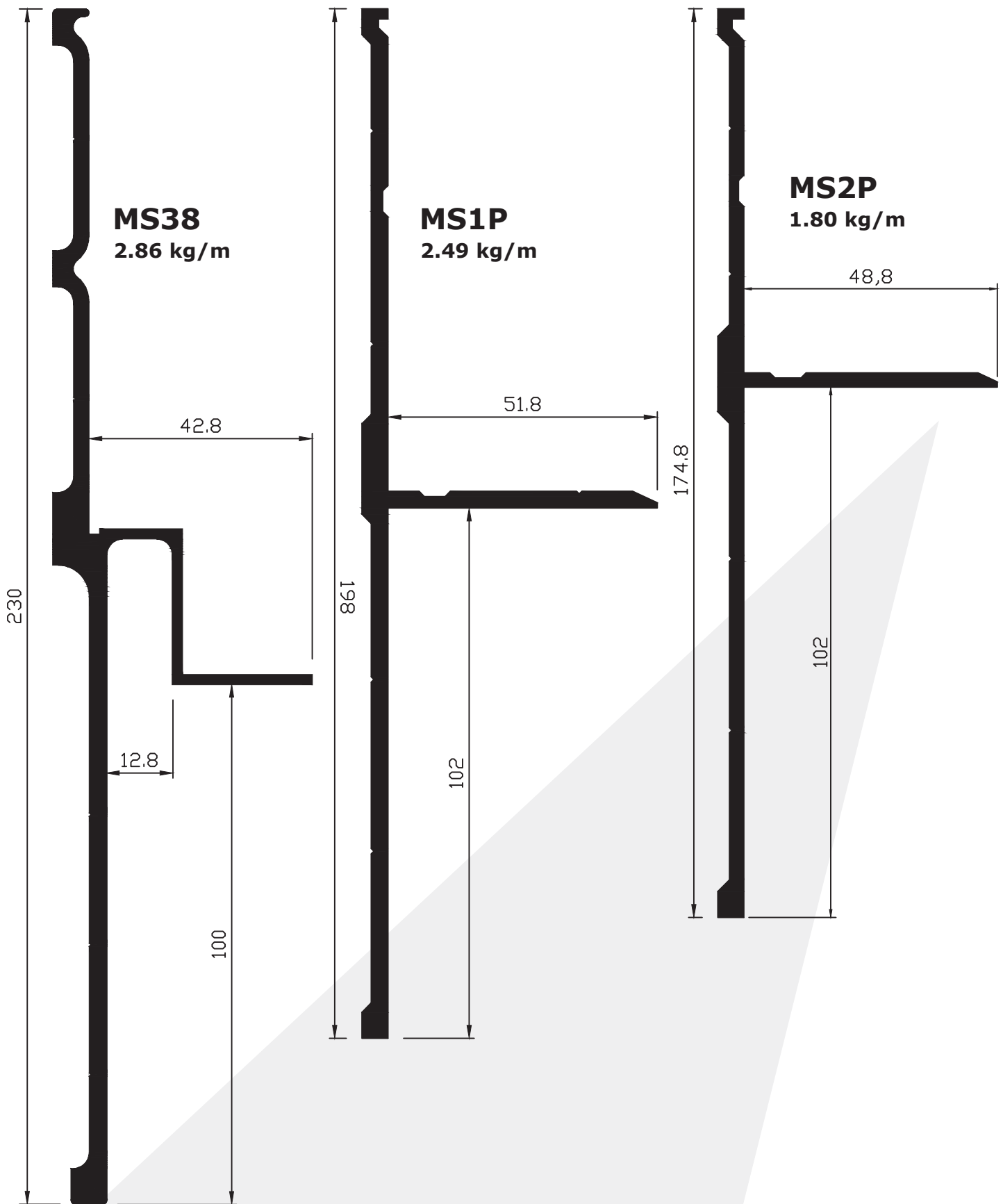


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Side Raves

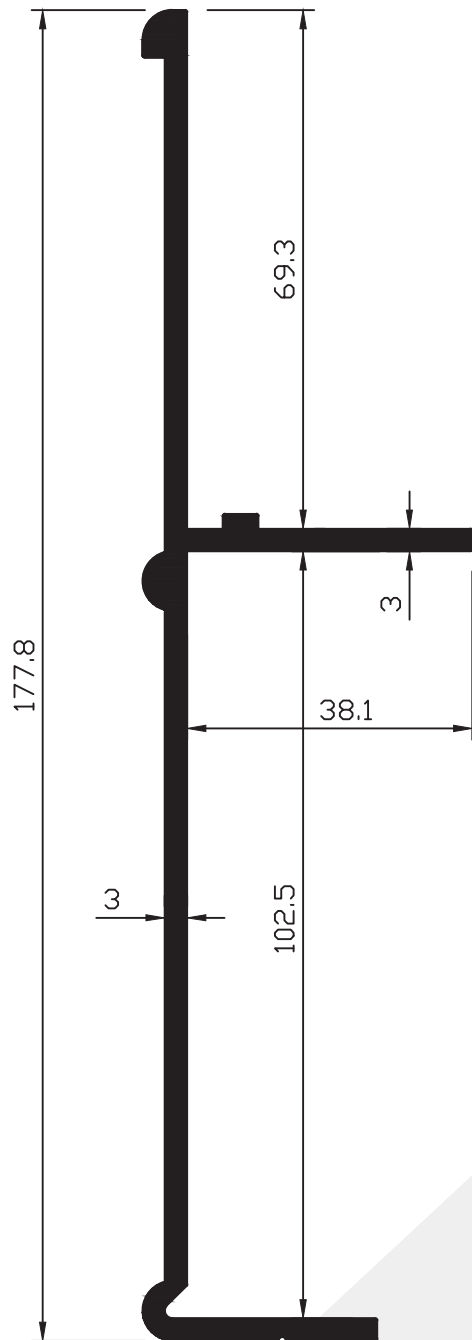


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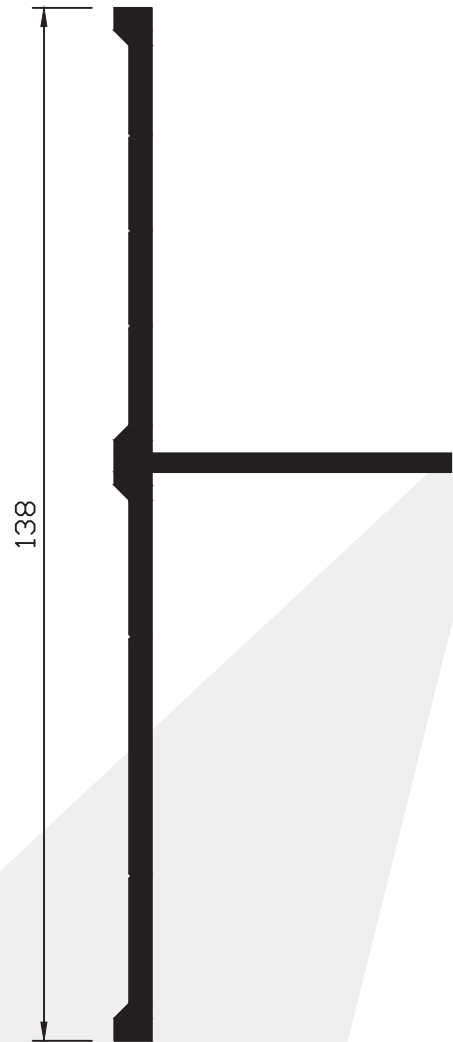
Side Raves



MS56

2.11 kg/m

To suit 4"/101.6mm
crossbearers



MS61

1.50 kg/m

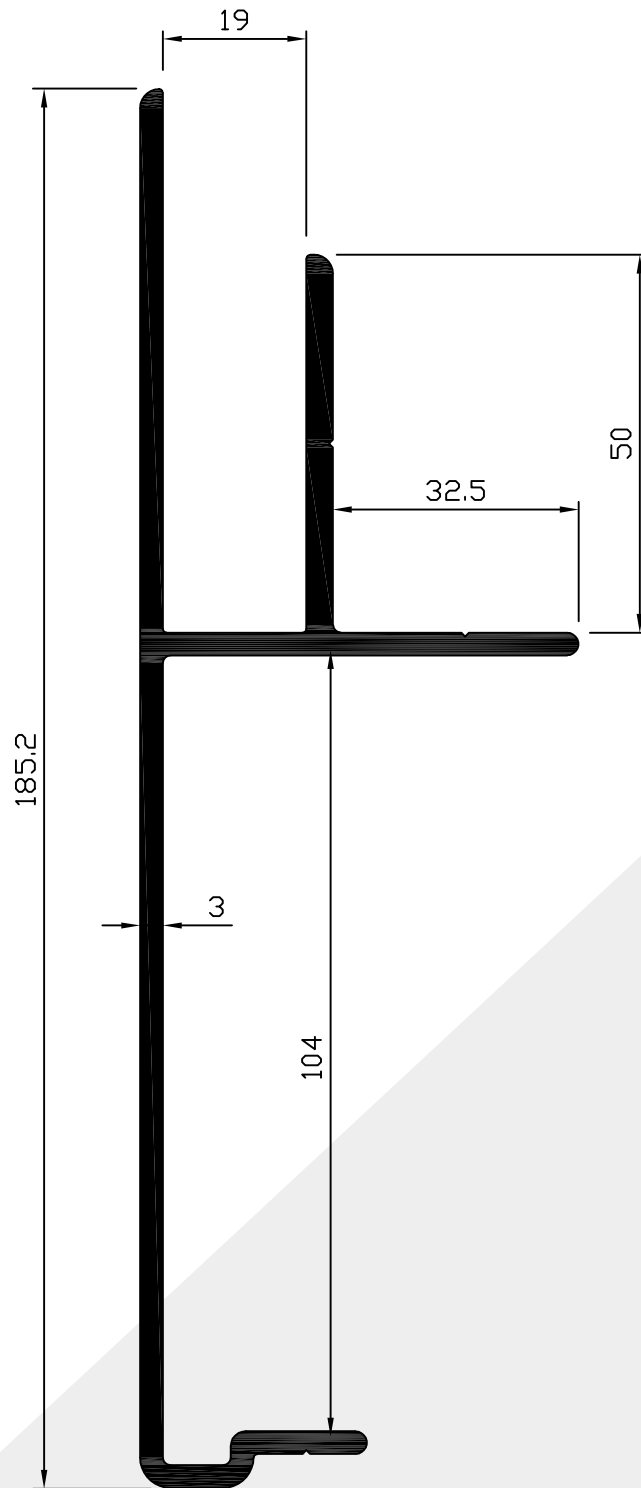
To suit up to 3"/76.2mm
crossbearers

PLEASE NOTE - All sections are Aluminium
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otherwise stated.



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Side Raves



MS56C
2.64 kg/m

PLEASE NOTE - All sections are Aluminium
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- All dimensions millimeters unless
otherwise stated.

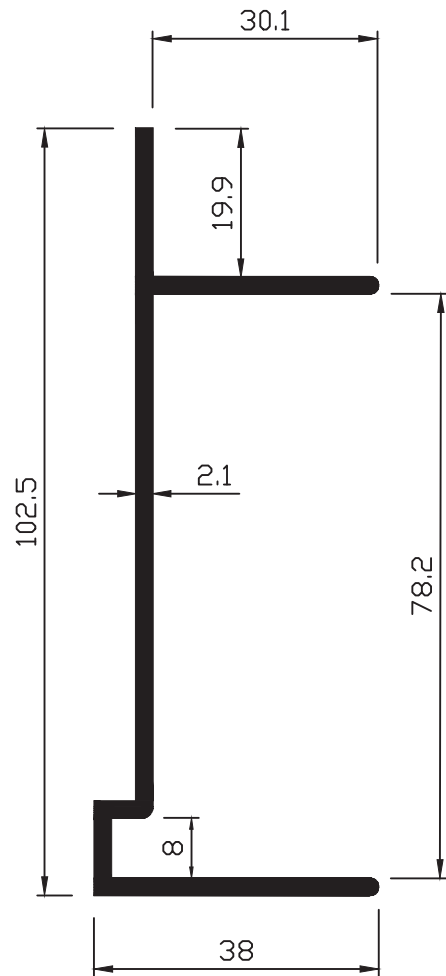


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Side Raves

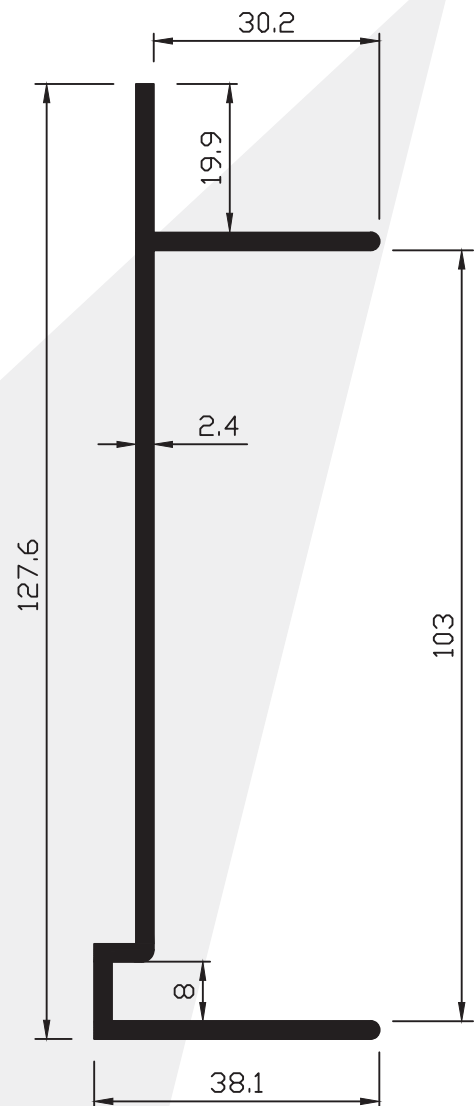
LP5

1.13 kg/m
To suit 76.2mm /
3" bearers



LP6

1.25 kg/m
To suit 101.6mm /
4" bearers

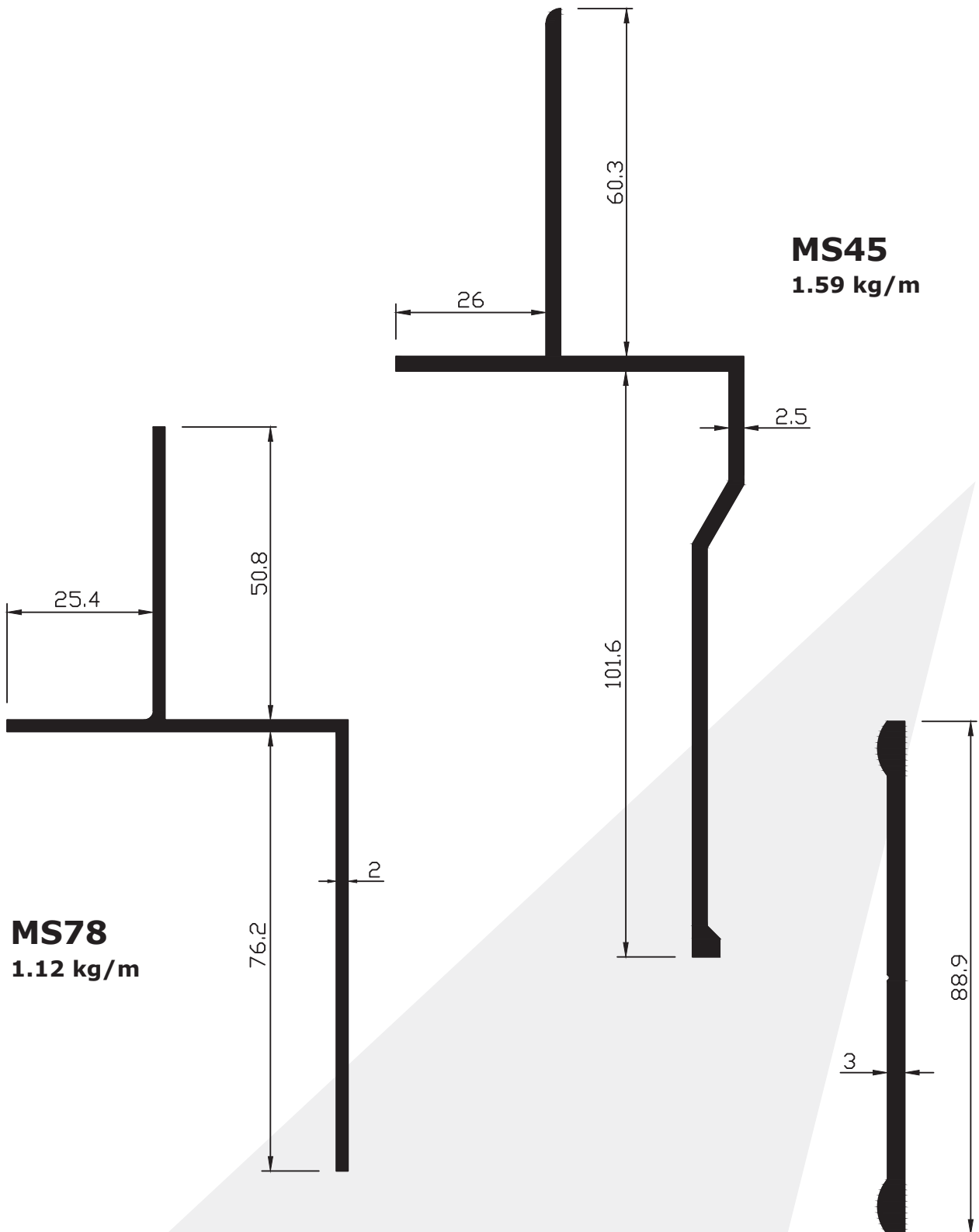


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otherwise stated.



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Side Raves

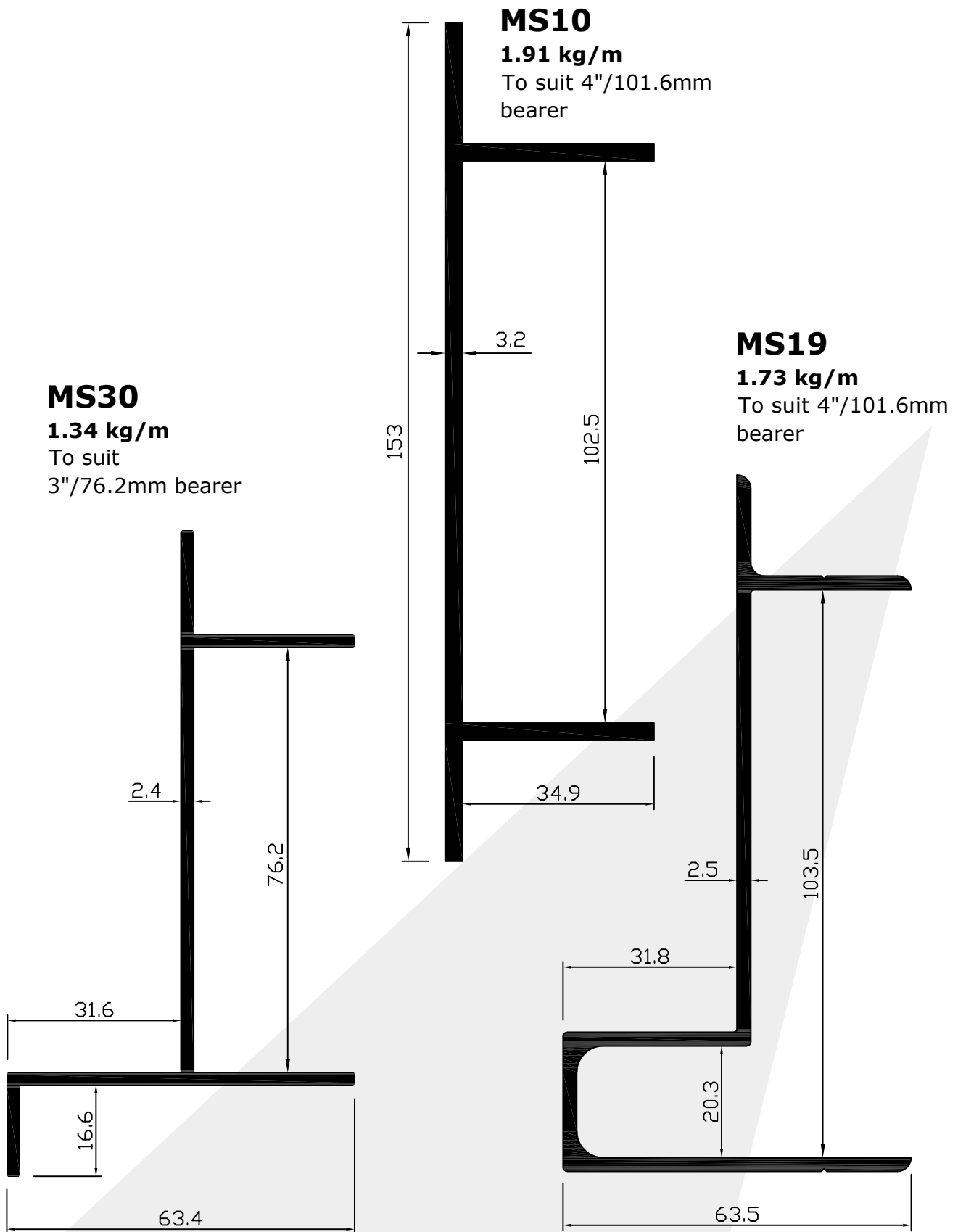


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Side Raves



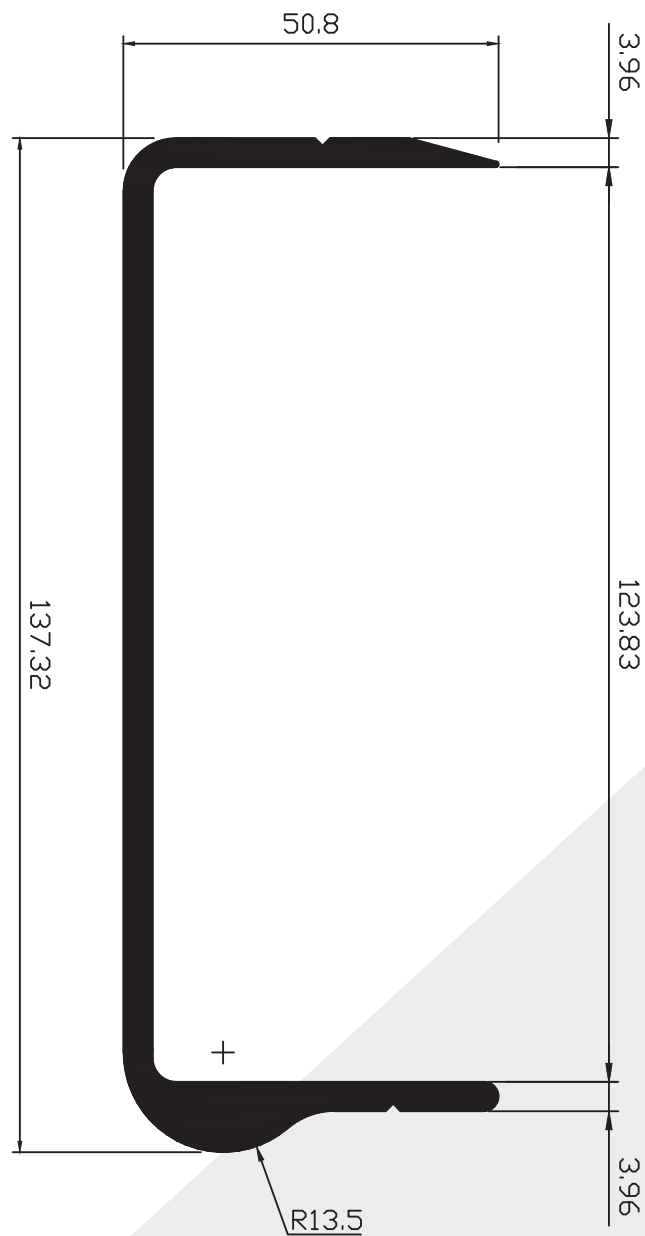
PLEASE NOTE - All sections are Aluminium unless otherwise stated.
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Side Raves

MS70
2.55 Kg/m



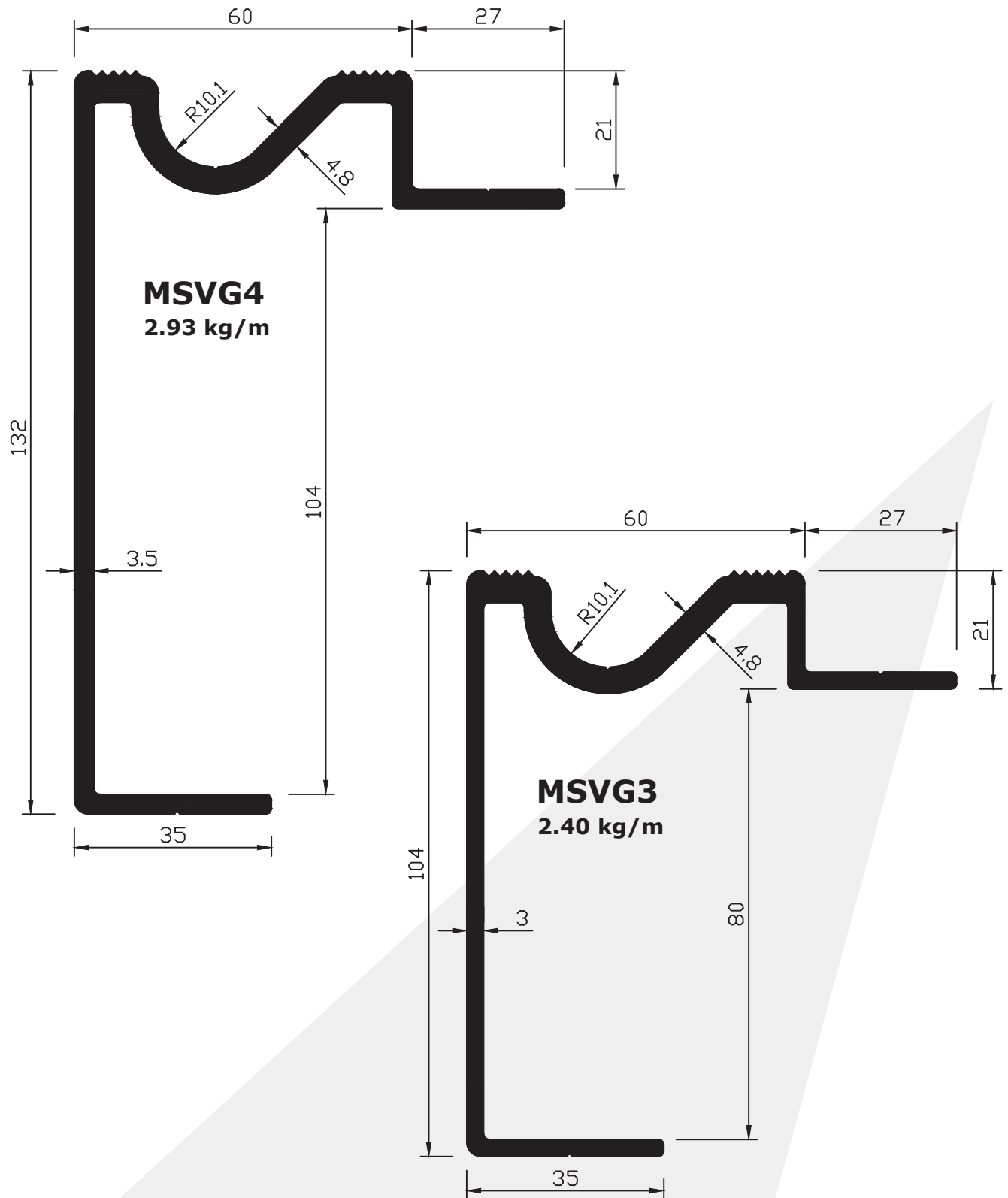
PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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V Groove Side Raves

Aluminium V Groove Side Raves



- Lashing Ring available (See page 39)

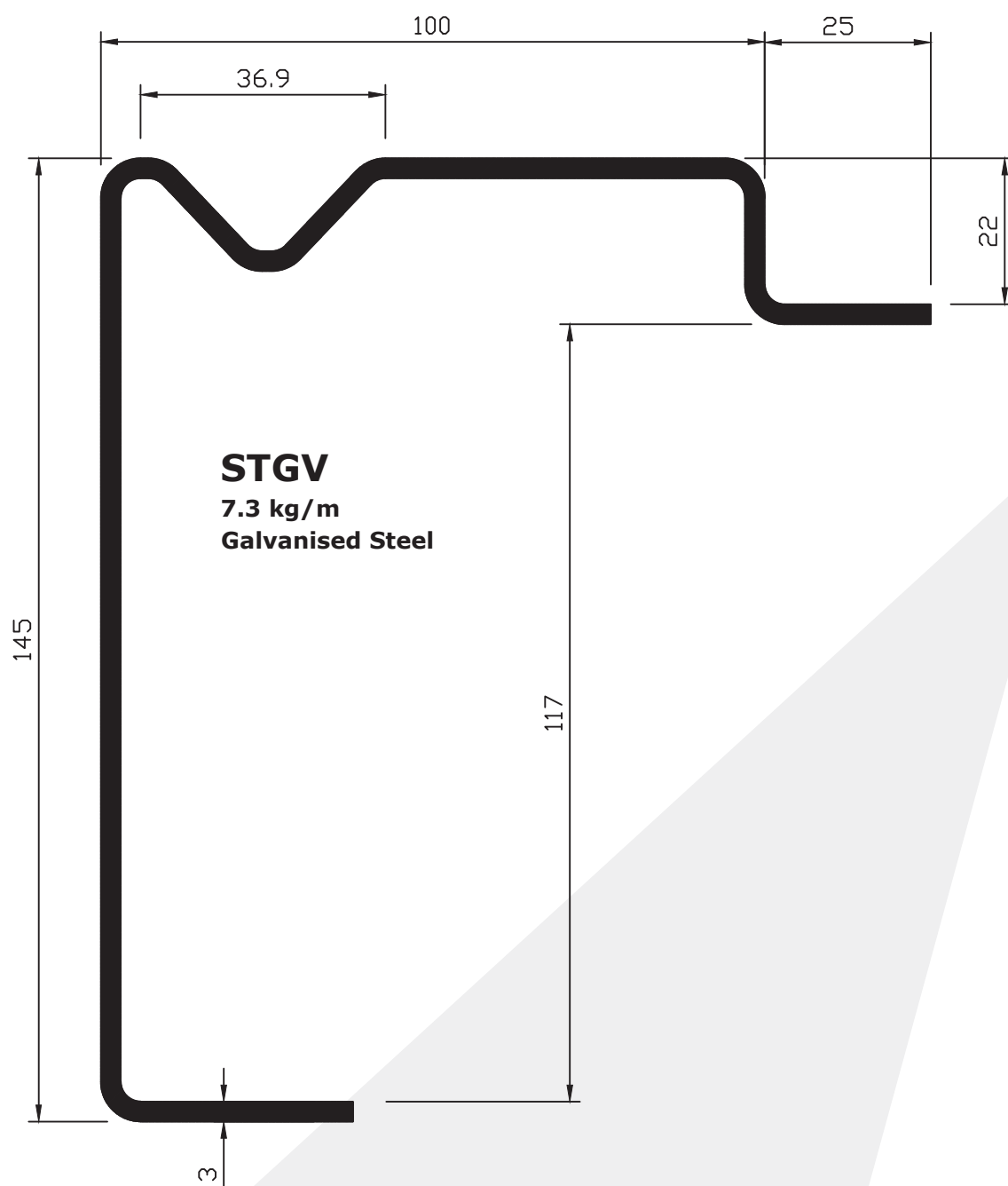
PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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V Groove Side Raves

Galvanised Steel V Groove Side Rave



- Lashing Ring available (See page 42)

PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



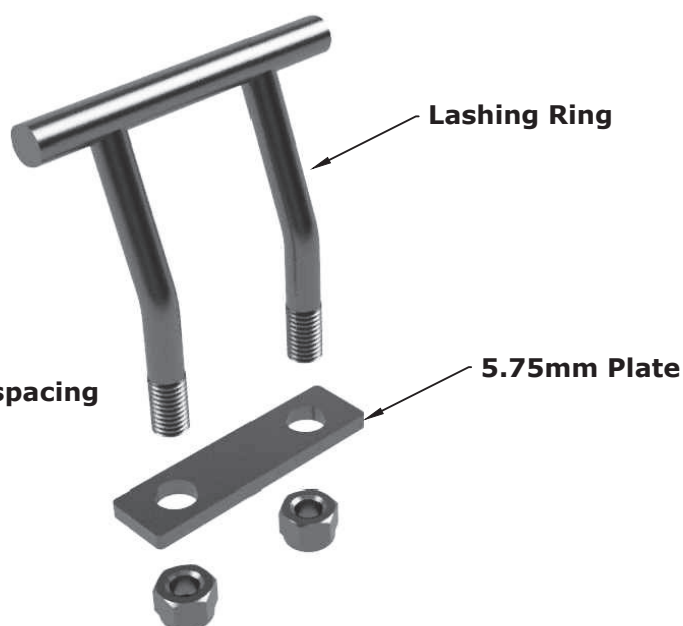
www.servicemetals.co.uk

Lashing Ring

STGV/LR

For Side Raves - MSGV/STVG

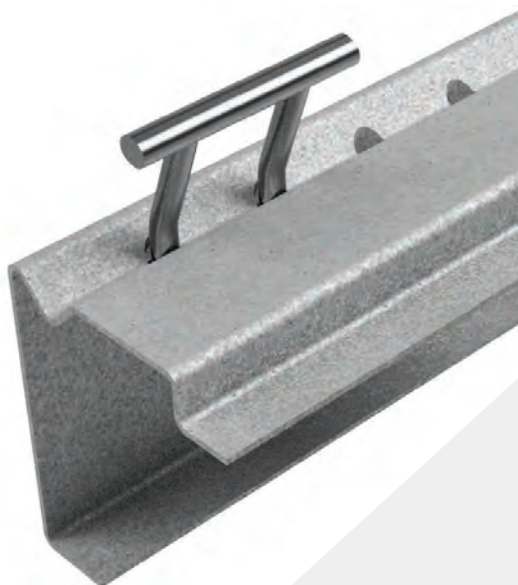
Hole diameter 14mm/56mm spacing



V Groove Application

STGV

See V Groove Side Raves



MSVG3/MSVG4

See V Groove Side Raves



- For use with V Groove side raves
- Manufactured to withstand 2.5 tonne pull weight.
- Holes not pre-drilled

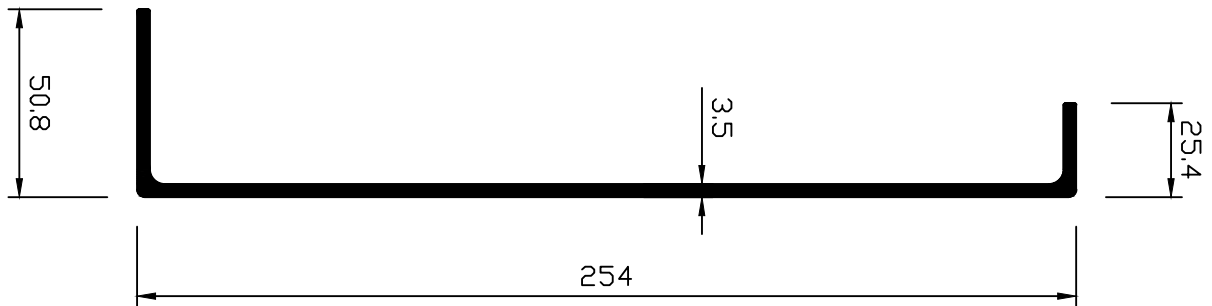
PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



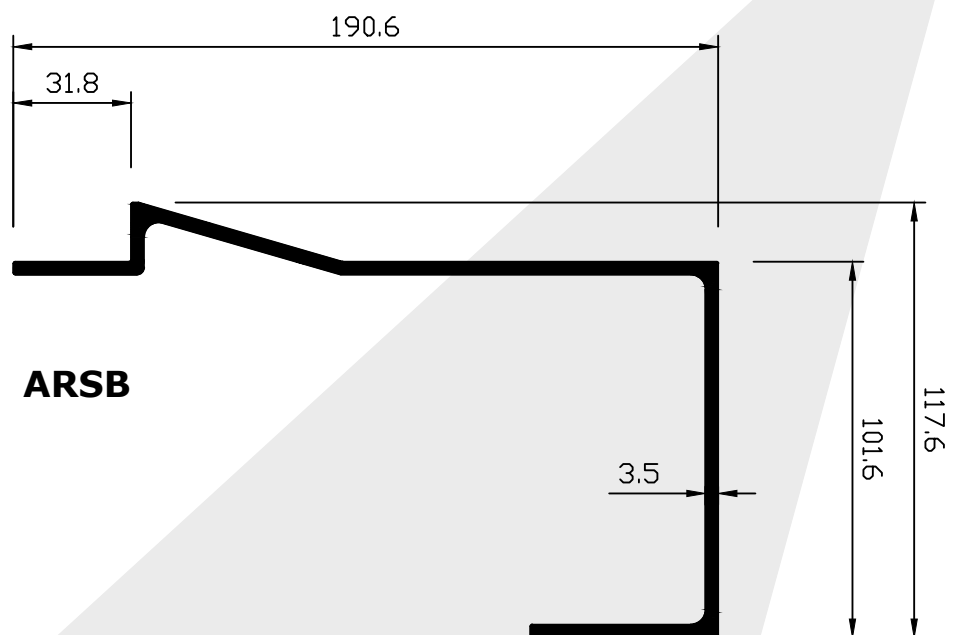
www.servicemetals.co.uk

Back Frame Extrusion

ARH



ARSB



PLEASE NOTE - All sections are aluminium unless otherwise stated.
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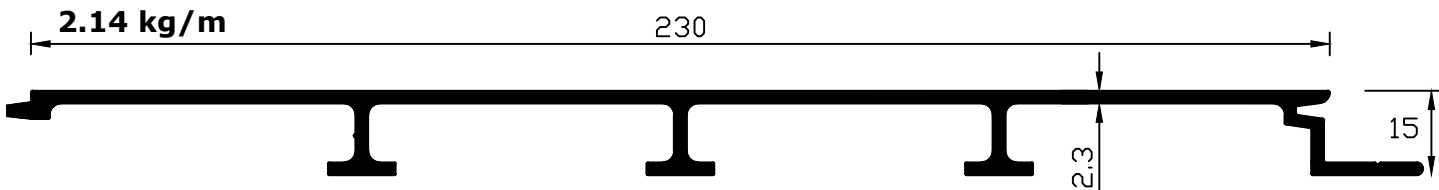


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Floor Planks

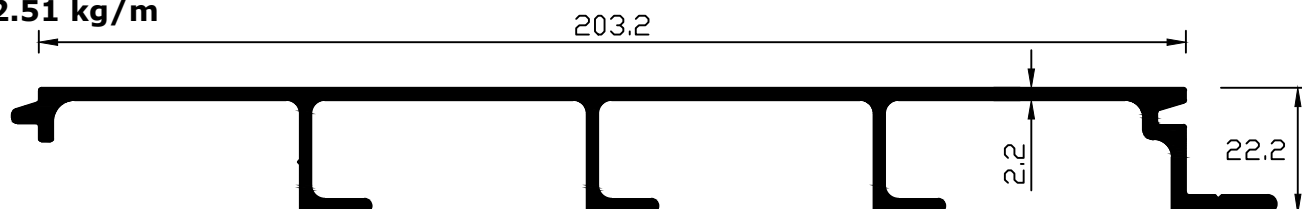
FP24

2.14 kg/m



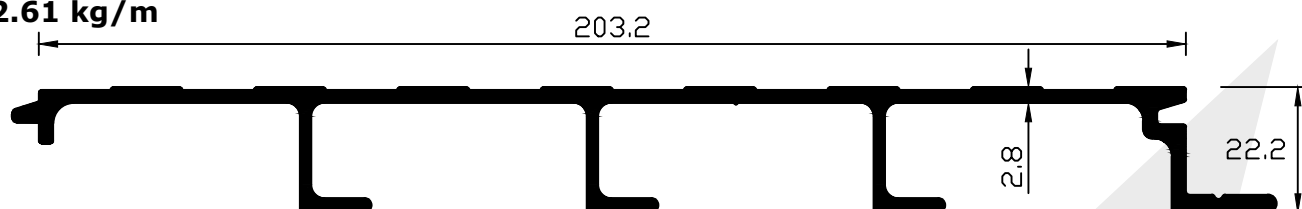
FP32

2.51 kg/m



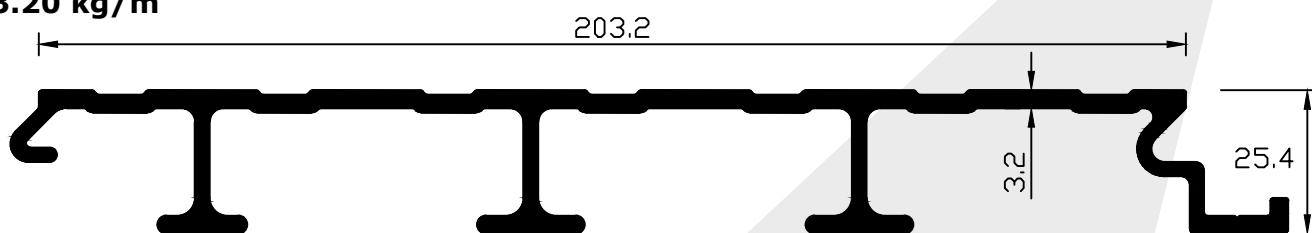
FP33

2.61 kg/m



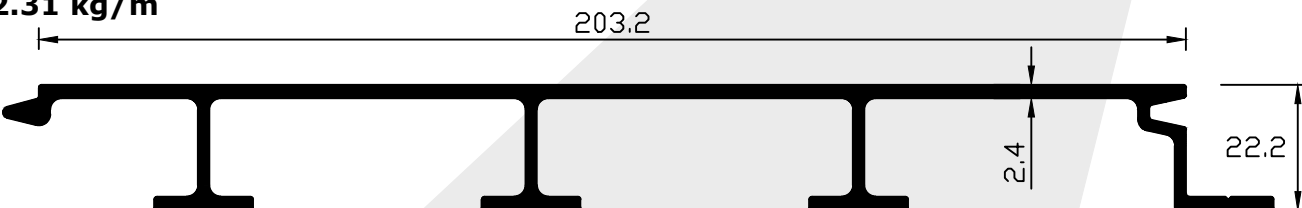
FP22

3.20 kg/m



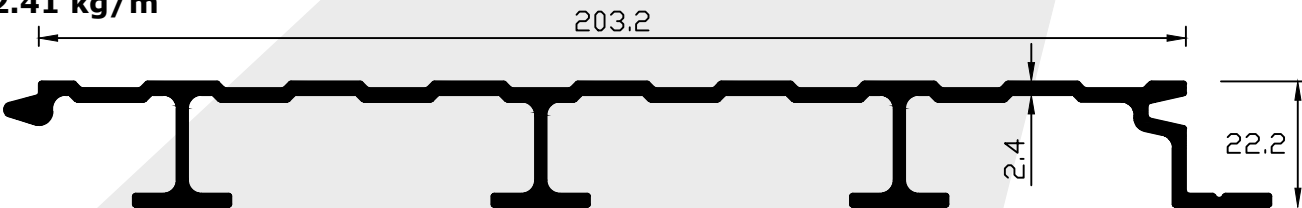
FP46

2.31 kg/m



FP48

2.41 kg/m

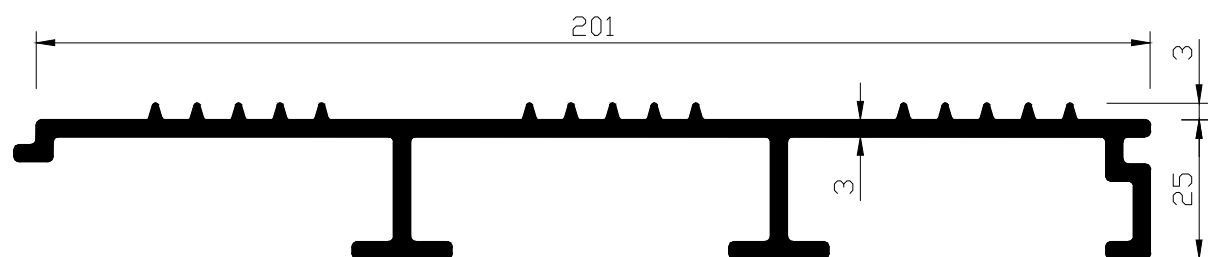


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Floor Planks



Scale 1:0.75

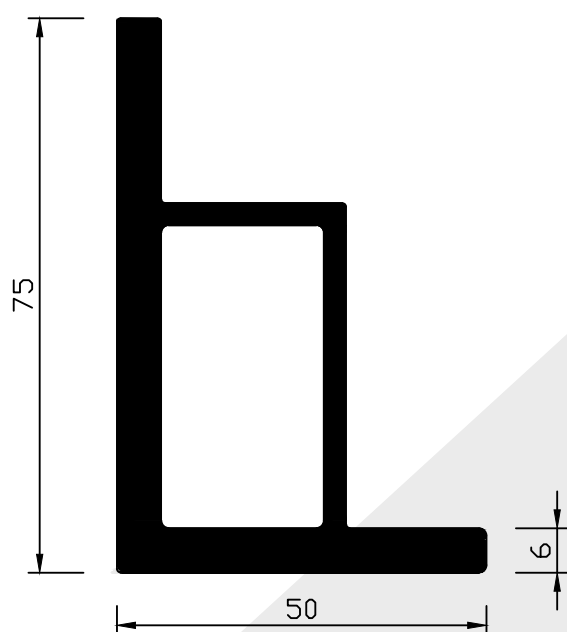
VRF1 - with Rolled Serrated Top Tread

2.76 kg/m



VSR1

2.47 kg/m



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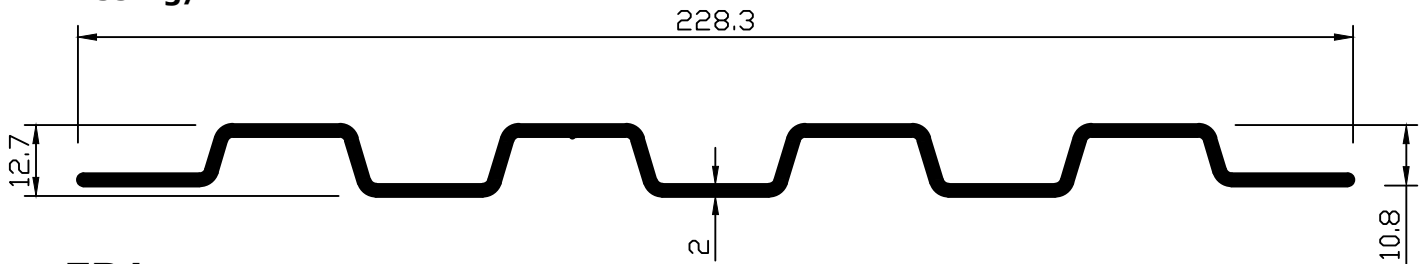
www.servicemetals.co.uk

Floor Planks

FP15*

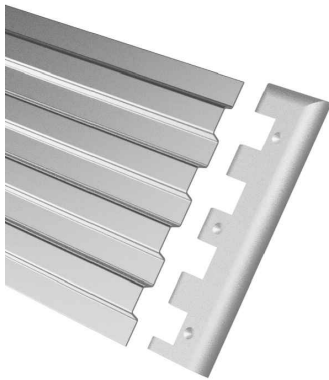
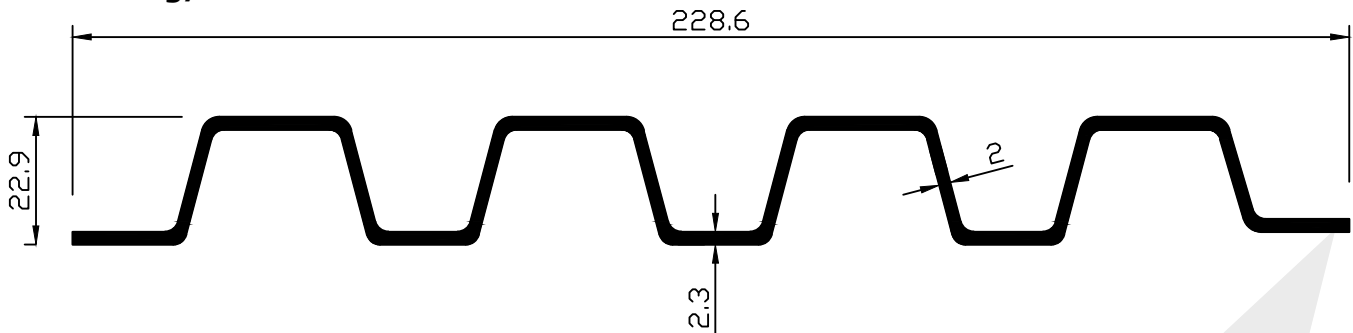
1.59 kg/m

*End Castings
CS28 available - see below



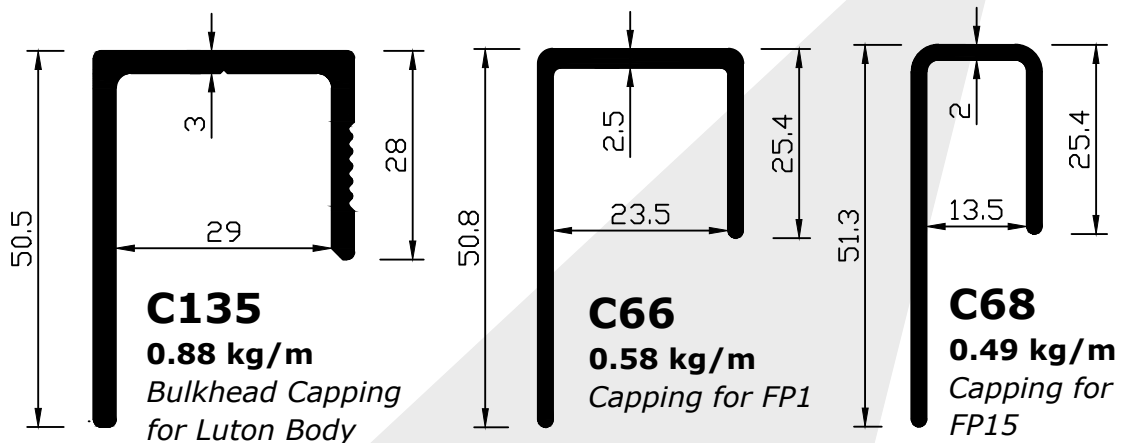
FP1

2.25 kg/m



CS28

For use with FP15
Available in pairs



Gussets

CS7

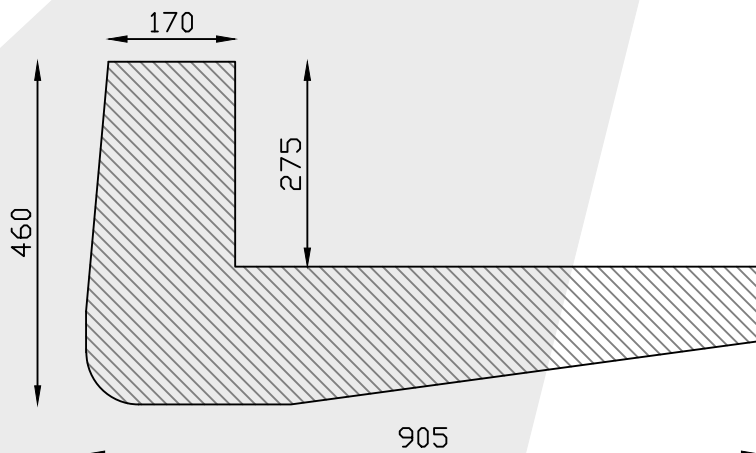
4kg pair

Bulkhead Gusset

4.76mm (3/16") thick

Supplied in pairs

Similar products can be
supplied in steel

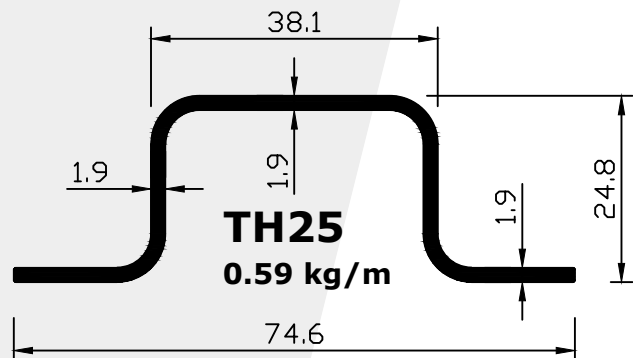
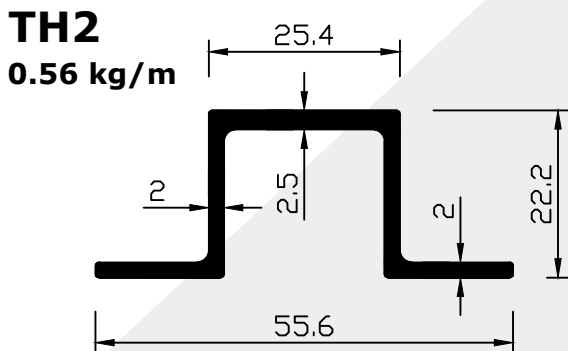
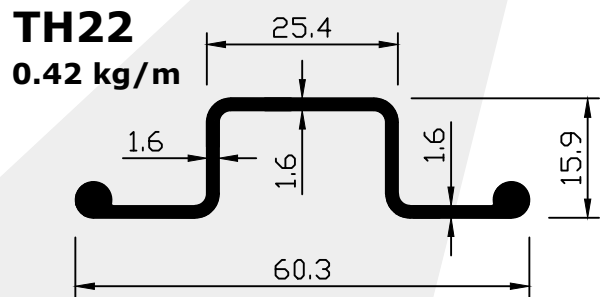
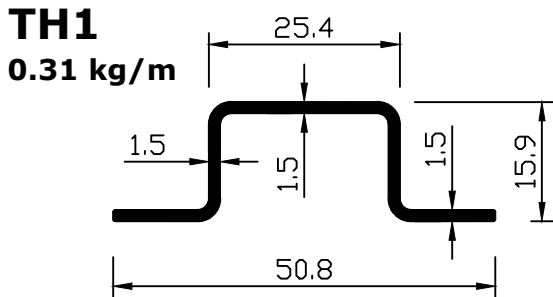
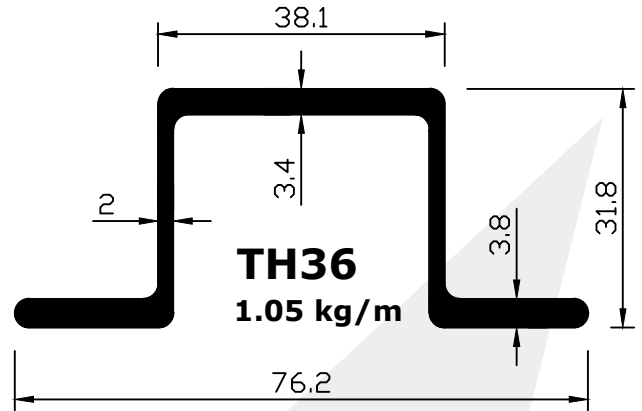
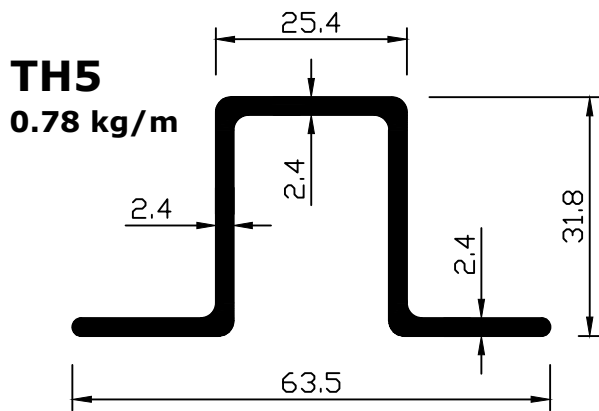
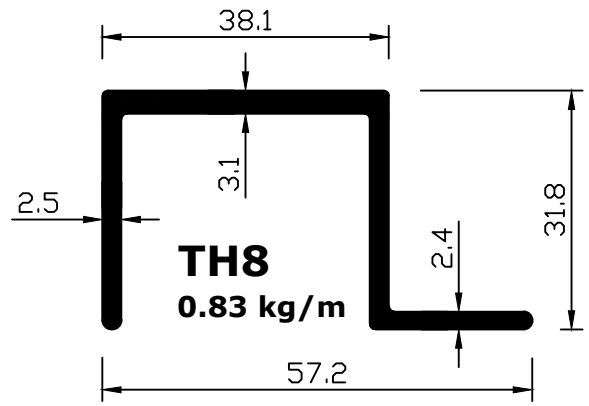
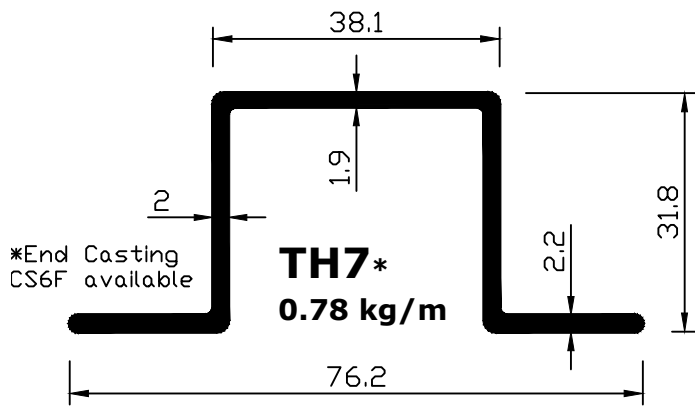


PLEASE NOTE - All sections are Aluminium
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- All dimensions millimeters unless
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Top Hats

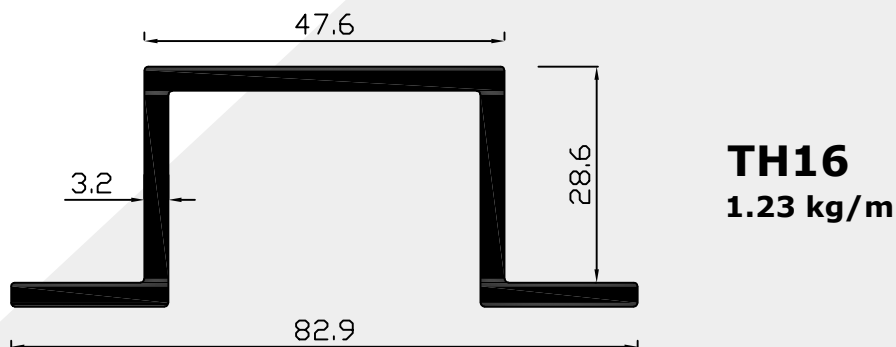
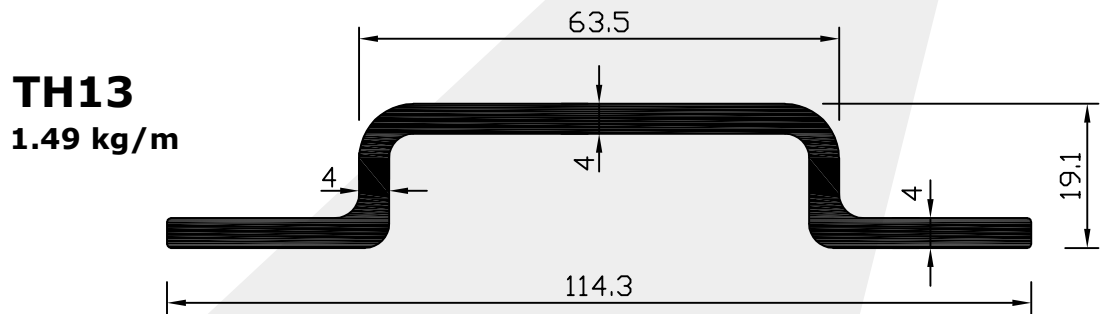
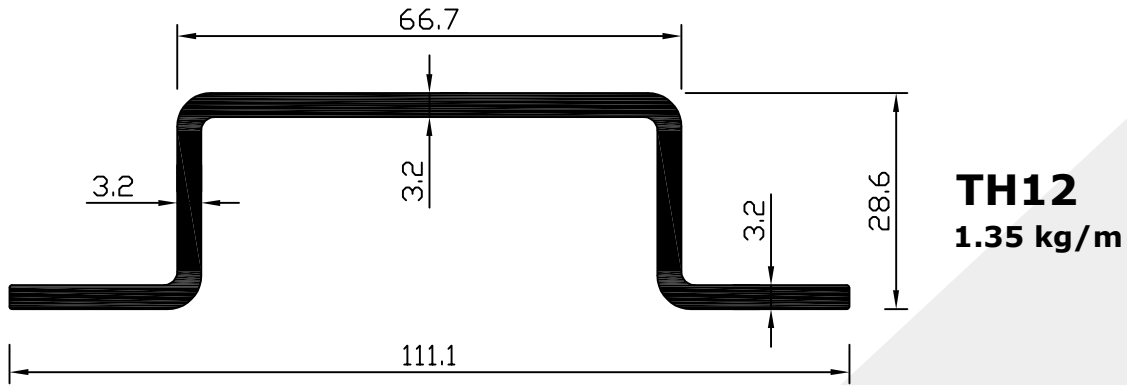
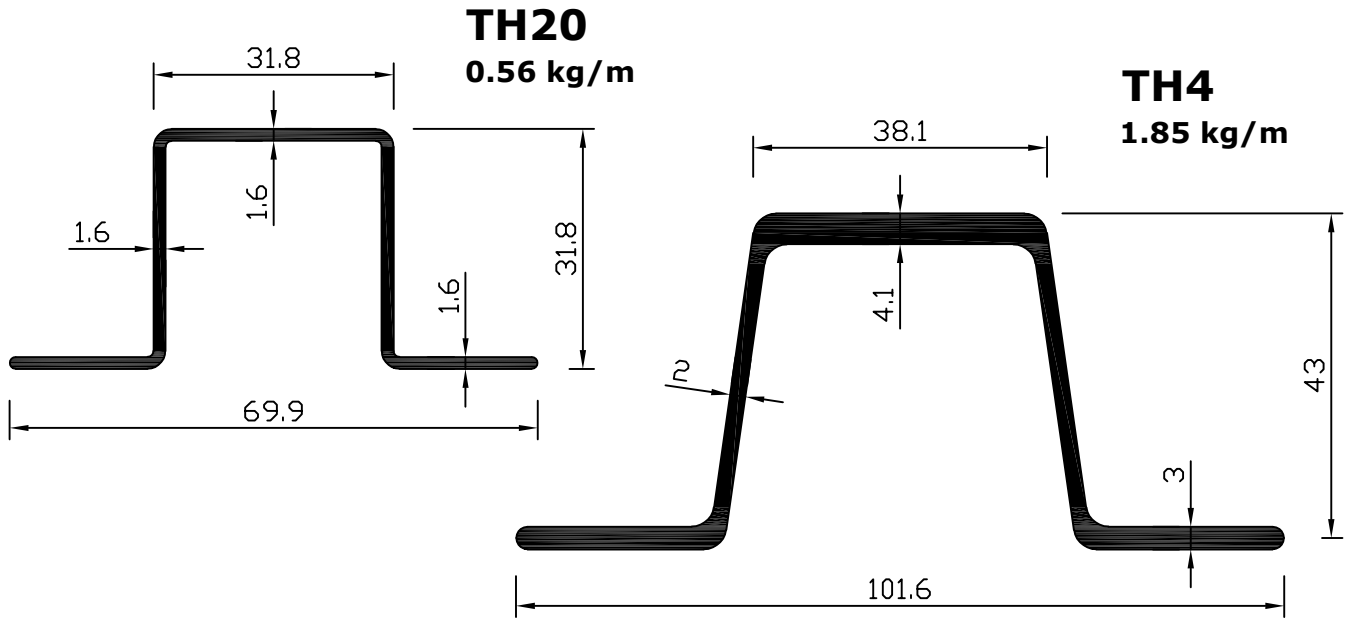


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Top Hats

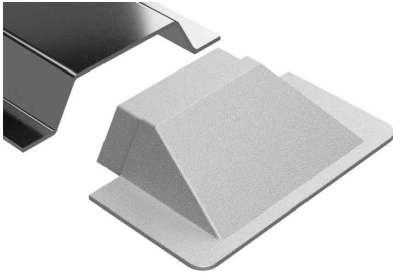


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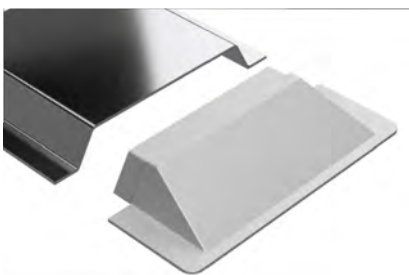
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Top Hats



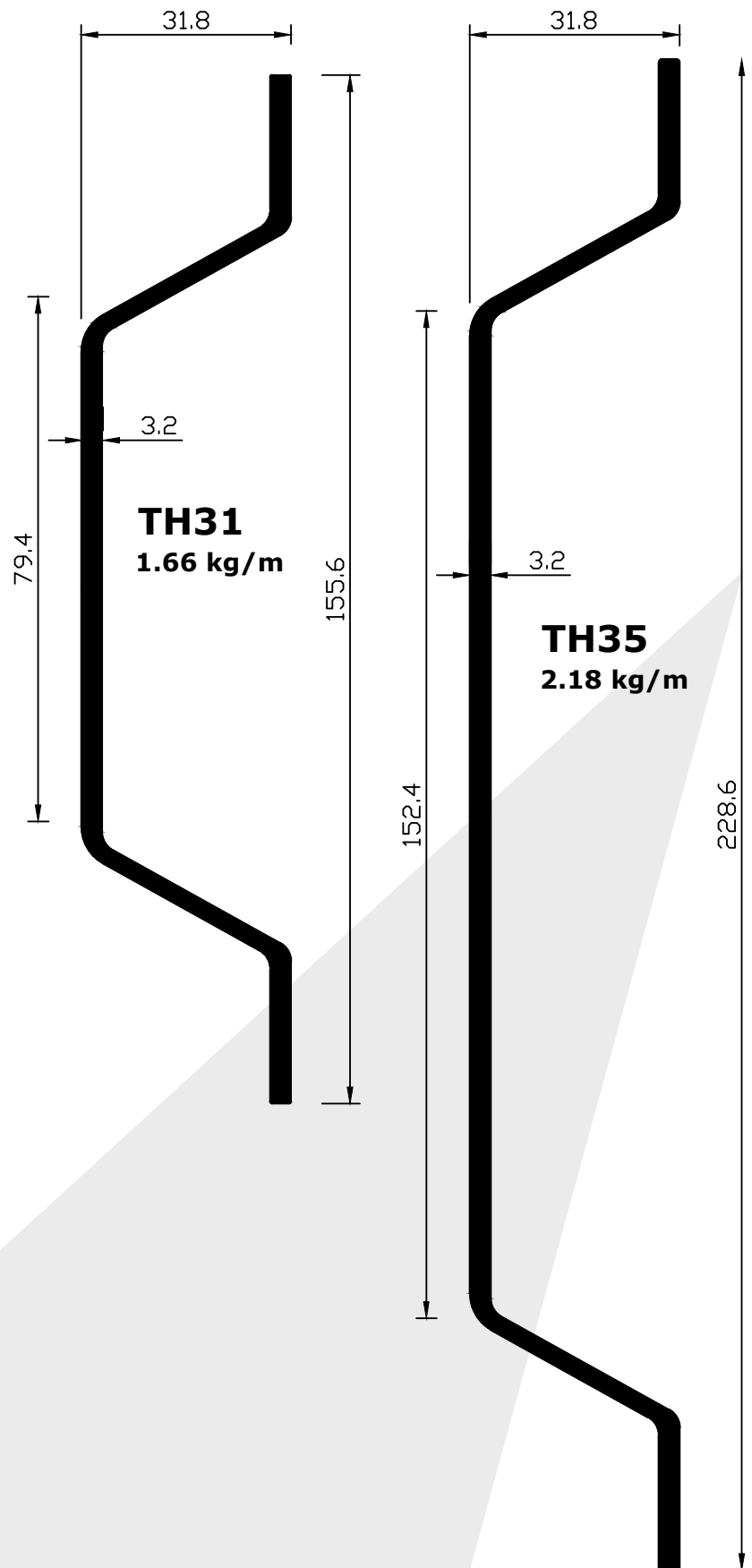
CS31

Alloy casting for use
with Top Hat 31



CS35

Alloy casting for use
with Top Hat 35

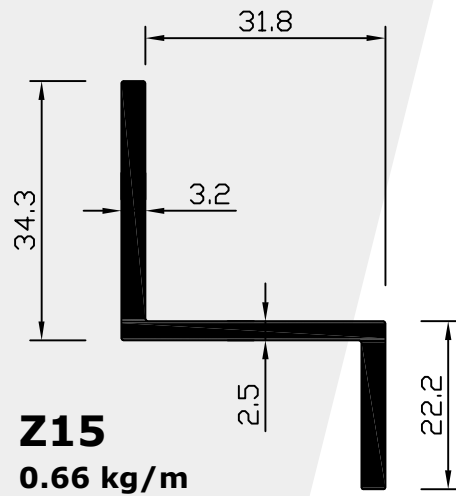
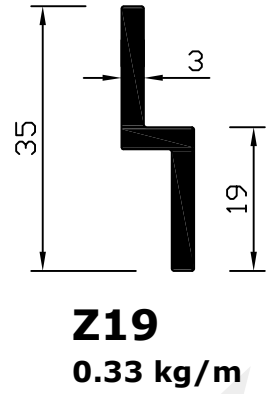
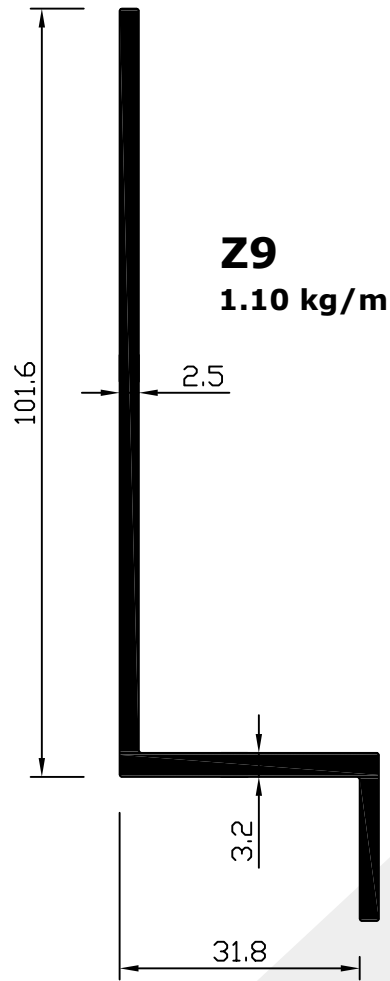
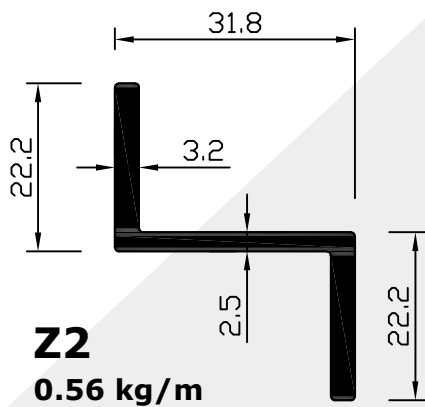
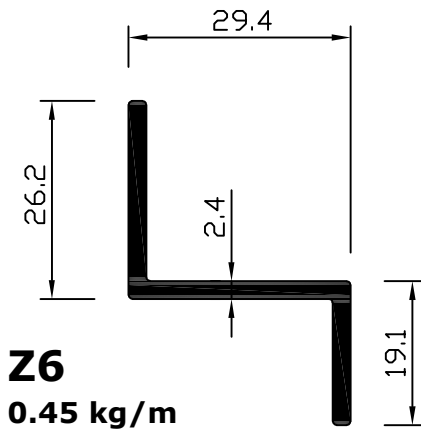
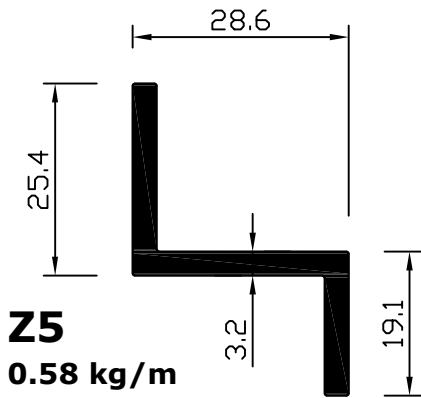


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- All dimensions millimeters
unless otherwise stated



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Zeds



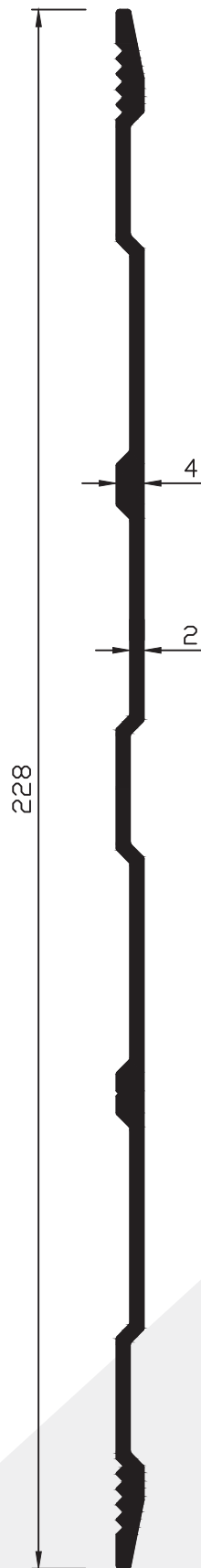
PLEASE NOTE - All sections are Aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated.



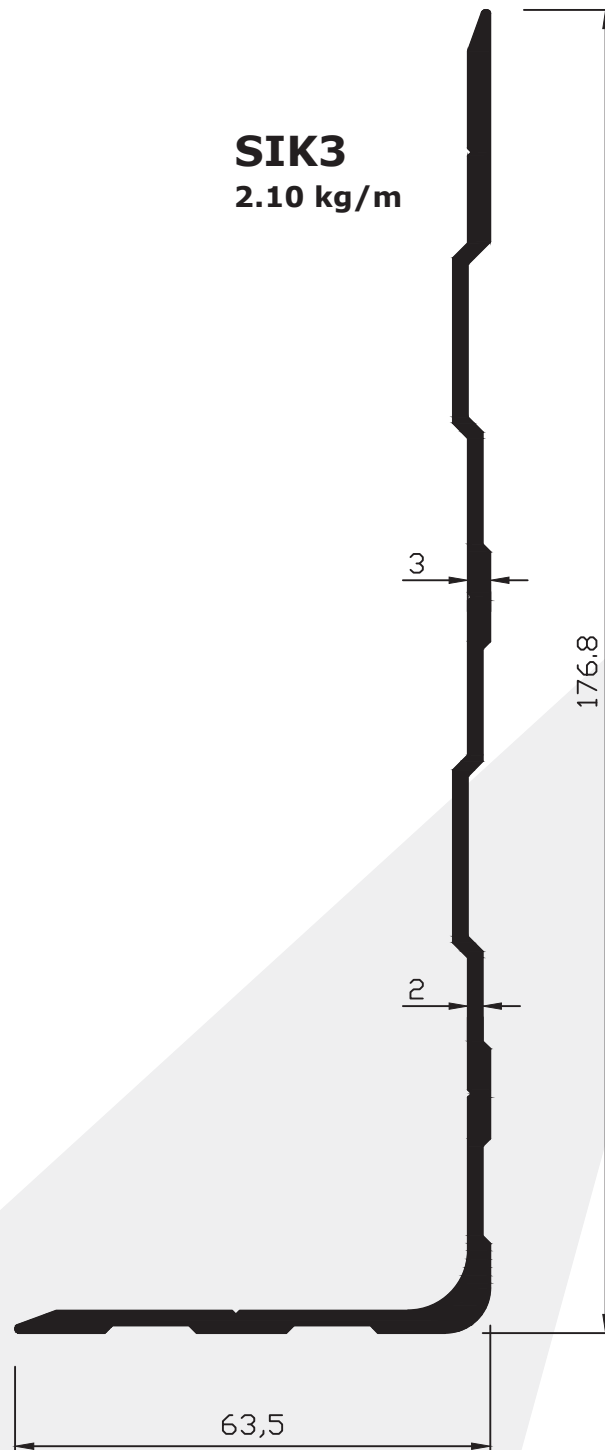
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Kick Strips

SIK1
1.58 kg/m



SIK3
2.10 kg/m



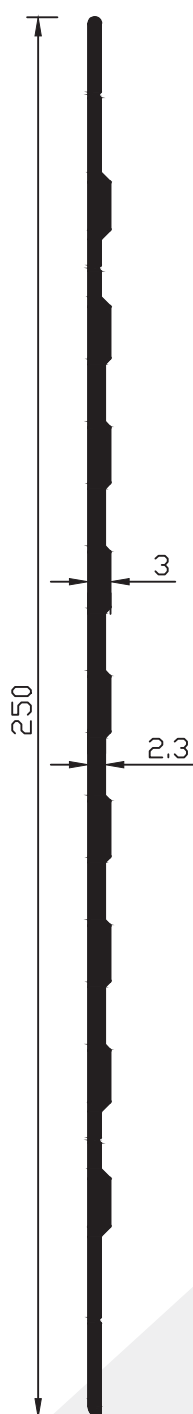
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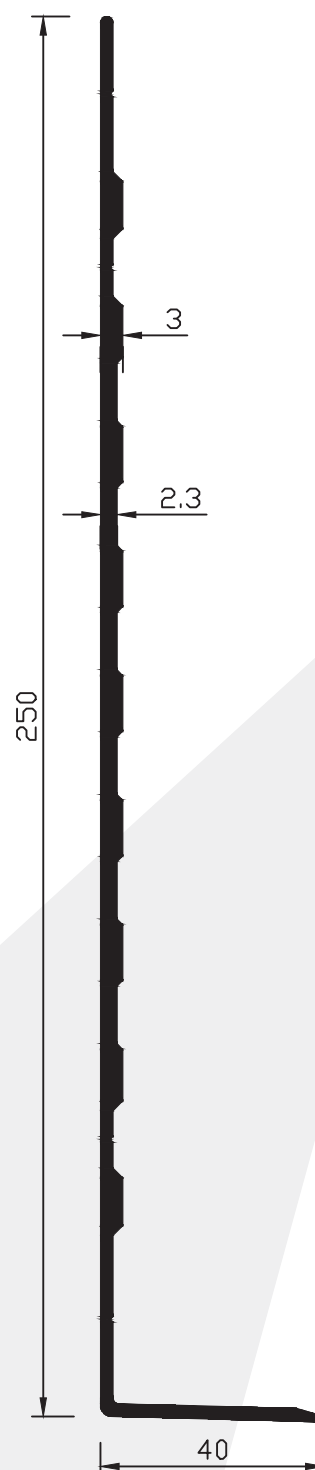
www.servicemetals.co.uk

Kick Strips

SIK5
2.10 kg/m



SIK4
2.32 kg/m



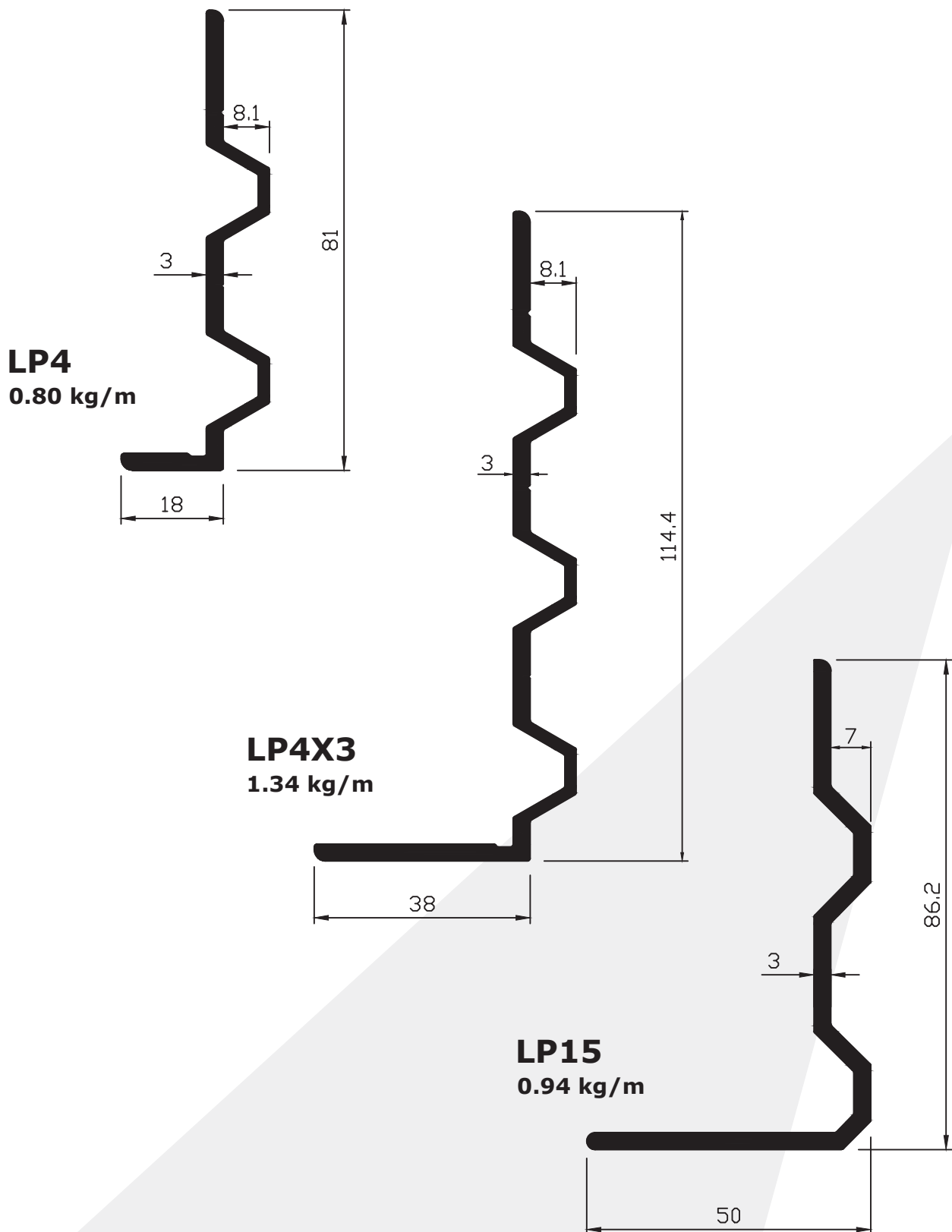
ABOVE DRAWINGS 75% SCALE

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unless otherwise stated



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Rub Rails

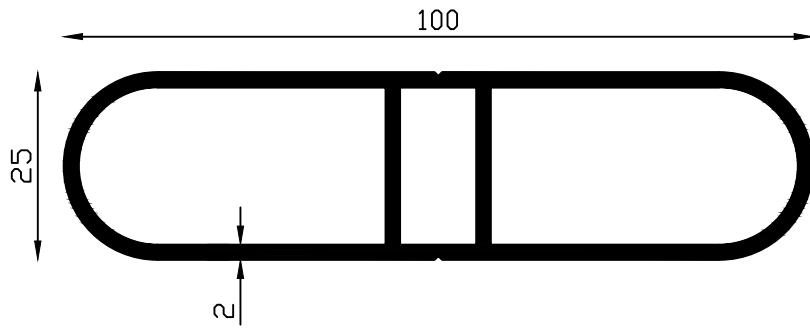


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- All dimensions millimeters unless otherwise stated



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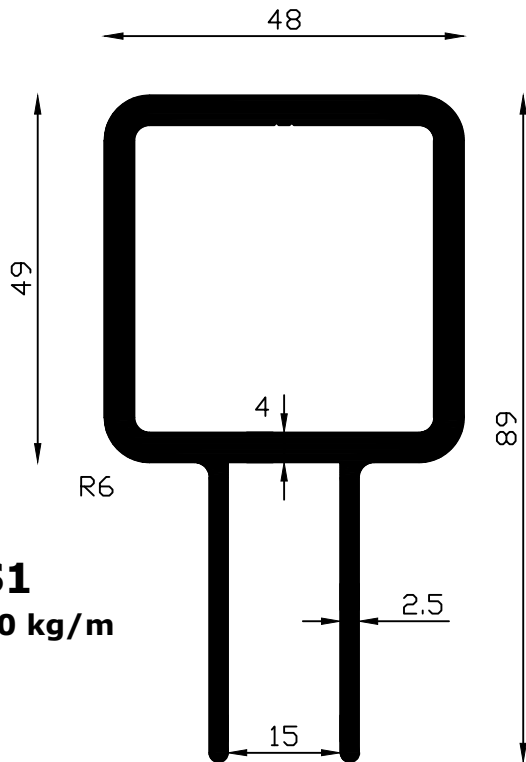
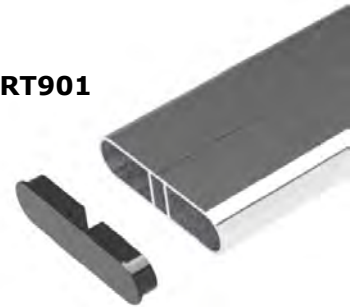
Livestock Sections



HS1

1.42 kg/m

End Capping - **RT901**

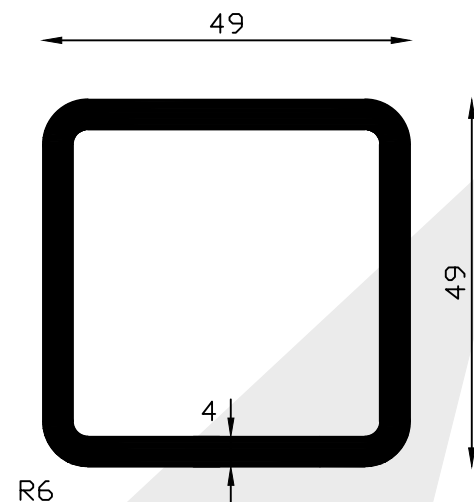


PS1

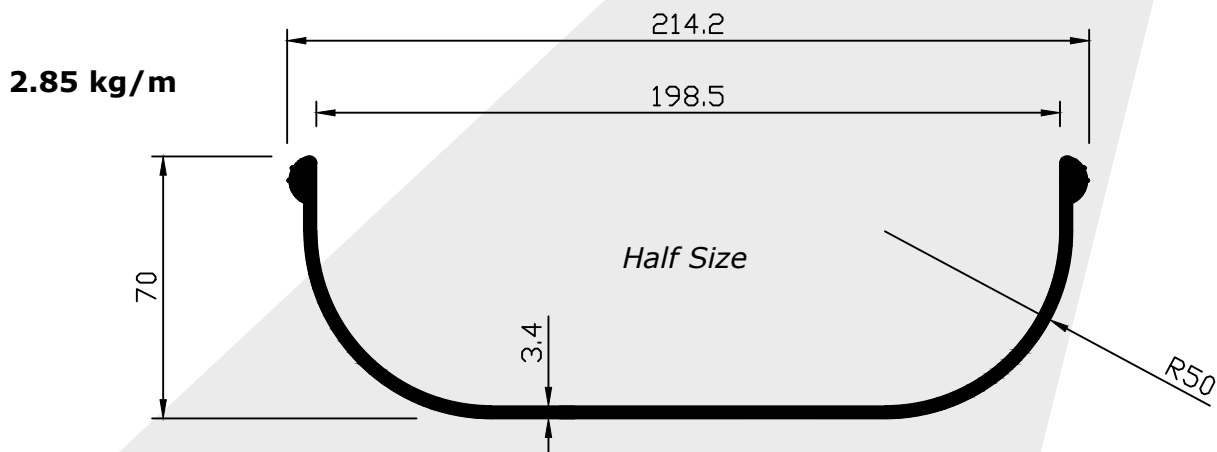
2.40 kg/m

PS2

1.88 kg/m



Hose Tray Extrusion

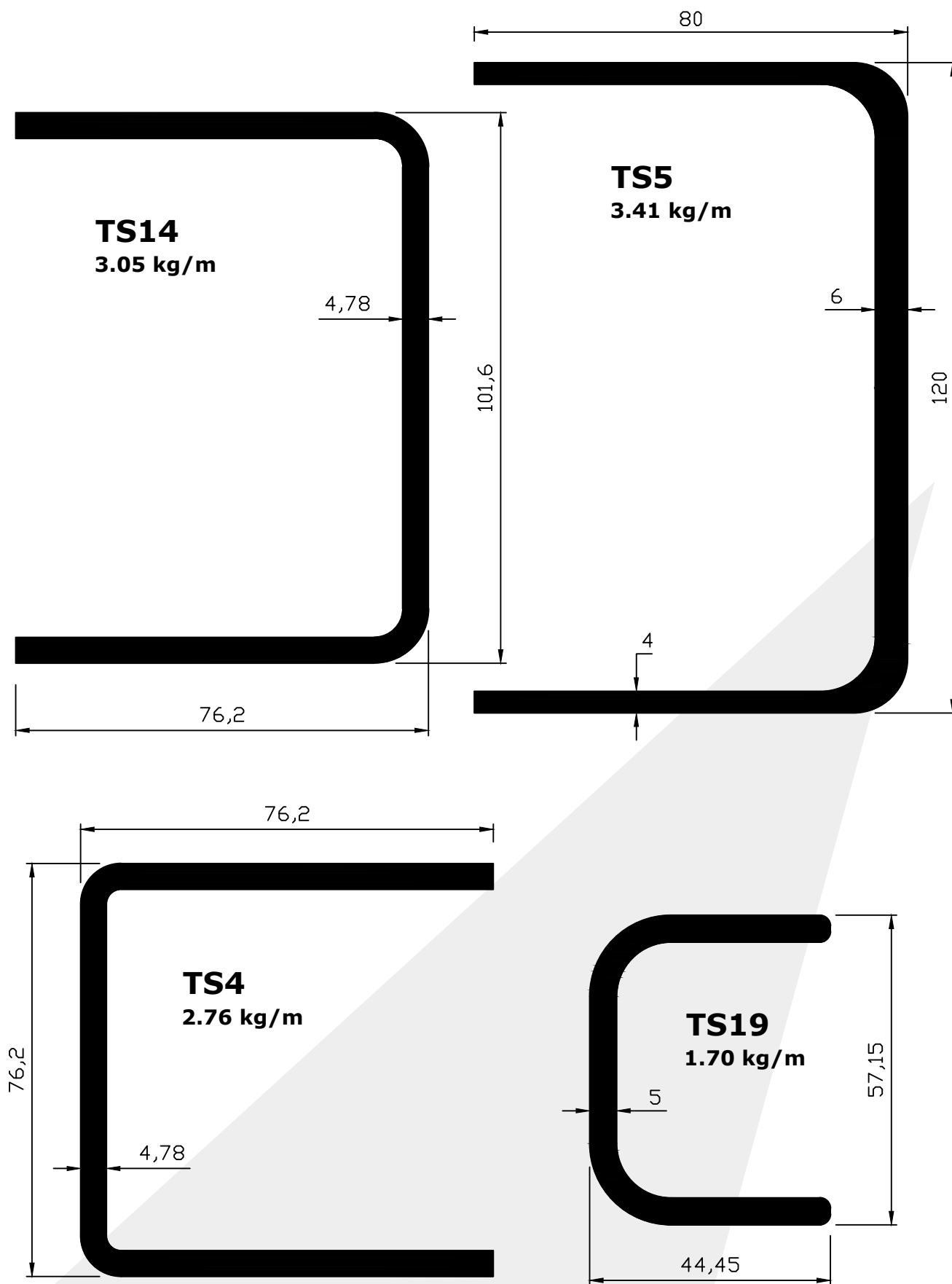


PLEASE NOTE - All sections are Aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated.



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Welded Tipper Sections

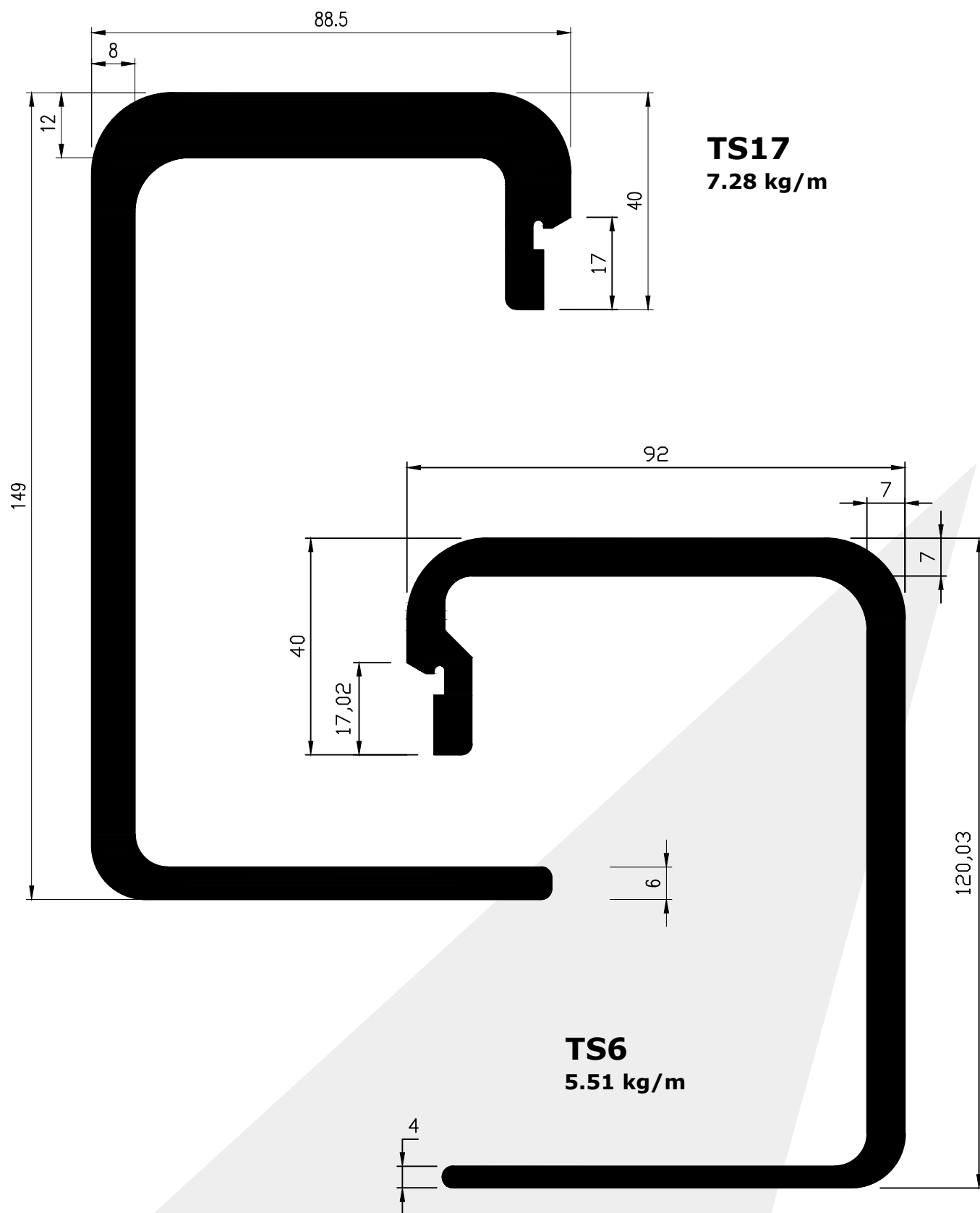


PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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Welded Tipper Sections



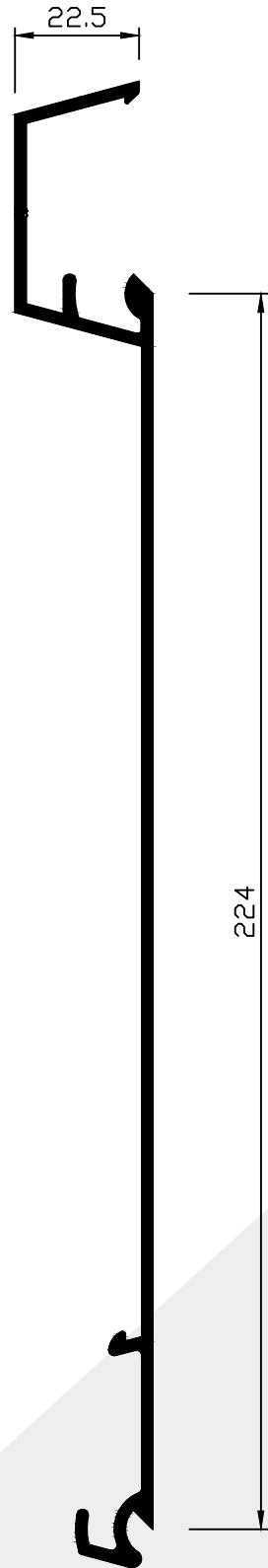
PLEASE NOTE - All sections are aluminium unless otherwise stated.
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Van Clip Section

VC1
1.91 kg/m



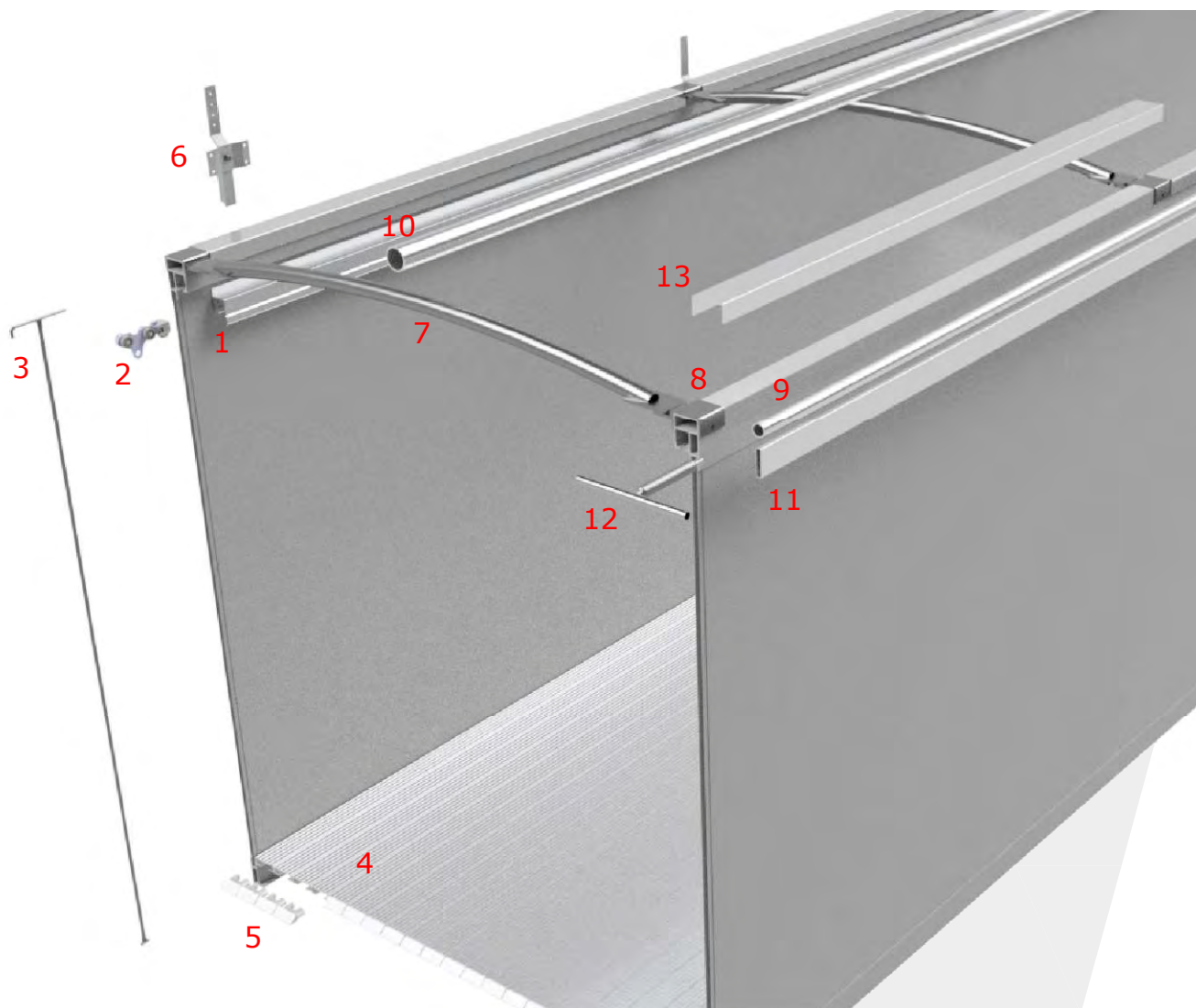
- To be used in lieu of intermediate Top Hat and Sheet constructed sides and bulkheads.
- Also used for rear door and trailboard construction.

PLEASE NOTE - All sections are aluminium unless otherwise stated.
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Walking Floor Trailer Components



- | | |
|-------------------|--|
| 1. WFT-T | Aluminium Moving Headboard Track Section (works with rollers WFSR-48) |
| 2. WFSR-48 | Steel Roller to hang moving headboard (also WSFR-42 for original tracks) |
| 3. SHZP | 'Shepherds Hook' - zinc plated long reach hooked end pole. |
| 4. WF-FP | Aluminium Floor Plank. |
| 5. WF-EC | End Cap for floor planks |
| 6. SSHD | Sheet Stop and Plate - Heavy duty galvanised (*body fixings not supplied) |
| 7. GBRB | Roof Bar - Curved 100mm (4") rise - galvanised (will fit most WF trailers) |
| 8. RBB | Bracket for GBRB - galvanised - for 100mm top rail (*fixings not supplied) |
| 9. RT39M | Aluminium 50mm OD x 5mm Tube x 13600mm (45') lengths. |
| 10. RT55 | Aluminium 89mm OD x 6.5mm Tube x 13600mm (45') lengths. |
| 11. WF-B | Aluminium 100mm x 25mm RHS x 13600mm (45') lengths. |
| 12. CSH | Sheet tube handle - zinc plated c/w sleeve to fit RT39M aluminium tube. |
| 13. WF-TC | Top Capping - 123 x 65mm Channel x 6800mm long |

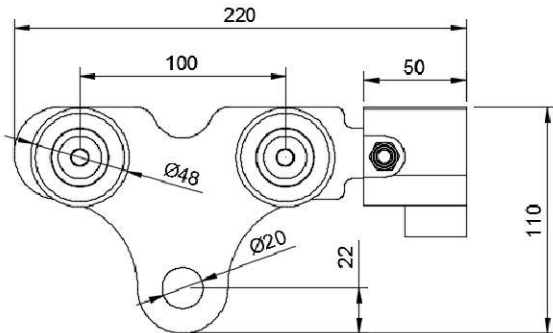
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Walking Floor Trailer Components

Walking Floor Rollers



WFSR-48

Steel Roller. to fit Service Metals track WFT.
48mm dia Wheel.

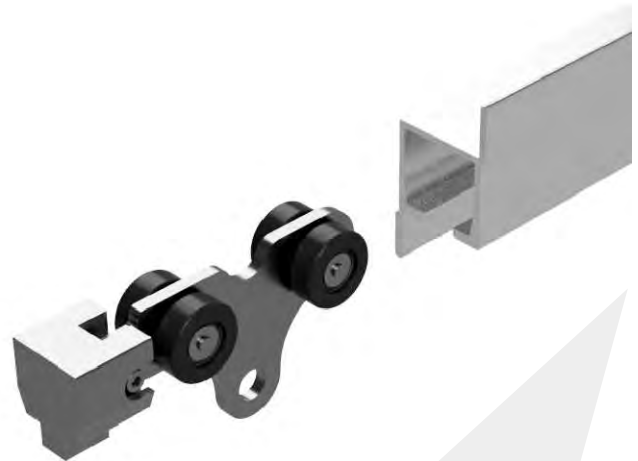
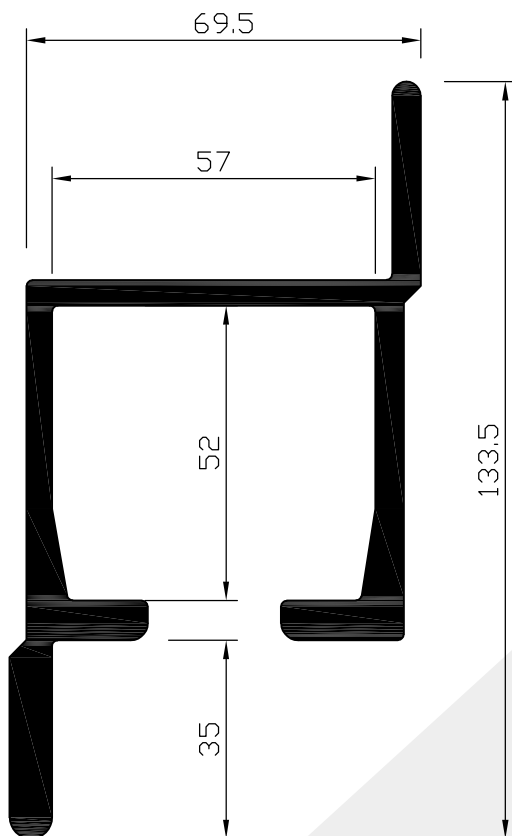
WFSR-42

Steel Roller. to fit existing manufacturers track.
42mm dia Wheel.

Walking Floor Sections

WF-T

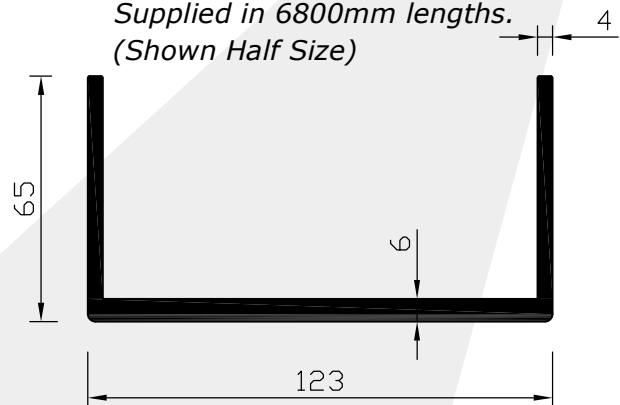
to fit with WFSR-48.



WF-TC

Top Capping

Supplied in 6800mm lengths.
(Shown Half Size)



WF-B

Supplied in 13600mm lengths.



PLEASE NOTE - All sections are aluminium
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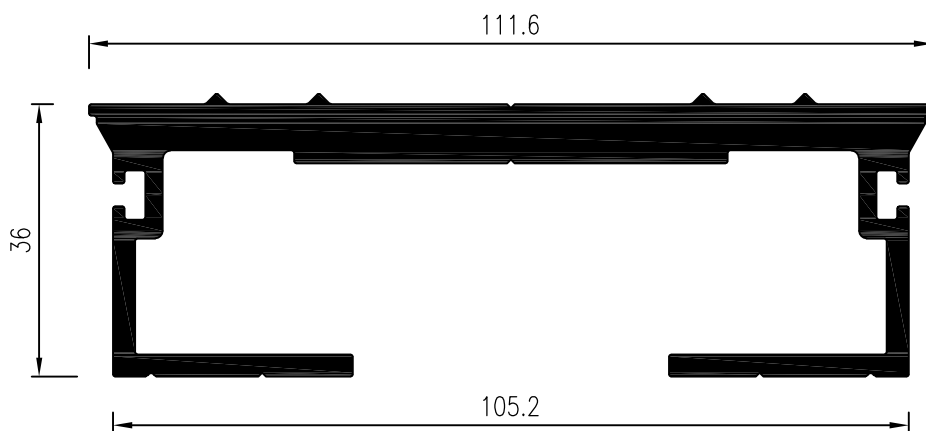
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Walking Floor Trailer Components



WF-PD

Supplied in 13300mm lengths.



WF-PS

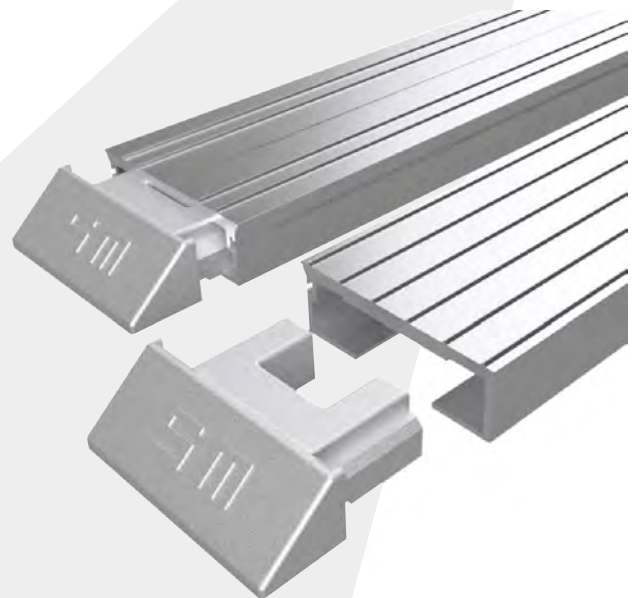
Supplied in 13300mm lengths.



WF-EC

End Cap

Fits sections WF-PD and WF-PS



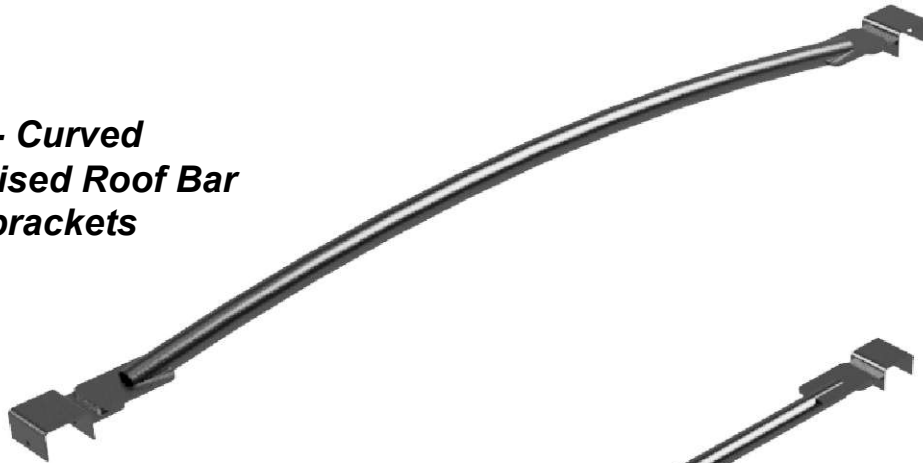
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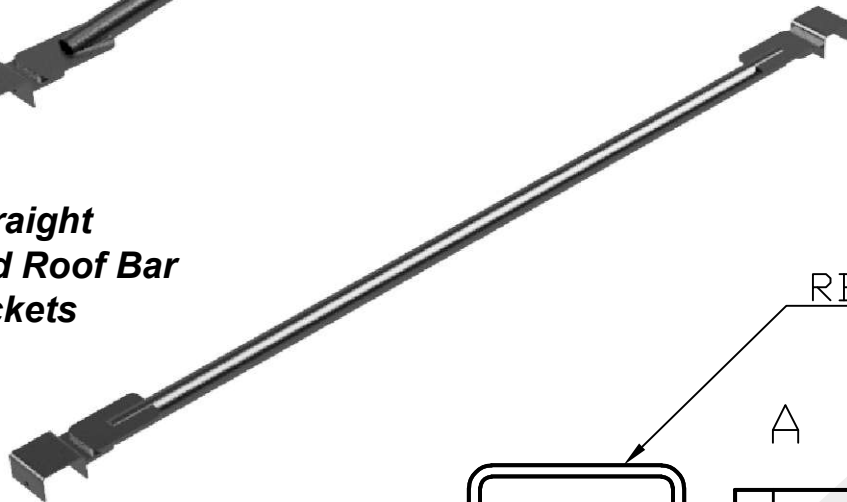
www.servicemetals.co.uk

Walking Floor Trailer Components

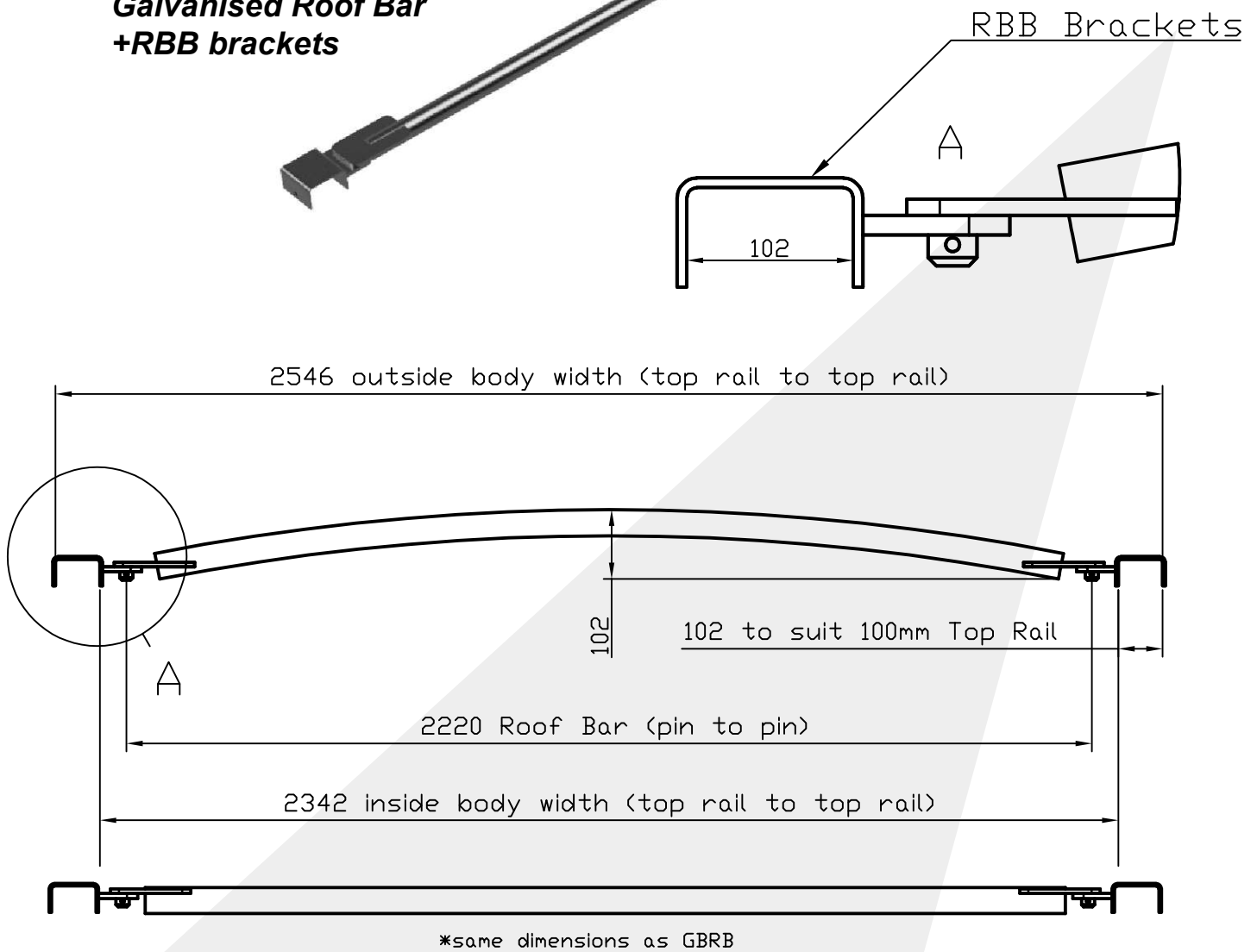
**GBRB - Curved
Galvanised Roof Bar
+RBB brackets**



**GSRB - Straight
Galvanised Roof Bar
+RBB brackets**



RBB Brackets

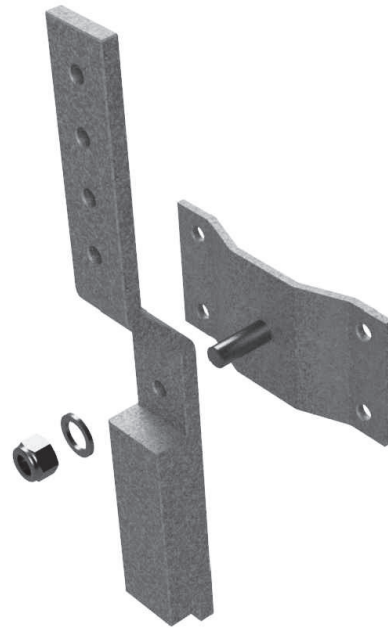
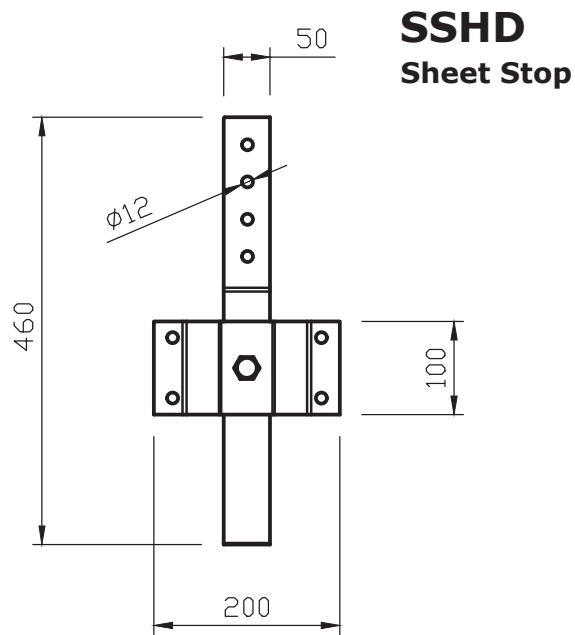


PLEASE NOTE - All dimensions millimeters unless otherwise stated



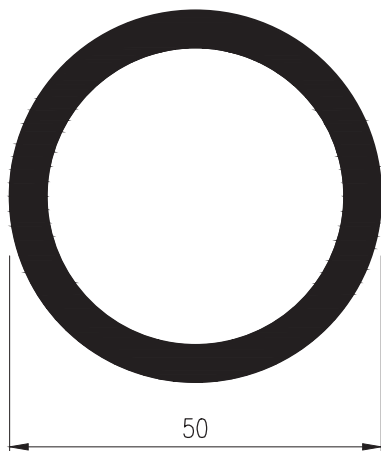
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Walking Floor Trailer Components



WF-RT39M

50mm OD x 5mm Tube
Supplied in 13600mm lengths



WF-RT55

89mm OD x 6.5mm Tube
Supplied in 13600mm lengths

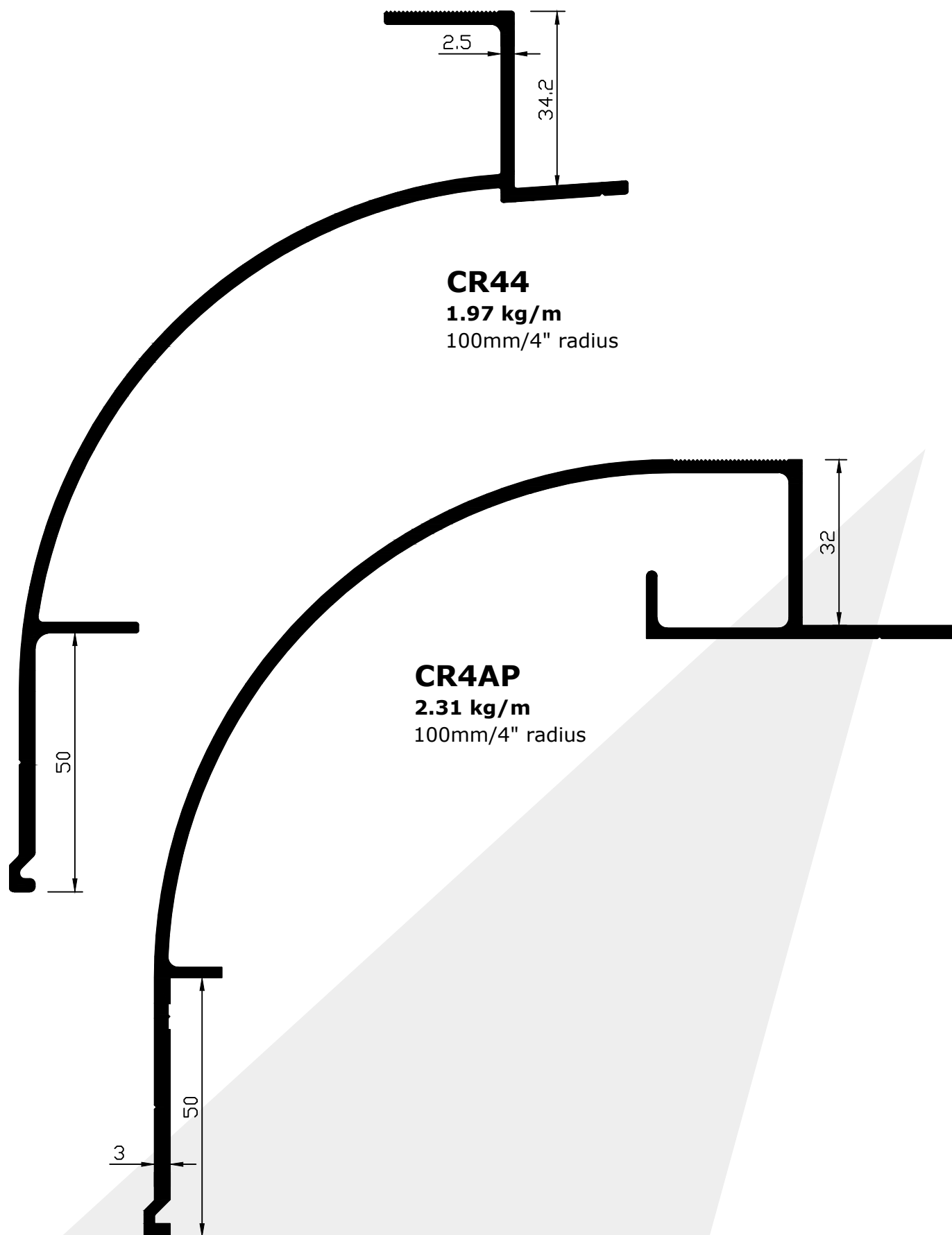


PLEASE NOTE - All dimensions millimeters
unless otherwise stated



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Cant Rails

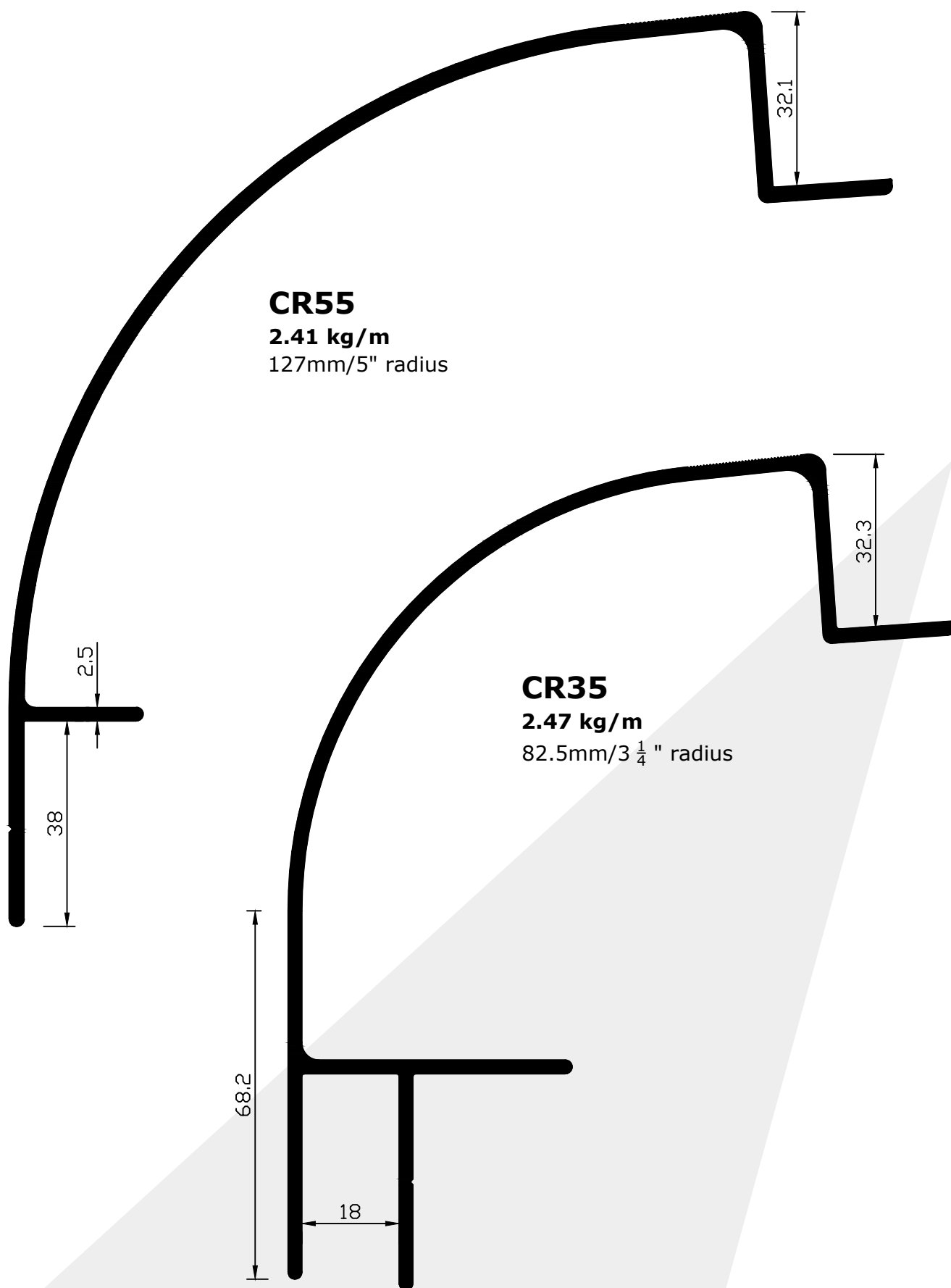


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Cant Rails

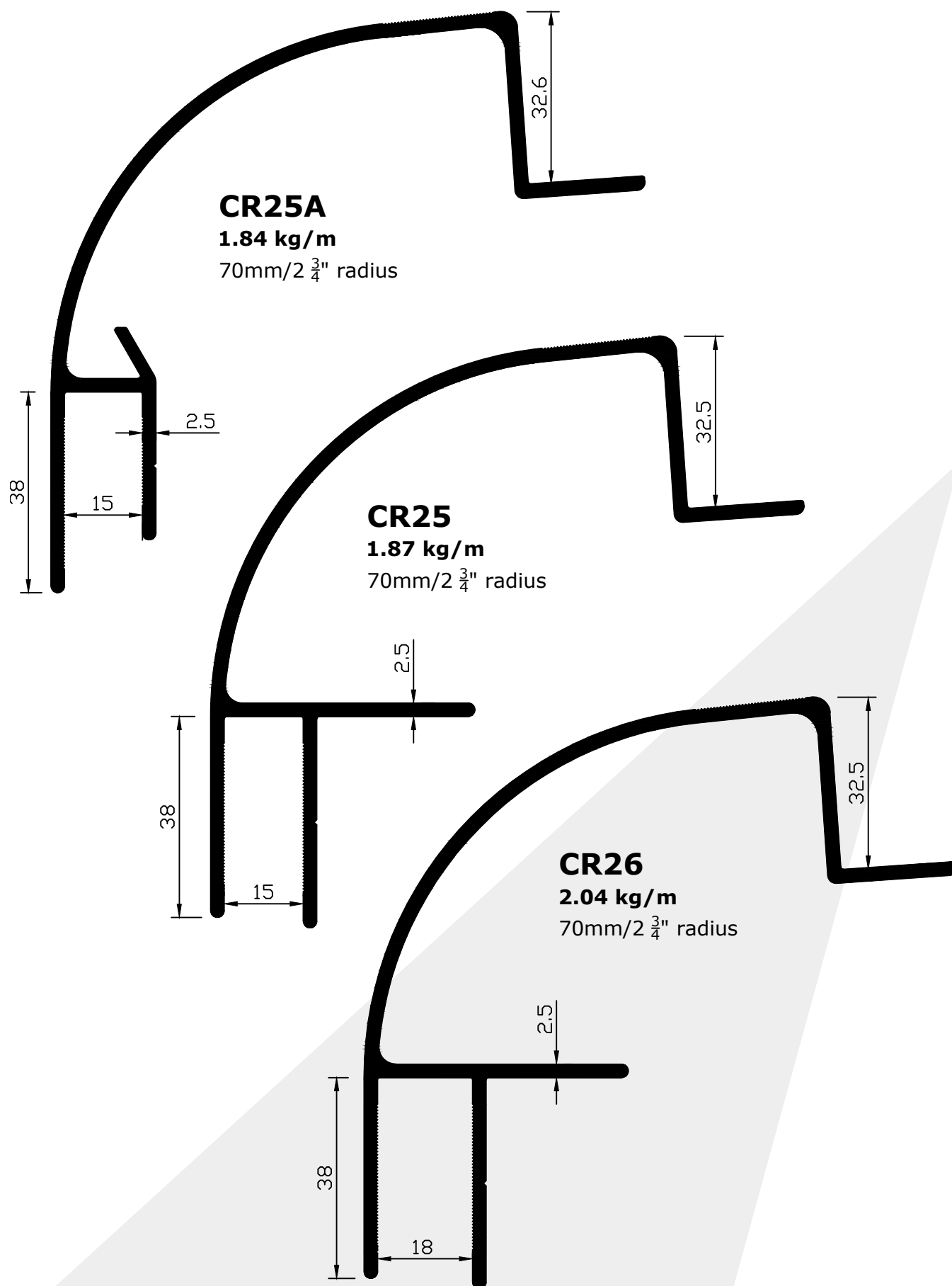


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- All dimensions millimeters unless otherwise stated



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Cant Rails

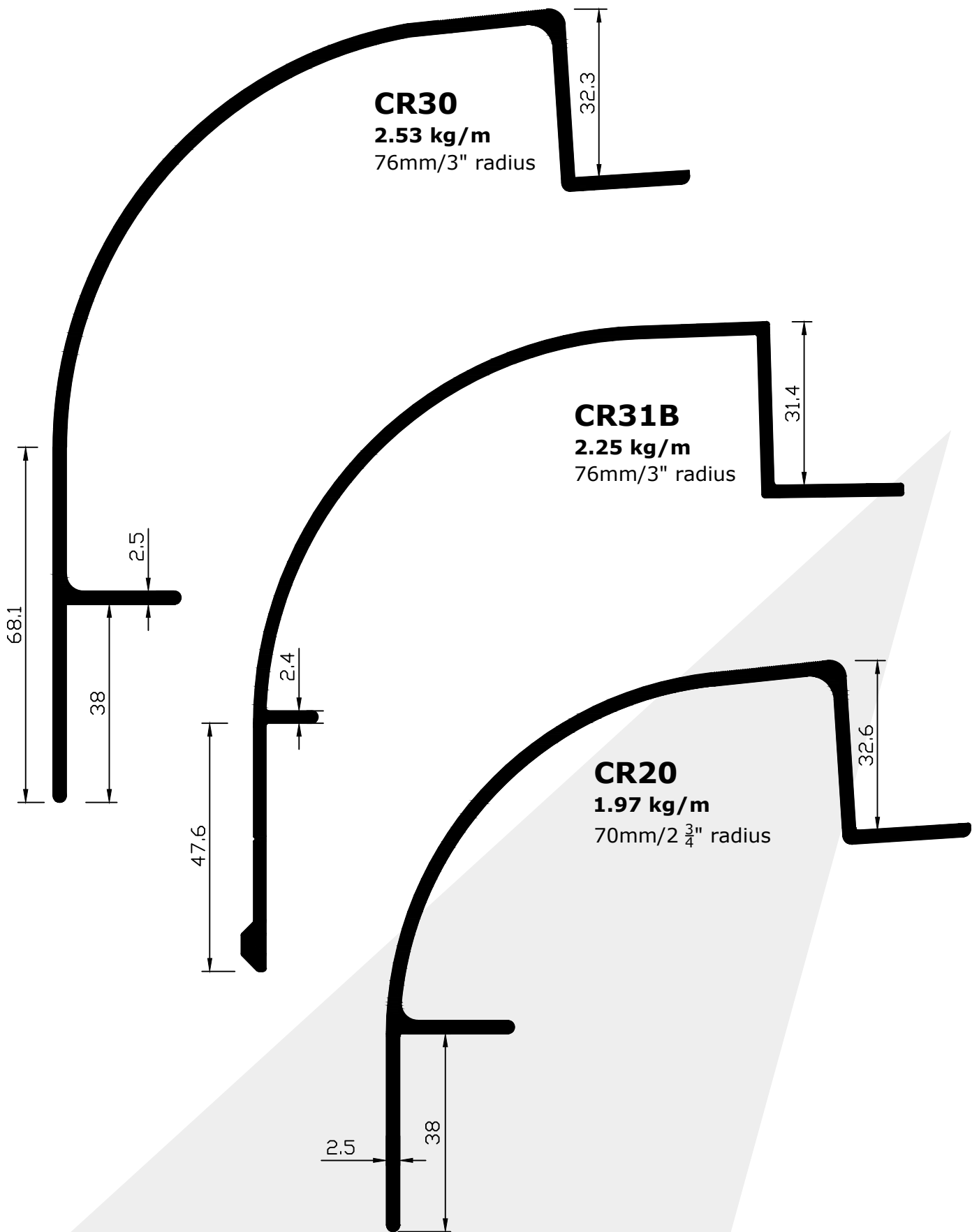


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Cant Rails

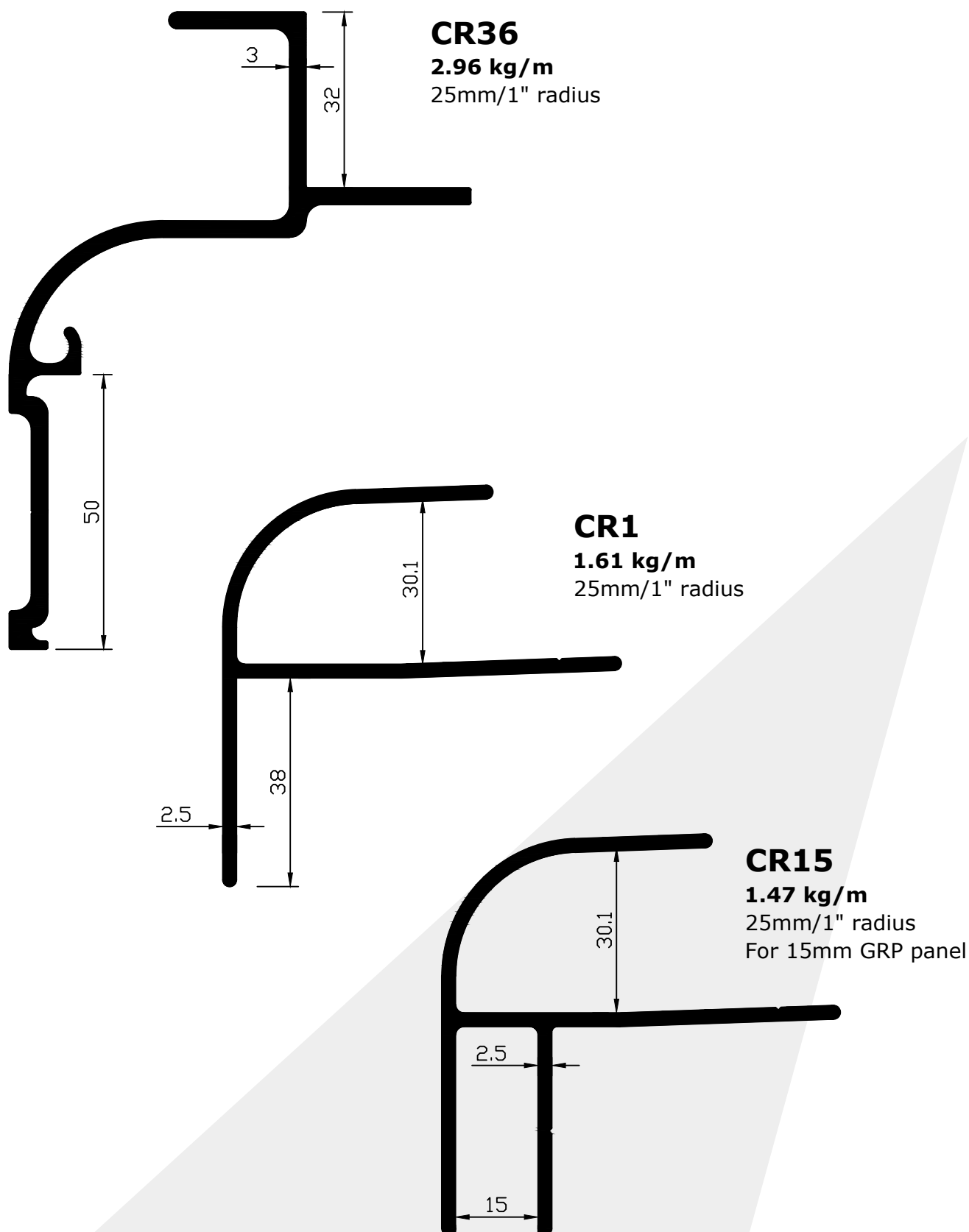


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Cant Rails

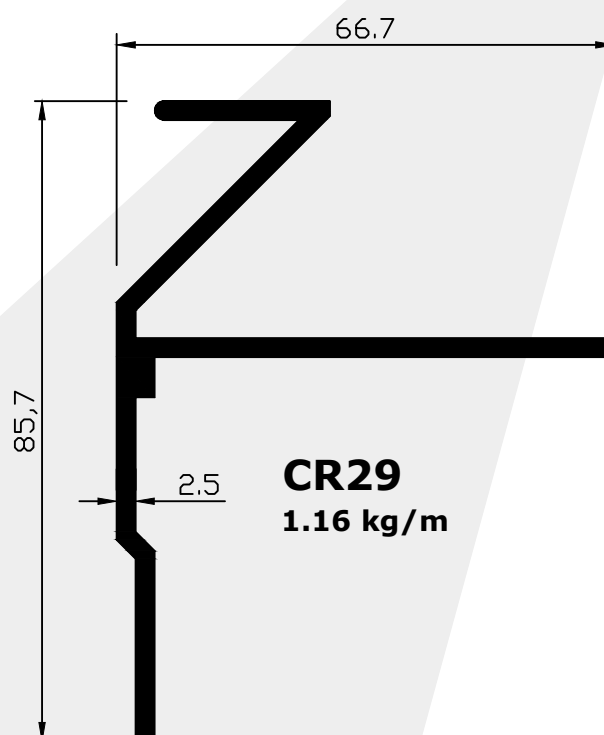
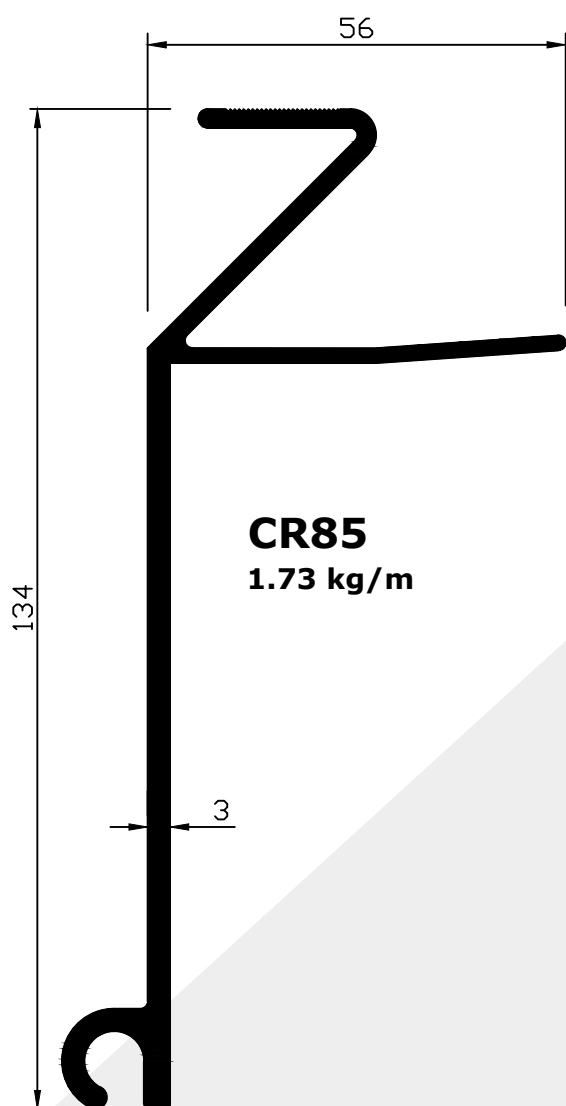
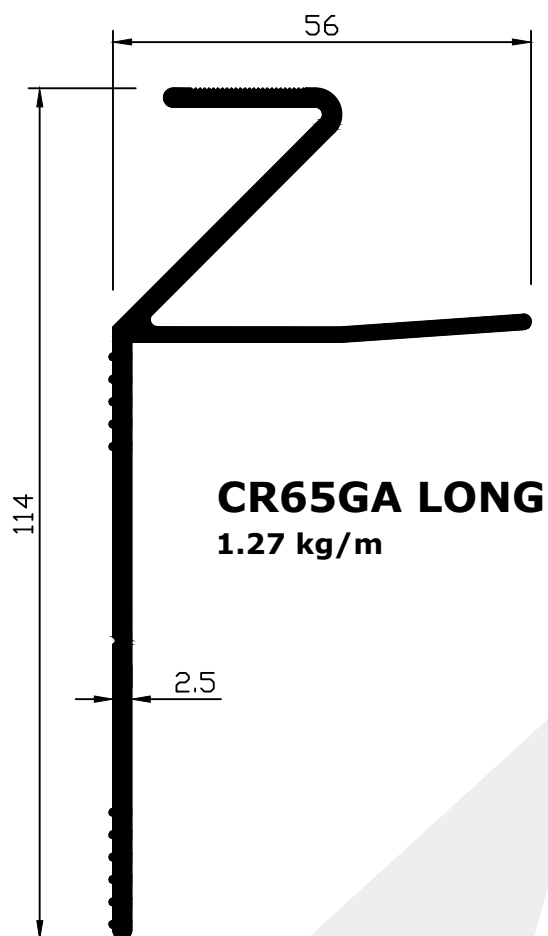
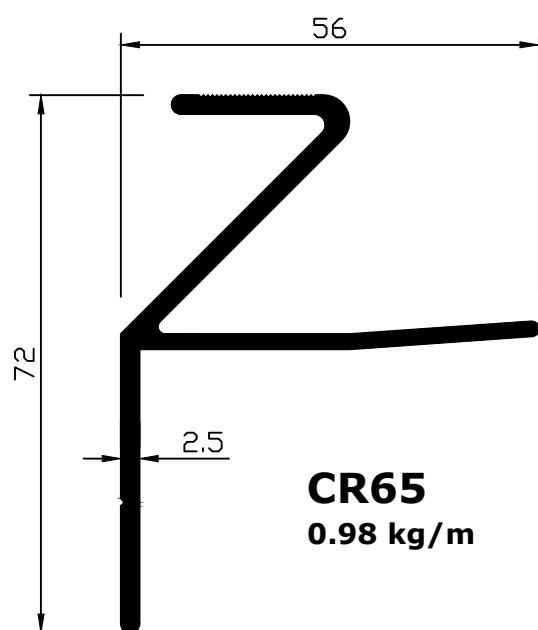


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Cant Rails

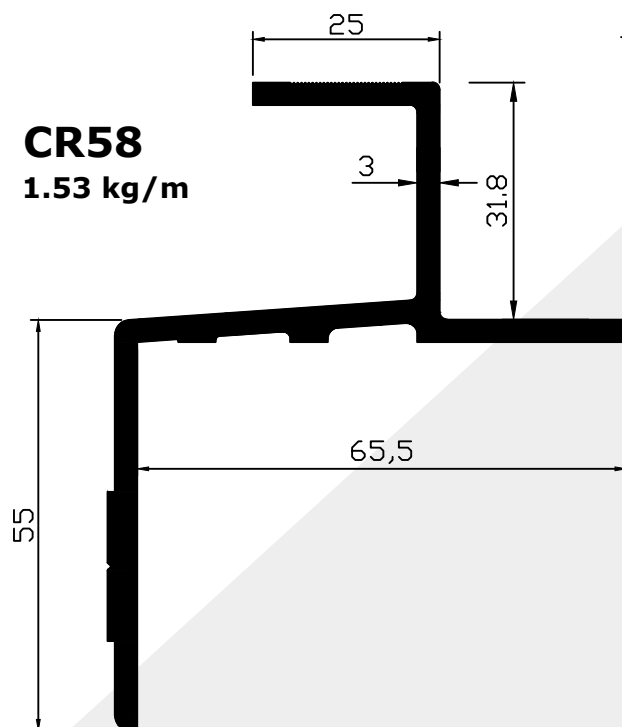
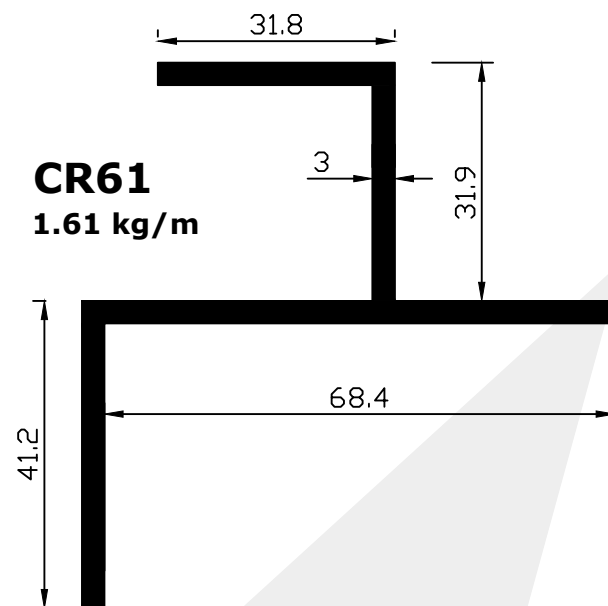
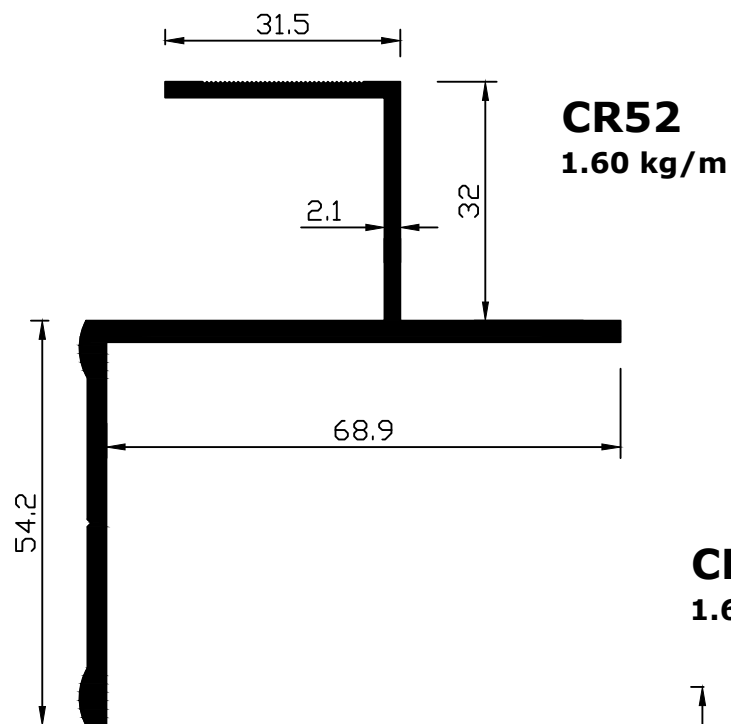


PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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Cant Rails

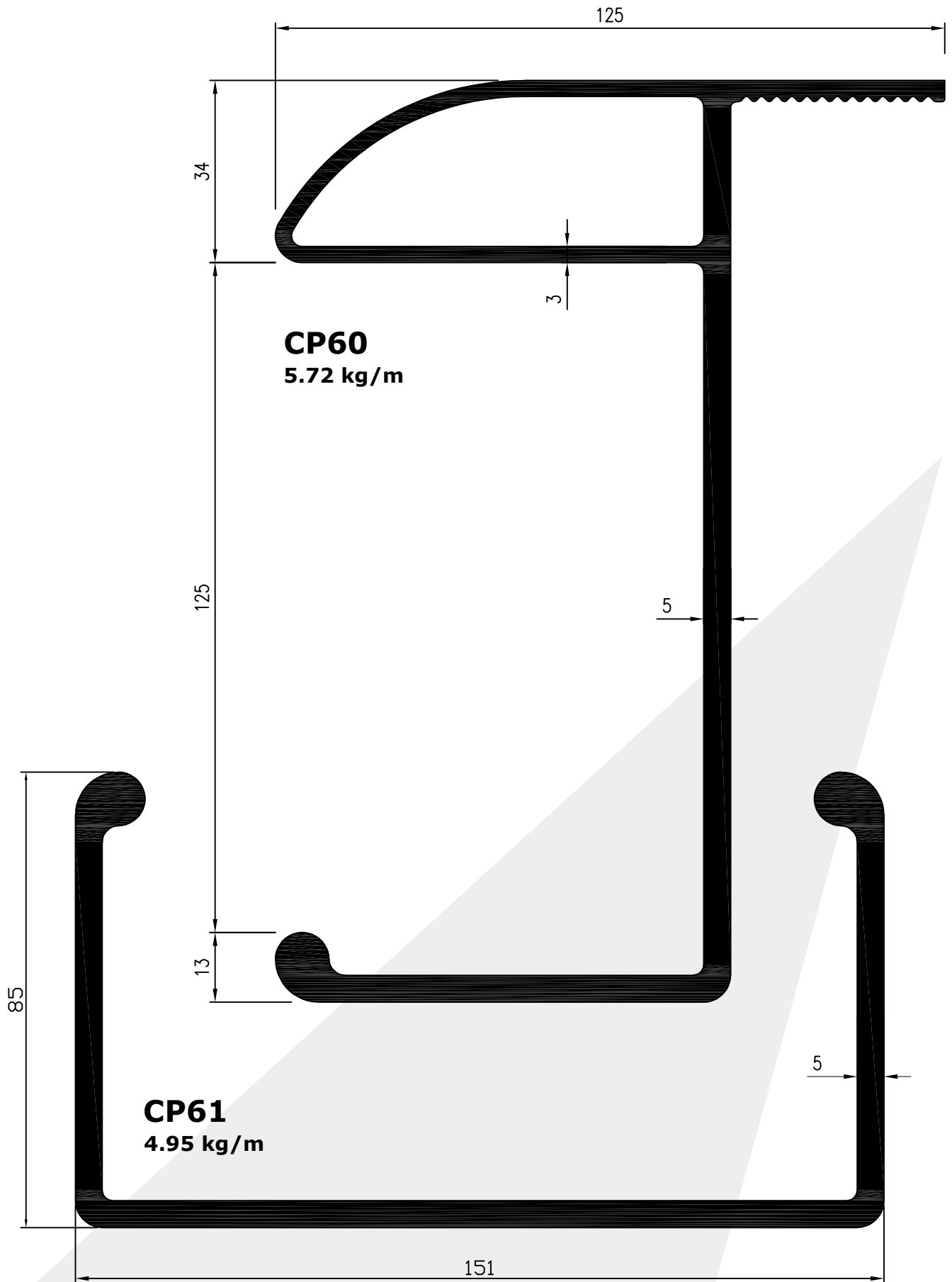


PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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Corner Pillars

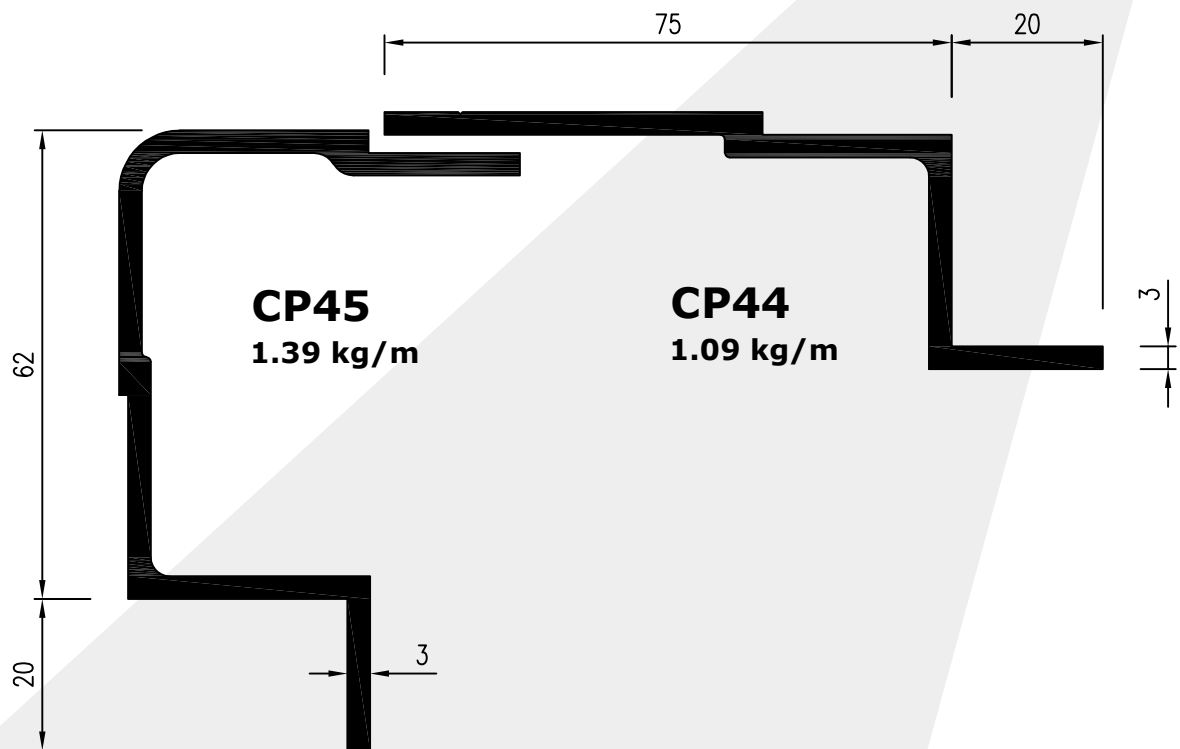
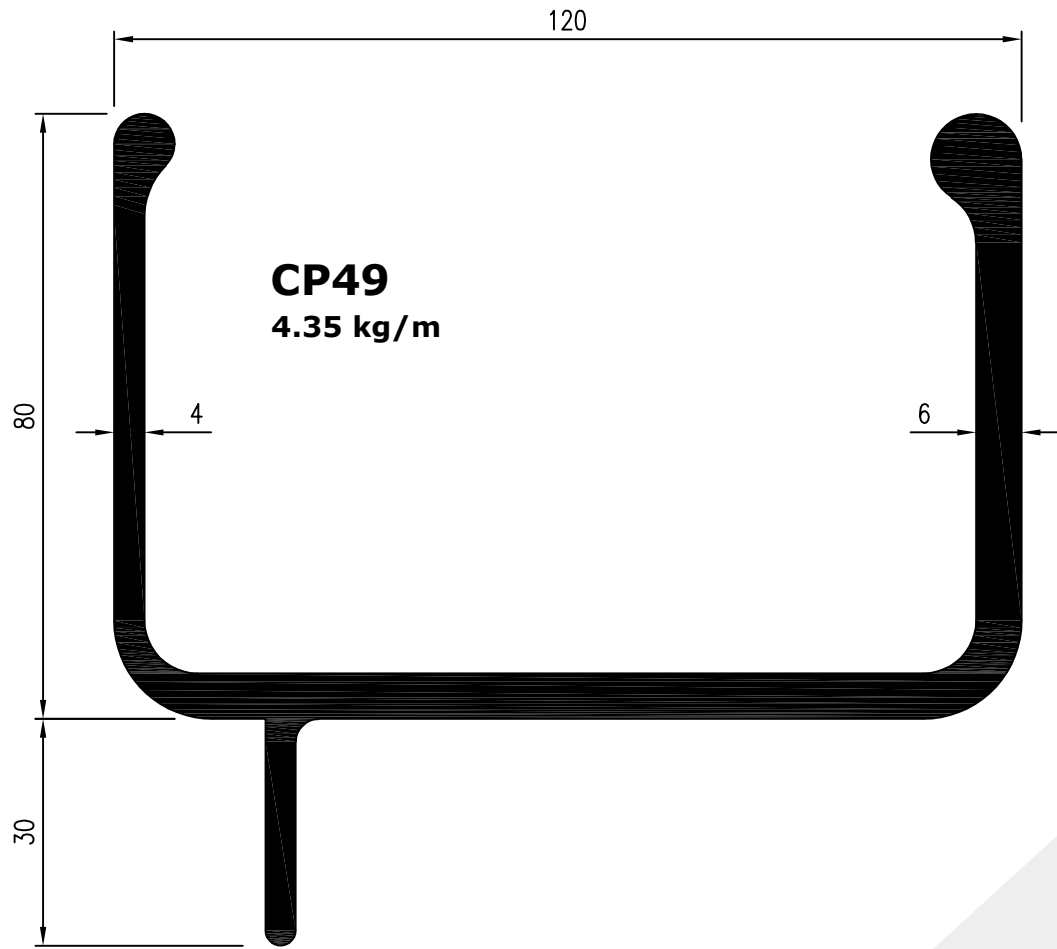


PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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Corner Pillars

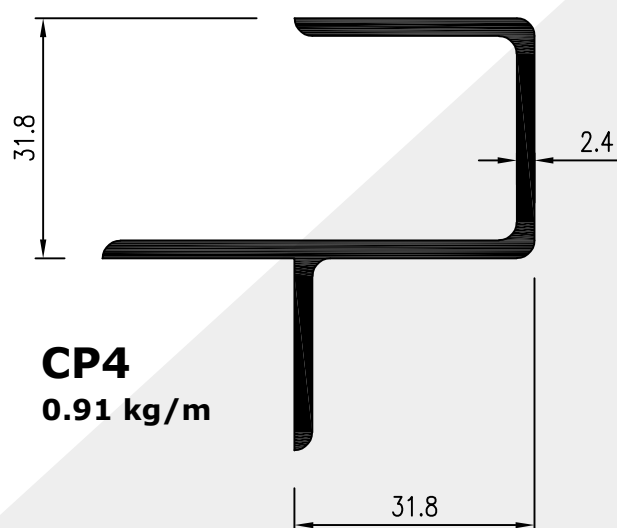
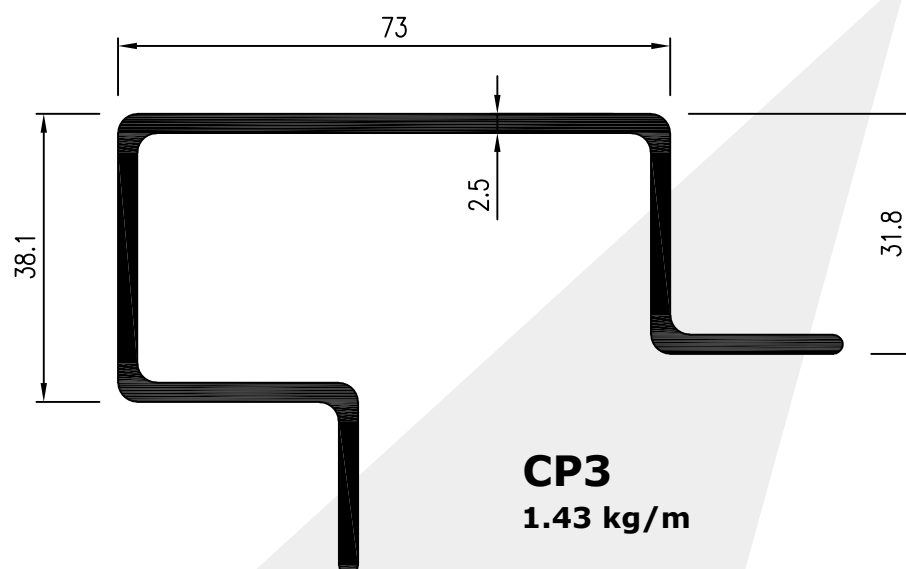
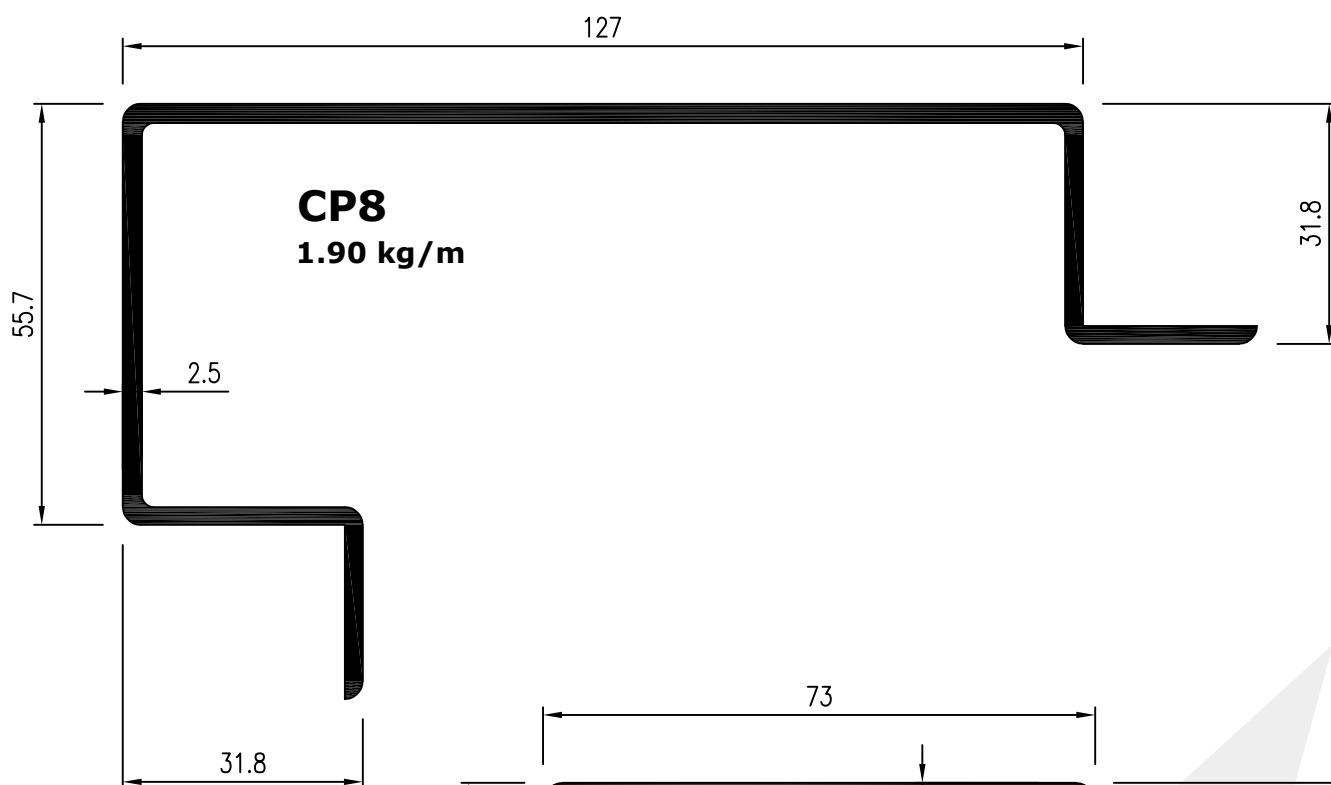


PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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Corner Pillars

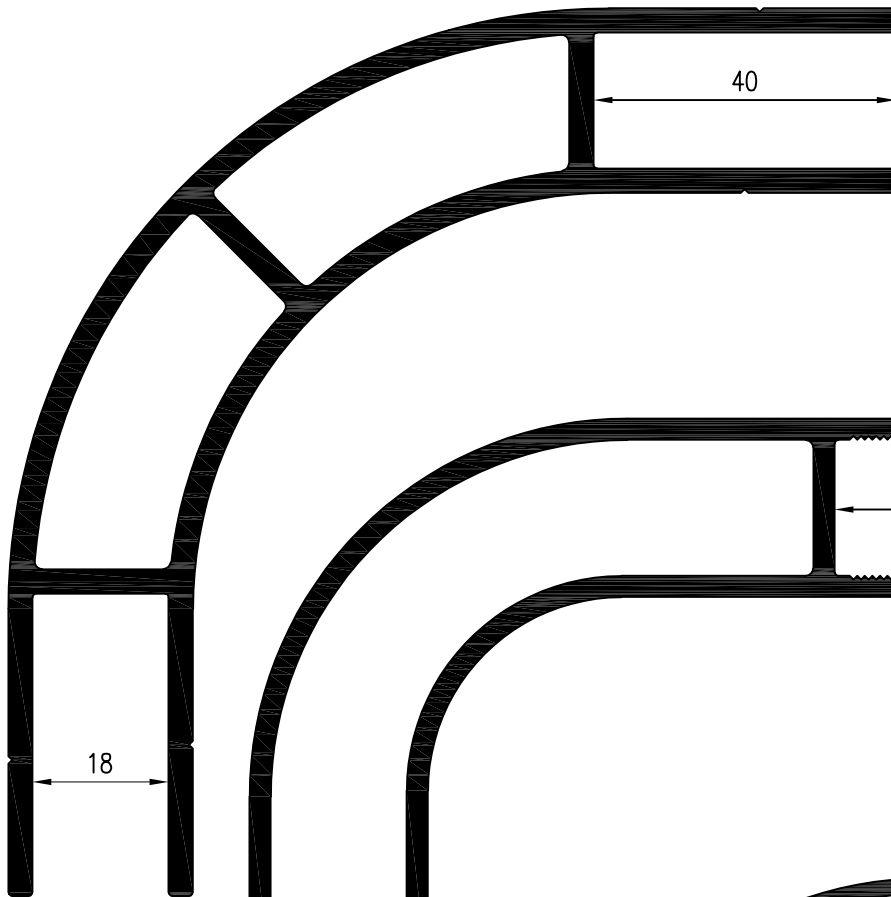


PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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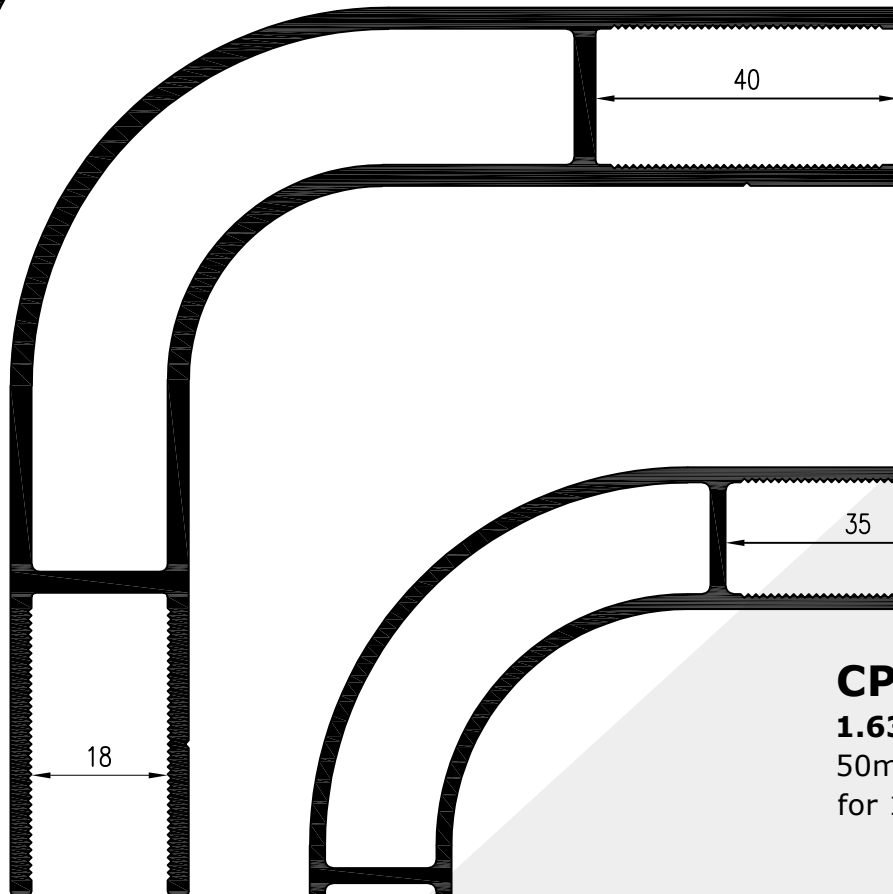
Corner Pillars



CP35C

3.76 kg/m

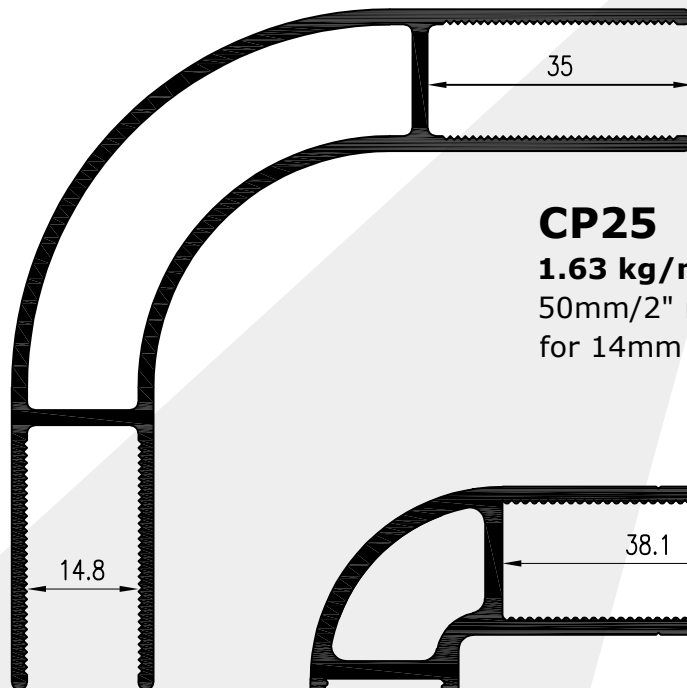
76.2mm/3" radius
for 17mm GRP Panel



CP26C

3.15 kg/m

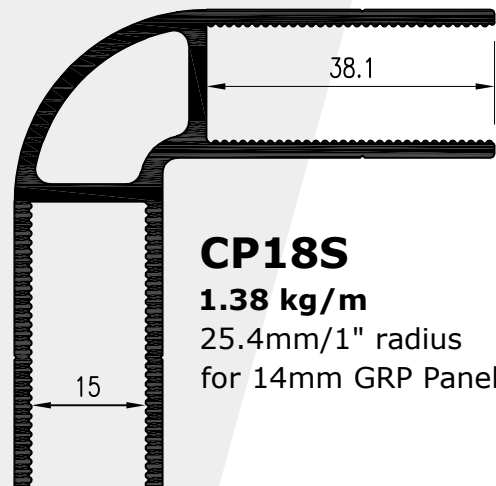
50mm/2" radius
for 17mm GRP
Panel



CP25

1.63 kg/m

50mm/2" radius
for 14mm GRP Panel



CP18S

1.38 kg/m

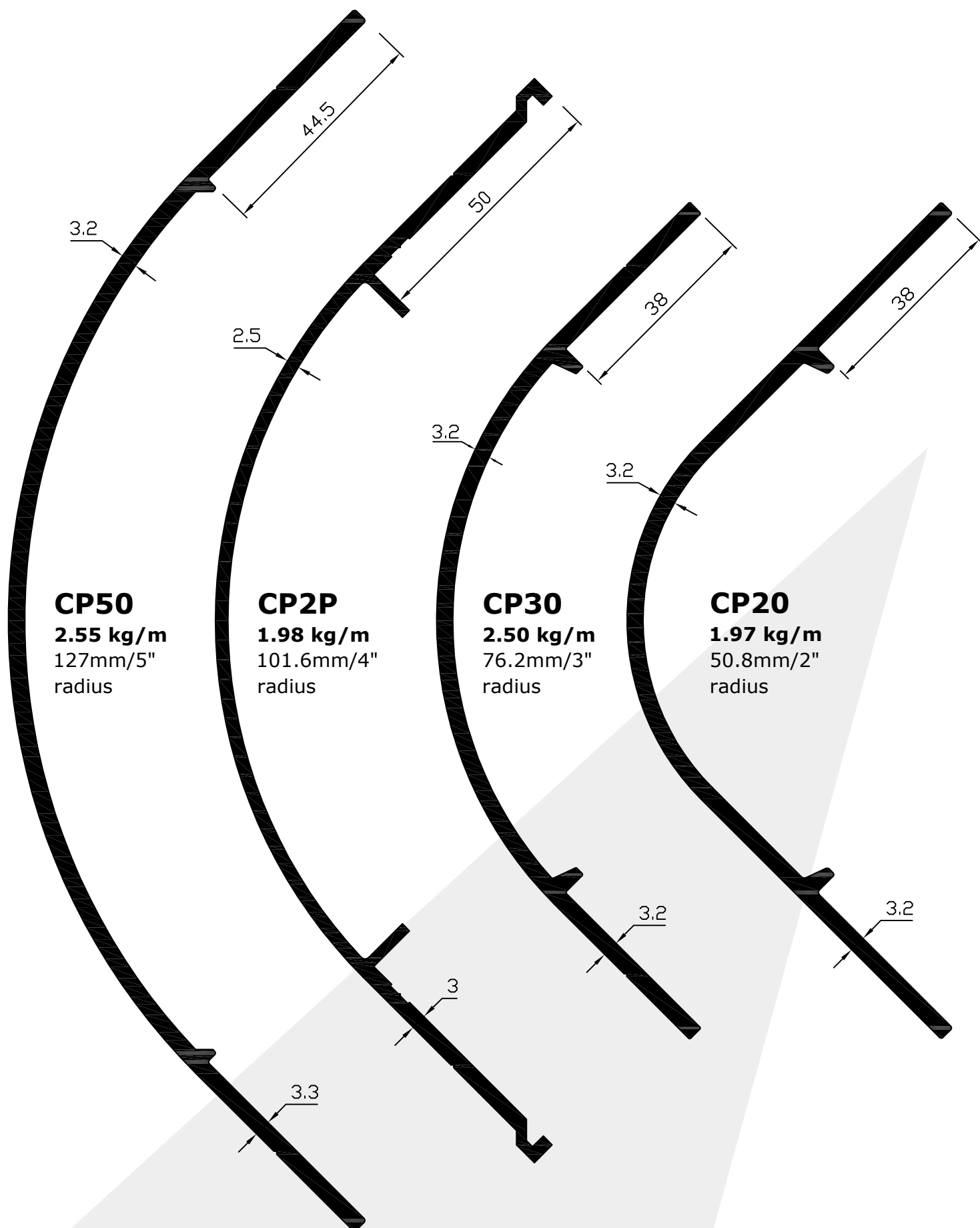
25.4mm/1" radius
for 14mm GRP Panel

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- All dimensions millimeters
unless otherwise stated



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Corner Pillars



CP50
2.55 kg/m
127mm/5"
radius

CP2P
1.98 kg/m
101.6mm/4"
radius

CP30
2.50 kg/m
76.2mm/3"
radius

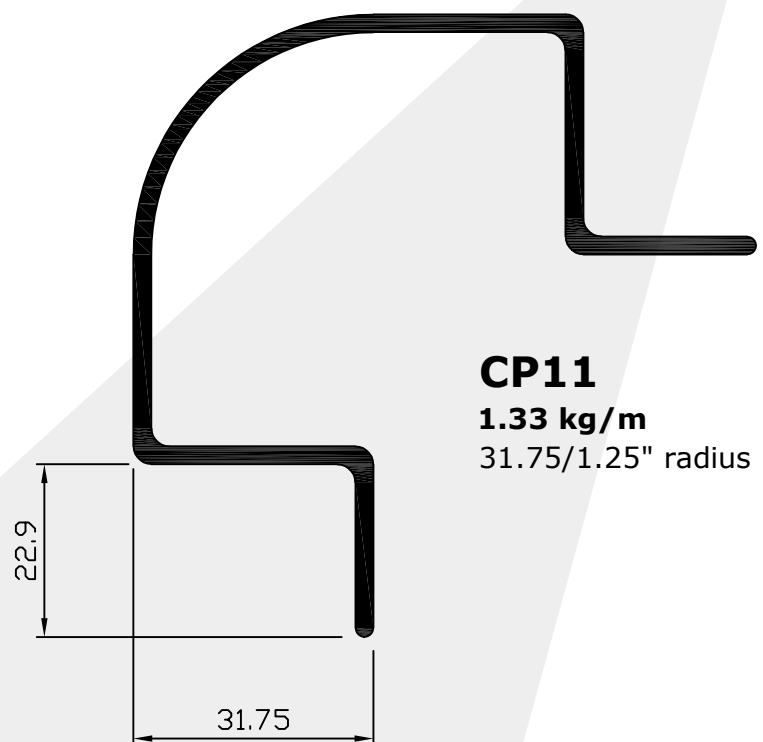
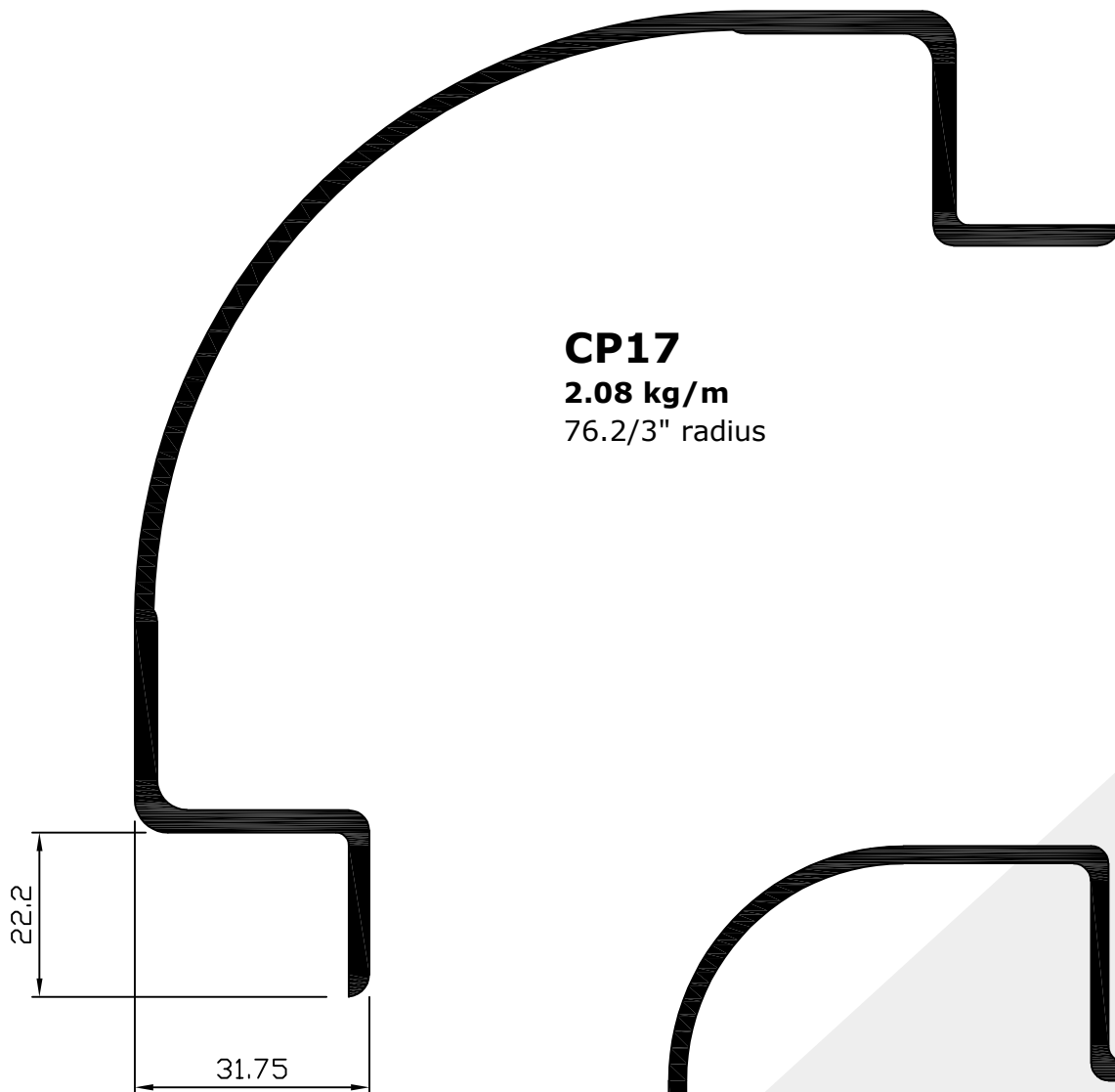
CP20
1.97 kg/m
50.8mm/2"
radius

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- All dimensions millimeters unless otherwise stated



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Corner Pillars

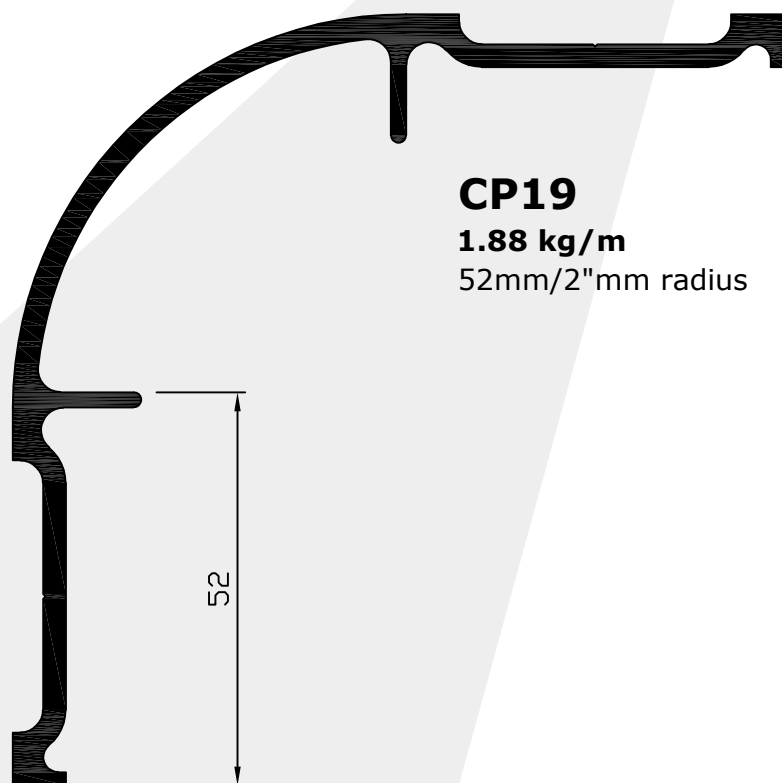
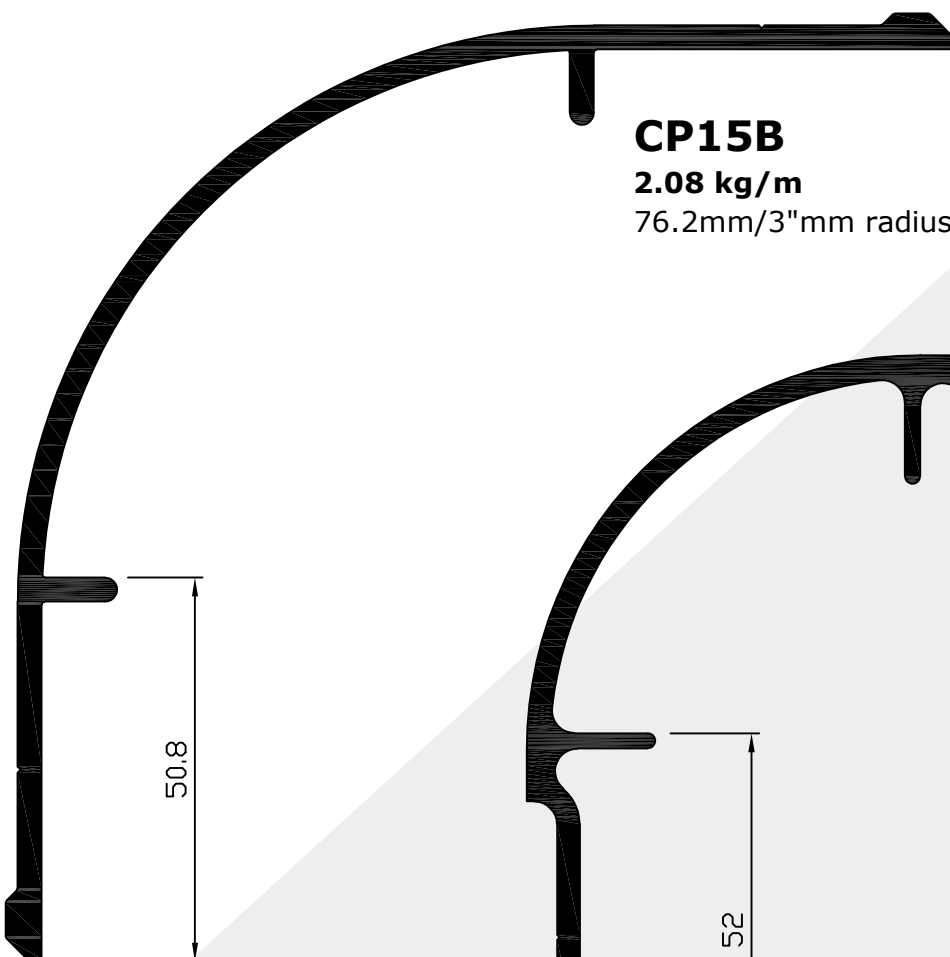
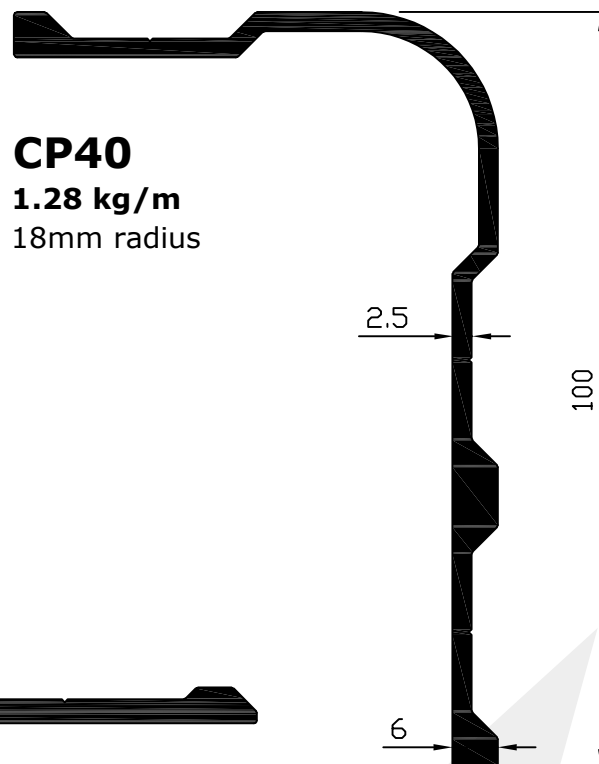
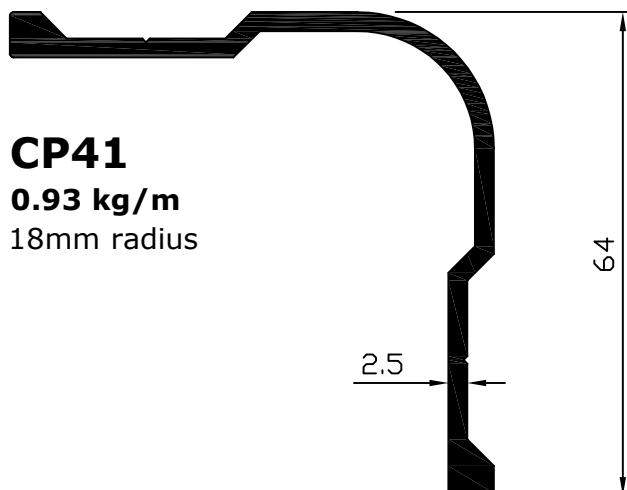


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- All dimensions millimeters unless otherwise stated



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Corner Pillars

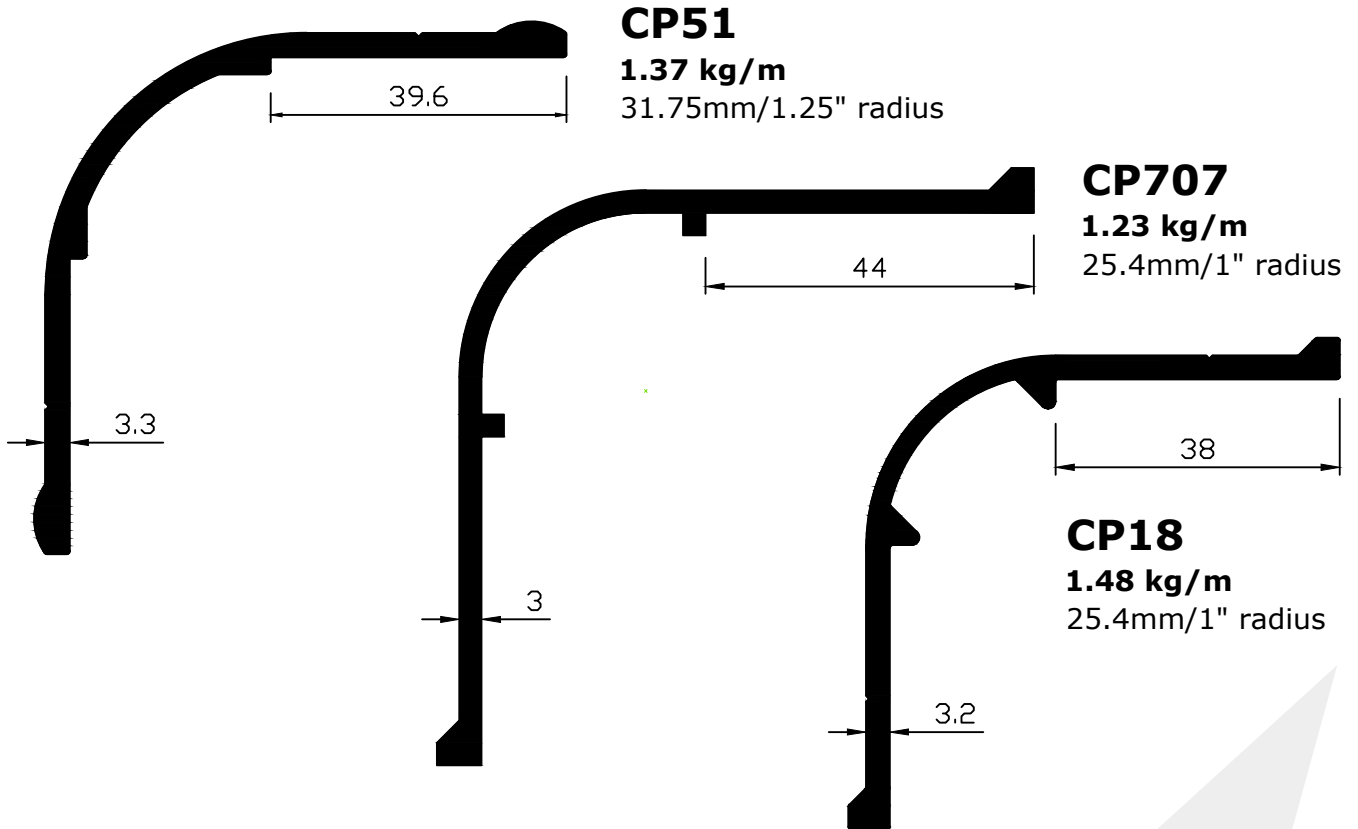


PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated

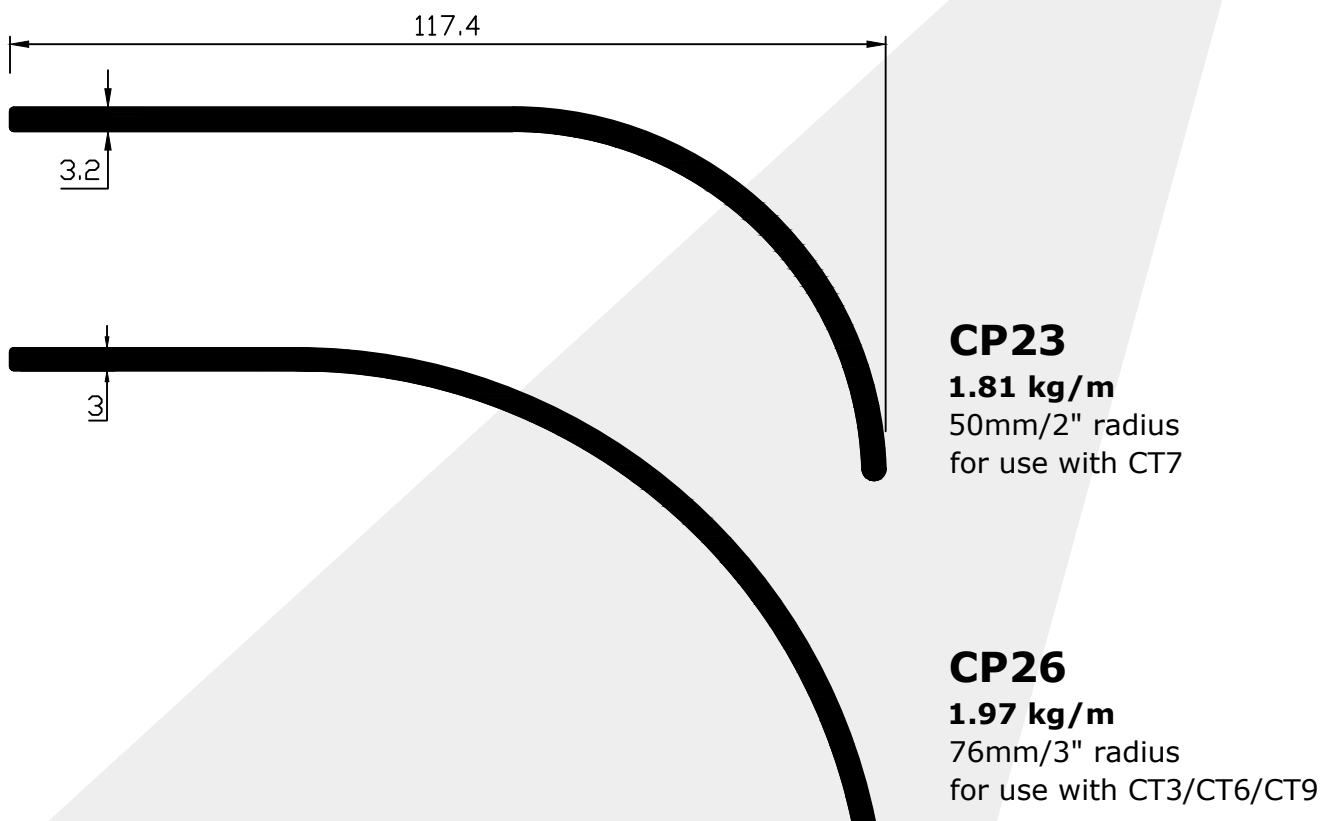


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Corner Pillars



Capping Pillars

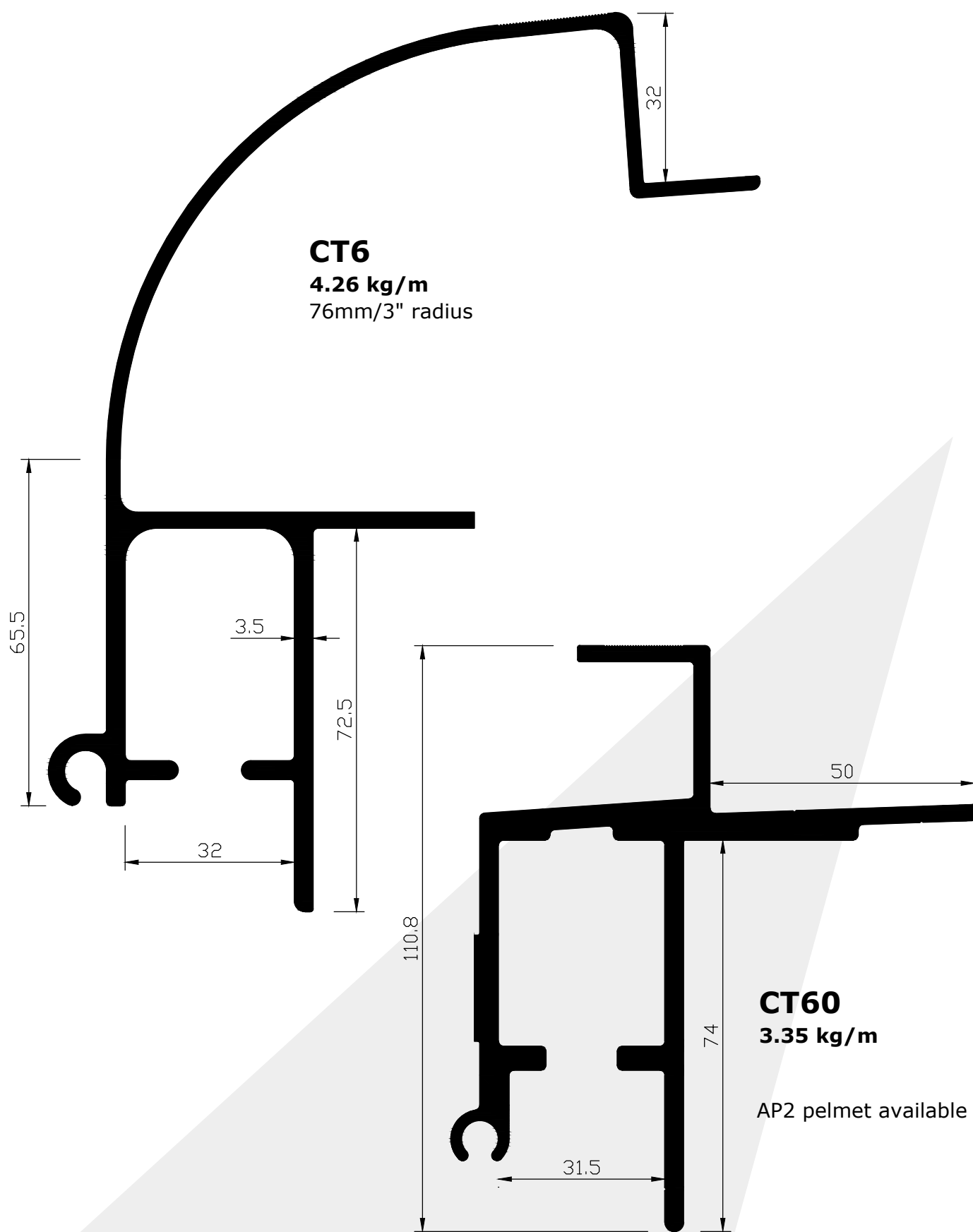


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- All dimensions millimeters unless otherwise stated



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Curtain Tracks



PLEASE NOTE - All sections are aluminium unless otherwise stated.
 - All dimensions millimeters unless otherwise stated

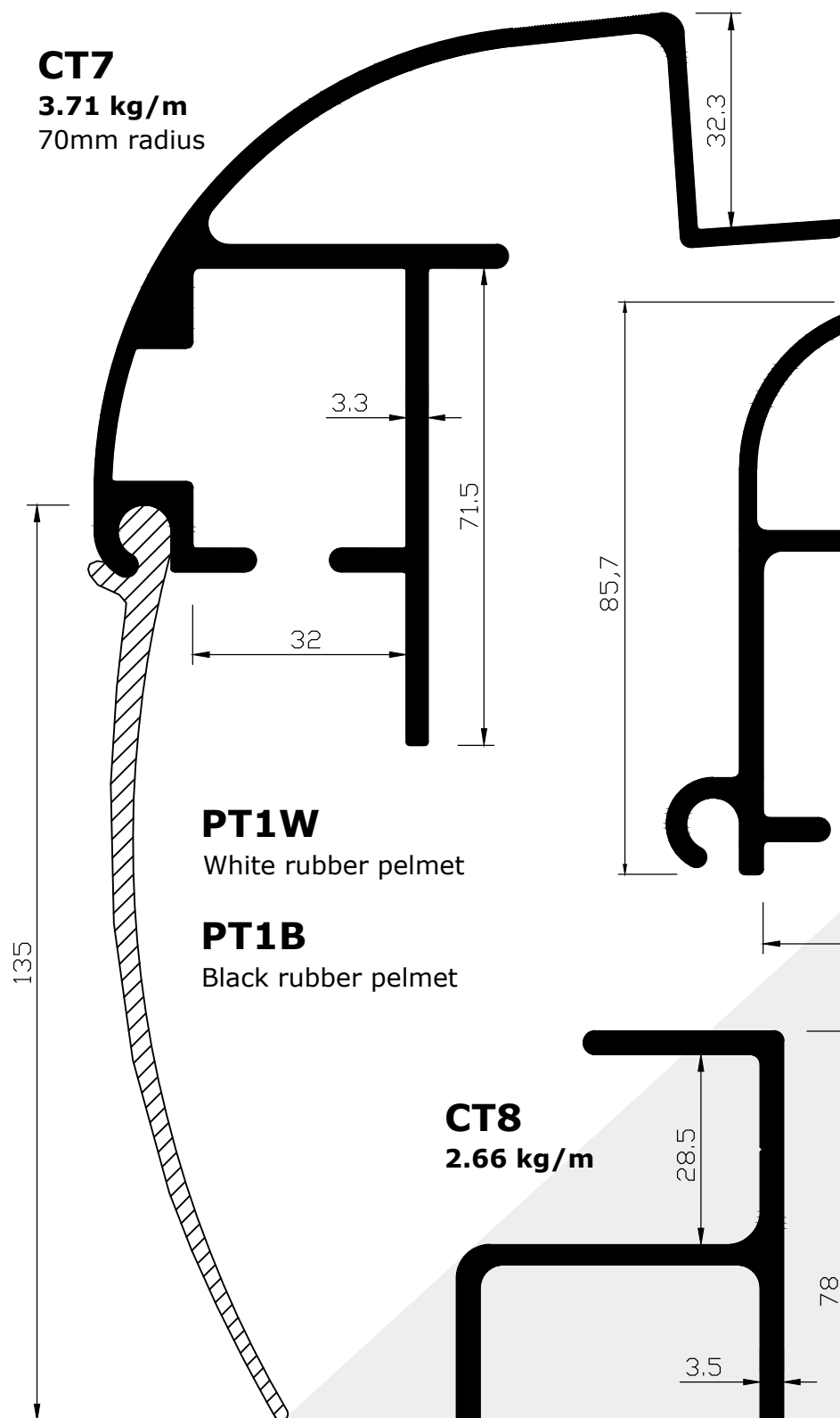


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Curtain Tracks

CT7

3.71 kg/m
70mm radius



PT1W

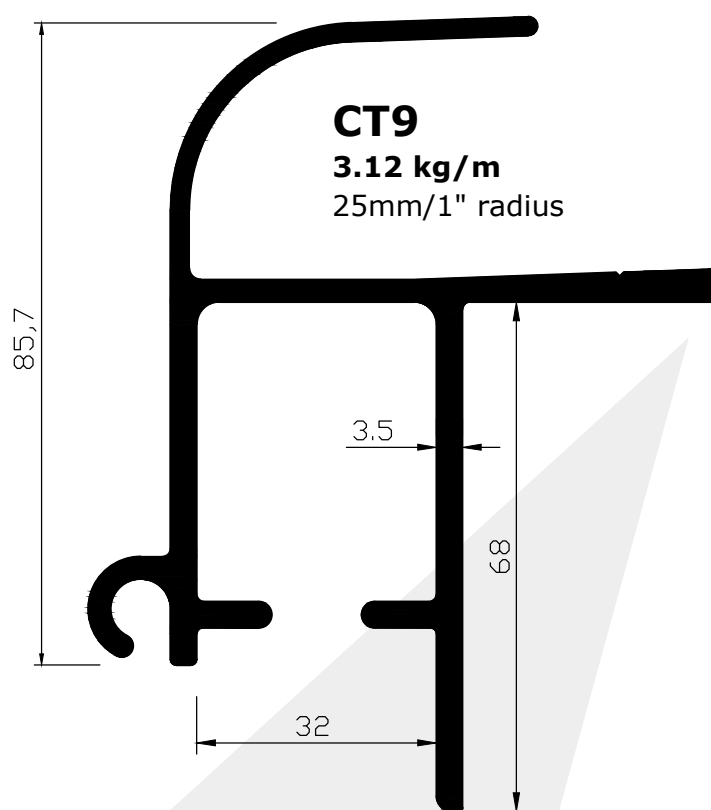
White rubber pelmet

PT1B

Black rubber pelmet

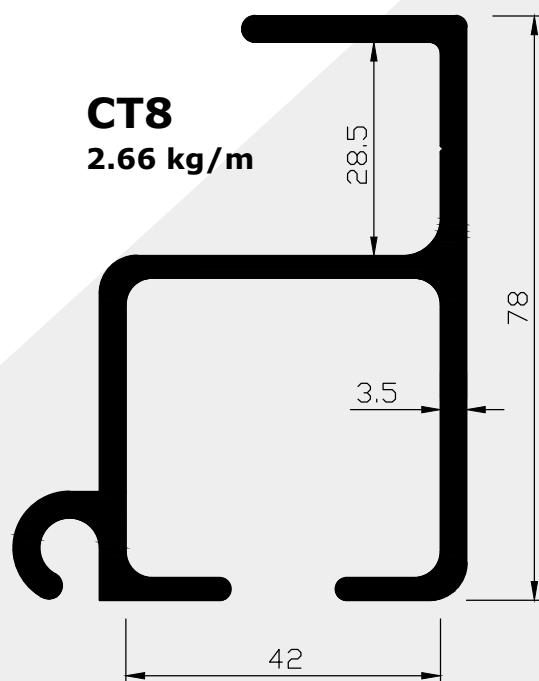
CT9

3.12 kg/m
25mm/1" radius



CT8

2.66 kg/m

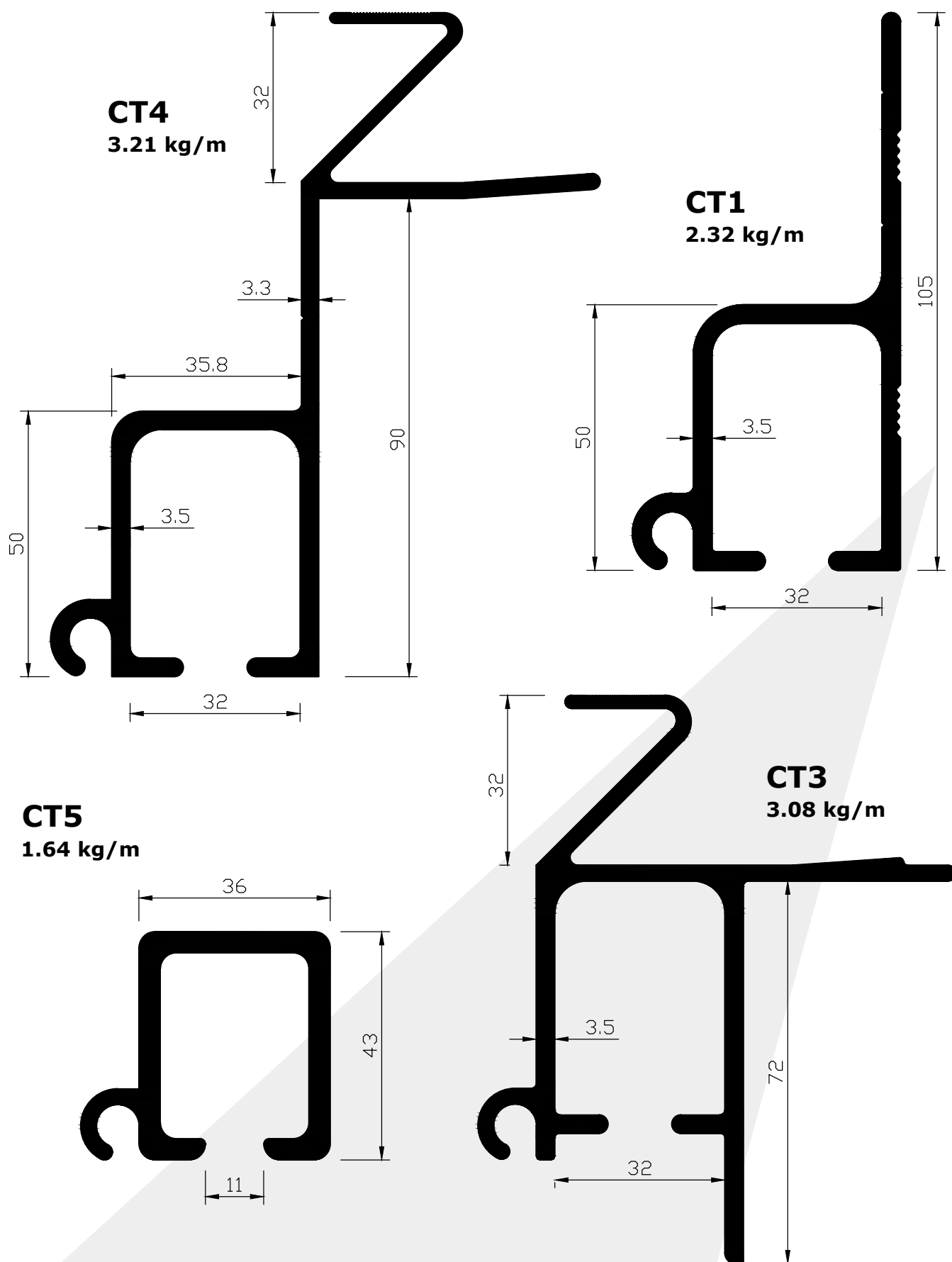


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- All dimensions millimeters unless otherwise stated



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Curtain Tracks



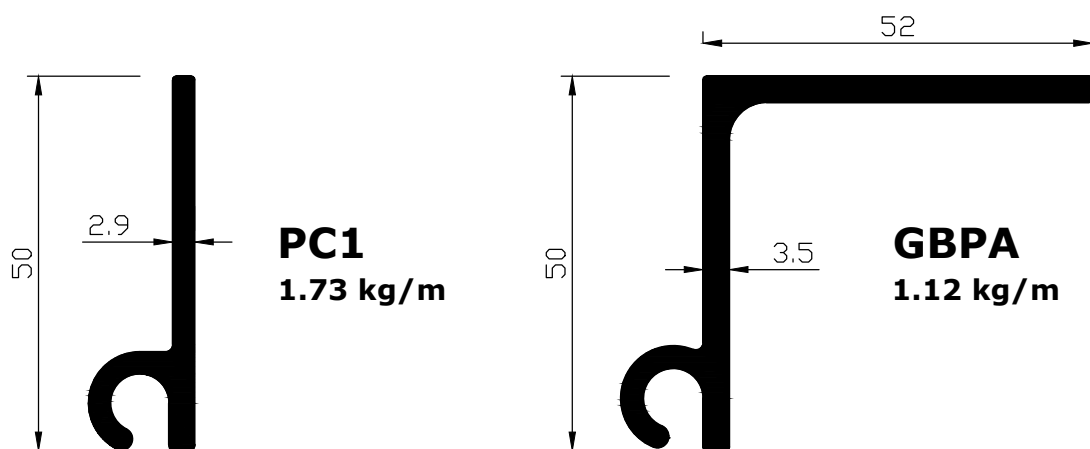
- End Castings and Pelmet available

PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated

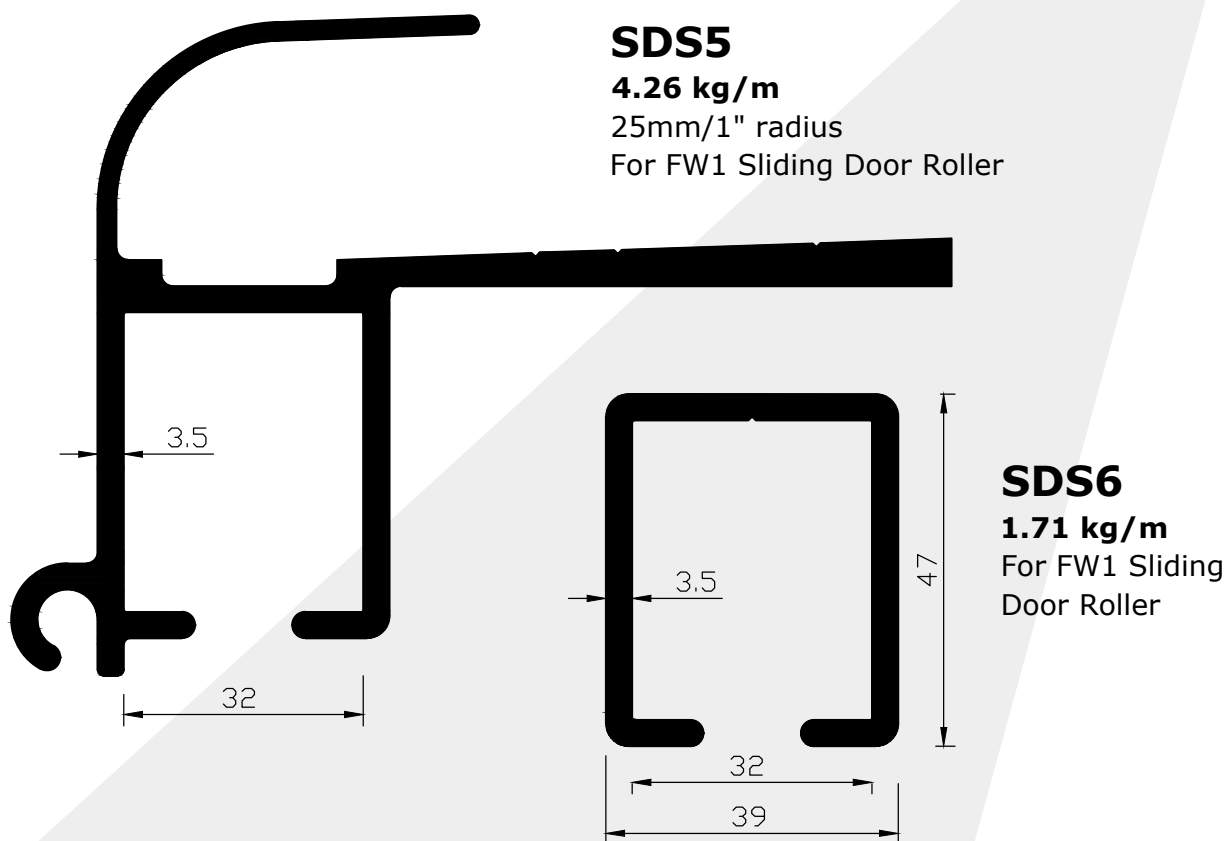


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Curtain Tracks



Sliding Door Track



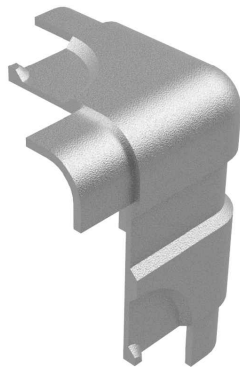
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- All dimensions millimeters unless otherwise stated



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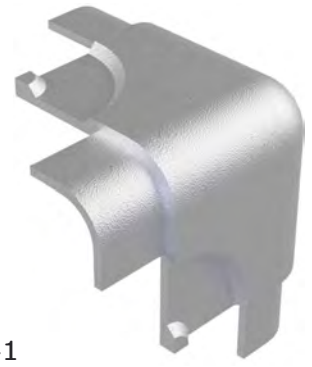
Casting

Up to 51mm (2") Radius Castings



CS36

Cant Rail - CP40
Corner Pillar - CP41



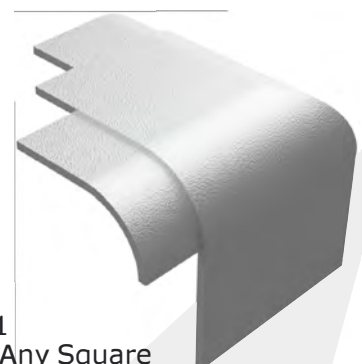
CS37

Cant Rail - CP41
Corner Pillar - CP41



CS400

Cant Rail - CR1
Corner Pillar - CP707/18/11



CS500

Cant Rail - CR1
Corner Pillar - Any Square



CS800

Cant Rail - CR1/CT9
Corner Pillar - CP17



CS900

Cant Rail - CR1/CT9
Corner Pillar - CP30



CS18S

Cant Rail - CR15
Corner Pillar - CP18S/CP707



CS25

Cant Rail - CP25S
Corner Pillar - CP25S

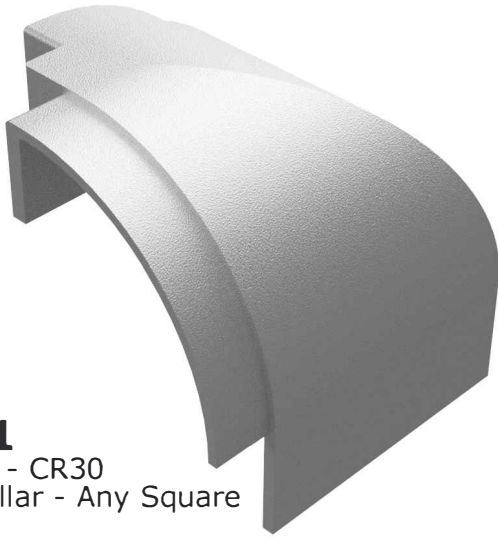
PLEASE NOTE - All sections are aluminium unless otherwise stated.
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Casting

70mm (2.3/4") & 76mm (3") Radius Castings



CSTR1

Cant Rail - CR30
Corner Pillar - Any Square



CSTR2

Cant Rail - CR30
Corner Pillar - CP18



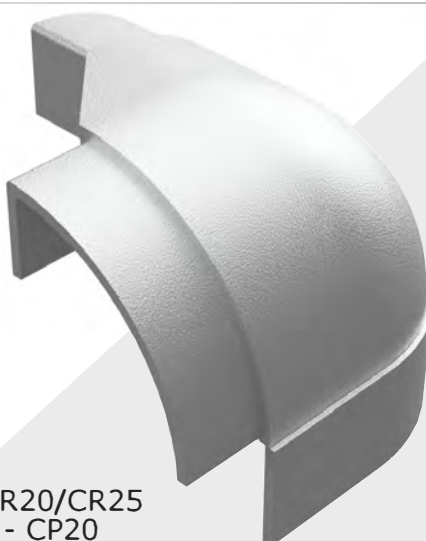
CSTR3

Cant Rail - CR30
Corner Pillar - CP30 (3" Radius)



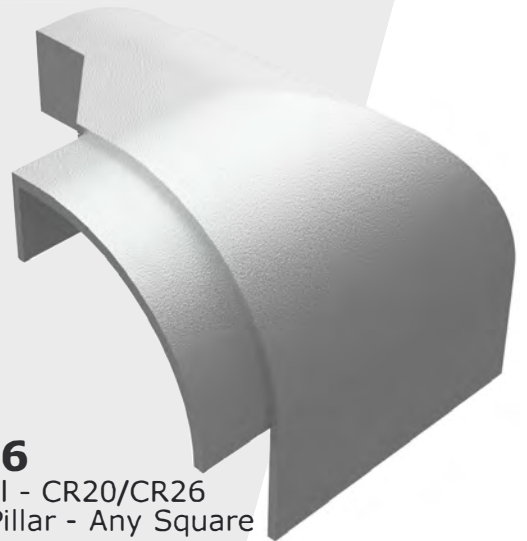
CSTR4

Cant Rail - CR30
Corner Pillar - CP17



CSTR5

Cant Rail - CR20/CR25
Corner Pillar - CP20



CSTR6

Cant Rail - CR20/CR26
Corner Pillar - Any Square

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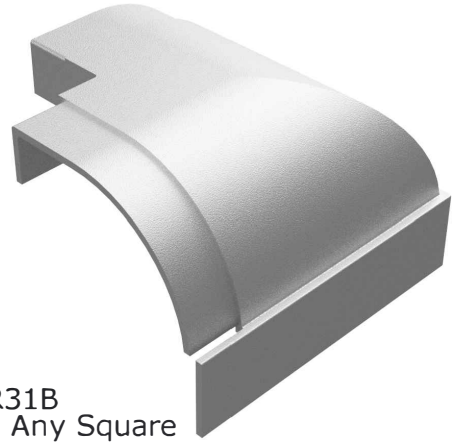
Casting

102mm (4") Radius Castings



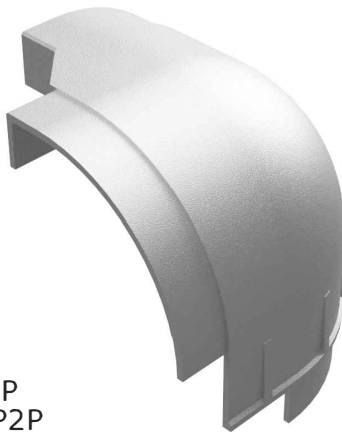
CS45

Cant Rail - CR31B
Corner Pillar - CP15B



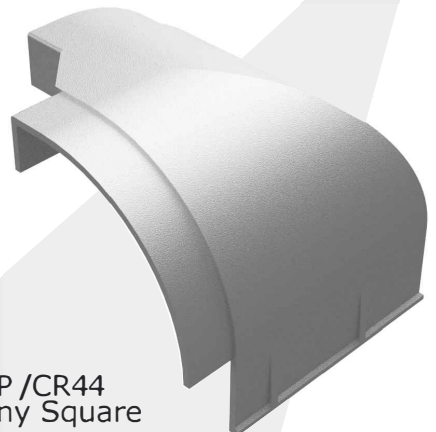
CS47

Cant Rail - CR31B
Corner Pillar - Any Square



CC4RP

Cant Rail - CR4AP
Corner Pillar - CP2P



CC4SP

Cant Rail - CR4AP / CR44
Corner Pillar - Any Square



CSM1

Cant Rail - CR4AP
Corner Pillar - CP2P



CS404

Cant Rail - CR4AP
Corner Pillar - CP2P

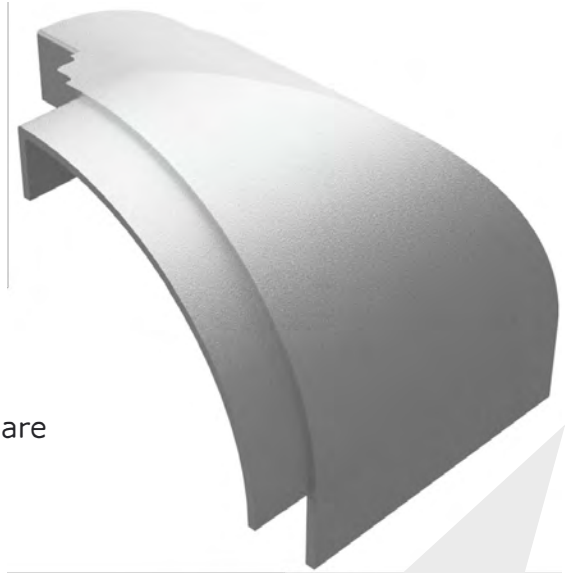
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- All dimensions millimeters unless otherwise stated



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Casting

127mm (5") Radius Castings



CSF1

Cant Rail - CR55
Corner Pillar - Any Square



CSF2

Cant Rail - CR55
Corner Pillar - CP50

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unless otherwise stated



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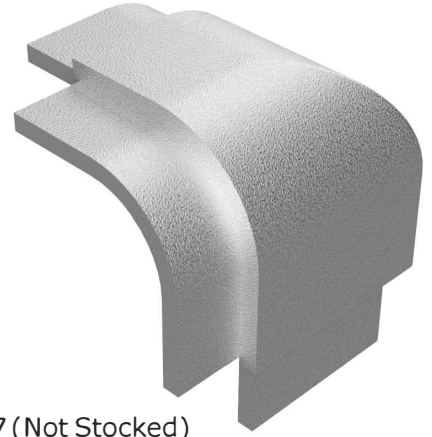
Casting

Replacement Casting (Cant Rail Not Supplied)



CS2

Cant Rail - CR7 (Not Stocked)
Corner Pillar - CP11



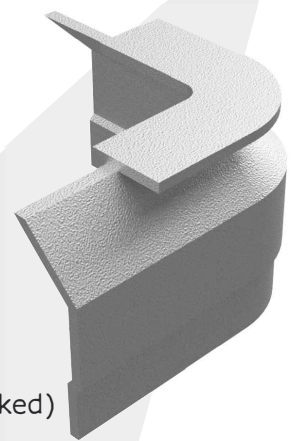
CS3

Cant Rail - CR7 (Not Stocked)
Corner Pillar - Any Square



CS9

Cant Rail - CR29 (Not Stocked)
Corner Pillar - Any Square



CS14

Cant Rail - CR29 (Not Stocked)
Corner Pillar - CP18



CS15

Cant Rail - CR36 (Not Stocked)
Corner Pillar - CP19



CS16

Cant Rail - CR36 (Not Stocked)
Corner Pillar - Any Square

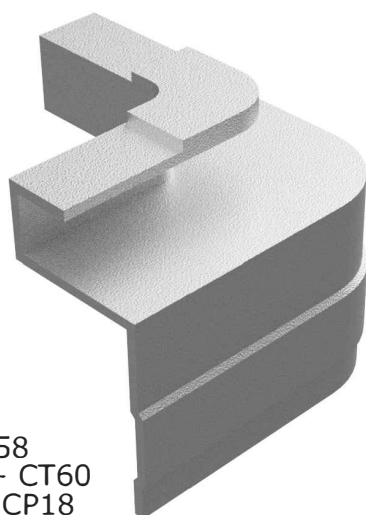
PLEASE NOTE - All sections are aluminium
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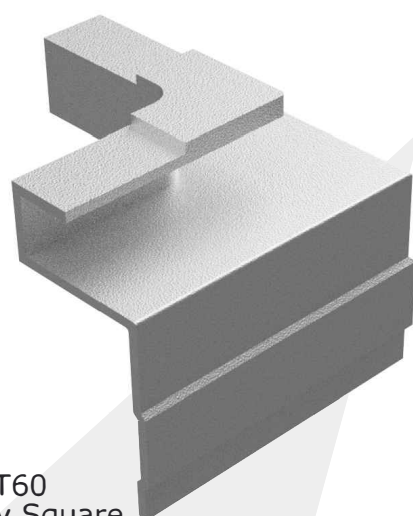
Casting

Castings for CR58 and CR61 Cant Rails



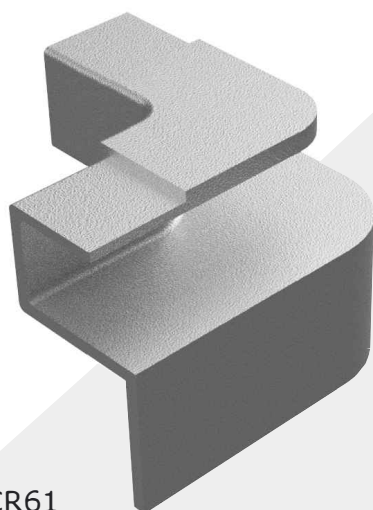
CS33

Cant Rail - CR58
Curtain Track - CT60
Corner Pillar - CP18



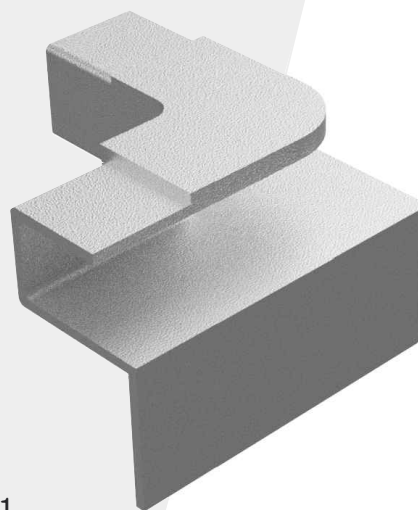
CS34

Cant Rail - CR58
Curtain Track - CT60
Corner Pillar - Any Square



CS39

Cant Rail - CR61
Corner Pillar - CP18



CS38

Cant Rail - CR61
Corner Pillar - Any Square

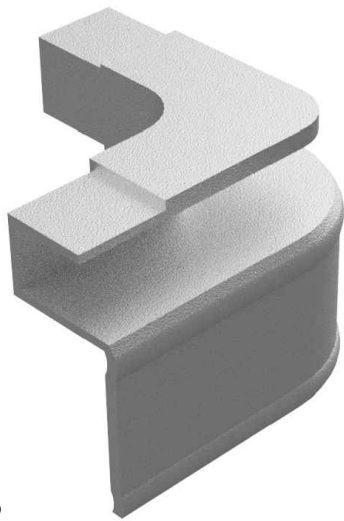
PLEASE NOTE - All sections are aluminium
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unless otherwise stated



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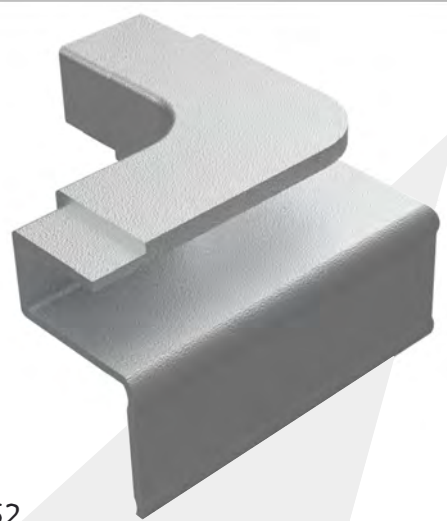
Casting

Castings for CR52 Cant Rail



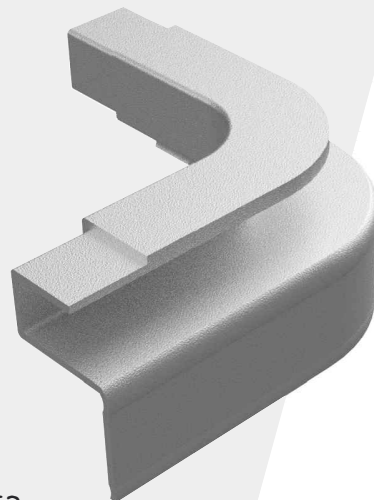
SC2

Cant Rail - CR52
Corner Pillar - CP51



SC4

Cant Rail - CR52
Corner Pillar - Any Square



SC3

Cant Rail - CR52
Corner Pillar - CP52

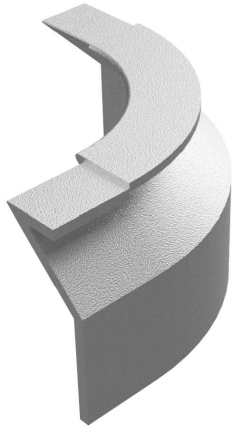
PLEASE NOTE - All sections are aluminium
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unless otherwise stated



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Casting

Castings for CR65 Cant Rail



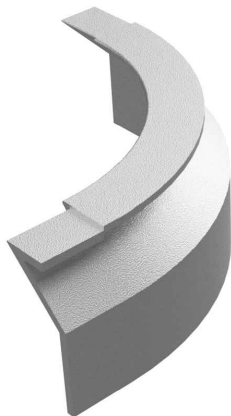
CS50

Cant Rail - CR65/CR85
Corner Pillar - CP17



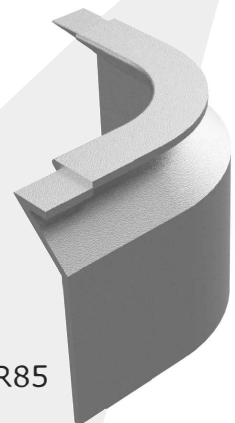
CS30Short

Cant Rail - CR65/CR85
Corner Pillar - CP30



CS502

Cant Rail - CR65/CR85
Corner Pillar - CP50



CS30L Long

Cant Rail - CR65GA Long/CR85
Corner Pillar - CP30

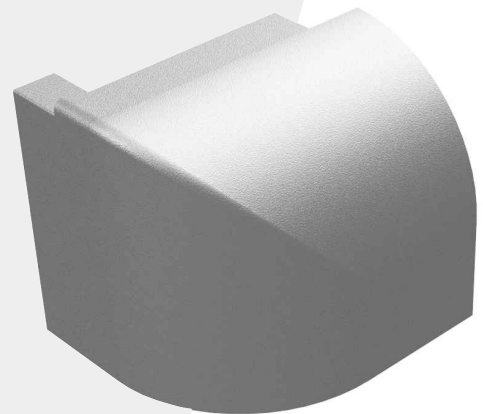
CS145

Cant Rail - CR65(*Side*) / CP30(*Front*)
Corner Pillar - CP17/CP30

CS146

Cant Rail - CR65(*Side*) / CP30(*Front*)
Corner Pillar - CP17/CP30

(Supplied in RH and LH)



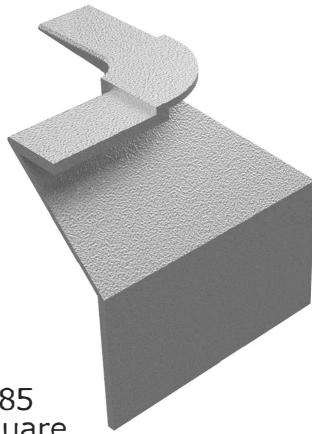
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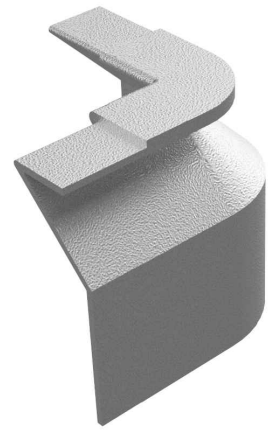
Casting

Castings for CR65 Cant Rail



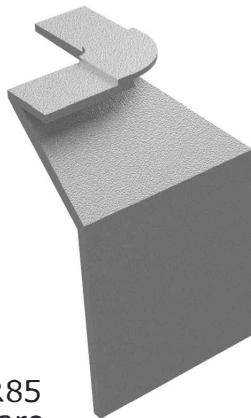
CS200

Cant Rail - CR65/CR85
Corner Pillar - Any Square



CS300

Cant Rail - CR65
Corner Pillar - CP11



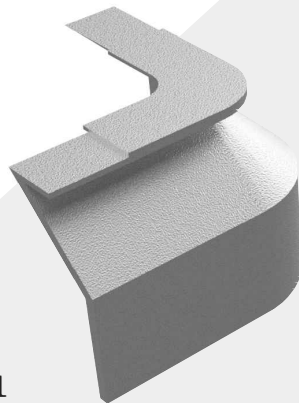
CS200L

Cant Rail - CR65GA/CR85
Corner Pillar - Any Square



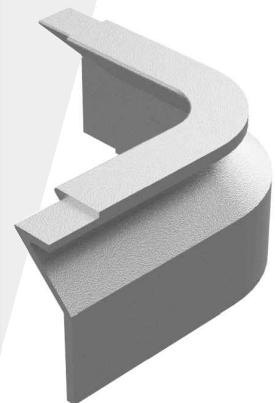
CS300L

Cant Rail - CR65
Corner Pillar - CP18/CP707



CS250

Cant Rail - CR65
Corner Pillar - CP51



CS600

Cant Rail - CR65
Corner Pillar - CP19

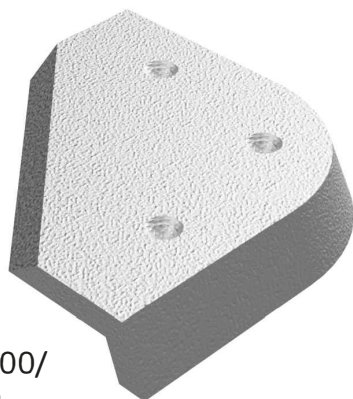
PLEASE NOTE - All sections are aluminium
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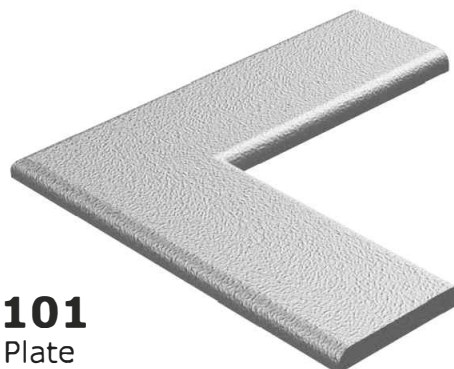
www.servicemetals.co.uk

Casting

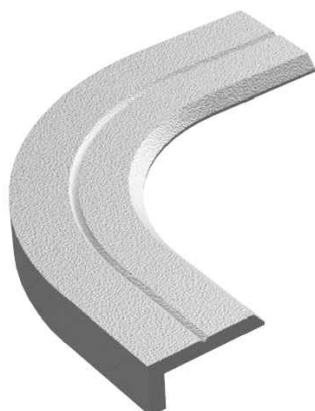
Top Plate Castings



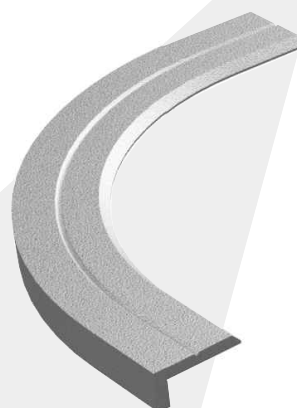
CS100
For CS200/CS300/
CS250 castings



CS101
Top Plate

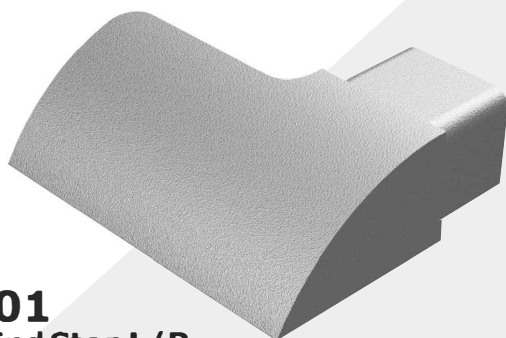


CS51
For CS30 casting

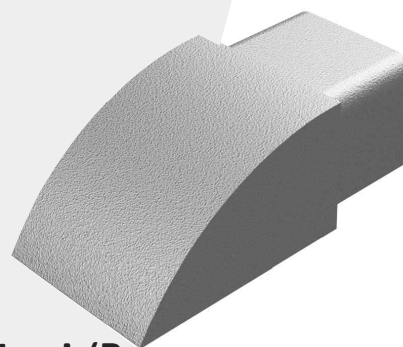


CS501
For CS502 casting

Curtain Track End Stop Castings



CSE01
Long End Stop L/R
Curtain Track - CT1/CT4



CSE02
Short End Stop L/R
Curtain Track - CT1/CT4

- **Refer to Curtain Tracks.**

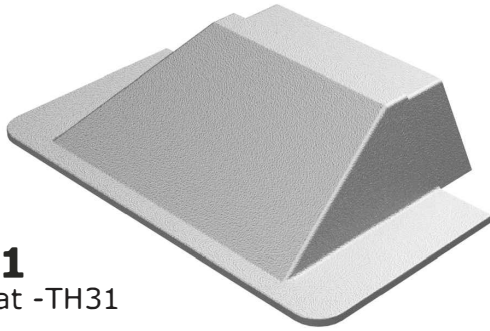
PLEASE NOTE - All sections are aluminium
unless otherwise stated.
- All dimensions millimeters
unless otherwise stated



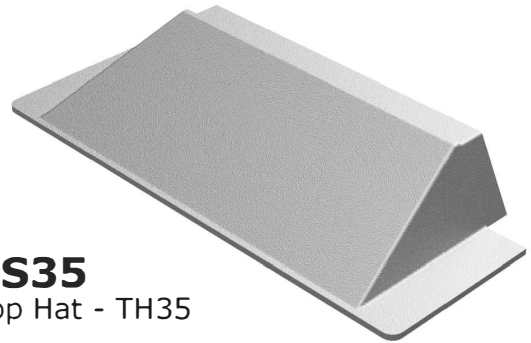
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Casting

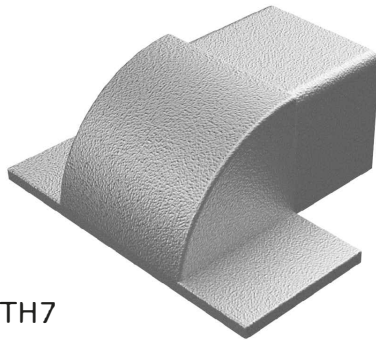
Top Hat Casting



CS31
Top Hat - TH31



CS35
Top Hat - TH35

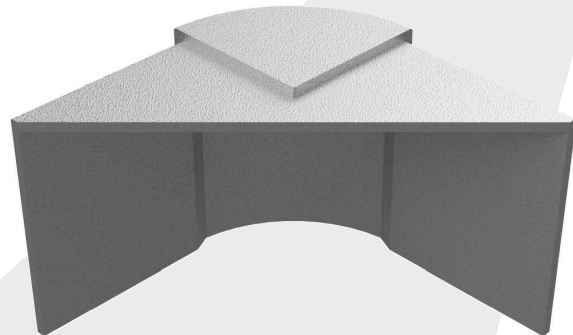


CS6F
Top Hat - TH7



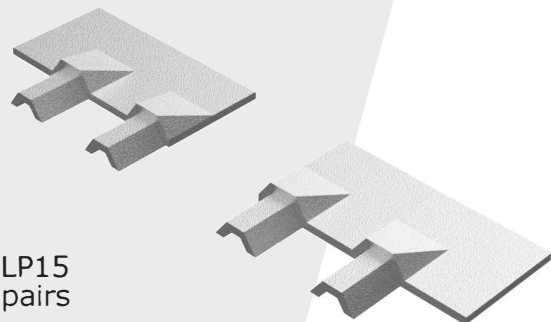
CS46
Top Hat - TH12

Headboard Castings



CS1
For use with 3" x 2" x 1/4" angle

Rub Rail Casting



CS16P
For use with LP15
Supplied in pairs

PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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Assembly Index

Radius Cant Rail Assemblies

Cant Rail			Corner Pillar			Curtain/Door Track			Casting	Plate
Rail	Radius		Pillar	Radius		Track	Radius			
	inches	mm		inches	mm		inches	mm		
CP40	0.7	18	CP41	0.7	18	-	-	-	CS36	-
CP41	0.7	18	CP41	0.7	18	-	-	-	CS37	-
CR1	1	25	CP11	1 1/4	31.75	CT9/SDS5	1	25.4	CS400	CS101
CR1	1	25	CP707	1	25.4	CT9/SDS5	1	25.4	CS400	CS101
CR1	1	25	CP18	1	25.4	CT9/SDS5	1	25.4	CS400	CS101
CR1	1	25	CP30	3	76.2	CT9/SDS5	1	25.4	CS900	-
CR1	1	25	CP17	3	76.2	CT9/SDS5	1	25.4	CS800	-
CR1	1	25	Sq	-	-	CT9/SDS5	1	25.4	CS500	CS101
CR15	1	25	CP18S	1	25.4	CT9/SDS5	1	25.4	CS18S	CS101
CR15	1	25	CP707	1	25.4	CT9/SDS5	1	25.4	CS18S	CS101
CR36*	1.1	28	CP19	2	52	-	-	-	CS15	-
CR36*	1.1	28	Sq	-	-	-	-	-	CS16	-
CR7*	1.25	31.75	CP11	1 1/4	31.75	-	-	-	CS2	CS101
CR7*	1.25	31.75	Sq	-	-	-	-	-	CS3	CS101
CR20	2.75	70	Sq	-	-	CT7	2.75	70	CSTR6	CS101
CR20	2.75	70	CP20	2	50.8	CT7	2.75	70	CSTR5	CS101
CR25	2.75	70	CP20	2	50.8	CT7	2.75	70	CSTR5	CS101
CR26	2.75	70	Sq	-	-	CT7	2.75	70	CSTR6	CS101
CR31B	3	76.2	Sq	-	-	-	-	-	CS47	CS101
CR31B	3	76.2	CP15B	3	76.2	-	-	-	CS45	CS101
CR30	3	76.2	Sq	-	-	CT6	3	76.2	CSTR1	CS101
CR30	3	76.2	CP18	1	25.4	CT6	3	76.2	CSTR2	CS101
CR30	3	76.2	CP30	3	76.2	CT6	3	76.2	CSTR3	CS101
CR30	3	76.2	CP17	3	76.2	CT6	3	76.2	CSTR4	CS101
CR4AP	4	100	CP2P	4	101.6	-	-	-	CC4RP	CS101
CR4AP	4	100	Sq	-	-	-	-	-	CC4SP	CS101
CR4AP	4	100	CP2P	4	101.6	-	-	-	CSM1	CS101
CR44	4	100	Sq	-	-	-	-	-	CC4SP	CS101
CR44	4	100	CP2P	4	101.6	-	-	-	CST404	CS101
CR55	5	127	Sq	-	-	-	-	-	CSF1	CS101
CR55	5	127	CP50	5	127	-	-	-	CSF2	CS101

- * - Item no longer stocked
- For guidance only. Please consult local Service Metals branch for more information

PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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Assembly Index

Angled Cant Rail Assemblies

Cant Rail			Corner Pillar			Curtain Track			Casting	Plate
Rail	Radius		Pillar	Radius		Track	Radius			
	inches	mm		inches	mm		inches	mm		
CR58	-	-	Sq	-	-	CT60	-	-	CS34	-
CR58	-	-	CP18	1	25.4	CT60	-	-	CS33	-
CR61	-	-	Sq	-	-	-	-	-	CS38	-
CR61	-	-	CP18	1	25.4	-	-	-	CS39	-
CR29	-	-	Sq	-	-	-	-	-	CS9	-
CR29	-	-	CP18	1	25.4	-	-	-	CS14	-
CR52	-	-	Sq	-	-	-	-	-	SC4	CS100
CR52	-	-	CP51	1 1/4	31.75	-	-	-	SC2	CS100
CR52	-	-	CP52	2	52	-	-	-	SC3	CS100
CR65	-	-	Sq	-	-	CT3/CT4	-	-	CS200	CS100
CR65	-	-	CP11	1 1/4	31.75	CT3/CT4	-	-	CS300	CS100
CR65	-	-	CP18	1	25.4	CT3/CT4	-	-	CS300L	CS100
CR65	-	-	CP707	1	25.4	CT3/CT4	-	-	CS300L	CS100
CR65	-	-	CP51	-	-	CT3/CT4	-	-	CS250	CS100
CR65	-	-	CP19	2	52	CT3/CT4	-	-	CS600	CS100
CR65	-	-	CP30	3	76.2	CT3/CT4	-	-	CS30	CS51
CR65	-	-	CP17	3	76.2	CT3/CT4	-	-	CS50	CS51
CR65	-	-	CP50	5	127	CT3/CT4	-	-	CS502	CS501
CR65GA	-	-	Sq	-	-	-	-	-	CS200L	CS100
CR65GA	-	-	CP30	3	76.2	-	-	-	CS30L	-
CR65/CP30	-	-	CP30	3	76.2	-	-	-	CS145	CS101
CR65/CP30	-	-	CP17	3	76.2	-	-	-	CS145	CS101
CR85	-	-	Sq	-	-	-	-	-	CS200	CS100
CR85	-	-	Sq	-	-	-	-	-	CS200L	-
CR85	-	-	CP30	3	76.2	-	-	-	CS30L	-
AE02	-	-	AE01	-	-	-	-	-	CA002	-
AE02	-	-	Sq	-	-	-	-	-	CA003	-

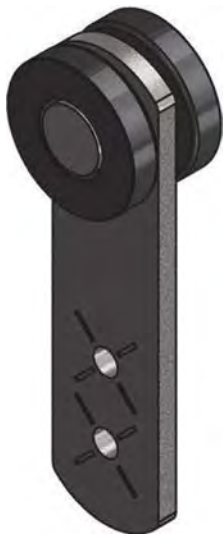
- * - Item no longer stocked
- For guidance only. Please consult local Service Metals branch for more information

PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated

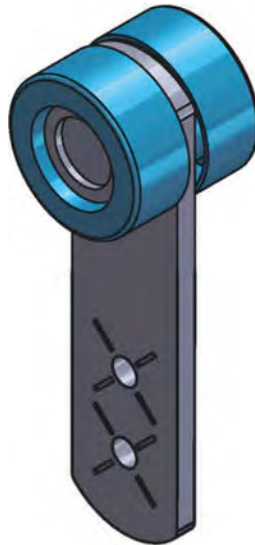


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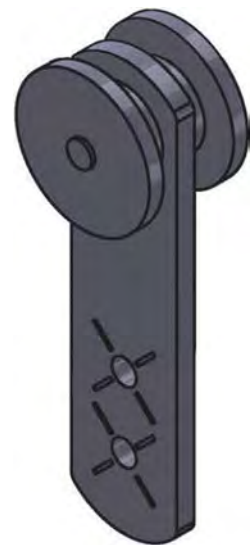
Curtainsider Accessories



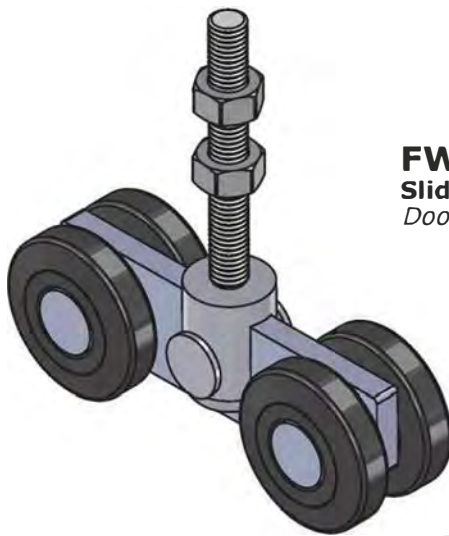
FW684T
Curtain Roller
Curtain Track - CT1/CT3/CT4/
CT6/CT7/CT10



FW787PW
Curtain Roller
Curtain Track - CT8



FW682
Curtain Roller
Curtain Track - STGCT

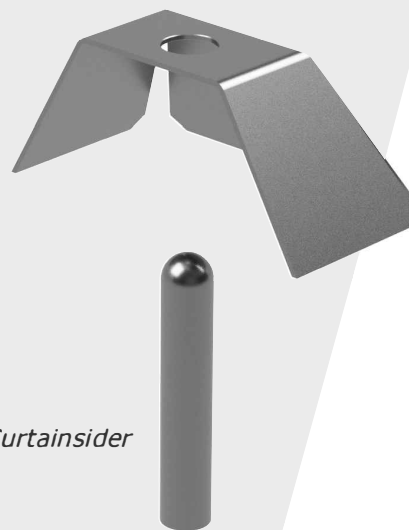


FW1
Sliding Door Roller
Door Track - SDS5/SDS6

Locator
STPLO
4" x 4 1/4"
STPLO2
5 1/2" x 4 1/4"

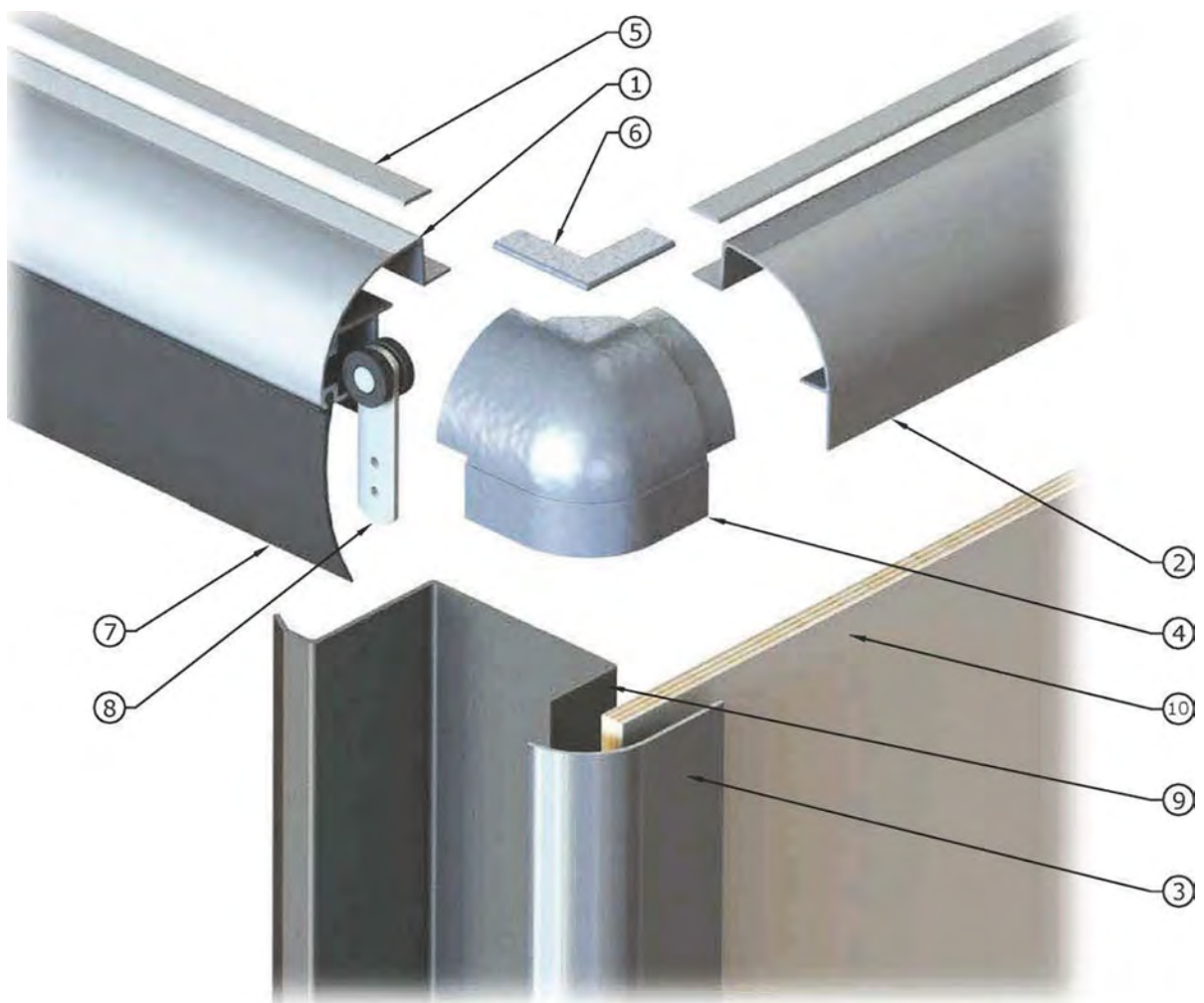
Bullet
For use with locator

Both to be used with Galvanised Curtainsider Pillars.



Curtainsider System

Curtainsider Assembly



1 - Curtain Track CT7 (See Curtain Tracks)

2 - Cant Rail CR20 (See Cant Rails Page)

Capping Pillar CP23* (See Corner Pillars and Capping Pillars)

4 - Corner Casting CSTR5 (See Corner Castings)

5 - Moulding DR1 (See Moulding)

6 - Top Plate CS101 (See Top Plate Castings)

7 - Pelmet PT1B (See Curtain Tracks)

8 - Curtain Roller PW684T (See Curtainsider Accessories)

9 - Steel Curtain Sider Pillar* (See Steel Sections)

10 - GRP Panel 17mm (See GRP Panels)

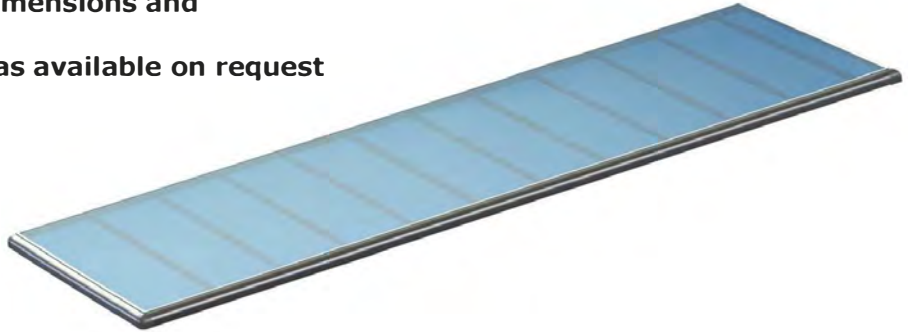
* - CP60 can be used in place of Steel Curtainsider Pillar and CP23 to form lighter assembly



Fabricated Truck Roofs

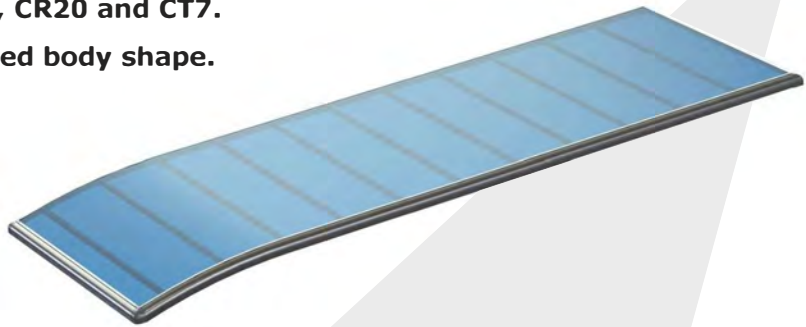
Flat Roofs

- Full range of rails, castings and roof skins available.
- Made to bespoke dimensions and specifications.
- Wide range of extras available on request (See below).



Bowed Roofs

- Bowed cant rails available on request.
- Bowed rails include: CR65, CR20 and CT7.
- Provides a more streamlined body shape.



Truck Roof Options

Roof can incorporate:

- Wire security mesh fitted internally.
- Insulation available.
- Twin skin construction.
- Fibreglass rear diffuser (See right).
- Internal timber blocks.
- GRP boards to replace fibreglass or aluminium sheet roof skin.



- Consult local Service Metals branch, Truck Roofs or Service Metals website for more information



Fibreglass Roof Sheet

Opal

mm	Width	
	meters	feet
1.3	2.0	6' 6"
1.3	2.14	7' 0"
1.3	2.3	7' 6"
1.3	2.5	8' 2½"
1.3	2.55	8' 4½"
1.3	3.0	9' 9"

Translucent

mm	Width	
	meters	feet
1.3	2.5	8' 2½"
1.3	2.55	8' 4½"
1.8	2.5	8' 2½"
1.8	2.55	8' 4½"

Dense White

mm	Width	
	meters	feet
1.3	2.3	7' 6"
1.3	2.55	8' 4½"
2.0	2.55	8' 4½"

Blue

mm	Width	
	meters	feet
1.3	2.55	8' 4½"
1.8	2.55	8' 4½"

Elycold hand laid with film

mm	Width	
	meters	feet
1.8	2.55	8' 4½"
1.8	2.30	7' 6"

Weight

mm	Width	
	Kg/m²	Kg/f²
1.3	2.15	0.20
1.8	2.98	0.27
2.0	3.31	0.31

- Cut sheets available from stock above.
- Coils in range widths.
- Handlaid up sheets available.
- Fire retardant sheet available.

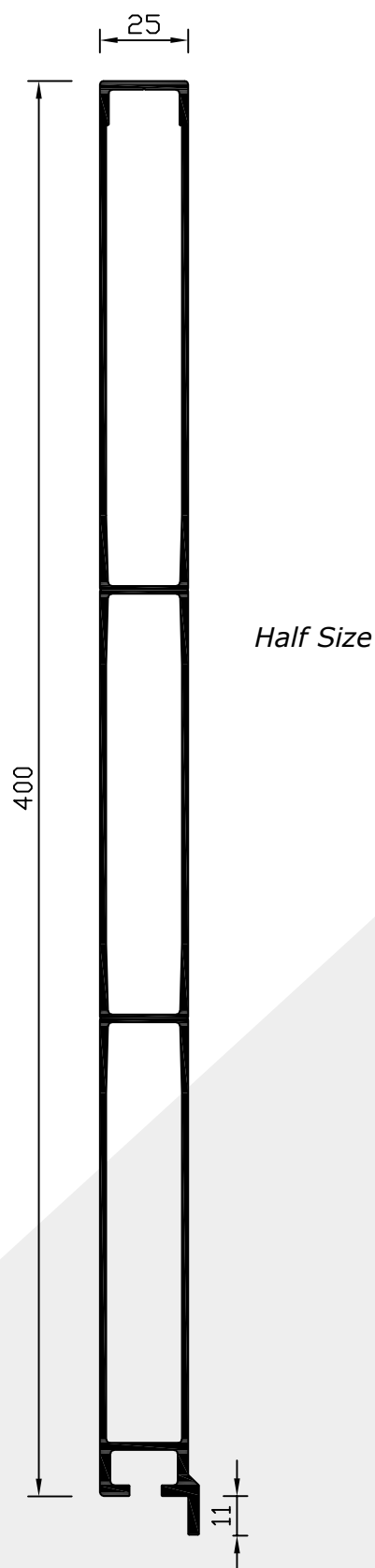


Hollow Planks

HP16

4.85 kg/m

One Piece Dropside System



PLEASE NOTE - All sections are aluminium
unless otherwise stated.
- All dimensions millimeters
unless otherwise stated

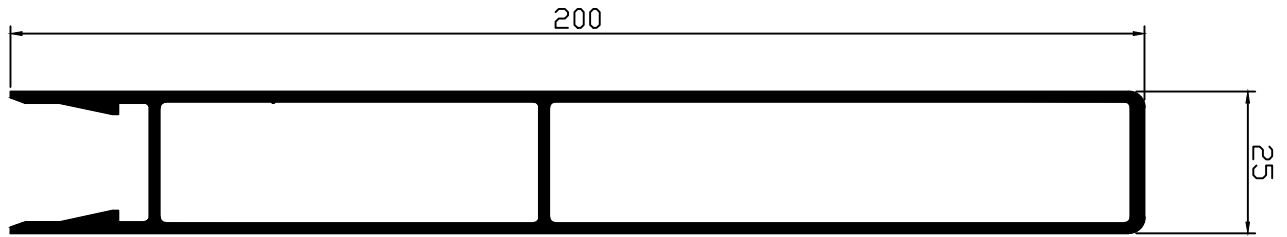


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Hollow Planks

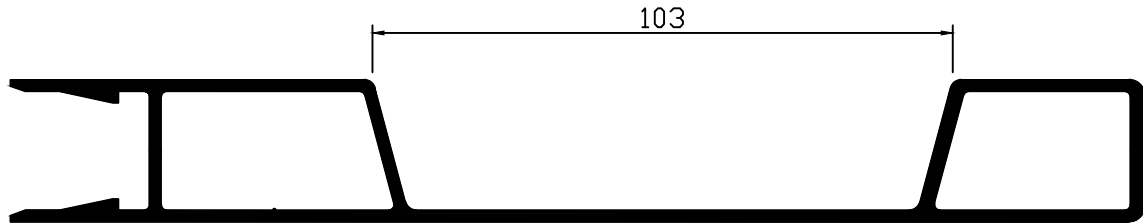
**HP41A
HP41M**

2.63 kg/m



**HP42A
HP42M**

2.44 kg/m



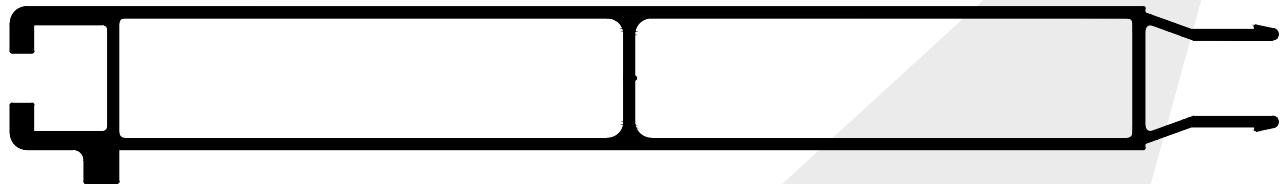
**HP45A
HP45M**

2.79 kg/m



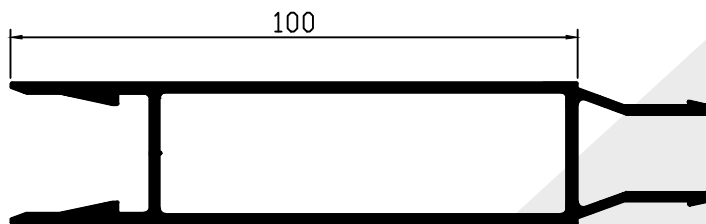
**HP43A
HP43M**

2.98 kg/m



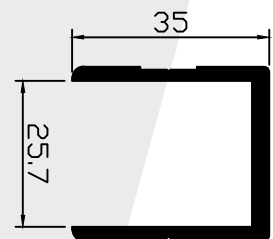
**HP44A
HP44M**

1.58 kg/m



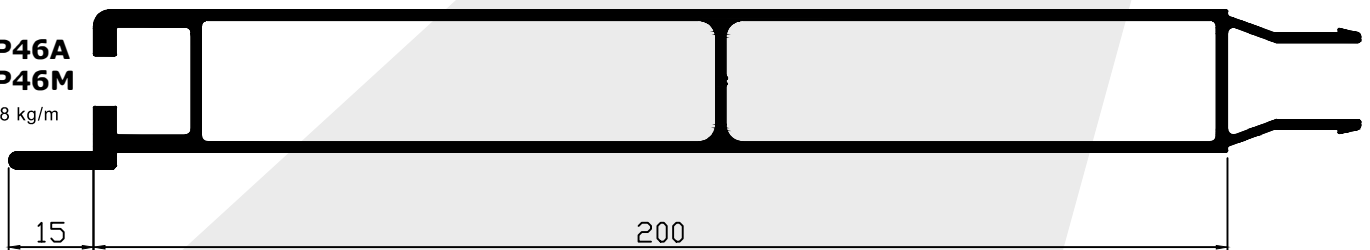
**HP22A
HP22M**

0.66 kg/m



**HP46A
HP46M**

2.88 kg/m



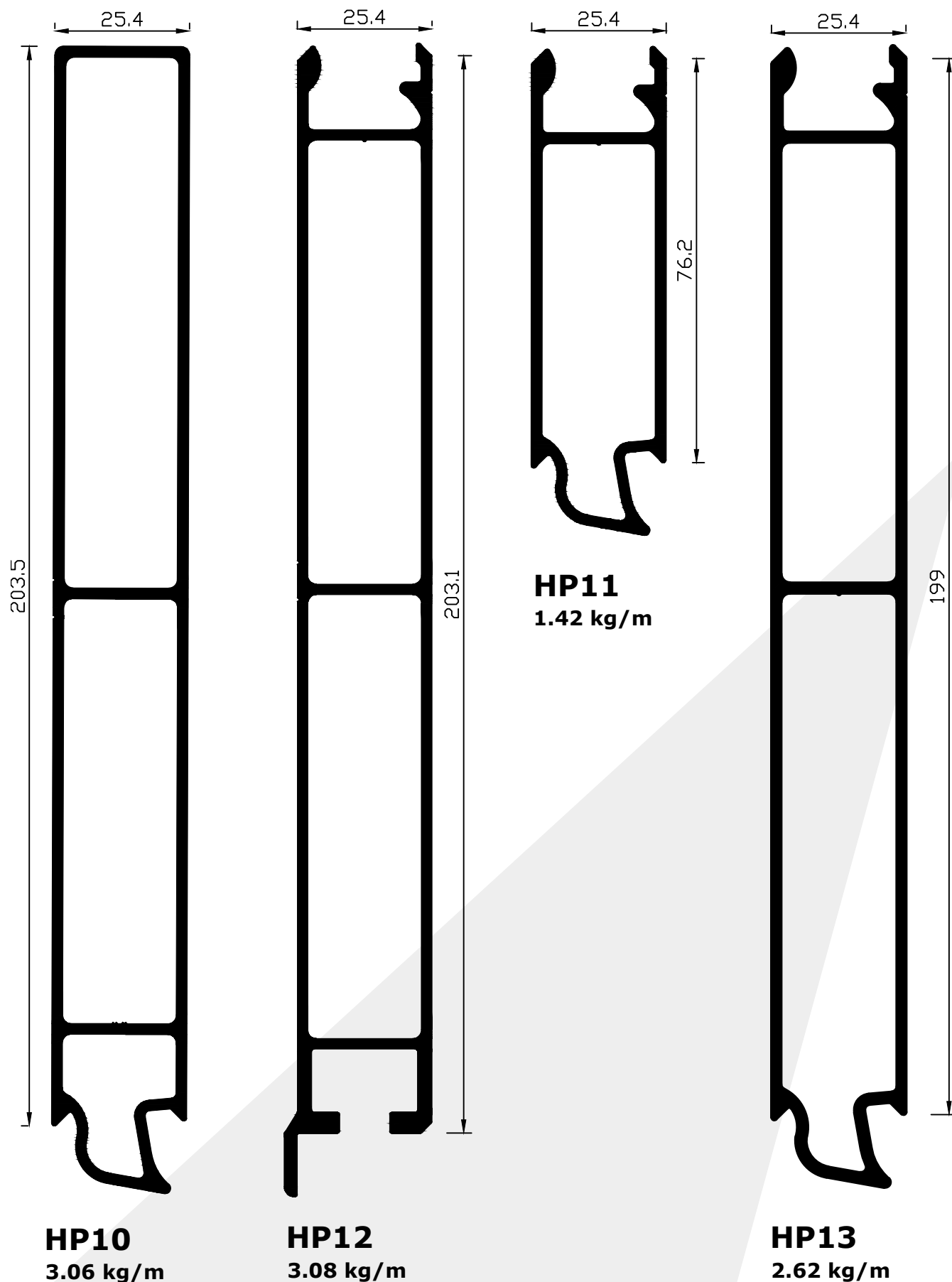
Scale 1:0.75

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unless otherwise stated



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Hollow Planks

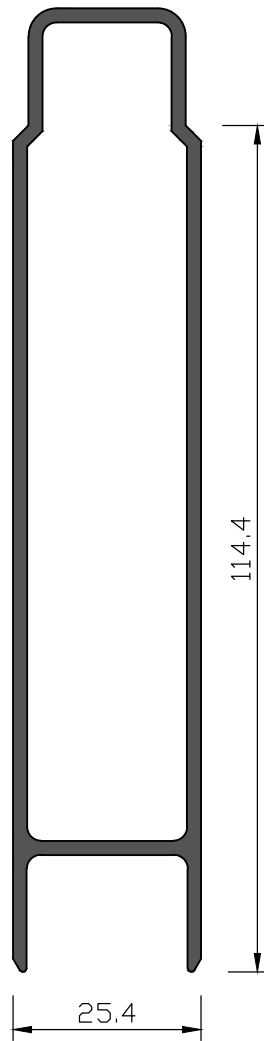


PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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Hollow Planks



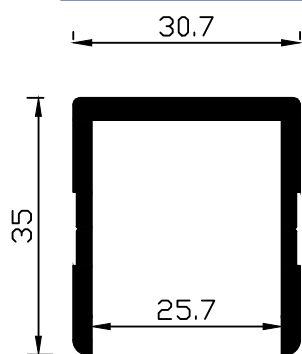
HP14
1.96 kg/m

PLEASE NOTE - All sections are aluminium unless otherwise stated.
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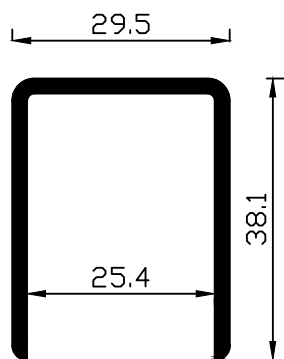


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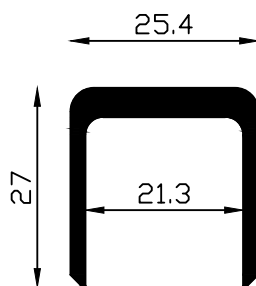
Hollow Plank Cappings



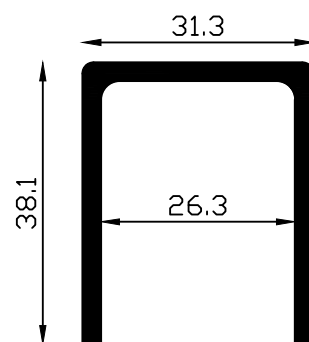
HP22
0.66 kg/m



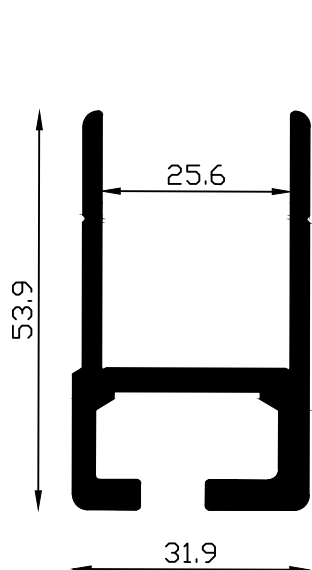
DS18
0.55 kg/m



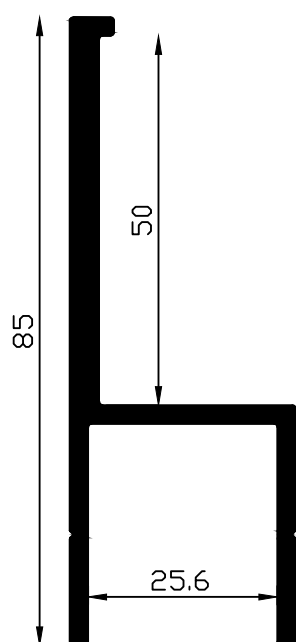
C40
0.51 kg/m



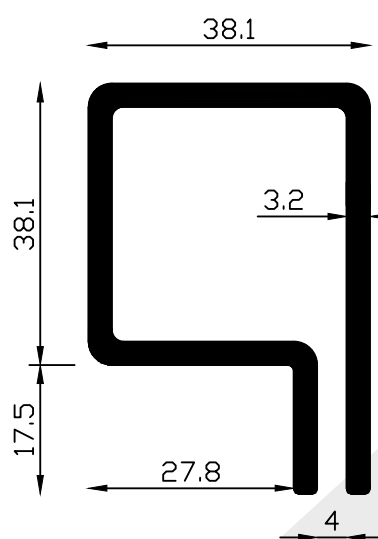
C41
0.70 kg/m



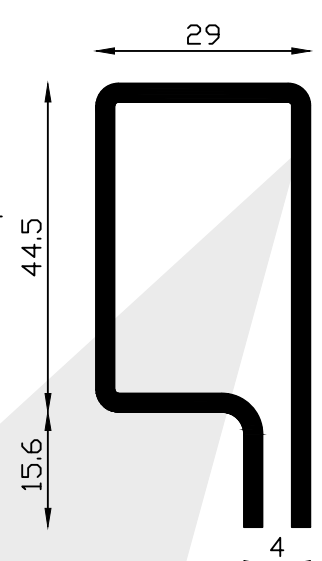
DSHC
1.22 kg/m
To suit RG300 hinge



DS10
1.19 kg/m

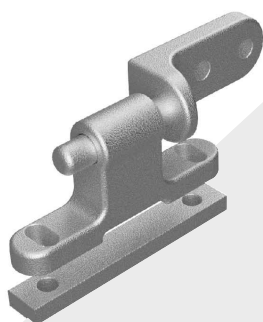


DS22
1.16 kg/m



DS8
1.08 kg/m

Dropside Hinges



RG300
Heavy duty cast
dropside hinge set



RG300LW
Light Weight
dropside hinge set

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unless otherwise stated

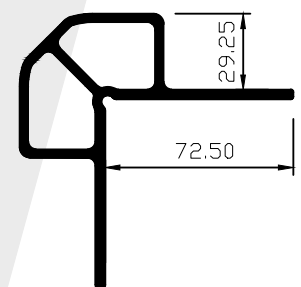
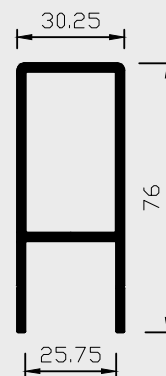
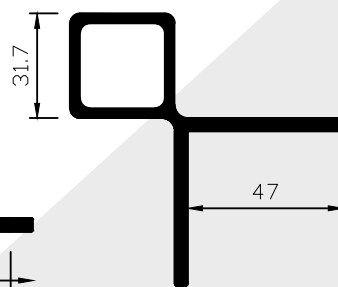
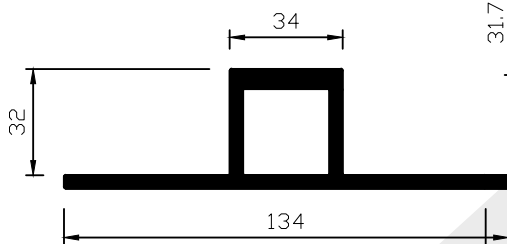
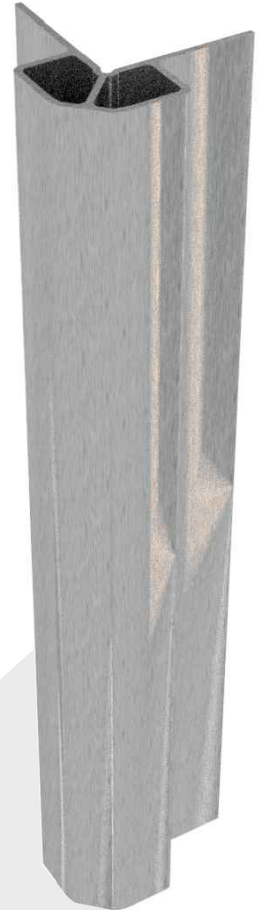
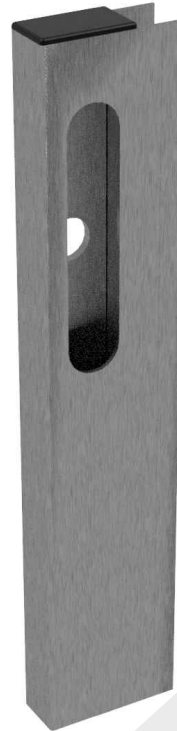
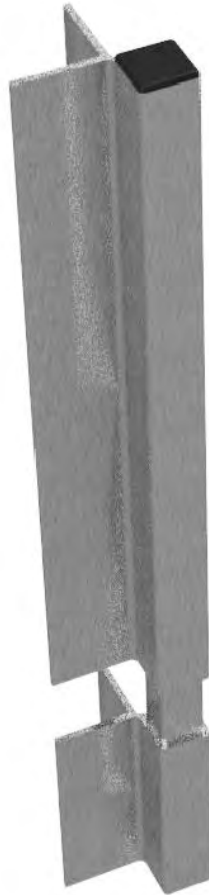


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Dropside Pillars

Aluminium Pillars

All lengths measured from top of base.
See Dropside Assembly for more information.



JH1
Dropside Centre Pillar
Available Lengths
Metric -
406/482/610/787/864
Imperial -
16"/19"/24"/31"/36"

JH2
Dropside Rear Pillar
Available Lengths
Metric -
406/482/610/787/864
Imperial -
16"/19"/24"/31"/36"

JH5
Dropside End Cap
Left or Right Available
Available Lengths -
Metric
406/482/610/787/864
Imperial
16"/19"/24"/31"/36"

HBP
Headboard Pillar
Available bespoke lengths

PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated

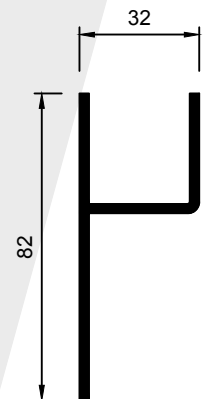
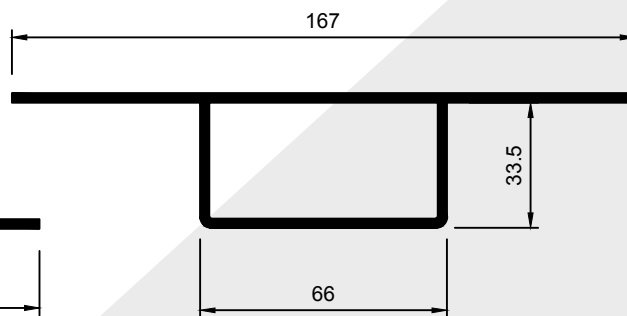
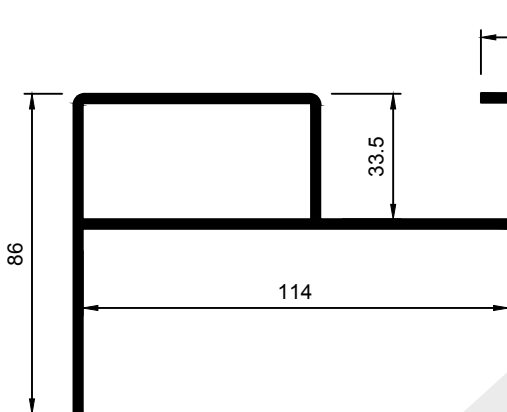
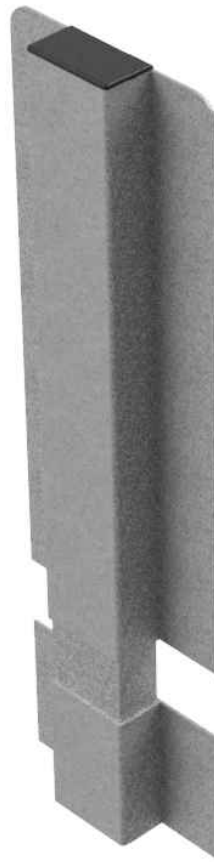


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Dropside Pillars

Galvanised Steel Pillars

All lengths measured from top of base.
See Dropside Assembly for more information.



JHSF5

Dropside Front Pillar

Available Lengths

Imperial - 15"/19"/24"/32"/36"

Metric - 381/482/610/813/914

JHSF6

Dropside Rear Pillar

Available Lengths -

Imperial - 15"/19"/24"/32"/36"

Metric - 381/482/610/813/914

JHSF7

Dropside Centre Pillar

Available Lengths -

Imperial - 15"/19"/24"/32"/36"

Metric - 381/482/610/813/914

JHSF8

Dropside End Cap

Supplied in Pairs

Available Lengths

Imperial - 16"

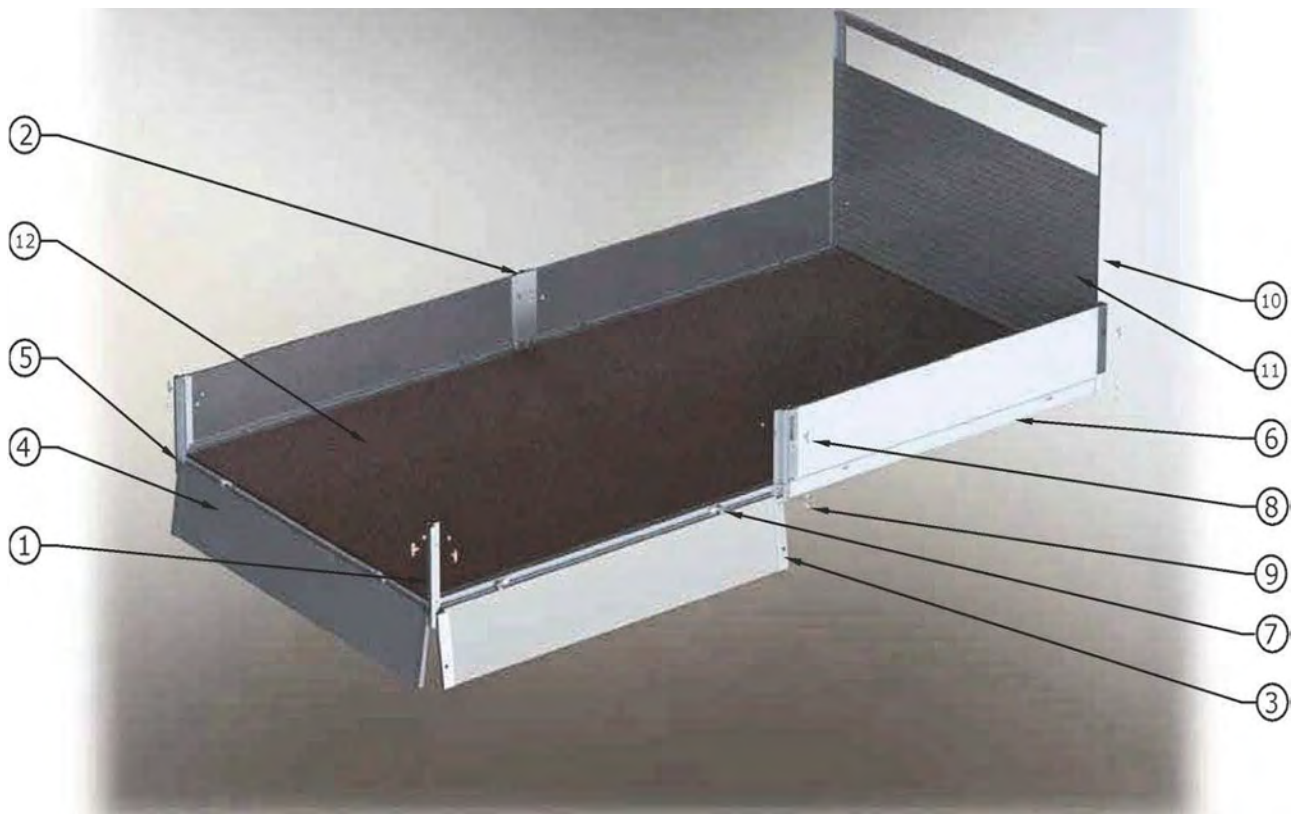
Metric - 406

PLEASE NOTE - All dimensions millimeters unless otherwise stated



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Dropside System



1 - JH1 Pillar (*Dropside Pillars*)

2 - JH2 Pillar (*Dropside Pillars*)

3 - JH5 Pillar (*Dropside Pillars*)

4 - HP16 Plank (*Hollow Planks*)

5 - C22 Crossbearer (*See Crossbearers*)

6 - MS85 Side Rave (*See Side Raves*)

7 - Hinge (*See Dropside Hinges*)

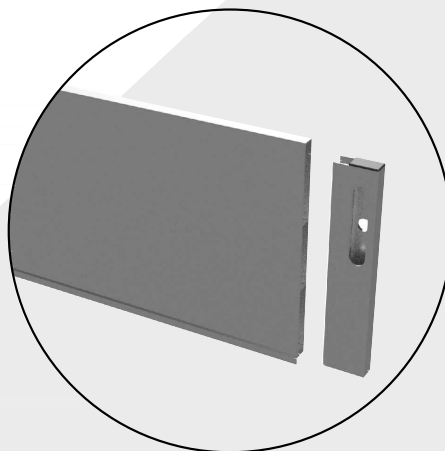
8 - Anti-Luce Fastener (*Range of sizes available*)

9 - M10 Bolts (*Size decided by user*)

10 - Aluminium Channel (*HBP Pillar alternative*)

11 - FP15 Floor Plank (*Used as headboard*)

12 - WISA Plywood Flooring (*See Plywood Flooring*)



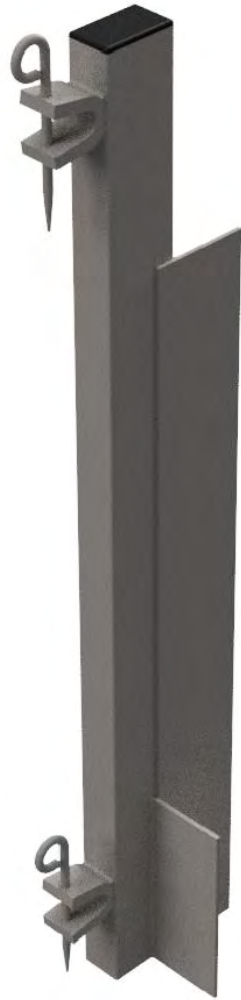
(JH5 & HP16 Assembly)

- **Dropside Pillars** available in steel alternative.
- **Wide range of other hollow planks and fittings** also available.



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Tipper Pillars



JH8
Steel Corner Pillar
Available Lengths - 650mm

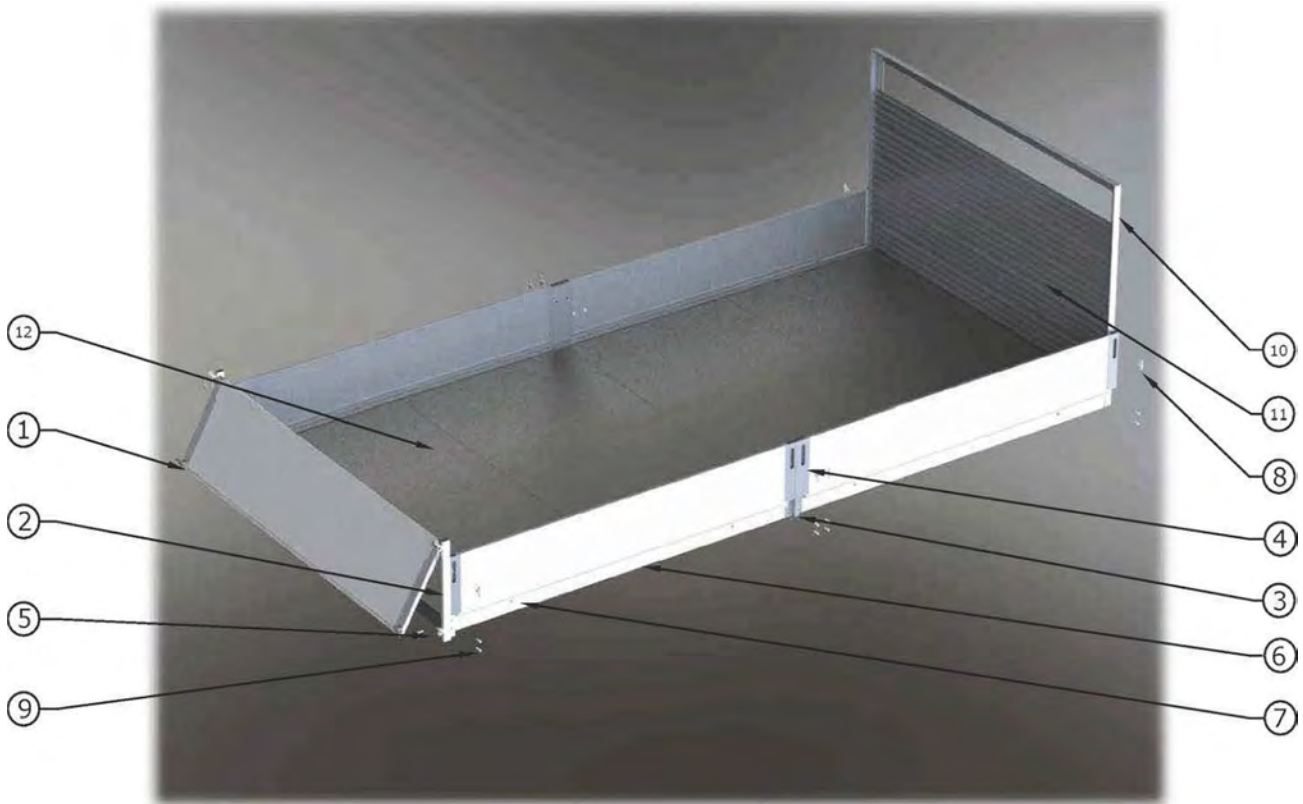


JH7
Aluminium End Cap
Available Lengths - 600mm

Supplied as a set boxed in pairs (LH / RH - 4 parts)

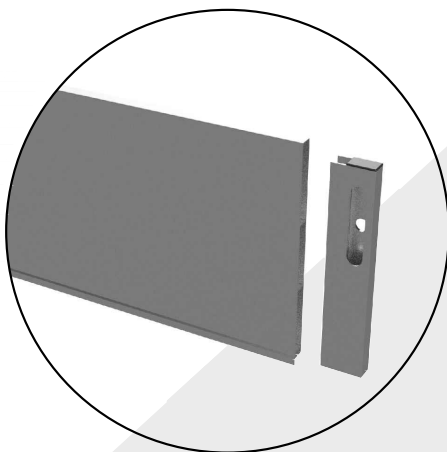
- **Unique system allows tailboard to swing up or down depending on vehicle application.**
Ideal for small tipper manufacture.
See Tipper System section.

Tipper System

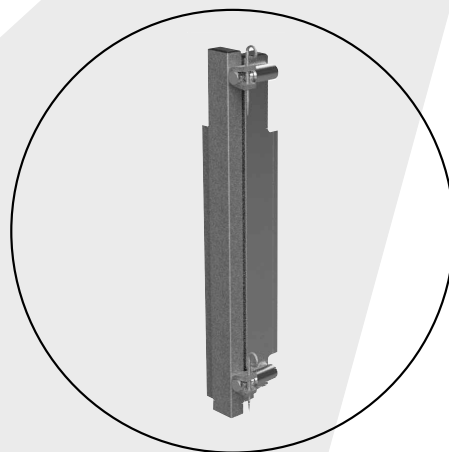


- 1 - JH7 Pillar** (See Tipper Pillars)
- 2 - JH8 Pillar** (See Tipper Pillars)
- 3 - JH1 Pillar** (See Dropside Pillars)
- 4 - JH5 Pillar** (See Dropside Pillars)
- 5 - C22 Crossbearer** (See Crossbearers)
- 6 - MS85 Side Rave** (See Side Raves)

- 7 - RG300 Hinge** (See Dropside Hinges)
- 8 - Anti-Luce Fastener** (Range of sizes available)
- 9 - M10 Bolts** (Size decided by user)
- 10 - Aluminium Channel** (HBP Pillar alternative)
- 11 - FP15 Floor Plank** (Used as headboard)
- 12 - Steel Floor** (See Plywood Flooring)



(JH5 & HP16 Assembly)



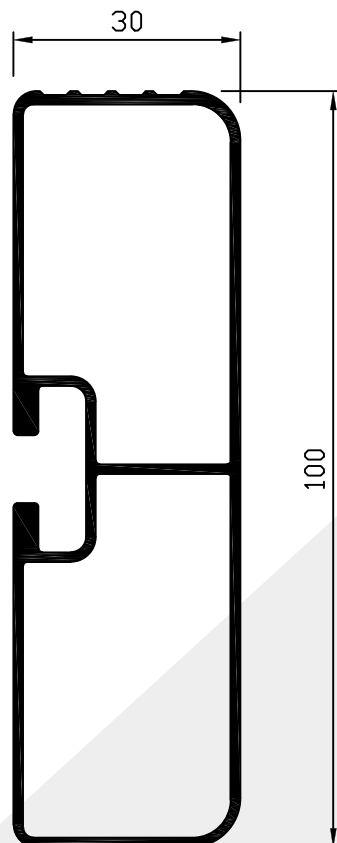
(JH7 & JH8 Pillars)

- Dropside Pillars available in steel alternative.
- Wide range of other hollow planks and fittings also available.
- Contact local Service Metals branch for more information.

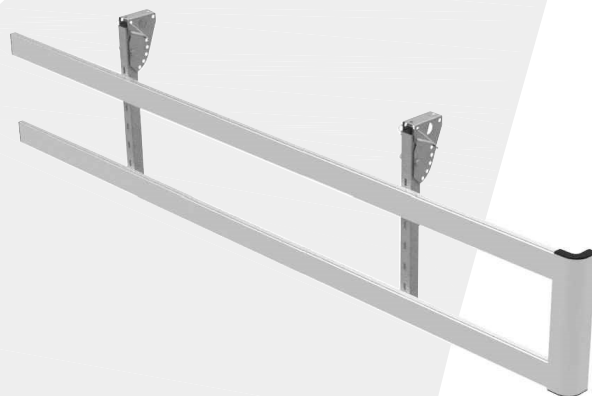


Side Guard Components

Side Guard Rails



SG5A and SG4 are available as Type Approved Kits.
SG1 not available Type Approved.



See our Type Approved Side Guard Kit Brochure
or website for further information.

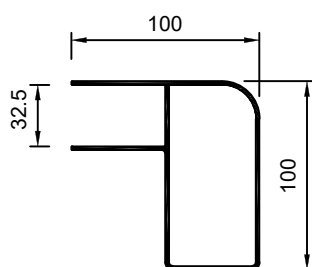
PLEASE NOTE - All sections are aluminium
unless otherwise stated.
- All dimensions millimeters
unless otherwise stated



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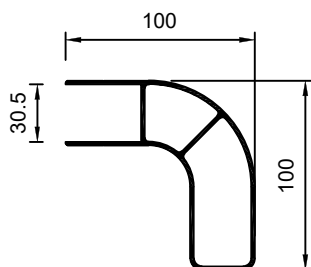
Side Guard Components

Side Guard Corner Pillars



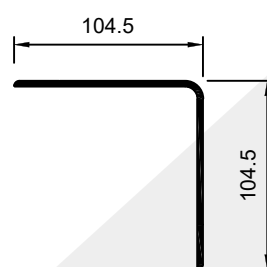
CP54/100

For use with any single rail systems using SG5 rail



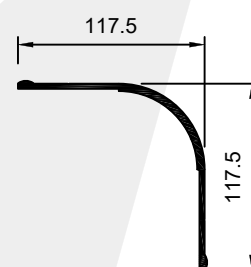
CP53A/100

For use with any single rail systems using SG5 rail



SG4CP/100

For use with any single rail systems



CP52/100

For use with any single rail systems

CP54/500

For use with any single rail systems using SG5 rail

CP53A/500

For use with any single rail systems using SG5 rail

SG4CP/500

For use with any single rail systems

CP52/500

For use with any single rail systems

End bungs available for selected pillars.

Visit the Service Metals website for full VCA Type Approved side guard kits, fitting instructions and component information.

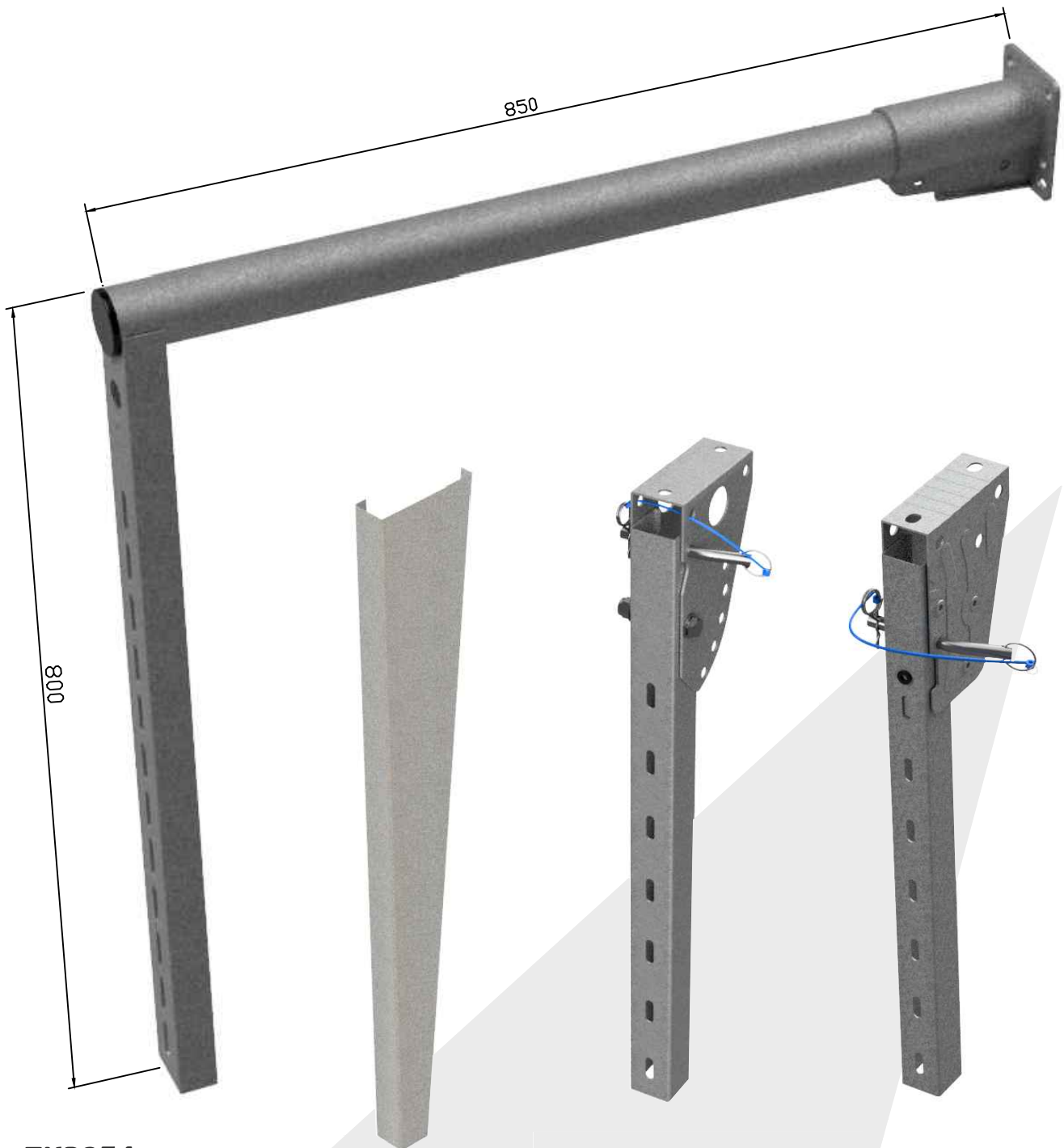
PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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Side Guard Components

Side Guard Legs



TK3054
Galvanised Steel
800mm drop

PWL950G
Galvanised Steel
950mm drop

SGMK5
Galvanised Steel/Zinc
Plated/ Stainless Steel
740mm or 1340mm drop

TK3017
Galvanised Steel/Zinc
Plated/ Stainless Steel
710mm drop

- Visit the Service Metals website for full VCA Type Approved side guard kits, fitting instructions and component information

PLEASE NOTE - All dimensions millimeters
unless otherwise stated



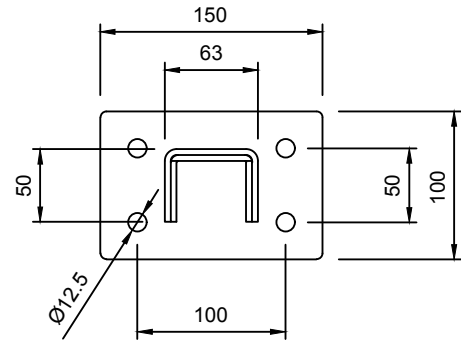
www.servicemetals.co.uk

Side Guard Components

Side Guard Chassis Arms

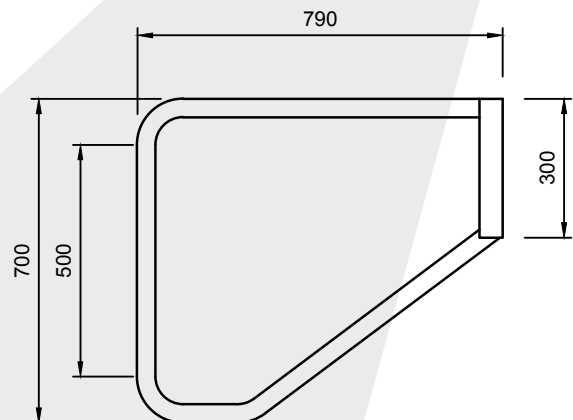
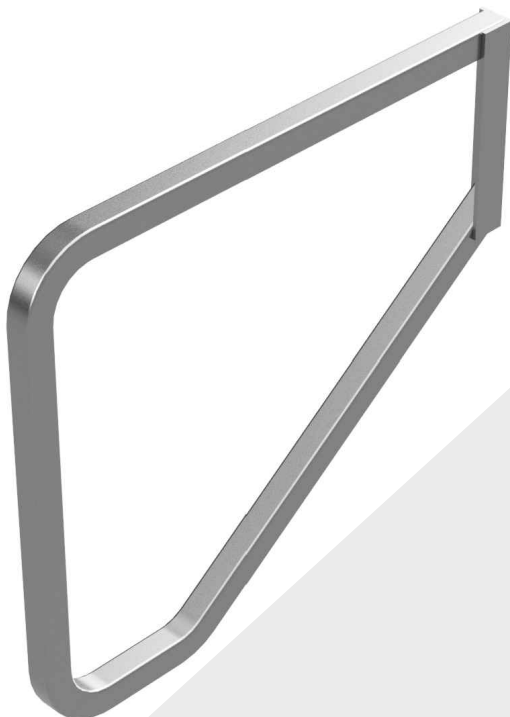
32406

- 850mm Chassis Arm.
- Black powder coated steel arm.
- 2 piece arm and bracket.
- for bolting directly to chassis via end bracket.



12301

- 790mm Chassis Arm.
- 700mm drop.
- Mill finish mild steel arm.
- Single piece arm bolted directly to chassis.



- Visit the Service Metals website for full VCA Type Approved side guard kits, fitting instructions and component information

PLEASE NOTE - All dimensions millimeters unless otherwise stated



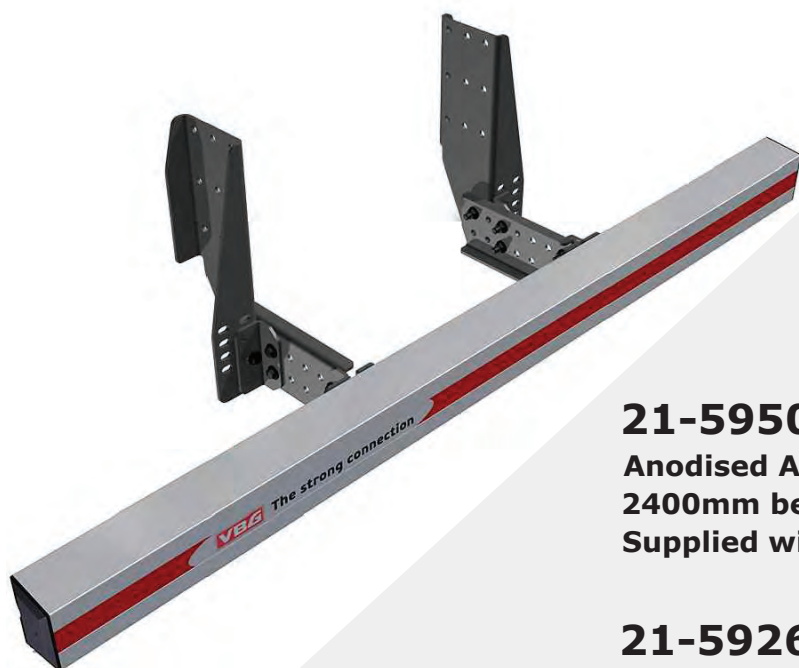
www.servicemetals.co.uk

Type Approved Side Guard Systems

Kit No	Leg	Corner Pillar	Rail	Chassis Arm	Max Drop	Max Leg spacing	Max Front Overhang	Max Rear Overhang
					mm	mm	mm	mm
3	SGMK5	SG4CP	SG4	-	705	2700	600	300
4 (Config. 1)	SGMK5	CP53/CP54	SG5A	-	682	2700	600	250
4 (Config. 2)	SGMK5	CP53/CP54	SG5A	-	750	2000	750	250
5	TK3017	SG4CP	SG4	-	556	2700	600	250
6	TK3017	CP53/CP54	SG5A	-	572	2700	600	250
7	PWL950G	SG4CP	SG4	-	950	2700	600	350
9	TK3054	CP53A	SG5A	-	575	2700	600	250
13	TK3054	SG4CP	SG4	-	600	2700	635	250
15	SGMK5	CP53/CP54	SG5A	32406	592	1700	700	250
17	-	CP53/CP54	SG5A	12301	640	2700	700	250

- Visit the Service Metals website for full VCA Type Approved Side Guard kits and fitting instructions.
- Contact your local Service Metals branch for more information.

Under Run Bar System



21-595000 UHAP-2

Anodised Aluminium Under Run Bar.
2400mm beam can be cut to suit.
Supplied with Bolt kit for fitting.

21-592678 EUM-3

Steel End Plate Brackets for Under Run Bar.
Brackets supplied drilled. Holes to be cut by user to suit chassis type.

Above system is fully Type Approved

PLEASE NOTE - All sections are aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated



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Tool Boxes

Service Metals Group are the UK distributors for the  range of Tool Boxes

BLACK DOG - Rotationally Moulded/Key & Keyhole Cap/Flush Fit Watertight Lid/Reinforcement Ribs



Sizes Available (BD =Black Dog / Space = Spacer Truck)

Code No.	External Dimensions (mm)			Kgs
	Width	Height	Depth	
PTB1000 BD 44 50 55 020	1000	500	470	15.0
PTB800 BD 44 50 55 033	800	450	470	11.5
PTB600 BD 44 50 55 083	600	450	470	9.2
PTB500 BD 44 50 55 103	500	350	400	6.2
PTB500 Space 44 60 15 100	500	350	380	4.0
PTB400 BD 44 50 55 115	400	350	400	5.7
PTB400 Space 44 60 15 116	400	350	300	3.0

Space Truckin

Injection Moulded/Multi-point
Locking/Overlapping Watertight Lid
Reinforcement Ribs.



Also Available:

DAKEN - Injection Moulded



*Other Tool Boxes available -
please contact our sales
office.*

Embossed Mud Flaps

- Mud Flaps can be supplied plain or embossed with a logo of your choice.
- Free set up charge for quantities above 200 units if a bespoke customer logo is added. Sizes can vary as long as the logo is the same throughout the batch.
- Logo range includes Scania, Renault, MAN, Mercedes, DAF and Volvo.

Sizes Available

Size (mm)	
Width	Height
400	300
450	300
500	300
600	300
600	400
600	450
600	920
650	400



PLEASE NOTE - All dimensions millimeters
unless otherwise stated



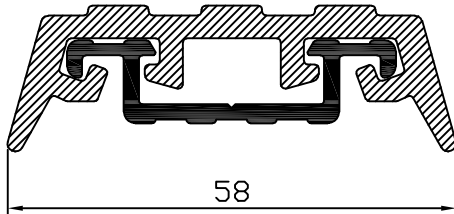
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Carrier Systems

System 1

CCAC2

Rubber Section
Available in 20m rolls



CCAC1

Aluminium Carrier



CS60A

Aluminium End Cap

CS60P

Plastic End Cap

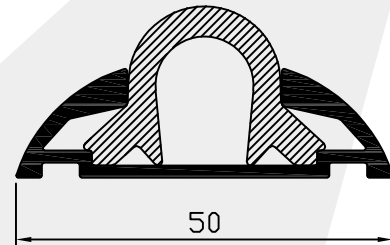


System 2

* Supplied by
JB Components

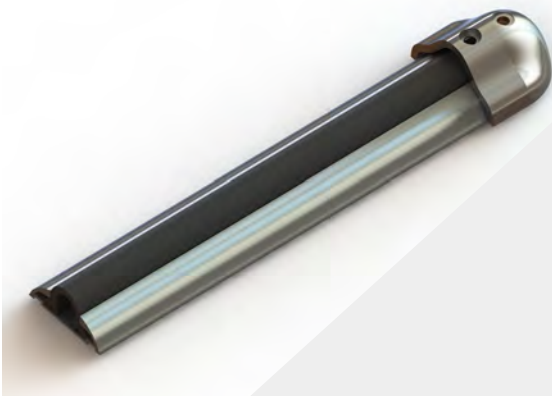
17350

Rubber Section



14996

Aluminium Carrier

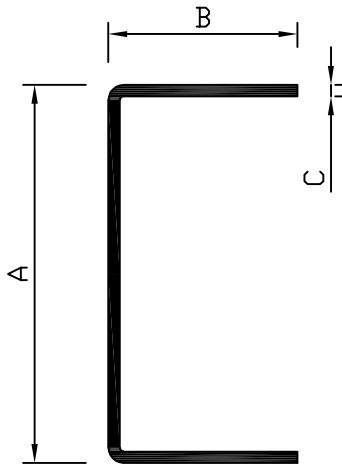


14592

Aluminium End Cap

Steel Sections

Steel Channel



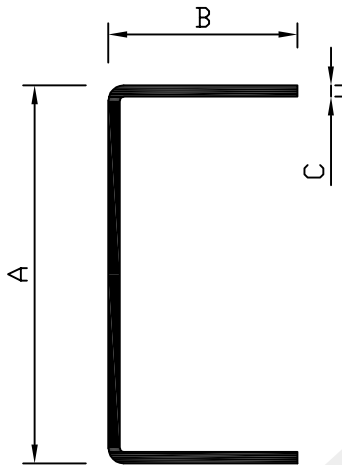
Plain

Code No.	Size (mm)			Length mm	Weight / length
	A	B	C		
ST13	100	50	3	7620	33.75
ST14	100	50	3	9144	40.50
ST20	127	50	3	7620	39.17
ST21	127	50	3	9144	47
ST24	127	50	3	13716	70.5
ST29	150	50	3	7620	39.3
ST30	150	50	3	9144	47.18
ST33	150	50	3	13716	70.77

Galvanised

Code No.	Size (mm)			Length mm	Weight / length
	A	B	C		
STG47	127	50	2.5	7620	32.90
STG48	127	50	3	7620	39.17
STG49	127	50	3	9144	47
STG52	150	50	3	7620	39.32
STG53	150	50	3	9144	47.18

Steel Runners



Plain

Code No.	Size (mm)			Length mm	Weight / length
	A	B	C		
ST16	100	50	5	7620	53.8
ST17	100	50	5	9144	64.55
ST26	127	50	5	7620	61.88
ST27	127	50	5	9144	74.25
ST35	150	50	5	7620	68.8
ST36	150	50	5	8537	77.0
ST37	150	50	5	9144	82.57

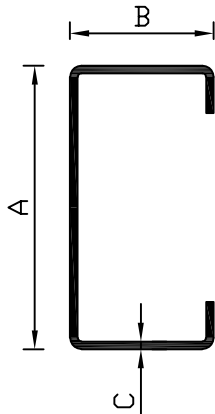
Galvanised

Code No.	Size (mm)			Length mm	Weight / length
	A	B	C		
STG42	100	50	5	6400	45.18
STG43	100	50	5	7620	53.5
STG44	100	50	5	9144	64.55
STG50	127	50	5	7620	61.88
STG51	127	50	5	9144	74.25
STG54	150	50	5	7260	68.8
STG55	150	50	5	9144	82.6

If the size you require is not listed, please contact us as our stock range is constantly being increased.

Steel Sections

Lipped Steel Channel



Plain

Code No.	Size (mm)			Length mm	Weight / length
	A	B	C		
ST01	75	50	3	7260	31.85
ST03	105	40	2	3000	9.28
ST03A	105	40	2	3200	9.9
ST04	105	40	2	4000	12.37
ST05	105	40	2	5000	15.46
ST06	100	50	3	2500	11.8
ST10	100	50	3	7620	36
ST11	100	50	3	9144	43.16

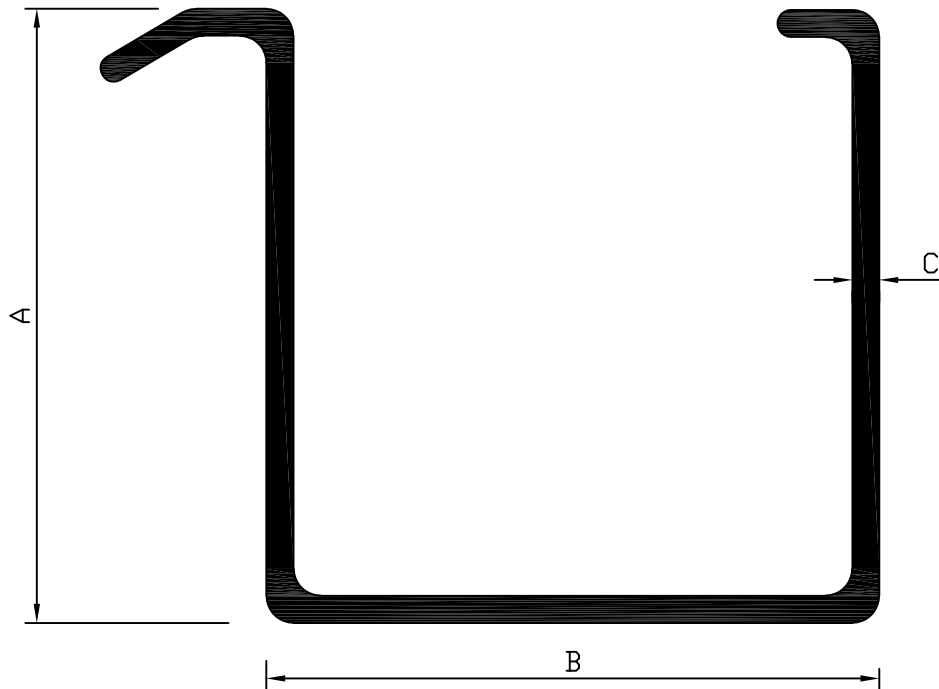
Galvanised

Code No.	Size (mm)			Length mm	Weight / length
	A	B	C		
STG03	75	38	2	2134	5.7
STG04	75	50	2	2134	6.0
STG07	75	50	2.3	7600	23.2
STG10	100	50	2.3	2134	8.4
STG11	100	50	2.3	2223	8.8
STG14	100	50	2.3	2438	9.6
STG15	100	50	2.3	2500	9.8
STG16	100	50	2.3	2534	10.0
STG17	100	50	2.3	2553	10.1
STG20	100	50	2.3	7600	29.8
STG21	100	50	2.5	2438	9.8
STG22	100	50	2.5	2500	10.0
STG23	100	50	2.5	2534	10.2
STG24	100	50	2.5	2550	10.2
STG27	100	50	2.5	7600	32.1
STG30	100	50	3	2500	11.7
STG32	100	50	3	2550	11.9
STG33	100	50	3	2486	25.9
STG35	100	50	3	7600	35.6
STG36	100	50	3	9144	42.7
STG38	127	50	3	7620	43.35
STG39	127	50	3	9144	52.0
STG40	150	50	3	7620	47.9
STG41	150	50	3	9144	47.7

If the size you require is not listed, please contact us as our stock range is constantly being increased.

Steel Sections

Steel Curtainsider Corner Pillar



Code No.	A		B		C	Material	Length	
	mm	inches	mm	inches			m	feet
STCP02	101.6	4"	108	4.25"	5	Steel	2.44	8'0"
STCP03	101.6	4"	108	4.25"	3	Steel	2.44	8'0"
STCP05	108	4.25"	139.7	5.5"	5	Steel	3.05	10'0"
STCP06	101.6	4"	108	4.25"	5	Steel	3.05	10'0"
STCP07	101.6	4"	108	4.25"	3	Steel	3.05	10'0"
STCP09	108	4.25"	139.7	5.5"	5	Steel	3.66	12'0"
STCP10	101.6	4"	108	4.25"	5	Steel	3.66	12'0"
STGCP15	101.6	4"	108	4.25"	4	Galv	3.05	10'0"
STGCP16	108	4.25"	139.7	5.5"	4	Galv	3.05	10'0"
STGCP18	101.6	4"	108	4.25"	4	Galv	3.66	12'0"
STGCP19	108	4.25"	139.7	5.5"	4	Galv	3.66	12'0"
STGCP20	108	4.25"	139.7	5.5"	5	Galv	3.05	10'0"
STGCP22	108	4.25"	139.7	5.5"	5	Galv	3.66	12'0"

If the size you require is not listed, please contact us as our stock range is constantly being increased.

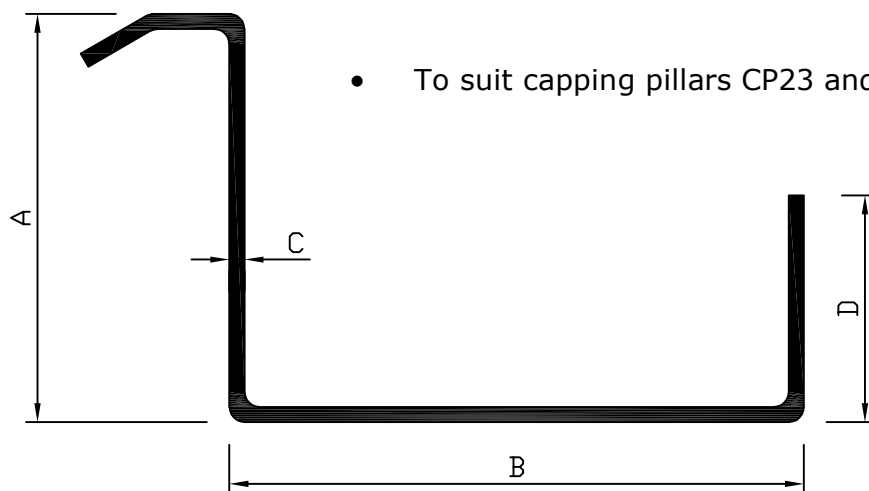
PLEASE NOTE - All dimensions millimeters unless otherwise stated



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Steel Sections

Steel Curtainsider Corner Pillar



Code No.	A		B		C	D		Material	Length	
	mm	inches	mm	inches		mm	inches		mm	feet
STCP11	108	4.25"	152.4	6"	5	60	2.32	Steel	3.05	10'0"
STGCP17	108	4.25"	152.4	6"	4	60	2.32	Galv	3.05	10'0"
STGCP21	108	4.25"	152.4	6"	5	60	2.32	Galv	3.05	10'0"
STGCP23	108	4.25"	152.4	6"	4	60	2.32	Galv	3.66	12'0"

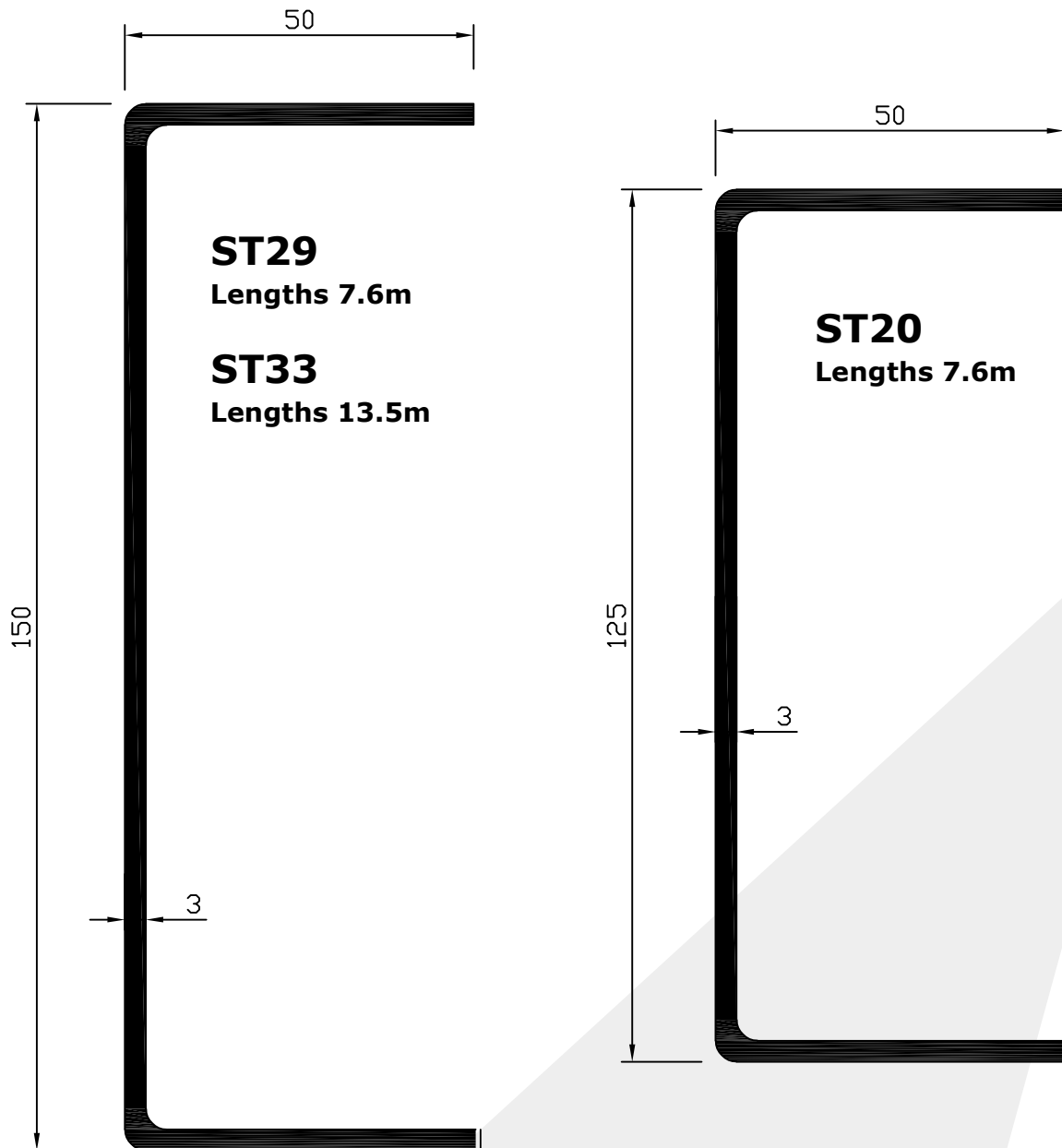
PLEASE NOTE - All dimensions millimeters unless otherwise stated



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Steel Sections

Mild Steel Side Raves



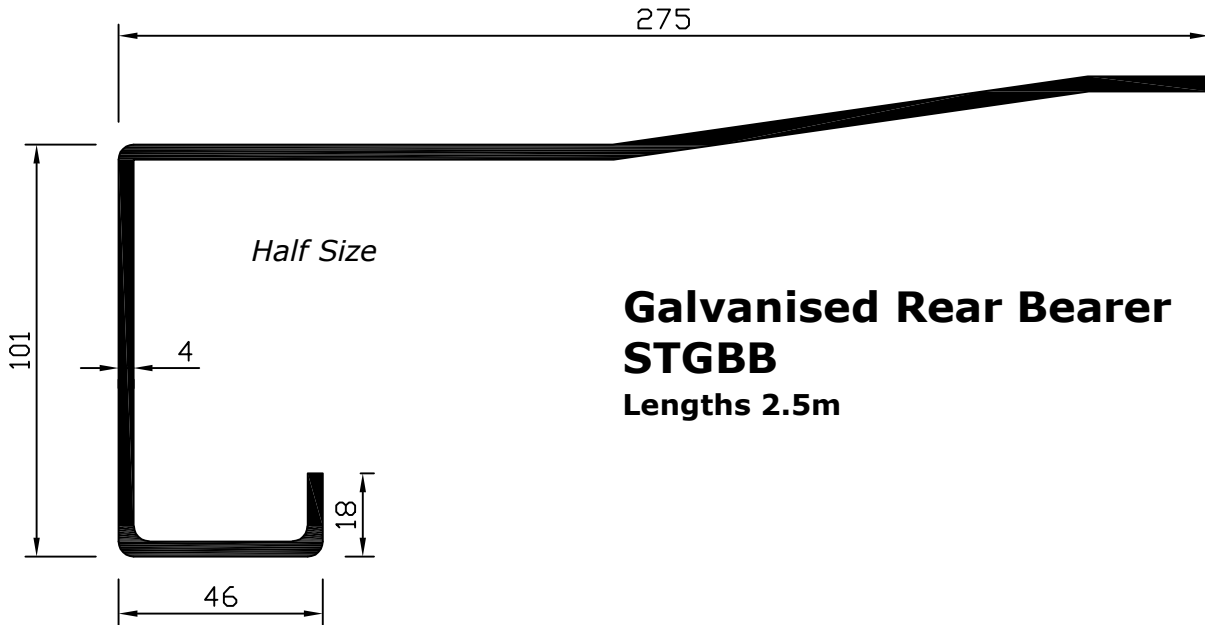
If the size you require is not listed, please contact us as our stock range is constantly being increased.

PLEASE NOTE - All dimensions millimeters unless otherwise stated



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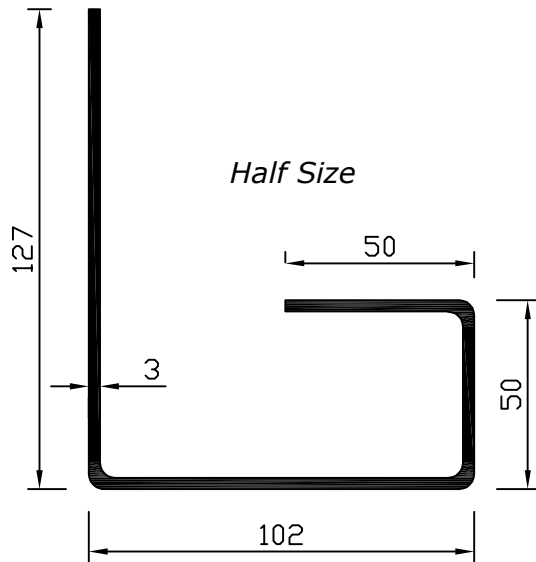
Steel Sections



Half Size

Galvanised Rear Bearer STGBB

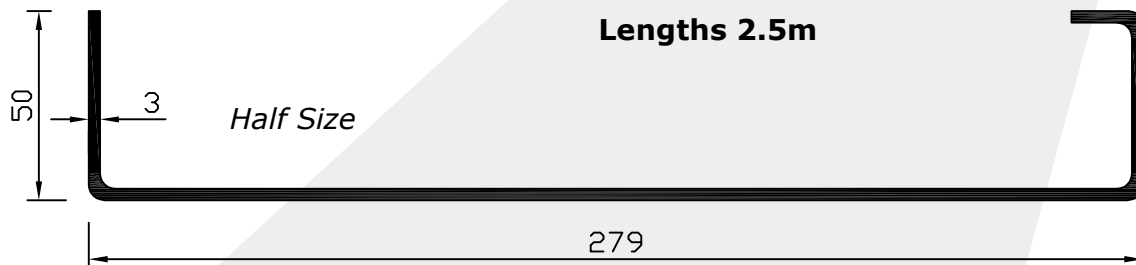
Lengths 2.5m



Half Size

Galvanised Rear Corner Pillar STGRCP

Lengths 3.0m/3.7m



Half Size

Galvanised Rear Head Panel STGRH

Lengths 2.5m

If the size you require is not listed, please contact us as our stock range is constantly being increased.

- Ex stock items
- Special dimensions available
- Also available in Self Colour, stainless steel and aluminium

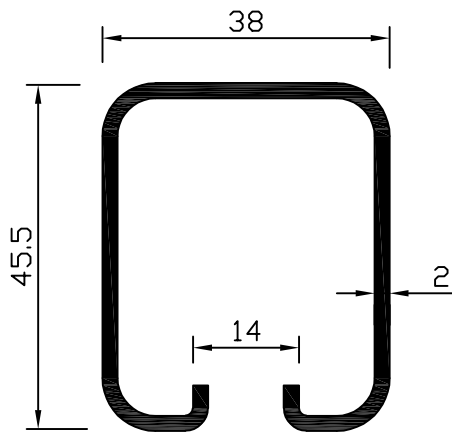
PLEASE NOTE - All dimensions millimeters unless otherwise stated



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Steel Sections

Steel Curtain Track



STG88 Lengths 7.6m

STG92 Lengths 13.7m

2.17 kg/m

Galvanised Mild Steel or Aluzinc Mild Steel

Steel Top Hat

STG74 Lengths 2.5m

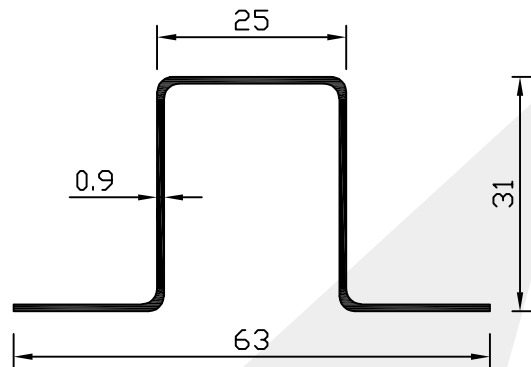
25mm upward flange

STG75 Lengths 2.5m

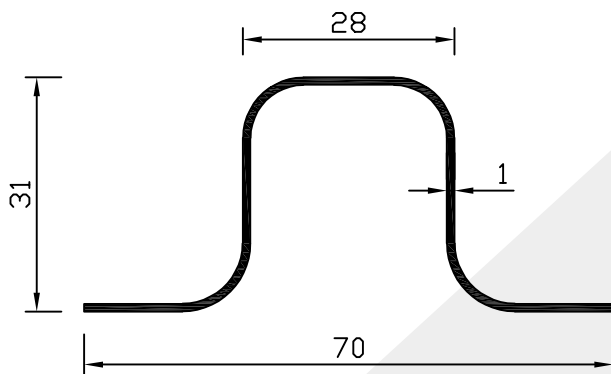
25mm downward flange

0.84 kg/m

Galvanised Mild Steel



Steel Bowler Hat



STG84 Lengths 2.5m

25mm rise curved upward flange

STG85 Length 2.5m

STG86 Length 7.5m

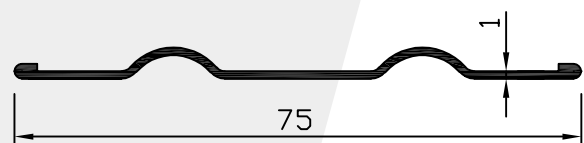
0.78 kg/m

Galvanised Mild Steel

Steel Tie Rail

STG61 Length 7.6m

Galvanised Mild Steel



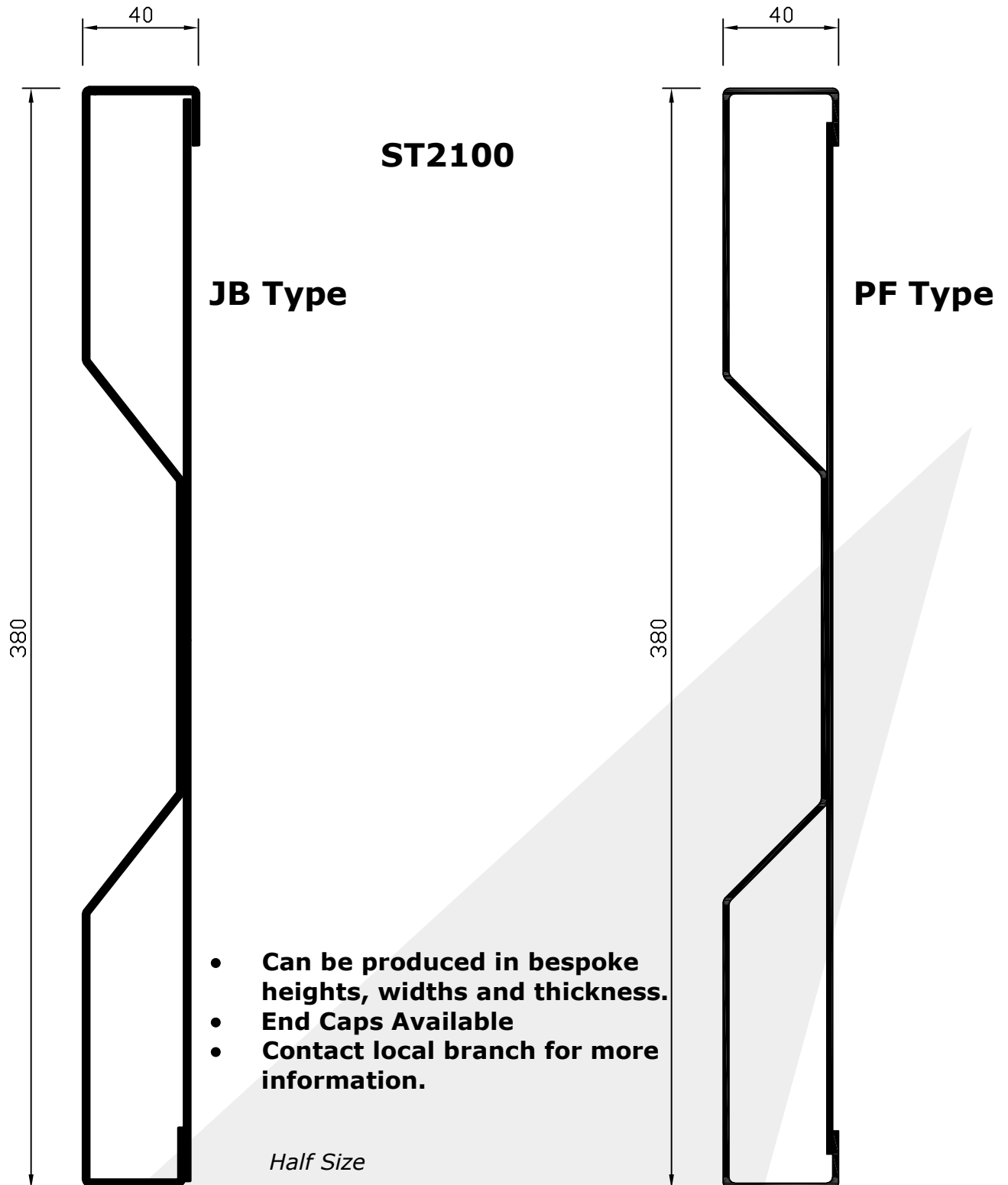
PLEASE NOTE - All dimensions millimeters
unless otherwise stated



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Steel Sections

Steel Double Skin Dropside Panel



If the size you require is not listed, please contact us as our stock range is constantly being increased.

PLEASE NOTE - All dimensions millimeters unless otherwise stated



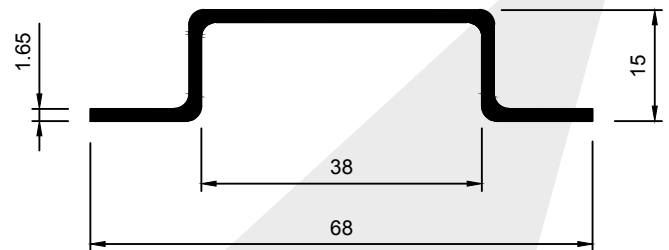
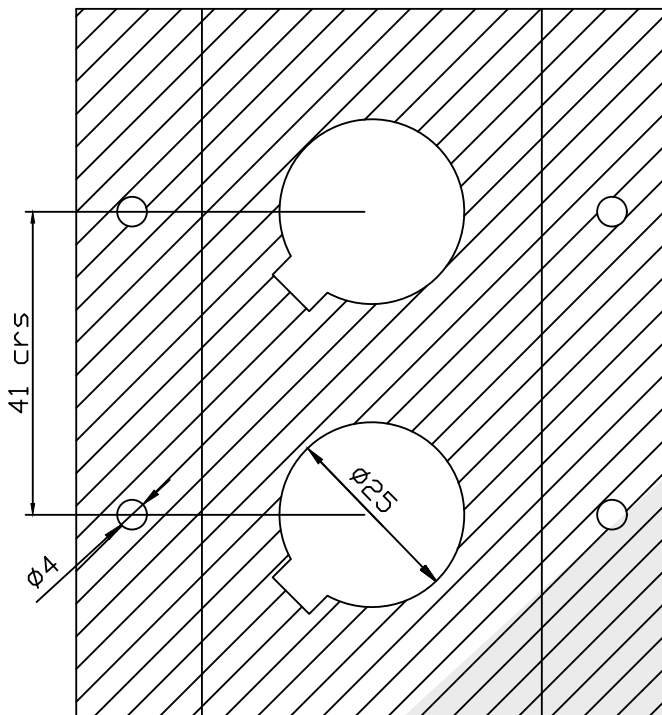
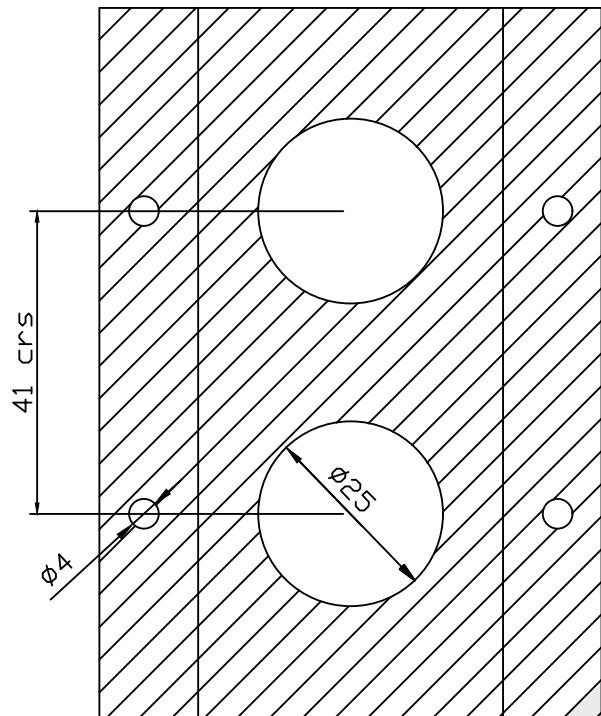
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Steel Sections

1805

Lengths 10'
Galvanised Steel

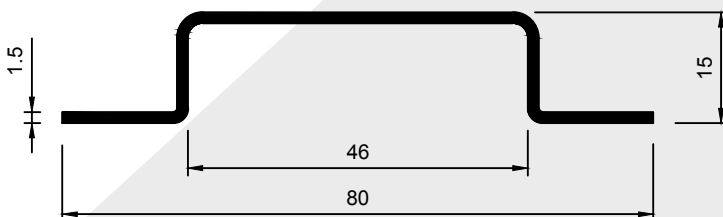
- For telescopic shoring poles and webbing lashing assemblies



1806

Lengths 10'
Stainless Steel or Galvanised Mild Steel

- For telescopic shoring poles, decking beam brackets, garment rails and webbing lashing assemblies.



PLEASE NOTE - All dimensions millimeters unless otherwise stated



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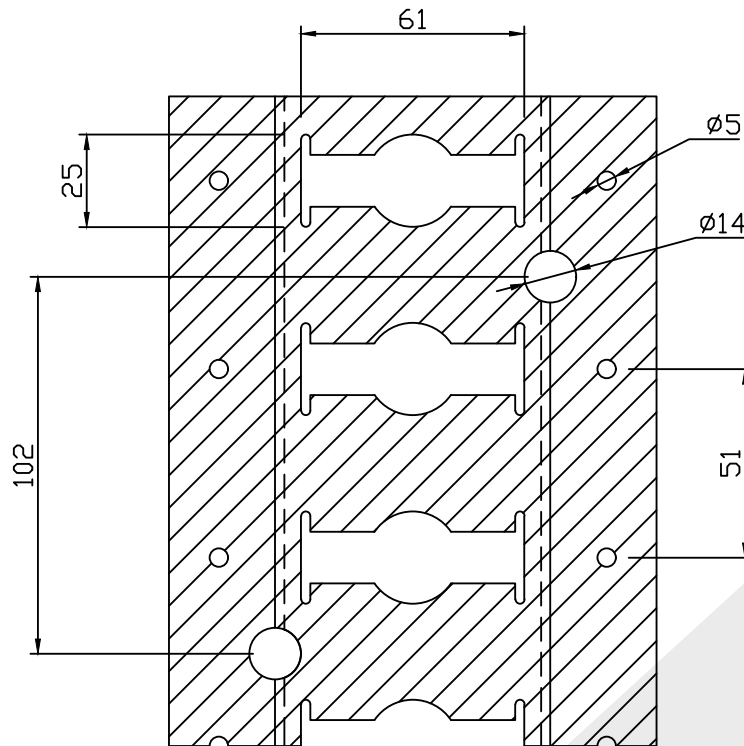
Steel Sections

60025

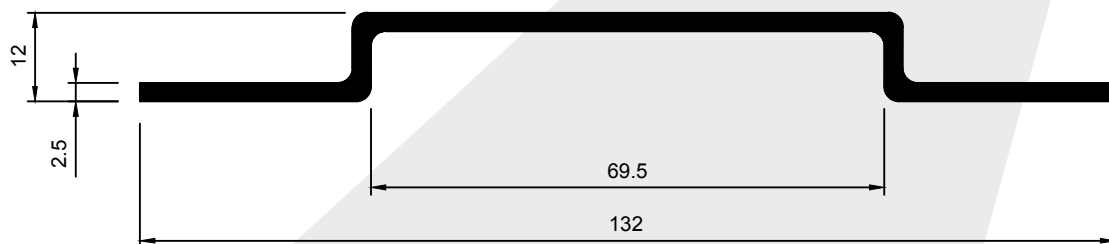
Lengths 10'

Zinc Plated Mild Steel or Stainless Steel

- For telescopic shoring poles and webbing lashing assemblies



Scale 1:2



Scale 1:1

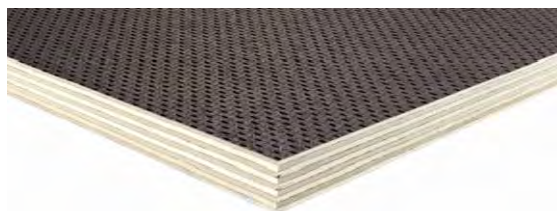
PLEASE NOTE - All dimensions millimeters unless otherwise stated



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Plywood - Phenol Coated

- Strong and durable birch plywood panels
- Great strength to weight ratio
- WISA plywood uses renewable, easy to recycle material making it a sound ecological choice.



WISA Wire

- Universal flooring panel
- Wear resistant
- Slip resistant
- Wide range of road transport, warehouse and scaffolding applications
- Max Thickness - 30mm

Thickness	Size (mm)		Weight Kg/m ²
	Width	Length	
12	1220	2440	8.2
12	1525	3050	8.2
15	1220	2440	10.2
18	1220	2500	12.2
18	1525	3050	12.2
21	1220	2500	14.3
24	1220	2500	16.3
27	1220	2500	18.4
30	1525	2500	20.4



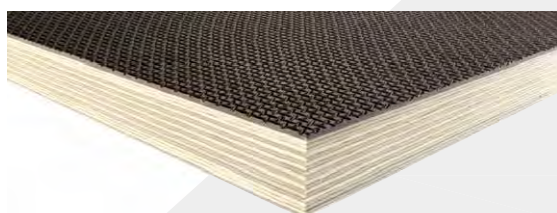
WISA Hexa Grip

- Decorative flooring panel
- Wear resistant
- Slip resistant
- For Road Transport and Staging applications
- Max size - 1525mm x 3660mm
- Max Thickness - 30mm



WISA Trans

- Multi-layer laminated flooring panel
- Improved wear resistance
- Slip resistant
- For Road Transport, warehouse and staging applications.
- Max Size - 1525mm x 3660mm
- Max Thickness - 35mm



WISA Truck Plus

- Multi-layer laminated flooring panel
- Excellent wear resistance
- Slip resistant
- Heavy duty Road Transport, warehouse and loading platform applications
- Max Size - 1220mm x 2500mm
- Max Thickness - 35mm

- More sizes produced available on request
- Contact local Service Metals branch for more information

Timber Flooring

Safodeck Laminated Hardwood Flooring - Half Lap

- Manufactured from Keruing outer and Sepetir or mixed red hardwood inner.
- Half lap edging to allow a degree of expansion without distortion.
- For truck flooring as well as commercial use.
- Imported sustainably directly from South East Asia.



Thickness	Size (mm)		Weight Kg/m
	Surface Width	Lap Width	
28	305	12.5	-

Supplied in packs quantities of 8 lengths at 7.92m (26ft)

Keruing Hardwood Flooring - Half Lap

- Half lap edging ideal for trailer and truck floors.
- Wide range of sizes available.
- For a wide range of road transport applications including truck floors, grain floors and interior tie rails.



Thickness	Size (mm)		Weight Kg/m
	Surface Width	Lap Width	
22	133	12.5	2.25
28	133	12.5	2.90

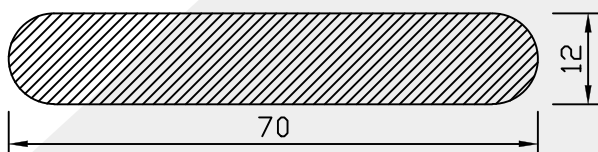
Lengths vary - 1.8m (6') and longer

- **Above sizes may vary.**
- **More sizes available on request.**
- **Contact local Service Metals branch for more information.**

Timber Tie Rail

IMTR

Hardwood Timber Tie Rail
5.9m Lengths



PLEASE NOTE - All dimensions millimeters unless otherwise stated



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Polyfont PW



Product:

- Glass Reinforced Polyester Resin Outer
- WBP Plywood Inner
- Gelcoat RAL9010

Options:

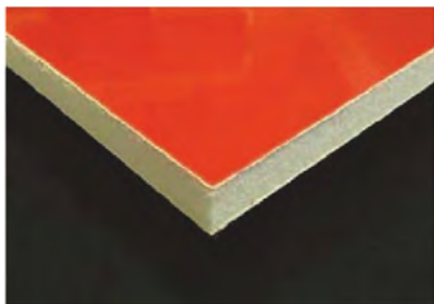
- Colour impregnated exterior gelcoat
- Film protection
- Edge sealing
- Semi recessed rails in 20mm and 24mm
- Surface preparation for final topcoat

Code No.	Size (mm)			Weight kg/m ²
	Thickness	Length	Width	
GRP11/08	11	2438	2420	8.0
GRP11/10	11	3048	2420	8.0
GRP11/12	11	3658	2420	8.0
GRP11/14	11	4267	2420	8.0
GRP14/08	14	2438	2420	10.0
GRP14/10	14	3048	2420	10.0
GRP14/12	14	3658	2420	10.0
GRP14/14	14	4267	2420	10.0
GRP14/16	14	4877	2420	10.0
GRP14/20	14	6096	2420	10.0
GRP14/24	14	7315	2420	10.0
GRP17/08	17	2438	2420	12.0
GRP17/09	17	2743	2420	12.0
GRP17/10	17	3048	2420	12.0
GRP17/20	17	6096	2420	12.0
GRP17/24	17	7315	2420	12.0
GRP20/2.438	20	2438	2420	13.5
GRP20/2.743	20	2743	2420	13.5
GRP20/3.048	20	3048	2420	13.5

- Our panels conform to the norm AFNOR NF T-57-950-1 relating to composite panels in a commercial vehicle application.
- Contact your local Service Metals Branch for more information.

GRP Panels

Ecofont



Product:

- Glass Reinforced Polyester Resin Outer
- High density PET recyclable core
- Gelcoat RAL9010 White

Options:

- Colour gelcoat on outer face
- Adhesive protective foil
- Dimensions on request
- Reinforced construction
- Placing of inserts on request

Thickness	Size (mm)		Weight Kg/m ²
	Max. Length	Max. Width	
14	15000	2950	-
17	15000	2950	6.4
20	15000	2950	6.6
25	15000	2950	7.0
30	15000	2950	8.0
50	15000	2950	9.6

Carbofont



Product:

- Glass Reinforced Polyester Resin Outer
- Polycarbonate structure in delta form
- Gelcoat RAL9010

Options:

- Colour gelcoat on outer face
- Plastic protection
- Cut outs as per plans

Max. Thickness	Size (mm)		Weight (Kg/m ²)
	Max. Length	Max. Width	
17	14100	2820	7.7
20	14100	2820	7.9

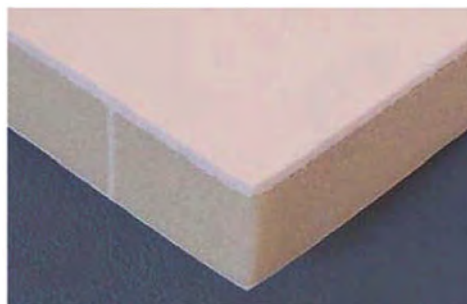
- Above GRP panels made to order to bespoke dimensions.
- Contact your local Service Metals branch for more information.



GRP Panels



Plastifont Z



Product:

- Glass Reinforced Polyester Resin Outer
- Polyurethane foam (density 40kg/m³ or 50kg/m³)
- Gelcoat RAL9010

Options:

- Colour impregnated exterior gelcoat
- Film protection
- Peripheral Rebates
- Inserts and cut outs as per plans

Size (mm)		Weight Kg/m ²
Max. Thickness	Max. Length	
25	14000	6.7
30	14000	6.9
40	14000	7.4
50	14000	7.5
80	14000	8.7
100	14000	9.5

- Above GRP panels made to order to bespoke dimensions.
- Contact your local Service Metals branch for more information.



4.0mm Elycold Lite



Product:

- Ultrelite laminate
- Gelcoat resistant to UV and to chemical agents
- Gelcoat standard white

Options:

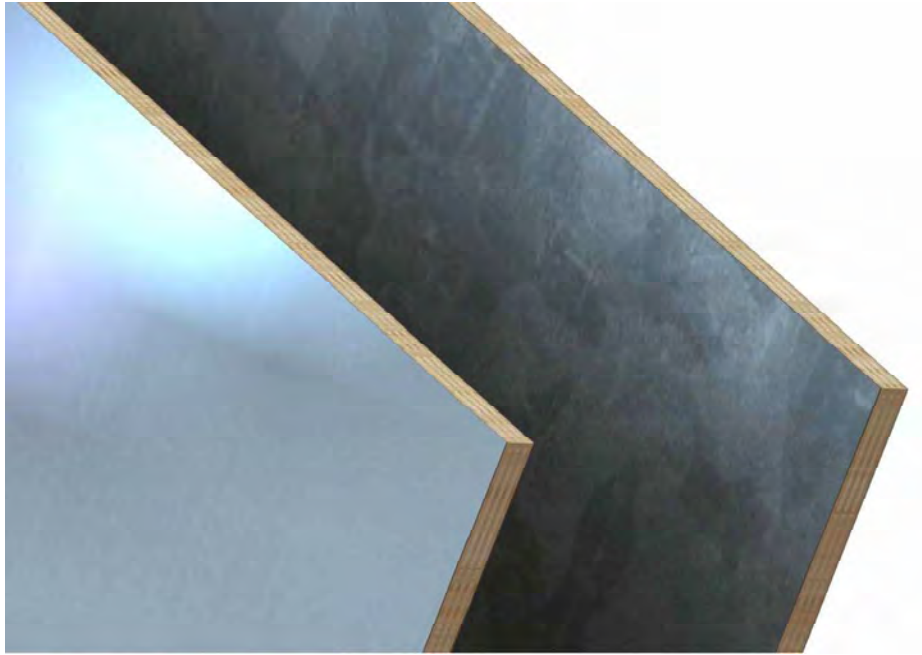
- Available in different colours

Thickness	mm	4.00
Glass Reinforcement	g/m ²	1350
Density	g/cm ³	1.2
Weight	kg/m ²	4.80
Glass Content	%	28.1
Hardness	Barcol	35/40
Water Absorption	%	≥1.0
Styrene Content	%	≥1.0

Thermal Expansion Coefficient 25-29 (10⁻⁶/°K) (10at -6)



Door Blanks



Aluminium / Aluminium

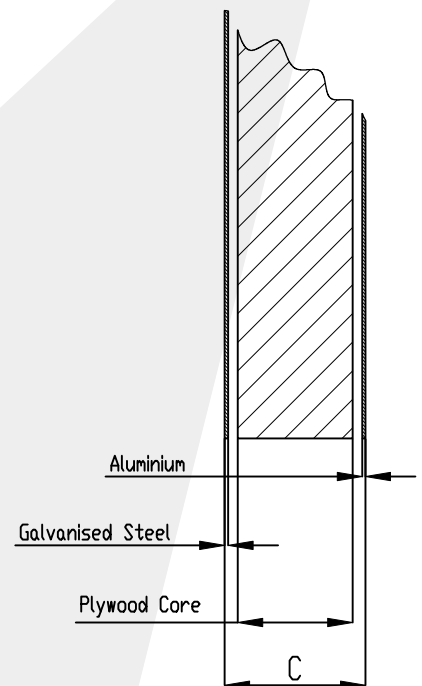
Code No.	A		B		C mm	Weight Kg
	meters	feet	meters	feet		
DB01	2.44	8	1.22	4	19.12*	45.00
DB03	2.74	9	1.22	4	19.12*	50.00
DB05	3.05	10	1.22	4	19.12*	61.00
DB07	3.35	11	1.22	4	19.12*	-
DB09	3.66	12	1.22	4	19.12*	-

* - 18mm plywood core plus 2 sheets of 0.50mm Aluminium outer skin.

Aluminium / Galvanised Steel

Code No.	A		B		C mm	Weight Kg
	meters	feet	meters	feet		
DB02	2.44	8	1.22	4	19.06*	53.00
DB04	2.74	9	1.22	4	19.06*	61.00
DB06	3.05	10	1.22	4	19.06*	69.00
DB08	3.35	11	1.22	4	19.06*	-
DB10	3.66	12	1.22	4	19.06*	-

* - 18mm plywood core plus 1 sheet of 0.50mm Aluminium and 1 sheet of 0.56mm galvanised steel outer skin.



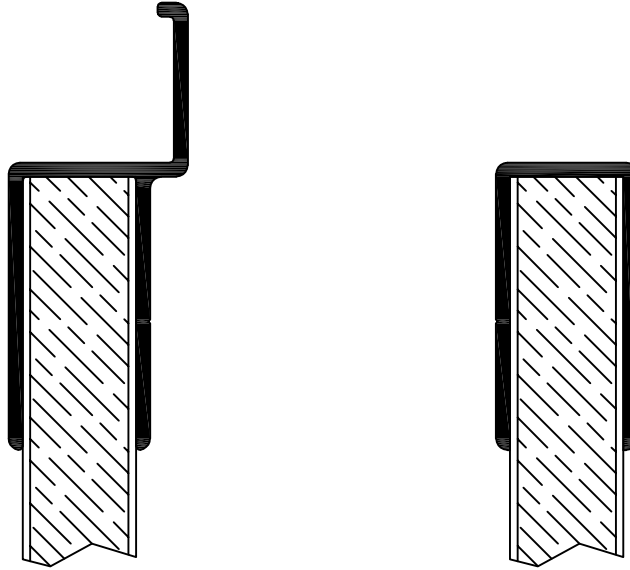
- Non-standard sizes available.
- Door Blanks also available in GRP faced plywood or phenol face.
- Cappings and Rubber Seal available.

PLEASE NOTE - All sections are Aluminium unless otherwise stated.
- All dimensions millimeters unless otherwise stated.



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Door Blank & GRP Panel Cappings

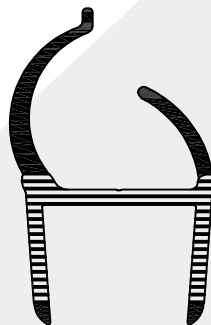


Section No. (Lipped)	Weight kg/m	To Accept	Section No. (Plain)	Weight kg/m
C25L	.700	24mm	C25P	.532
C124	.873	21mm	C125	.676
C88	.616	20mm	C87	.475
C143	.690	19mm	C142	.530
C86	.670	17mm	C85	.510
C83	.650	14mm	C84	.490
C81	.620	11mm	C82	.470

Standard tolerance for internal channel dimension +/- 0.5mm

For more capping sections refer to:

- **Floor Planks Cappings**
- **Dropside and Hollow Plank Cappings**



RDS2

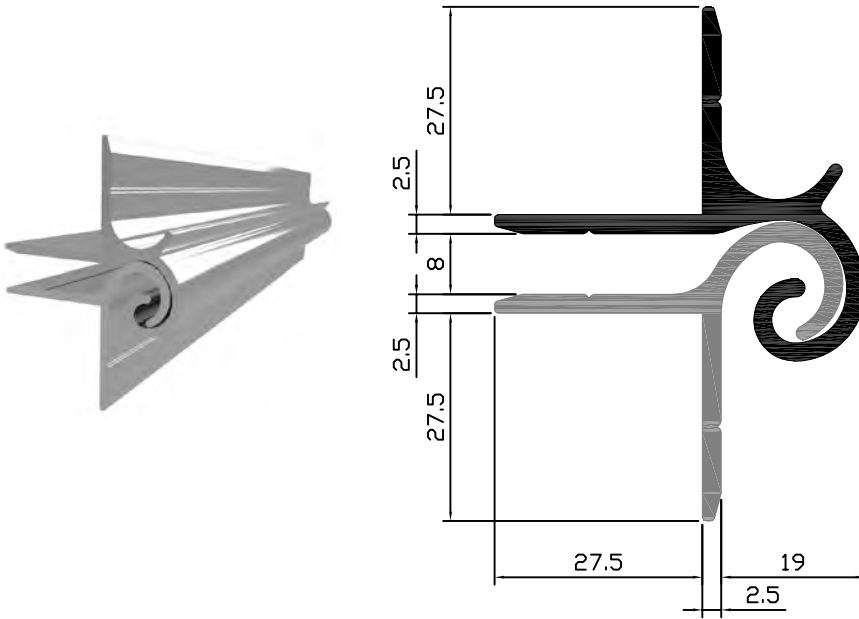
*Rubber Door Seal c/w
PVC Carrier to Suit
19mm Door Blanks*

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Continuous Hinge

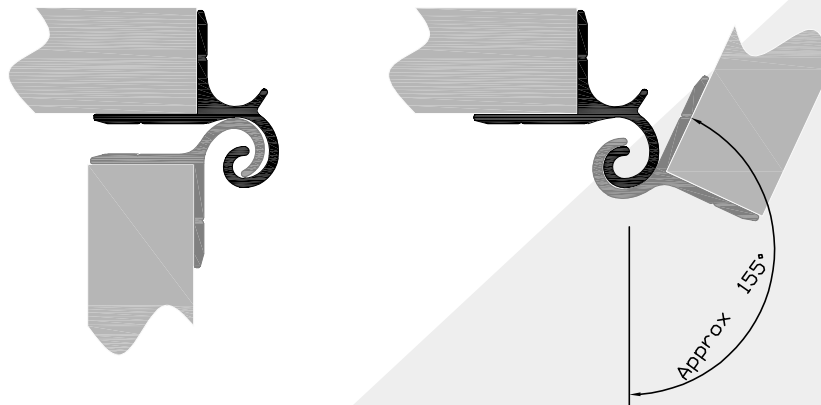


TFE

Top Flap Extrusion
(Anodised Aluminium Profile)
Supplied in 5000mm long lengths.

BFE

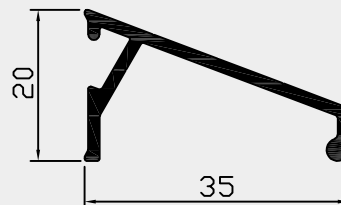
Bottom Flap Extrusion
(Anodised Aluminium Profile)
Supplied in 5000mm long lengths.



Continuous Hinge

WS1

0.271 Kg/m
Anodised Natural Silver AA25.



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otherwise stated.



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Roller Shutters

Service Metals shutter types we offer:

- Roller shutters.
- Overhead shutters.
- Roof type shutter.
- Double skin lath available.

Shutter Curtain:

Service Metals Alloy curtain consists of extruded 6063 (HE9) alloy profiles complete with an inbuilt hinge, for efficient operation, 50mm lath with a smooth flat face which accommodates a wide range of finishes.

Bottom Rail:

Extruded 6063 (HE9) alloy - "flat face" design, for enhanced appearance one piece bottom rail, incorporating "inbuilt" finger rail, this reduces installation time. Bottom seal is supplied as standard.

Optional Additional finger Rail:

Extruded 6063 (HE9) alloy lath type finger rail - which can be positioned anywhere in the curtain. Ideal for shutters where Bottom Rail is positioned at floor level i.e. demountable "pods".

Lock Options:

Hasp & Staple, Push Button security Lock, 2 Way Rod Lock with either 'L' Handle 'T' Handle Thumb Lock or Key Only Lock.

Finishes:

Mill Finish and Anodised Finish available. we also have in-house Powder Coating facilities, therefore reducing lead times, when time is crucial to getting your vehicle back on the road.



Cab Box:

- A fully manufactured behind the Cab Tool Box for 3.5 tonne vehicles.
- Complete with fitted roller shutters, the box is ready to attach to the chassis.

Options:

- Roller shutter locks
- Internal shelves, partitions etc



- Contact Service Metals Paint & Fabrication Ltd or Service Metals North for more information.
- Further product information and fitting instructions available on Service Metals website.



Powder Coating

INTRODUCING OUR FULLY AUTOMATED PRE-TREATMENT AND POWDER COATING LINE

- Qualicoated Approved pre-treatment chemicals used as standard.
- Can accommodate lengths up to 15 metres.
- Group transport option to enable faster turnaround.

We have installed a fully automated prewash and powder coating oven at our Service Metals Painting and Fabrication Ltd premises in Oldham, greater Manchester and is fully operational. For more flexibility we can Powder Coat smaller sections using our 6.5 meter Oven.

Powder coating gives a smooth, tough and resilient coating. It is also an environmentally friendly method of painting.

We stock many colours and finishes and we can match virtually any colours required.

The choice of colours and finishes are almost limitless.



For more information about this service please call
Service Metals Painting & Fabrication Ltd on **0161 804 3489**
or visit **www.servicemetals.co.uk**



www.servicemetals.co.uk

Bespoke Customer Special Extrusions

- **Stockholding of bespoke customer special extrusions**
- **Single extrusion or full suite tailored package**
- **Pre-finished: cut / drilled / machined / thermal break**
- **Surface finishes: anodised / powder coated**
- **Extrusion design assistance**
- **CAD drawing service from sketch or sample**
- **3D Printed prototype models for design confidence**

Service Metals have the resources and expertise to deliver extrusions that meet our customers' specifications and needs. The initial tooling costs are surprisingly small, with huge manufacturing cost benefits to be gained.

Special extrusions allow for complex features such as screw ports, strengthening ribs, sleeving, corner cleats, decorative features, sections which snap together or combine integral hinges. The possibilities are endless, all designed to simplify assembly and reduce manufacturing time scales.

For further information please contact your local Service Metals branch.



Bespoke Customer Special Extrusions



Notes



1. **ACCEPTANCE OF ORDER AND EXPIRY DATE.** Orders are accepted only upon and subject to Seller's Conditions of Sale as printed herein. Unless expressly accepted in writing by Seller any qualification of these conditions by Buyer in any written or printed document or otherwise shall be inapplicable. Unless previously withdrawn Seller's quotation expires twenty-one days after the date thereof. No binding contract shall be created by the acceptance on the part of Buyer of a quotation or offer made by Seller until written notice of acceptance of the order shall have been given by Seller.
 2. **DELIVERY.** Any despatch or delivery date is given by seller in good faith but is not guaranteed. The Buyer shall have no rights to damages or to cancel the order if delivery is affected within reasonable time of the due date.
 3. **RETENTION OF TITLE.**
 - 3.1 Until payment by the Customer of all monies payable by the Customer to the Seller under this or any other contract the property in the Goods or any part of them will not pass to the Customer but shall remain with the Seller.
 - 3.2 Until the property has so passed the Customer shall hold the Goods as bailee and will at its own expense keep the Goods safe and insured against customary commercial risks and shall keep them separately stored in a readily identifiable state.
 - 3.3 Until the property in the Goods has so passed the Customer shall return the Goods to the Seller on demand and the Seller shall without prejudice to any other rights be entitled to go upon the property of the Customer and re-passes and remove the Goods.
 - 3.4 The Customer shall be at liberty to sell the Goods in the ordinary course of business. The proceeds of any such sale and the benefit of any contract of sale shall be the property of and held in trust for the Seller absolutely.
 4. **RISK.** Risk in the goods shall pass to Buyer on delivery and Buyer should accordingly insure the same to the full value thereof against loss or damage. Where goods are sold f.o.b the risk shall pass to Buyer immediately the goods are placed on board ship and Seller shall be under no obligation to give Buyer the notice specified in Section 32(3) of the Sale of Goods act 1983.
 5. **WARRANTY.**
 - (a) Any goods found within two months of despatch.
 - (i) Not to correspond with the description of the goods in this contract or with the sample (if any) or
 - (ii) To be defective in materials or workmanship.that no alteration has been made to such goods after despatch by Seller and provided the goods have been used with due care, properly stored and maintained, have not been subjected to excessive load or use, where suited to the function being performed, and were properly installed. Seller's obligation under this provision shall apply mutatis to any goods replaced and any work or repair carried out in accordance with this provision. Seller may where customary in the trade and in lieu of replacing or repairing the goods as aforesaid refund Buyer with any amount which Buyer has actually paid in respect of the goods. In all cases Seller shall be entitled to inspect the goods before fulfilling its obligations hereunder
 - (b) The performance by Seller of the terms contained in paragraph (a) of Condition 5 shall be the total liability of Seller hereunder and no liability shall attach to Seller for any direct or indirect costs damages or expenses.
 - (c) The implied terms contained in Section 14 of the Sale of Goods act 1983, as amended are expressly excluded from this contract and the implied terms contained in Section 12, 13 and 15 of the Sale of Goods Act 1983, as amended, are expressly excluded from this contract whenever these Terms and Conditions of Sale form part of a "contract for the international sale of goods" as defined in Section 7 of the Supply of Goods (Implied Terms) Act 1973.
 - (d) If any statement or representation upon which Buyer relies has been made to Buyer, other than in the documents enclosed with Seller's quotation or offer, Buyer must set out or identify that statement or representation in writing, in which case seller may clarify the point and submit a new quotation or offer.
6. **CLAIMS FOR DAMAGE, SHORTAGE OR LOSS.**
 - (a) No claim for damage in transit, shortage of delivery or loss of goods will be entertained unless:
 - (i) In the case of damage in transit or shortage of delivery a separate notice in writing is given to the Carrier concerned and to Seller within three days of the receipt of goods and this is followed by a complete claim in writing despatched to Carrier and Seller within five days of receipt of goods.
 - (ii) In the case of loss of goods consigned to a destination outside the United Kingdom, written notice is given to the Carrier concerned and to Seller within seven days of the date of despatch, and
 - (iii) In the case of loss of goods consigned to a destination outside the United Kingdom, written notice is despatched to the carrier concerned and to Seller within ten days of the expected date of arrival.
 - (b) Where goods are accepted from the Carrier concerned without being checked, the delivery book of the Carrier must be signed "not examined".
 - (c) Damaged goods in respect of which any claim is made shall be preserved intact as delivered for a period of fourteen days from notification of the claim if located inside the United Kingdom and for a period of forty five days from such notification if located outside the United Kingdom, within which time Seller and the Carrier shall have the right to inspect the goods and to attend at the premises of Buyer and its agents to investigate the complaint. Any breach of this Condition shall disentitle Buyer to any allowance in respect of the claim.
7. **INDEMNITY.** Buyer shall indemnify Seller against all damages, penalties, costs and expenses to which Seller may become liable as a result of work done in accordance with Buyer's specification or instruction which involves the infringement of any letter patent, registered design copyright or other industrial property right.
8. **PRICE.**
 - (a) All prices, including discounts and allowances, quoted by Seller are provisional only and shall be subject to change without notice.
 - (b) All such prices cover only such goods and work as are specified on the front of this document.
 - (c) All such prices include standard home or export packing, as the case may be, unless otherwise agreed.
 - (d) The price payable by Buyer under this contract shall be that ruling on the date of despatch to or to the order of Buyer or the date of collection by or on behalf of Buyer from the premises of Seller or any other place in the United Kingdom from which such despatch or collection is made. If portions of the goods are despatched or collected on different dates the price payable for each portion shall be that ruling on the date of its despatch or collection.
9. **CREDIT TERMS.**
 - (a) Subject to Seller being satisfied with any trade references it may wish to take up and to any agreement in writing made to the contrary, payment shall be made within 30 days from the date of despatch. For the purpose of this paragraph the date of despatch shall be deemed to be the date of Seller's invoice. Unless otherwise agreed in writing payment shall be made to seller on or before the date due without deduction of any kind whatsoever. Should default be made by Buyer in paying any sum due under any contract as and when it becomes due, or should Buyer be in breach in any respect of the contract entered into, Seller shall have the right, with or without notice, at the discretion of Seller, either to suspend all further deliveries until the default is made good, or to terminate any contract then subsisting so far as any further goods remain to be delivered without prejudice to any claim of right Seller might otherwise make or exercise.
 - (b) If there is any amount remaining unpaid to seller after the date when it became due, Seller may charge interest thereon during the period that the said amount remains unpaid at the rate of 3% per annum above the relevant Base Rate(s) of Lloyds Bank Plc prevailing during such period and such interest shall be added to the amount due from Buyer to Seller and calculated on a daily basis.
10. **THE LATE PAYMENT OF COMMERCIAL DEBTS (INTEREST) ACT 1998.**

We may exercise our statutory right to increase interest under the Late Payment of Commercial Debts (Interest) Act 1998 if we are not paid according to our agreed terms.

We have the right to claim interest on all commercial and public sector debts incurred under contracts made after 1st November 2002. We may charge interest on unpaid bills at 8% above the Bank of England base rate, from one month after delivery of our bill, together with a recovery charge.
11. **DETERMINATION OF CONTRACT.** If Buyer shall make default in or commit a breach of this contract or any other of its obligations to Seller, or if any distress or execution shall be levied upon Buyer's property or assets, or if Buyer shall make or offer to make any arrangement or composition with creditors, or commit any act of bankruptcy or if any petition or receiving order in bankruptcy shall be presented or made against him, or if Buyer shall be a limited company and any resolution or petition to wind up such company's business (other than for the purpose of amalgamation or reconstruction) shall be passed or presented, or if a receiver of such company's undertaking, property or assets or any part thereof shall be appointed, or if the business of Buyer is closed down by executive or judicial authorities, Seller shall have the right forthwith to determine any contract then subsisting and upon written notice of such determination being posted by it to Buyer's last known address any subsisting contracts shall be deemed to have been determined without prejudice to any claim or right which Seller might make or exercise.
12. **FORCE MAJEURE.** Neither Buyer nor Seller shall be under any liability for any delay loss or damage caused wholly or in part by act of God governmental restrictions conditions or control or by reason of any act done or not done pursuant to a trade dispute whether such dispute involves its servants or not or by reason of any act matter or thing beyond its reasonable control.
13. **BUYER'S SPECIFICATION.**
 - (a) Where the goods are to be supplied to any specification of Buyer, Buyer shall make such specification available to seller in such time as is reasonable to enable Seller to despatch the goods hereunder.
 - (b) Should any material or parts specified or required by Buyer hereunder be unavailable for the timely satisfaction of Buyer's order Seller's obligation to complete performance shall upon notification posted to Buyer be suspended until such time as the unavailable materials or parts become available, and any necessary adjustment to the price made by Seller shall be accepted by Buyer.
14. **TESTS.** If Buyer requires the goods to be subjected to any test or inspection other than Seller's usual or routine test or inspection, such test or inspection shall be carried out at Buyer's expense and at a place and time convenient to seller. If Buyer does not attend such test or inspection, Seller shall make it in accordance with the terms notified to it or deemed by it to be applicable or suitable and Buyer shall be deemed to have accepted the result.
15. **DIES AND TOOLS.** Dies and tools are the property of Seller. Unless otherwise confirmed in writing by Seller, the price includes a proportion of the cost of dies and tools. If Buyer fails to take delivery in accordance with this contract Seller shall be entitled at its sole discretion to vary the proportion of the cost of such dies and tools in the price and to adjust the price accordingly without prejudice to any claim or right which Seller might otherwise make or exercise.
16. **QUANTITY TOLERANCE.** Unless otherwise stated on the front of this document, Seller shall have the right to supply up to 10% more or less than the quantity of goods ordered.
17. **PACKING.** Unless otherwise agreed in writing, all packing, whether charged separately or not, is non-returnable.
18. **LAW OF CONTRACT.** This contract shall be governed by English Law.





ALUMINIUM PROFILES
STEEL PROFILES
SPECIAL EXTRUSIONS
GRP PANELS
TRUCK ROOFS
ROLLER SHUTTERS
BESPOKE BODY KITS
ENGINEERING
UPM FLOORING
FABRICATION
POWDER COATING
PLASTIC TOOL BOXES

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